Preparation

### Part Number: Refer to vehicle part applicability section

**Kit Contents (If Applicable)** 

Item#	Quantity Reqd.	Description
1		(See vehicle parts
		applicability table)

**Hardware Bag Contents** 

Item #	Quantity Reqd.	Description
1		

**Additional Items Required For Installation** 

Item #	Quantity Reqd.	Description
1		

#### Conflicts

None

#### **Recommended Tools**

Personal & Vehicle	Notes
Protection	
Safety Glasses / Gloves	
Special Tools	Notes
Non-Intrusive IR	
Temperature Probe / Gun	
Soft Felt Block	0.5" thick with double bevel edges i.e. Sutherland Felt
	32S1 or 3M 71606
<b>Installation Tools</b>	Notes
Heat Source	For temperatures under 70°F
Lint-Free Scratch	
Resistant Cloth	
<b>Special Chemicals</b>	Notes
Cleaner	VDC Approved Cleaner
	(PPO); Approved Cleaner (DIO)
Clean Water	Bottled Distilled Water

**General Applicability** 

Various MY18 and newer vehicles

**Recommended Sequence of Application** 

Item#	Accessory
1	

\*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item#	Quantity Reqd.	Description
1		
2		
3		

### Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



7 SAFETY TORQUE: This mark indicates that torque is related to safety.



7 **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

# **Vehicle Part Applicability**

Grade	Content	4RUNNER	
SR5 / SR5 Premium / Venture Package / Pro	Front Emblem(1), Rear Emblem(1), SRS(2), "4Runner" (1)	4RUNNER	PT948-89180-02
Nightshade	Front Emblem(1), Rear Emblem(1)		PT948-89190-02
TRD Off Road	Front Emblem(1), Rear Emblem(1), "4Runner" (1), "TRD" (2), "OFF" (2), "ROAD" (2)	4RUNNER NOW	PT948-89200-02
Heritage Edition	Front "TOYOTA" (1), Rear Emblem (1), Rear "4Runner" (1)	TOYOTA PRUNNER	PT948-89230-05

2018 -

AVALON				
Grade	Content	Images		
Nightshade	Rear Emblem(1)		PT948- 07200-02	
Hybrid Nightshade	Rear Emblem(1)		PT948- 07220-02	

CAMRY				
Grade	Content	Images		
SE	"CAMRY"(1), Rear Emblem(1), SE(1)		PT948-03191-02	
XSE	"CAMRY"(1), Rear Emblem(1), XSE(1)		PT948-03190-02	
Nightshade	Rear Emblem(1)		PT948-03200-02	
Hybrid Nightshade	Rear Emblem(1)		PT948-03220-02	
XSE AWD	"CAMRY"(1), Rear Emblem(1), XSE(1), AWD(1)		PT948-03211-02	
SE AWD	"CAMRY"(1), Rear Emblem(1), SE(1), AWD(1)		PT948-03212-02	

C-HR				
Grade	Content		Images	
C-HR	Rear "C" Emblem (1), Rear "-H" Emblem (1), Rear "R" Emblem (1), Rear Emblem (1)			PT948-1C200-02
C-HR Nightshade	Rear "C" Emblem (1), Rear "-H" Emblem (1), Rear "R" Emblem (1), Rear Emblem (1)	<b>®</b>		PT948-1C210-02

COROLLA CROSS					
Grade	Content	Images			
-	Rear Emblem(1)		PT948-16220-02		

COROLLA HATCHBACK					
Grade	Content	Images			
SE	Corolla Nameplate (1), Rear Emblem(1), SE(1)	COROLLA EE	PT948-12190-02		
XSE	Corolla Nameplate (1), Rear Emblem(1), XSE(1)	COROLLA XEE	PT948-12191-02		
NIGHTSHADE	Rear Emblem(1)		PT948-12200-02		

F	COROLLA SEDAN				
Grade	Content	Images			
LE	Corolla Nameplate (1), Rear Emblem (1), LE (1)	COROLLA (P)	PT948-02200-02		
SE	Corolla Nameplate (1), Front Emblem (1), Rear Emblem (1), SE (1)	COROLLA (P) (P) =	PT948-02201-02		
XSE	Corolla Nameplate (1), Front Emblem (1), Rear Emblem (1), XSE (1)	COROLLA (P) (P) -	PT948-02202-02		
NIGHTSHADE	Front Emblem (1), Rear Emblem (1)		PT948-02203-02		

2018 -

	HIGHLANDER			
Grade	Content		Images	
Nightshade	Rear Emblem(1)			PT948-48190-02
XLE	Rear "H   G H L A N D E R" Letters, Rear Emblem (1), XLE Emblem (1)	$\Theta$	HIGHLANDER XLE	PT948-48201-02
XLE AWD	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), XLE Emblem (1), AWD Emblem (1)	$\Theta$	HIGHLANDER XLE AWD	PT948-48202-02
LE	Rear "H   G H L A N D E R" Letters, Rear Emblem (1), LE Emblem (1)		HIGHLANDER LE	PT948-48203-02
LE AWD	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), LE Emblem (1), AWD Emblem (1)		HIGHLANDER LE AWD	PT948-48204-02
LIMITED	Rear "H   G H L A N D E R" Letters, Rear Emblem (1), LIMITED Emblem (1)		HIGHLANDER LIMITED	PT948-48205-02
LIMITED AWD	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), LIMITED Emblem (1), AWD Emblem (1)	0	HIGHLANDER LIMITED AWD	PT948-48206-02
XSE	Rear "H   G H L A N D E R" Letters, Rear Emblem (1), XSE Emblem (1)	<b>(4)</b>	HIGHLANDER XIIIE	PT948-4820D-02
XSE AWD	Rear "H   G H L A N D E R" Letters, Rear Emblem (1), XSE Emblem (1), AWD Emblem (1)	9	HIGHLANDER XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	PT948-48200-02

	HIGHLANDER HYBRID				
Grade	Content		Images		
XLE	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), XLE Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		HIGHLANDER XLE HYERIO) HYERIO) HYERIO)	PT948-4820B-02	
XLE AWD	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), XLE Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)	$\Theta$	HIGHLANDER XLE <b>FIMID FIMID</b> HY <b>ERIOJ</b> HY <b>ERIOJ</b>	PT948-48207-02	
LE	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), LE Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)	9	HIGHLANDER LE HYERIO) HYERIO) HYERIO)	PT948-4820C-02	
LE AWD	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), LE Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)	$\Theta$	HIGHLANDER LE <b>Fi</b> MD <b>Fi</b> MD HY <b>ERIES</b> HY <b>ERIES</b>	PT948-48208-02	
LIMITED	Rear "H I G H L A N D E R" Letters, Rear Emblem (1), LIMITED Emblem (1), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		HIGHLANDER LIMITED HYBRIDS HYBRIDS HYBRIDS	PT948-48209-02	
LIMITED AWD	Rear "H   G   H   A   N   D   E   R" Letters, Rear Emblem (1), LIMITED Emblem (1), Side AWD Emblem (2), Rear Hybrid Emblem (1), Left Hybrid Emblem (1), Right Hybrid Emblem (1)		HIGHLANDER LIMITED AMD AMD HYBRID HYBRID	PT948-4820A-02	

2018 -

	Lexus LX				
Grade	Content	Images			
LX-570	Rear Lexus Emblem (1), "L" Emblem (1), "X" Emblem (1), "5" Emblem (1), "7" Emblem (1), "0" Emblem (1)	<b>(</b> ) LX570	PT948-60210-02		

	Lexus RX			
Grade	Content	Images		
RX350	"R" Emblem (1), "X" Emblem (1), "3" Emblem (1), "5" Emblem (1), "0" Emblem (1)	RX350	PT948-48220-02	
RX350L	"R" Emblem (1), "X" Emblem (1), "3" Emblem (1), "5" Emblem (1), "0" Emblem (1), "L" Emblem (1)	RX350L	PT948-48222-02	
RX450h	"R" Emblem (1), "X" Emblem (1), "4" Emblem (1), "5" Emblem (1), "0" Emblem (1), "h" Emblem (1)	RX450h	PT948-48221-02	
RX450hL	"R" Emblem (1), "X" Emblem (1), "4" Emblem (1), "5" Emblem (1), "0" Emblem (1), "h" Emblem (1), "L" Emblem (1)	RX450hL	PT948-48223-02	

	PRIUS 20th ANNIVERSARY				
Grade	Content		Image	S	
Non-AWD-e	Rear Emblem (1), Rear "HYBRID" (1), Left Side "HYBRID" (1), Right Side "HYBRID" (1)	<b>(4)</b>	HYBRIDS HYBRIDS	HYBRID.	PT948-47210-02
AWD-e	Rear Emblem (1), Rear "HYBRID" (1), Left Side "HYBRID" (1), Right Side "HYBRID" (1), Rear AWD-e (1)	<b>(4)</b>	HYBRIDS HYBRIDS	HYBRID.	PT948-47211-02

RAV4			
Grade	Content	Images	·
LE	Rav4(1), LE(1), Toyota Emblem(1)	RAV4 LE	PT948-42194-02
LE AWD	Rav4(1), LE(1), AWD(1), Toyota Emblem(1)	RAV4 LE AMD	PT948-42195-02
XLE	Rav4(1), XLE(1), Toyota Emblem(1)	RAV4 XLE	PT948-42192-02
XLE AWD	Rav4(1), XLE(1), AWD(1), Toyota Emblem(1)	RAV4 XILE AND	PT948-42193-02
LIMITED	RAV4(1), Limited(1), Toyota Emblem(1)	RAV4 LIMITED	PT948-42190-02
LIMITED AWD	RAV4(1), Limited(1), AWD(1), Toyota Emblem(1)	RAVA LIMITED AND	PT948-42191-02
TRD / ADVENTURE	Toyota Emblem(1)	<b>***</b>	PT948-42200-02

2018 -

	RAV4 HYBRID				
Grade	Content	Images			
XLE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) XLE(1), Toyota Emblem(1)	AND HYBRIDS AND AND HYBRIDS AND	PT948-42197-02		
LE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) LE(1), Toyota Emblem(1)	HYBRIDS AND HYBRIDS AND	PT948-42198-02		
LIMITED	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) LIMITED(1), Toyota Emblem(1)	PARALLE HYBRIDS ANNED LIMITED HYBRIDS ANNED	PT948-42199-02		
XSE	Rav4(1), Hybrid Side Emblem(2), Hybrid Rear(1), AWD Left(1), AWD Right(1) XSE(1), Toyota Emblem(1)	HYBRID AND AND HYBRID AND	PT948-4219B-02		

	RAV4 PRIME				
Grade	Content	Images			
SE	Rav4(1), PRIME(1), Toyota Emblem(1), PLUGIN HYBRID Left (1), PLUGIN HYBRID Right (1), AWD Left (1), AWD Right (1), SE (1)	PRIME SE	PT948-42210-02		
XSE	Rav4(1), PRIME(1), Toyota Emblem(1), PLUGIN HYBRID Left (1), PLUGIN HYBRID Right (1), AWD Left (1), AWD Right (1), XSE (1)	RAV4	PT948-42211-02		

SEQUOIA 2018-2022				
Grade	Content	Images		
TRD Sport	Front Emblem(1), Rear Emblem(1), "SEQUOIA" Letters	SEQUOIA	PT948-0C200-02	
TRD Pro	Rear Emblem(1), "SEQUOIA" Letters	SEQUOIA	PT948-0C201-02	
SE Nightshade	Front Emblem(1), Rear Emblem(1), Limited Emblem(2)		PT948-0C210-02	

	SEQUOIA 2023-					
Grade	Content	Images				
-	Front Emblem (1), Rear Emblem (1), "LIMITED" Left Hand (1), "LIMITED" Right Hand (1), Rear "SEQUOIA" Letters	SEQUOIA	PT948-0C230-02			

	SIENNA				
Grade	Content	Images			
Nightshade	Rear Emblem(1)		PT948-08200-02		
Hybrid Nightshade	Rear Emblem(1), Hybrid (1)	HYBRID	PT948-08220-02		

Grade	Content	TACOMA 2018-2021 Images	
SR	Tacoma (2)		
SR 4x4	Tacoma (2), 4x4(1)	TACOMA CXC	
SR/OR/Sport 4x4	Tacoma(2), V6(1), 4x4(1)	TACOMA ( X4) V6	
SR5	SR5(2), Tacoma(2)	Tacoma Stb	
SR5 4x4	SR5(2), Tacoma(2), 4x4(1)	TACOMA () SR5	- PT948-35180-02
SR5 V6	SR5(2), Tacoma(2), V6(1)	TACOMA VS STS	71946-33180-02
SR5 V6 4x4	SR5(2), Tacoma(2), V6(1), 4x4(1)	TACOMA (X) ST5	
OR/Sport V6	Tacoma(2), V6(1)	TACOMA V6	
LTD V6	LTD(2), Tacoma(2), V6(1)	TACOMA VS Linna	
LTD V6 4x4	LTD(2), Tacoma(2), V6(1), 4x4(1)	TACOMA 4x4, umman	
Trail Edition	SR5(2), Tacoma(2), 4x4(1)	TACOMA 4x4, ST5	PT948-35211-02
TRD Pro Edition	Tacoma(2)		PT948-35210-02
Grade	Content	TACOMA 2022 -	
TRD Pro	Tacoma LH (1), Tacoma RH (1)	TACOMA TACOMA	PT948-35221-02
Grade	Content	TACOMA 2023 - Images	
SR5 Black	Tacoma LH (1), Tacoma RH (1) 4X4 (1) SR5 (2)	TACOMA 4x4 SR5	PT948-35244-02
SR5 GunMetal Grey	Tacoma LH (1), Tacoma RH (1) 4X4 (1) SR5 (2)	TACOMA AND SES	PT948-35244-11
Limited Black	Tacoma LH (1), Tacoma RH (1), 4x4(1), LTD (2)	TACOMA 4,4 LIII	PT948-35243-02
Limited GunMetal Grey	Tacoma LH (1), Tacoma RH (1), 4x4(1), LTD (2)	TACOMA AND LINES	PT948-35243-11

TUNDRA 2018 - 2021				
Grade	Content	Images		
SR/Sport	Tundra(2)	TUNDAA		
SR/Sport 4x4	Tundra(2), 4x4(1)	TUNDAA 4		
SR/Sport 5.7 V8	Tundra(2), 5.7 V8(2)	FEEL VE		
SR/Sport 5.7 V8 4x4	Tundra(2), 5.7V8(2), 4x4(1)	TUNDAR ( )	PT948-34181-02	
SR5	SR5(2), Tundra(2)	TUNDRA STE	P1948-34181-U2	
SR5 4x4	SR5(2), Tundra(2), 4x4(1)	TUNDRA 424 STS		
SR5 5.7 V8	SR5(2), Tundra(2), 5.7 V8(2)			
SR5 5.7 V8 4x4	SR5(2), Tundra(2), 5.7 V8(2), 4x4(1)	TURBER 576 VO		
Nightshade Limited	Limited (2)	Lucres Lucres	PT948-34210-02	
Trail Edition	SR5 (2)	STE STE	PT948-34211-02	

TUNDRA 2022 -				
Grade	Content	Images		
SR5	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), SR5 (2)	TUNDRA 44 TUNDRA SASSA	PT948-34222-02	
LIMITED	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), Limited (2)	TUNDRA 444 TUNDRA LIBETER	PT948-34223-02	

TUNDRA 2022 -					
Grade	Content		Images		
SR5	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), SR5 (2)	TUNDRA TUNDRA		4-4 3R5 3R5	PT948-34231.02
LIMITED	Front Logo (1), Tundra LH (1), Tundra RH (1), 4x4 (1), Limited (2)	TUNDRA TUNDRA	<b>(P)</b>		PT948-34223-02

	VENZA		
Grade	Content	Images	
-	Rear Emblem (1)		PT948-48230-02

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).

VARIOUS MODELS

- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

### 1. Prepare for the Installation.

(a) Thoroughly clean all of the installation surfaces.

**EXTERIOR EMBLEM** 



NOTE: Always use a clean, lint-free scratch resistant cloth.



NOTE: Shake VDC cleaner well.

(b) Apply VDC cleaner directly to the cloth (Fig.1-1).



NOTE: Do NOT spray cleaning solutions directly to vehicle.

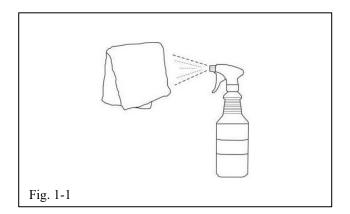
(c) Clean the surfaces thoroughly and wipe dry immediately with a new clean cloth.



NOTE: Do not allow cleaner to air dry.



(d) Emblem cap and vehicle installation surface must be between 70°F and 110°F at time of installation.





NOTE: A heat source may be used to reach minimum temperature if necessary.

### 2. Verify Kit Contents.

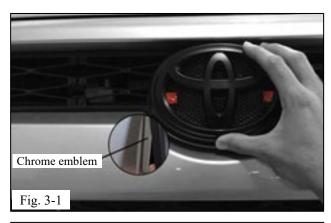
(a) Inspect the kit for contents and damage.



**NOTE:** Reference vehicle part availability tables for vehicle trim specific emblems.

## 3. Install the Front Emblems (if Kit is Equipped).

(a) Check fitment of the emblem cap over the factory chrome emblem (Fig. 3-1).

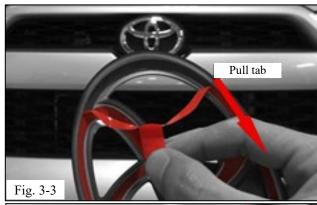




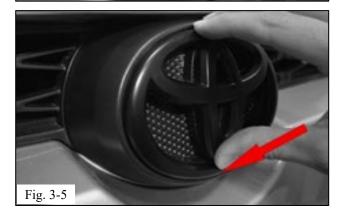
NOTE: Certain emblem caps are front or rear specific. They may be labelled as "Front" or "Rear" or may have an "F", or an "R" cut into the pull tab to indicate a front or rear emblem cap respectively (Fig. 3-2). Incorrect installation will result in poor fit and incomplete badge coverage.



**NOTE:** Unlabeled emblem caps are not front or rear specific.









(b) Using the pull tabs, pull gently to remove the adhesive liners from the backside of the emblem cap (Fig. 3-3).



**NOTE:** Do not touch the adhesive during installation.

(c) Position the emblem cap over factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 3-4 & 3-5).



NOTE: Do not touch the adhesive during installation.

(d) Visually verify that the emblem cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 3-5).

(e) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 3-6).



Fig. 3-7

# 4RUNNER HERITAGE EMBLEM CAP KIT PT948-89230-05

To ensure proper install and fitment of parts, note the orientation of the red pull tab (Fig 3-7) and verify the first "T" and first "O" are notched at the bottom (circled in yellow). The notches are provided to aid in product identification to ensure proper fitment of parts.

### 4. Install the Side Emblems (if Kit is Equipped).



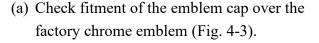
NOTE: Steps 4(a) through 4(f) show an "SR5" side emblem install for reference. The procedure is the same for side emblems across Toyota models.



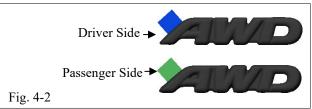
NOTE: Certain emblem caps are side specific. They may be labelled as "Passenger Side" or "Driver Side" (Fig 4-1). They may also have blue pull tabs for Driver Side and green pull tabs for Passenger Side (Fig 4-2). Badges with a yellow pull tab are for the Rear of the vehicle Incorrect installation will result in poor fit and incomplete badge coverage.

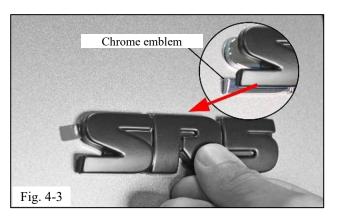


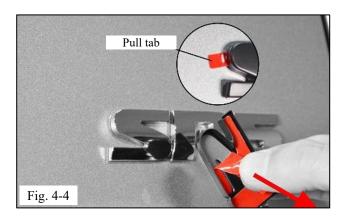
**NOTE:** Unlabeled side emblem caps are not side specific.







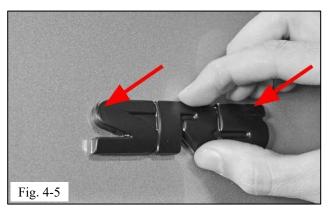




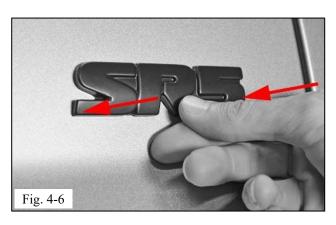
(b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 4-4).



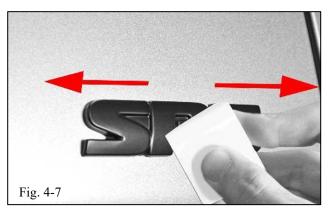
**NOTE:** Do not touch the adhesive during installation.



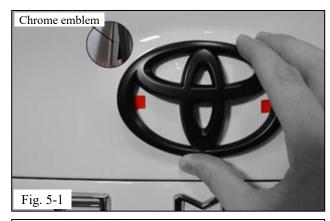
(c) Position the emblem cap over factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 4-5 & 4-6).



(d) Visually verify that the SR5 emblem cap is positioned evenly over the factory emblem and press lightly to adhere (Fig. 4-6).



- (e) Using a lint free cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 4-7).
- (f) Repeat on the other side of the vehicle if necessary.



**VARIOUS MODELS** 



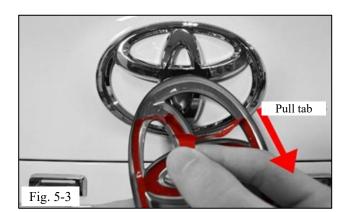


**EXTERIOR EMBLEM** 

(a) Check the fitment of the emblem cap over the factory chrome emblem (Fig. 5-1).

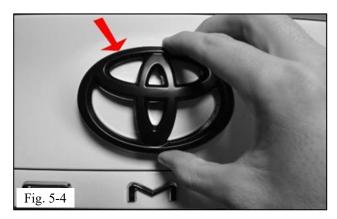
NOTE: Certain emblem caps are front or rear specific. They may be labelled as "Front" or "Rear" or may have an "F", or an "R" cut into the pull tab to indicate a front or rear emblem cap respectively (Fig 5-2). Incorrect installation will result in poor fit and incomplete badge coverage.

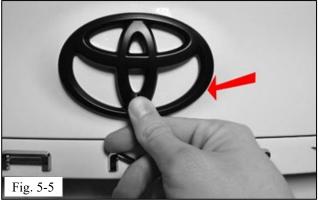
NOTE: Unlabeled side emblem caps are not side specific.



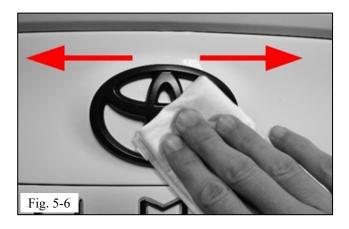
(b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-3).

**NOTE:** Do not touch the adhesive during installation.





(c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-4 & 5-5).



(d) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-6).



**NOTE:** Steps 5(e) through 5(h) shows the procedure to install one exterior emblem letter. The process outlined should be followed with each subsequent letter on applicable vehicles.





## ! SEQUOIA EMBLEM CAP KIT

**PT948-0C200-02 / PT948-0C201-02:** Fig. 5-7a shows the correct orientation of the letters with the pull tabs from the rear of the emblems showing. Ensure during installation that the orientation of the letter is such that the pull tabs for the "O" and the "I" are located at the top right side of the part as shown. Failure to orient these parts properly will result in improper installation.

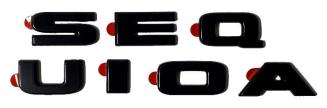


Fig. 5-7b

**PT948-0C230-02:** Fig. 5-7b shows the correct orientation of the letters with the pull tabs from the rear of the emblems showing. Ensure during installation that the orientation of the letter is such that the pull tabs for the "O" and the "I" are located as shown. Failure to orient these parts properly will result in improper installation.

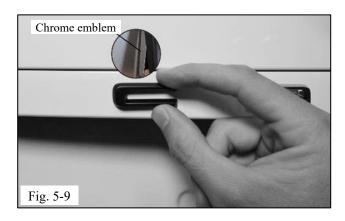


HIGHLANDER / HIGHLANDER
HYBRID LIMITED / LIMITED AWD
EMBLEM CAP KITS

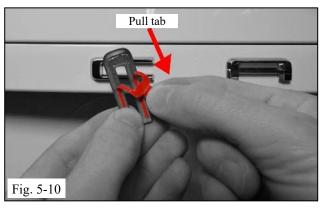
PT948-48205-02 / PT948-48206-02 PT948-48209-02 / PT948-4820A-02

PT948-48205-02 / PT948-48206-02

To ensure proper install and fitment of parts, proceed with the "HIGHLANDER" emblem caps prior to installation of the "LIMITED" emblem caps. Emblem caps for the "LIMITED" badge will not fit properly on the "HIGHLANDER" badge and vice versa. The "LIMITED" emblem caps are notched at the bottom to aid in identification at installation time as shown in Fig. 5-8.



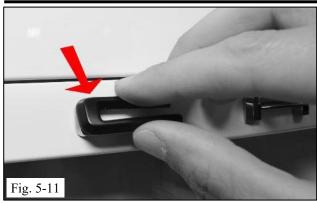
(a) Check the fitment of the emblem cap over the factory chrome emblem (Fig. 5-9).

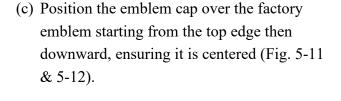


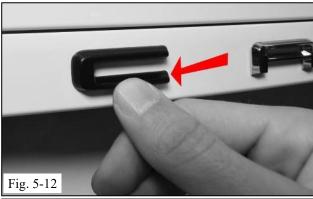
(b) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-10).

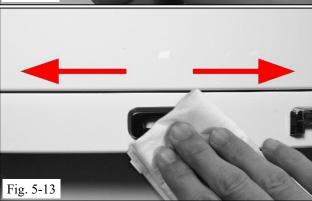


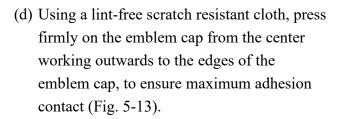
NOTE: Do not touch the adhesive during installation.







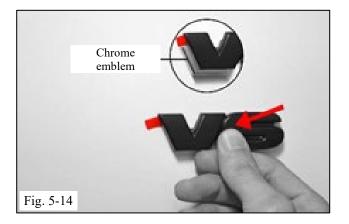


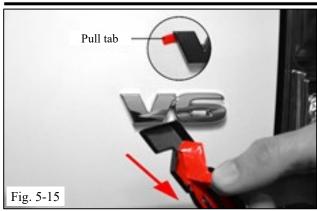




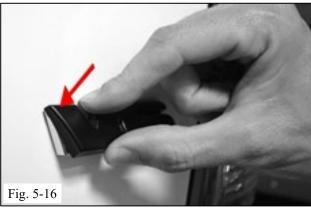
**NOTE:** Steps 5(i) through 5(l) show the procedure to install a single piece trim emblem. The process outlined should be followed with each subsequent single piece emblems on applicable vehicles.

(e) Check fitment of emblem cap over factory chrome emblem (Fig. 5-14).





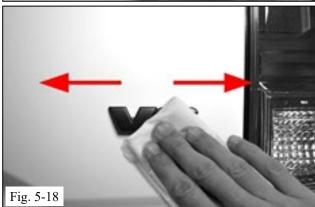
(f) Using the pull tab, pull gently to remove the adhesive liner from the backside of the emblem cap (Fig. 5-15).



(g) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-16 & 5-17).



(h) Using a lint-free scratch resistant cloth, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-18).



## 6. Destroy/Discard Unused Emblem Caps.

(a) Emblem kits may contain emblem caps for several trim levels, and non-applicable badge caps. Destroy then discard any unused emblem caps.

## TOYOTA VARIOUS MODELS 2018 -

## **EXTERIOR EMBLEM**

Checklist - these points MUST be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
Emblem cap adhesive	Emblem cap should be securely attached to the vehicle; no air pockets or lifting.
Emblem cap alignment	Emblem cap should properly cover factory chrome emblem within 1mm max allowable gap from the vehicle surface.
<u>Vehicle Function Checks</u>	
Vehicle Appearance Check	
After accessory, perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process.  (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)
Verify that all the emblems are installed.	