

Part Number: PTR57-18220 (for M/T)**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Shift Knob
2		
3		
4		
5		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		
3		

Additional Items Required for Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Working gloves	
Special Tools	Notes
None	
Installation Tools	Notes
Clean terry cloth	
Special Chemicals	Notes
None	

General Applicability

MY22 and newer 86 models (M/T only)

Recommended Sequence of Application






Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as: -

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Pre-Installation Precautions



- (a) Make sure vehicle is on a flat surface and not on an incline/decline. Position the gear lever in Neutral (MT).



- (b) Engage Parking Brake.



CAUTION: The shift knob can become extremely hot when the vehicle is parked under direct sunlight. Please be mindful of this and take necessary precautions.

2. Remove OE Shift Knob

- (a) Loosen, then remove and set aside for later storage (Fig. 2-1).

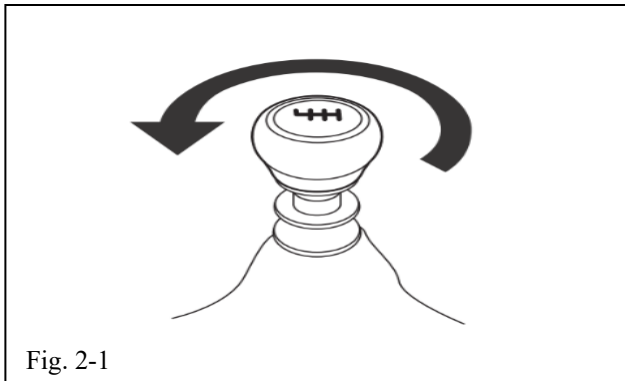
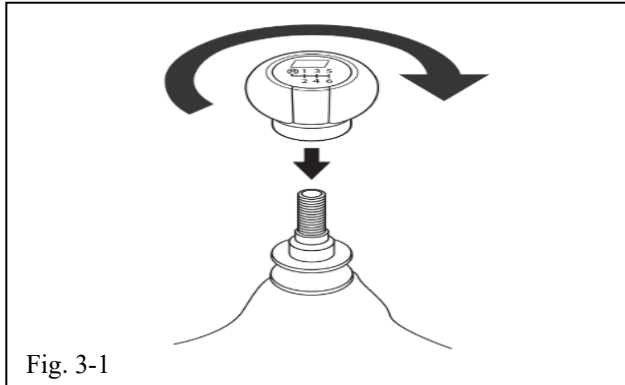


Fig. 2-1



3. Install GR Shift Knob

- (a) Lower shift knob onto shaft, apply downward pressure and turn clockwise about 10 times until snug (Fig. 3-1).

⚠ NOTE: DO NOT over-tighten! Damage to Inner Sleeve may occur.

⚠ NOTE: Be careful when turning shift knob to avoid mis-threading

- (b) Adjust shift knob so the logo is aligned with front seats (Fig. 3-1).

- (c) Insert OE shift knob into plastic bubble wrap bag of Sport Shift Knob and install in glove box for customer.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:Look For:Accessory Function Checks

 ☐ GR Shift Knob to Shaft

☐ Shift knob is securely installed with no vertical or rotational movement.

Vehicle Function Checks

☐ GR Shift Knob to Shaft

☐ Reverse Function

☐ Shift knob allows full range of motion through all gears.

☐ Make sure vehicle is on a flat surface and foot is on the brake. Lift the reverse ring and engage transmission to make sure operation is performed smoothly.