

TOYOTA Tundra 2007 - (17") TRD ALLOY WHEEL
Sequoia/Land Cruiser 2008 -

Preparation

Part Number: PTR45-34070

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Forged Al Wheel 17 x 8 x 50mm

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	1 per wheel	TRD Center Cap P/N PTR45-34071
2	1 per wheel	Wheel Lock Ring P/N PTR45-34072
3	12 per wheel	Lock Ring Fasteners P/N PTR45-34073

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	1 per wheel	Tire BFG All-Terrain T/A LT285/70R17 121/118R M + S PPO P/N DT001-34070-BF (Recommended)
2	1 per vehicle	Lug nut Set w/ Spline Tool & 4 Wheel Locks & Lock Key Tool P/N PTR27-60080
3	0 - 4 as needed	TPMS 20 degree angle Bulk PPO P/N PT586-3408B Single DIO P/N 42607-0C050 (For Tundra & Sequoia Styled Steel wheel swap) Single LandC P/N 42607-33011
4	As needed	Balance Weights Stick-on Type and "MC" style Clip-on Type
5	1	Tire Pressure Door Jamb Label Tundra MDC # 00602-34085 Sequoia MDC # 00602-0C085 L-Cruiser MDC # 00602-60080
6	1	Owner's Manual Label MDC # 00602-35061
7	1 PPO 1 DIO	Vinyl Pouch PT276-06999 Vinyl Pouch MDC# 00602-06999

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Seat Protection	Blanket
Special Tools	Notes
Tire Changing Machine	Hunter or Corgi or equiv.
Tire Bead Clip/Depressor	Corgi 801262417 or equiv.
Wheel Balancing Machine	Hunter GSP9700 or equiv.
Centering Cone	Hunter BACK-SIDE collet 192-170-2 or equiv.
Wing Nut	Hunter 76-371-3 or equiv.

Issue: B 05/30/2008

6" Cup w/ Sleeve	Hunter 175-392-1 or equiv.
6" Protector Sleeve	Hunter 106-157-2 or equiv.
Foot Brake Application Tool	Snap-on or equivalent.
Toyota Diagnostic Tester or Techstream Device	Software Version 13.2a or newer required.
Installation Tools	Notes
Lug Nut Wrench	22 mm wrench flat
Torque Wrench	20-150 ft-lbf (27-204 N-m)
Torque Wrench	30-150 in-lbf (3.3-17 N-m)
Sockets	11mm, 12mm, and 22 mm Deep Well, Thin Wall
TORX Male T30	TORX for lock ring

Clean Lint-free Cloth	
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1 Toyota SST # 00002-06001-01
Valve Stem Removal Tool	Schraeder Valve Type
Wire Brush	Hand held size
Special Chemicals	Notes
Tire Lube	Myers or equivalent
Cleaner (for rework of stick on weights if needed)	PPO : VDC approved cleaner. DIO : locally approved cleaner.

General Applicability

Applicable to 2007+ Tundra, 2008 Sequoia & Land Cruiser.
Use only with tire size **LT285/70R17 M+S**





Recommended Sequence of Application

Item #	Accessory
1	TRD 17" Alloy Wheel & Tire
2	Port Brochure for Wheel Locks 00276-00890

Vehicle Service Parts (May be required for reassembly)

Item #	Quantity Req'd.	Description
1	0 - 4 as needed	Valve Stem Grommet Fit Kit (if required) Tundra/Sequoia P/N 04423-0C170 or LC- 0E010
2	0 - 4 as needed	TUNDRA/SEQUOIA 20° TPMS Bulk PPO P/N PT586-3408B Single DIO P/N 42607-0C050
2	0 - 4 as needed	L-CRUISER 20° TPMS Single P/N 42607-33011

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.
Please see your local dealer for a copy of this document.

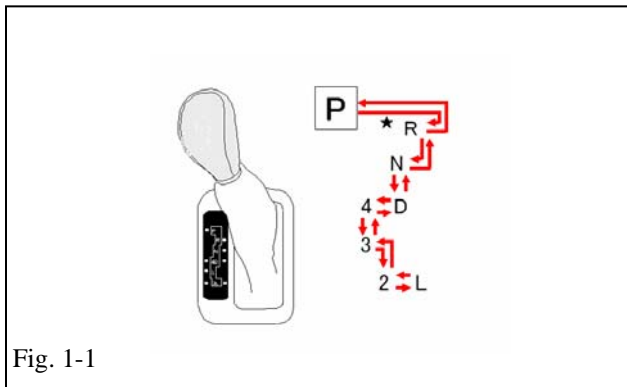


Fig. 1-1

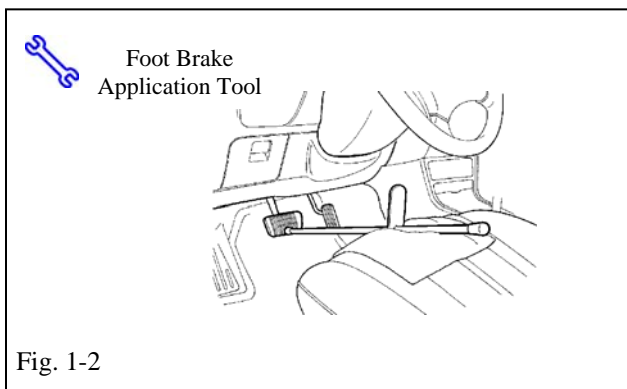


Fig. 1-2

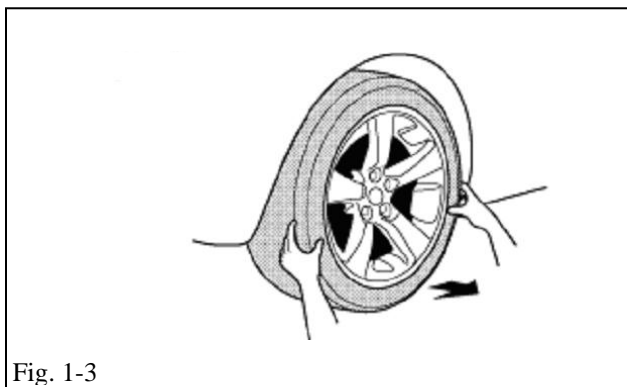


Fig. 1-3

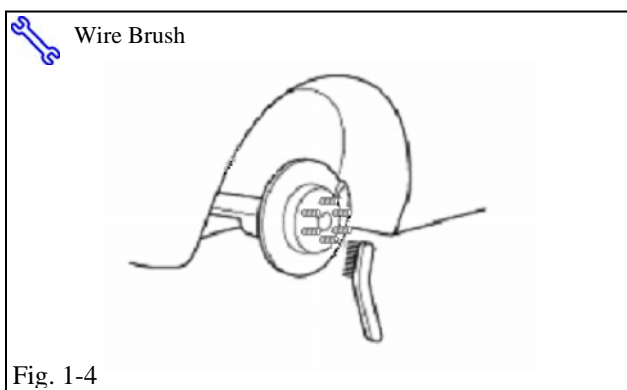


Fig. 1-4

1. Vehicle Preparation.



(a) Firmly apply parking brake.



(b) Put automatic transmission in "P".

(Fig. 1-1).

Put manual transmission in "R".

(c) Add seat protection (blanket) and apply foot brake using a foot brake application tool.

(Fig. 1-2).

(d) Lift vehicle.

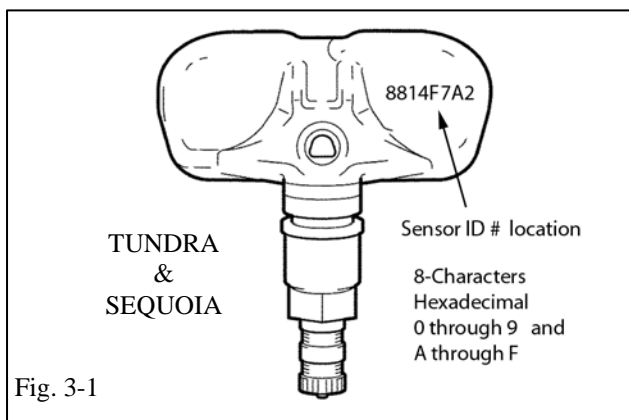
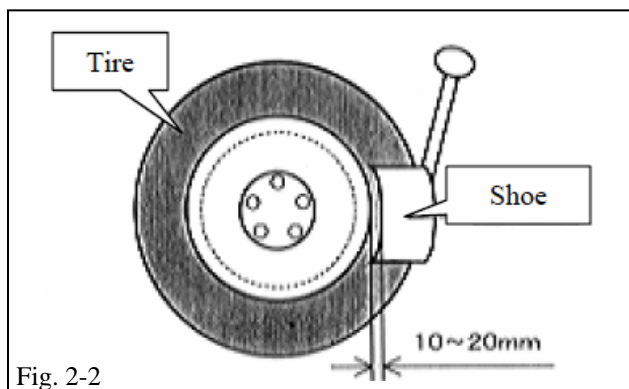
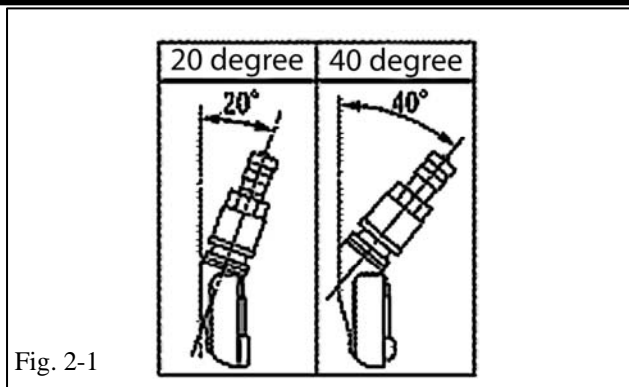


(e) Remove OE wheel and tire assembly from vehicle (Fig. 1-3). Wear safety glasses while removing wheels.



If required, remove any corrosion on the mounting surface of the vehicle with a wire brush. Wear safety glasses to protect against any debris. (Fig. 1-4).

Procedure



2. Remove Tire Pressure Monitor Valve Sub-assembly.



NOTE: 20 degree Tire Pressure Sensors Should stay with same vehicle!

40 degree sensors are NOT re-used on ANY TRD Accessory Alloy Wheels! (Fig. 2-1)

- Remove the valve core and release pressure from the tires, except spare.
- Remove the nut and washer and let the pressure sensor drop inside the tire.
- Carefully separate the upper tire bead from the wheel rim. (Fig. 2-2).



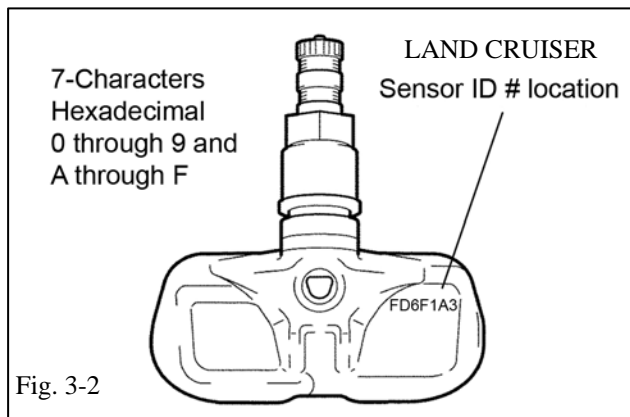
NOTE: Be careful not to damage the tire pressure monitor due to interference between the sensor and tire bead.

- Remove the sensor from the tire and remove the bead on the lower side as in the usual tire removal operation.
- Dismount OE tire from the OE wheel.

3. Install Tire Pressure Monitor Sensor (TPMS) Sub-assembly into TRD Accessory Wheels.

- If previously removed sensor is 20 degree sensor, proceed to step 3 (c). If previously removed sensor is 40 degree sensor (e.g. Tundra styled steel wheels), you must install new 20 degree sensors into accessory wheels. When installing new 20 degree sensors, you **MUST** record sensor ID codes for all 4 wheels and register these 4 new ID codes (Fig. 3-1) with the vehicle ECU. Each sensor has a unique sensor ID code. The sensor ID code is a 7 or 8-character hexadecimal string comprised of numbers 0 through 9

Procedure



and letters A through F. See Fig. 3-1 or Fig. 3-2 for example code and location.



(b) **IMPORTANT!** Record all four new TPMS ID codes onto a sheet of paper or in a shop notebook. These **MUST** be programmed into the vehicle ECU later in step **10**.

(c) Check that the wheel valve hole is clean and free of sharp edges or burrs.

(d) Visually check that there is no deformation or damage on the tire pressure monitor valve sub-assembly. Check that the grommet, washer, and nut are all clean and good.



NOTE: Change grommet to a new one ONLY IF the grommet is or was damaged. A damaged grommet is NOT re-usable.

(e) Insert the tire pressure monitor valve sub-assembly into the wheel valve hole from the inside of the rim and bring the valve stem to the outside. See Fig. 3-3.

(f) Insert the tire pressure monitor valve sub-assembly so that the sensor ID number and text is visible. See Fig. 3-3.

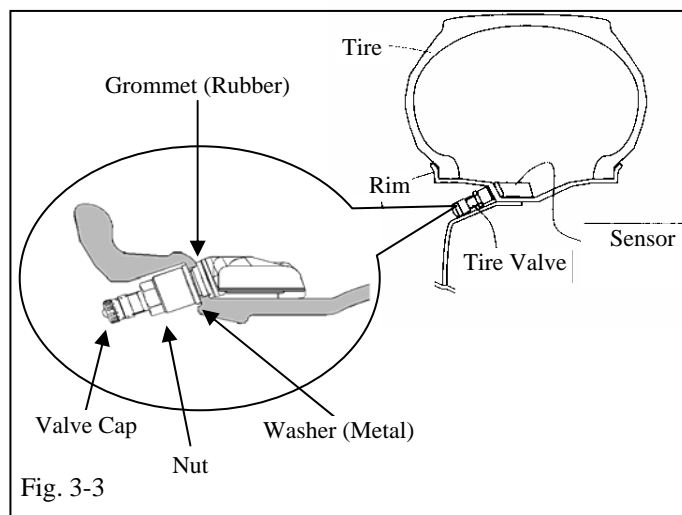


NOTE: Incorrect orientation of pressure monitor sub-assembly may cause damage and prevent signal transmission during high-speed running.

(g) Install the washer on the outside of the wheel and secure with the nut.



Torque the nut to **36 in-lbf** (4.0 N-m).

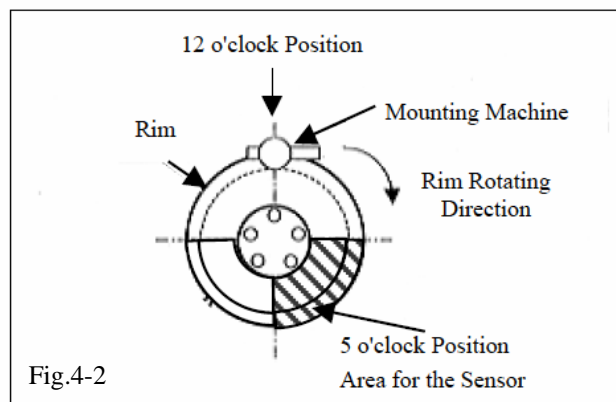
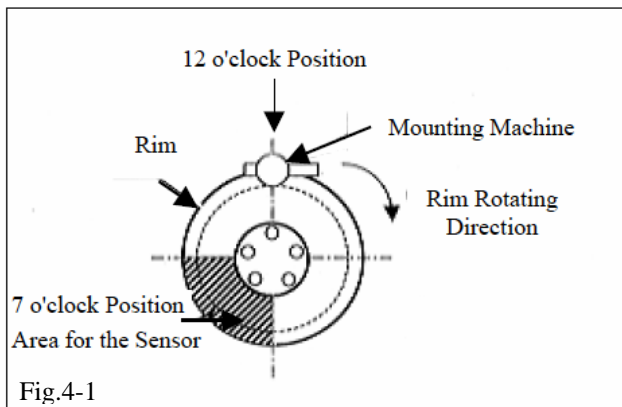


4. Tire Mounting.

IMPORTANT: Mount tires BEFORE installing wheel lock rings!



NOTE: Mount tires with raised white letters facing out on all tires.



NOTE: If the sensor is positioned outside this area, it may generate interference with the tire bead, possibly causing damage to the sensor.

- (a) Use tire lube on tire beads, and bead locations on wheel, prior to mounting.
- (b) Position the wheel on the mounting machine with the sensor at ~ 7 o'clock position (shaded area in Fig. 4-1)
- (1) Mount/dismount head is considered as 12 o'clock Position.
- (c) Mount the lower tire bead.



NOTE: Make sure that the tire bead and tool does not interfere with the main body of the sensor and the bead does not clamp sensor.

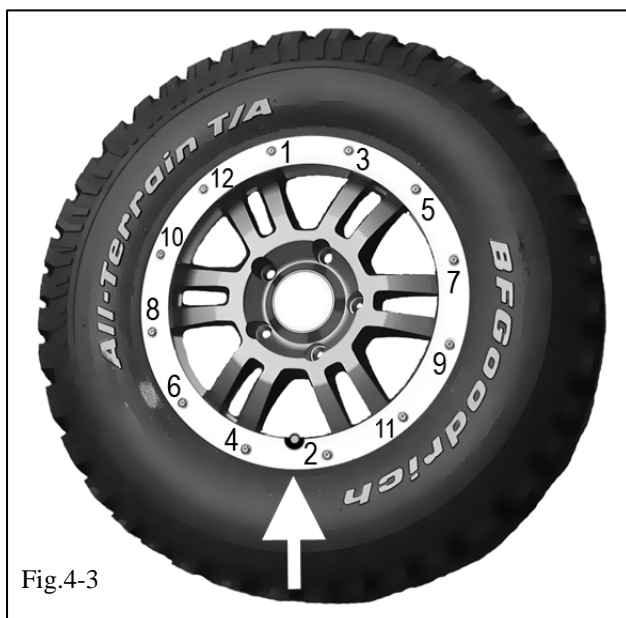


- (f) To seat tire beads, inflate tire to 40 PSI. If both tire beads are not seated when pressure registers 40 PSI, deflate the tire and re-inflate to seat the beads.

Regulate tire pressure to:

FRONT & REAR: **40 PSI (275 kPa)**

Be sure to re-install valve stem caps. Install Lock Rings with notch lined up with valve (See Arrow Fig 4-3). Tighten fasteners progressively in a star pattern (Fig 4-3). Torque to **45 ~ 50 in-lbf**



(5.0 N-m). Make sure the ring is seated parallel in its groove all the way around.

5. Wheel Balancing.



NOTE: Application temperature for stick-on type weight is above 50°F (10°C).

- (a) Mount wheel/tire on wheel balance machine and balance in **DYNAMIC MODE**. Enable the **LOAD ROLLER**, if applicable, to ensure proper bead seating. Use stick-on **AND MC style** clip-on type weights. (See Figs. 5-1 & 5-2)
- (b) Prior to mounting stick-on weight, wipe down the weight mounting location on wheel with a clean lint-free dry cloth. Ensure that the location is clean and dry. Apply stick-on type weights at perimeter location identified by dynamic balance machine, as shown. Use a rubber mallet, if required, to achieve complete adhesion of stick-on type weight(s).

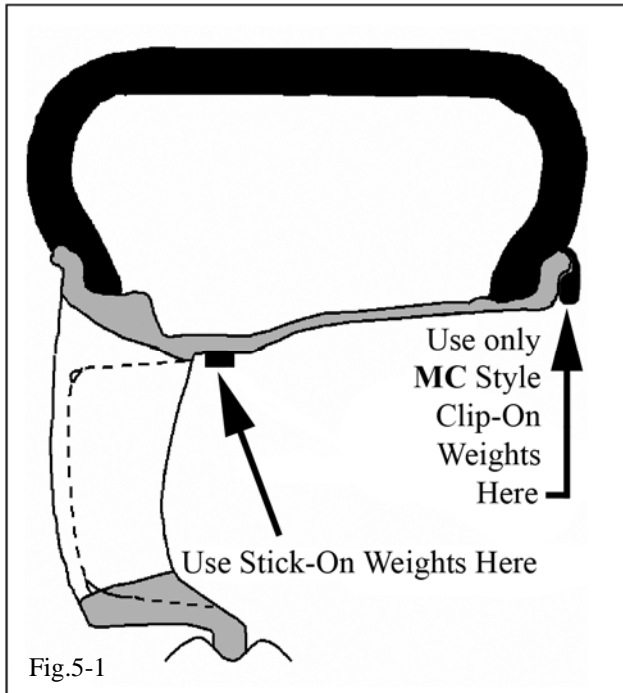


Fig.5-1

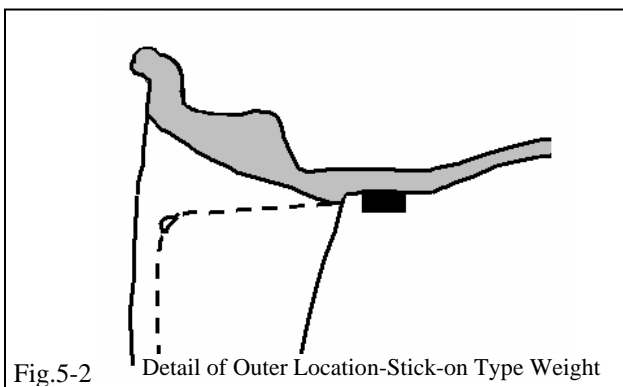


Fig.5-2 Detail of Outer Location-Stick-on Type Weight

NOTE: Maximum allowable weight is **200 g** (7.0 oz.) inner and **200 g** (7.0 oz.) outer. If removal and replacement of stick-on type weight is necessary, then remove the weight using a nylon removal tool. Clean the surface with a clean cloth using locally approved cleaning solution. Wipe the surface dry before re-applying new weight(s). (**DO NOT RE-USE STICK-ON WEIGHTS.**)

- (c) Re-spin the wheel on the machine with **LOAD ROLLER DISABLED** (if applicable) and note the indicated remaining unbalance. The maximum permitted unbalance is 6 g (0.21 oz.) at inner and 6 g (0.21 oz.) at outer location. If the indicated unbalance is not within permissible limit, add required additional balance weights, within specification, and re-spin the tire/wheel assembly.

6. Tire Identification Number (TIN) Recording



For PPO - Record **ALL 4** Tire Identification Numbers (TINs) from the **4** new tires installed. Record these TINs with the Vehicle Identification Number (VIN) on respective form [TRD_Tundra_17in_Tire_ID_Numbers_RevA.xls](#) [TRD_Sequoia_17in_Tire_ID_Numbers_RevA.xls](#) [TRD_LC_17in_Tire_ID_Numbers_RevA.xls](#)

The TIN for the tire is a **12**-character string located after the "DOT" symbol on the sidewall of the tire. Provide the tire information to TRD once per month via FAX. Refer to **CAD PPO Bulletin** database as needed.



For DIO - Record **ALL 4** Tire Identification Numbers (TINs) from the **4** new tires installed. Record these TINs with the Vehicle ID Number (VIN). Provide the tire information to your tire vendor as required by law.

7. Center Cap Installation.



IMPORTANT! Be sure to install center caps BEFORE installing wheels onto vehicle!



- (a) Install caps into wheels as shown in Fig. 7-1. Be sure to orient the TRD text relative to the valve hole as shown.

8. Vehicle Wheel / Tire Installation.



- (a) Install wheel/tire assemblies onto vehicle. Hand start the provided lug nuts during installation. If wheel locks are being added, install one wheel lock per wheel (not including spare) at location 2 in Fig 8-1. Tighten lug nuts in sequence 1 through 5 (Fig. 8-1). Ensure that the socket does not scuff the wheels.

Tighten to **97 ft-lbf** (131 N-m) using a torque



wrench. **DO NOT USE** an Impact Gun to install or damage may occur to Lugnuts! Air ratchets are OK.



Fig. 7-1

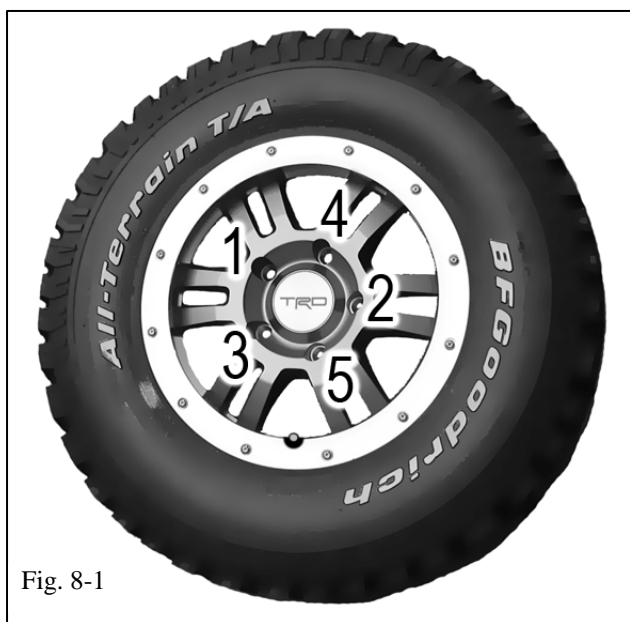
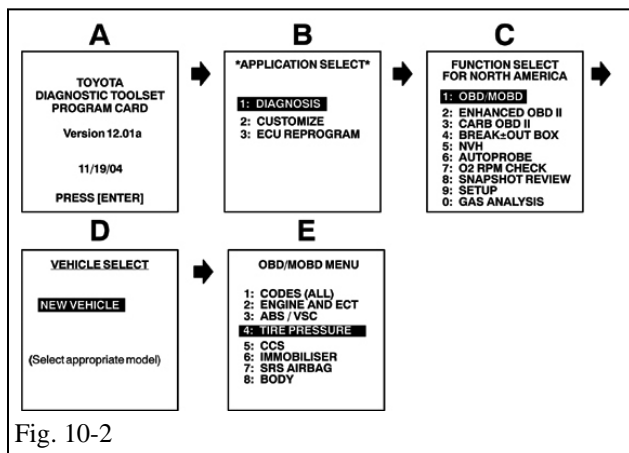
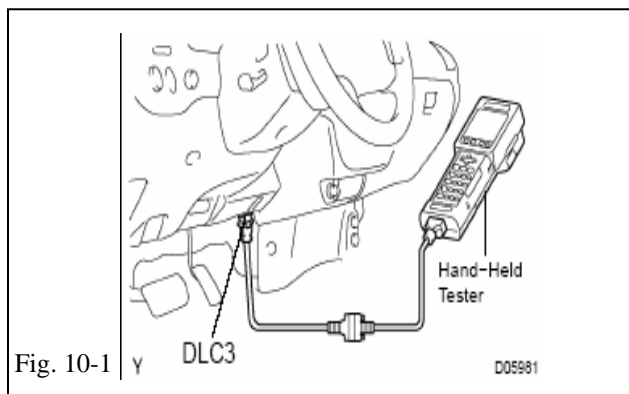
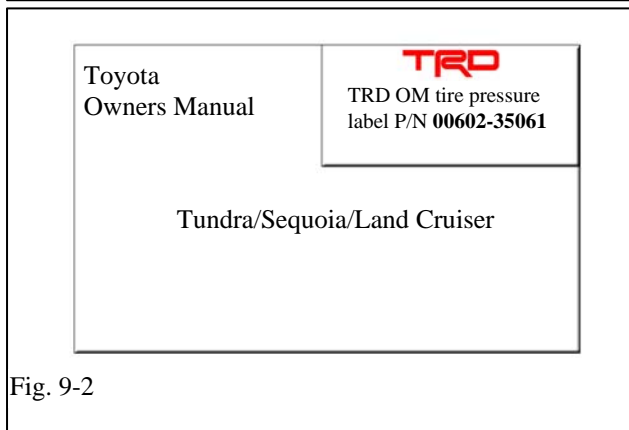
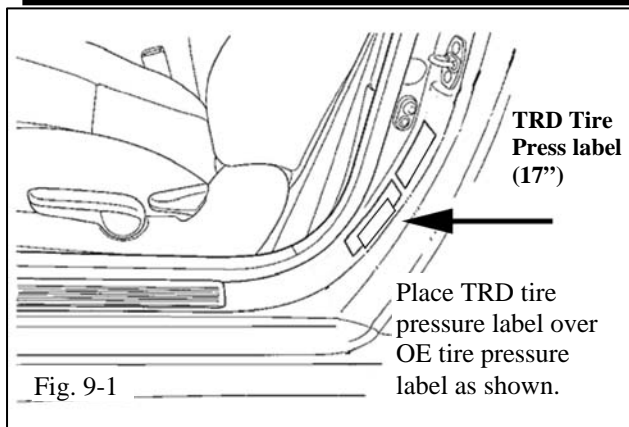


Fig. 8-1

Procedure



9. Tire Pressure Labels

- Clean the surface and a small area around the OE tire pressure label located on the driver's side door jamb.
- Affix the TRD 17 inch tire pressure label TUNDRA (MDC # **00602-34085**) SEQUOIA (MDC # **00602-0C085**) L-CRUISER (MDC # **00602-60080**) directly over the OE tire pressure label. (Fig. 9-1)
- Install Owner's Manual Label (MDC P/N **00602-35061**) onto upper right front cover of owner's manual. (Fig. 9-2) NOTE: Be sure NOT to cover any existing text or information.

10. TPMS Transmitter ID Registration

Perform ONLY when replacing sensors.



Skip to step 12 if re-using same 20 degree sensors in same vehicle.

Skip to Step 11 if using a Techstream Device.

- Complete this section after all four wheels have been installed.
- Connect the hand-held tester to DLC3. (Fig. 10-1)



- Turn the ignition switch to the ON position.
- Turn on Tester and Select UTILITY - REGIST TIRE following the hand-held tester screen prompts. (Fig. 10-2 & Fig. 10-3)
- Input the TPMS ID codes (ID1 to ID4) from Step 3(b) using the hand-held tester to transmit them to the tire pressure monitor ECU. NOTE: Tundra Spare does NOT have TPMS, but Land Cruiser DOES.

Procedure

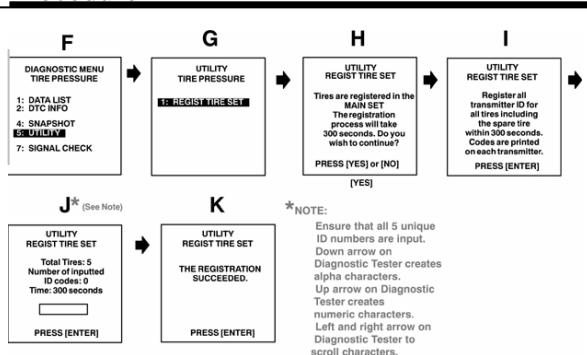


Fig. 10-3

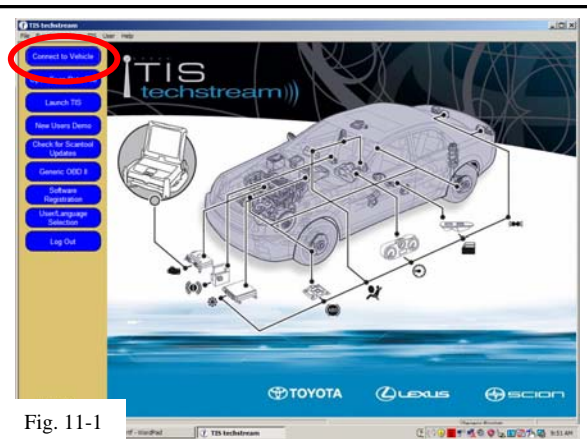


Fig. 11-1

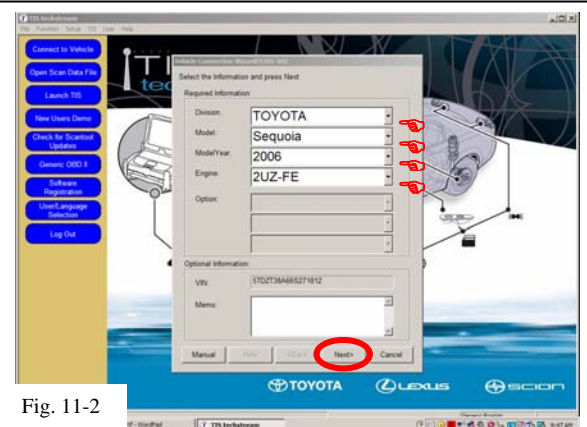


Fig. 11-2

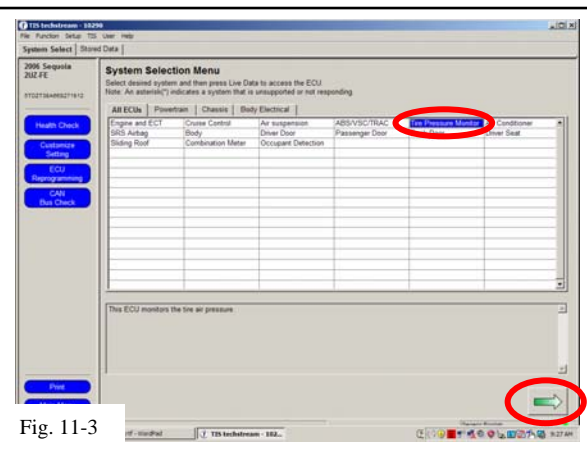


Fig. 11-3

(f) Make sure that the ID transmission condition “SUCCEEDED” is achieved.

(g) Confirm all the tire pressures are set to values recommended on the tire pressure label (Section 9.) for this vehicle.



NOTE: If this process is not completed within 5 minutes, the transmitter will return to normal operation mode and the process will need to be started over at step 10 (d).

11. TPMS Transmitter ID Registration Using Techstream.

(a) Connect the Techstream to DLC3, as in Fig. 10-1.

(b) Turn the ignition switch to ON position (do not start the vehicle) then turn the Techstream ON.

(c) Start the Techstream application by clicking on the shortcut located on the Desktop.

(d) Click “**Connect to Vehicle**” button. (Fig. 11-1)

(e) Confirm that the information displayed on the Vehicle Connection Wizard is correct. If not, make the appropriate selections from the Drop Down Menus then click “**Next**”. (Fig. 11-2)

(f) Select “**Tire Pressure Monitor**” then click the green arrow located on the bottom right. (Fig. 11-3)

Procedure

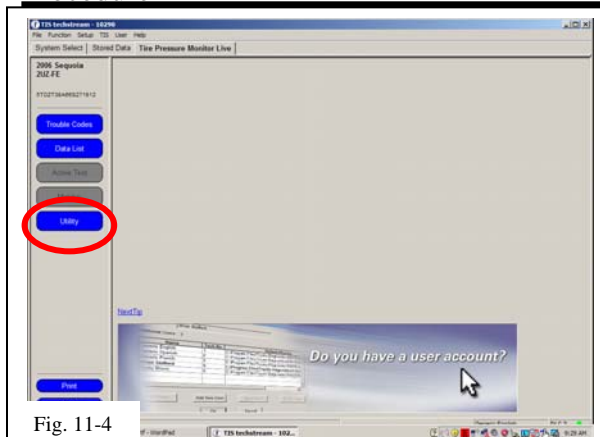


Fig. 11-4

- (g) Select “**UTILITY**” to begin input of new TPMS ID codes (Fig. 11-4).

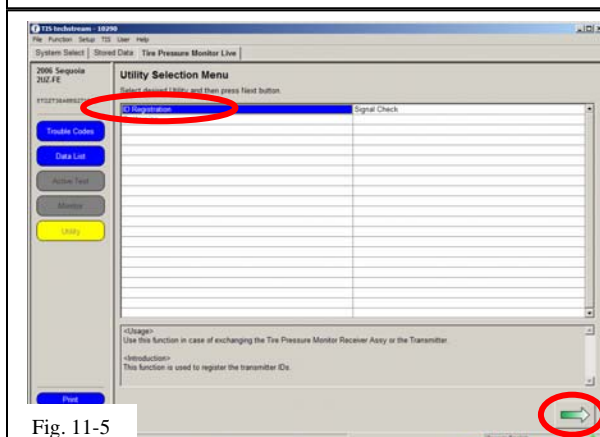


Fig. 11-5

- (h) Select “**ID Registration**” then click the green arrow located at the bottom right corner. (Fig. 11-5)

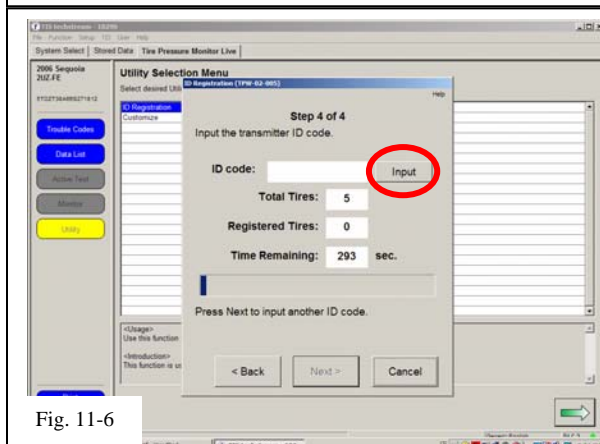


Fig. 11-6

- (i) Select “**Next**” for Steps 1 through 3. Select “**Input**” in Step 4 to begin TPMS ID registration. (Fig. 11-6)

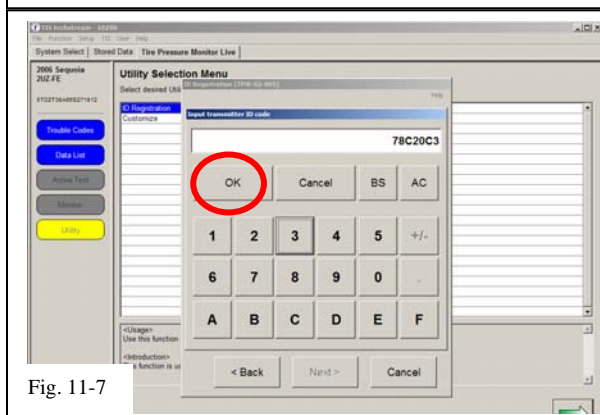


Fig. 11-7

- (j) Input the TPMS ID code then click “**OK**” Repeat the same procedure for all other TPMS ID codes. (Fig. 11-7)
NOTE: If this process is not completed within 5 minutes, the transmitter will return to normal operation mode and process will need to be started over at step 11 (g).

Procedure

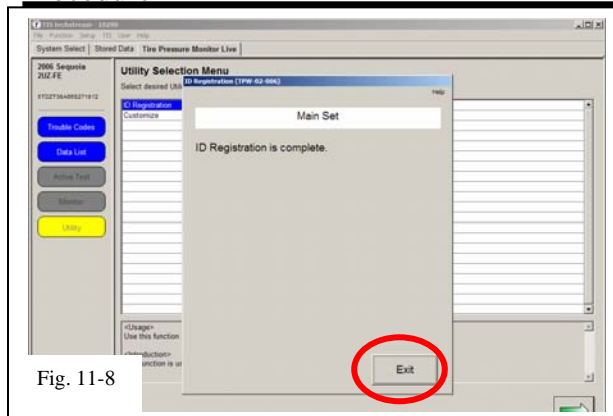


Fig. 11-8

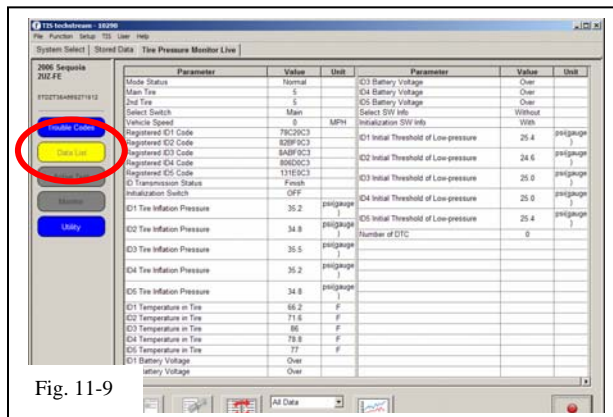


Fig. 11-9

- (k) After all TPMS ID numbers have been registered,
“ID Registration is complete” text should be displayed. Click “Exit” to finish the registration process. (Fig. 11-8)
- (l) Select “DATA LIST” to view and confirm the TPMS ID numbers have been correctly registered (Fig 11-9).

12. Disposition of OE Tire & Wheel Assembly

PPO: Aluminum Take-Off Wheels AND All Take-Off Tires get picked up by Dealer Tire. Aluminum wheels must be in a wheel box. All Steel Take-Off Wheels get salvaged according to local regulations.




DIO: Sort product properly according to local regulations.

13. Lugnut Tool Placement.

- (a) **TUNDRA:** Place the Spline-Drive Lugnut Tool and Wheel Lock Key Tool (if locks are installed) into vinyl pouch and then place into the Factory Tool Bag.
- (b) **LAND CRUISER:** Place the Spline-Drive Lugnut Tool AND Wheel Lock Key Tool (if locks are installed) AND 5 OE flat-seat lugnuts into vinyl pouch and then place into the passenger-side, rear storage compartment. Secure vinyl pouch inside compartment with strap to prevent movement of pouch so as to eliminate vibration and/or noise caused by shifting of pouch inside compartment while driving. Replace compartment cover.
- (c) Place associated wheel lock paperwork into plastic bag and into vehicle glove compartment.

TOYOTA Tundra 2007 - (17") **TRD** ALLOY WHEEL
Sequoia/Land Cruiser 2008 -

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<input type="checkbox"/> Inspect lug nuts.	Verify five lug nuts must be installed on each wheel.
 <input type="checkbox"/> Lug nut tightness.	Verify Torque is 97 ft-lbf (131 N-m).
 <input type="checkbox"/> Center Caps.	Verify center caps are securely in place on all 4 wheels in correct orientation.
<input type="checkbox"/> Tire Pressure Labels	Verify Tire Pressure Label and Owner's Manual Labels are in place.
 <input type="checkbox"/> Correct Tire Pressure	Verify tire pressure is set to the value specified on the TRD Tire Pressure Label.
<input type="checkbox"/> Tire Identification Numbers	<p>PPO: Ensure all 4 accessory Tire Identification Numbers are recorded with the Vehicle Identification Number on the appropriate sheet</p> <p>TRD_Tundra_17in_Tire_ID_Numbers_RevA.xls TRD_Sequoia_17in_Tire_ID_Numbers_RevA.xls TRD_LC_17in_Tire_ID_Numbers_RevA.xls</p> <p>Refer to CAD PPO Bulletin as needed.</p>
<input type="checkbox"/> Lugnut tool placement.	<p>DIO: Provide the tire information to your tire vendor as required by law.</p> <p>Verify Lugnut Tool, and Wheel Lock Key Tool if applicable, are in the appropriate location in vehicle. Ensure paperwork is placed into vehicle glove compartment.</p>