Preparation

# Part Number: PTR11-02060

## **Kit Contents**

Item#	Quantity Reqd.	Description
1	1	TRD Rear Sway Bar

## **Hardware Bag Contents**

Item#	Quantity Reqd.	Description

# **Additional Items Required For Installation**

Item#	Quantity Reqd.	Description

#### **Conflicts**

Note:

#### **Recommended Tools**

Personal & Vehicle	Notes	
Protection		
Vehicle Protection	Seat/Floor Covers	
Safety Glasses		
Special Tools	Notes	
<b>Installation Tools</b>	Notes	
Torque Wrench	0 - 150 lbf·ft (0 - 204 N·m)	
Impact Gun		
Socket	19mm Impact Socket	
<b>Special Chemicals</b>	Notes	
Cleaner (for clean up)	3M Prepsolvent 70	

#### **General Applicability**

ALL 2WD Corolla/Matrix Vehicles

#### **Recommended Sequence of Application**

Item #	Accessory
1	

\*Mandatory

## **Vehicle Service Parts** (may be required for reassembly)

Item#	Quantity Reqd.	Description
1		

**NOTE:** Part number of this accessory may not be the same as the part number shown.

## Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

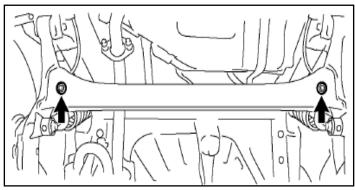


Fig. 2-1

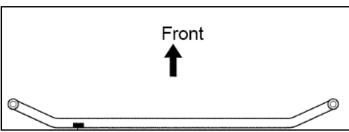


Fig. 3-1

# 1. Pre-installation Preparation



(a) Use Seat & Floor Protectors and Fender Covers/Blankets to avoid damage to surfaces.



(b) Put transmission in "P"(Automatic) or reverse (Manual).

(c) Lift vehicle.

# 2. Removing Stock OE Rear Sway Bar (RSB)

- (a) Starting on either side of the rear axle beam, remove the 2 bolts and nuts (1 on each side) Retain them for re-installation (Fig. 2-1)
- (b) Note the orientation of the stock bar (relative to vehicle position) and remove RSB.

# 3. Installing TRD Rear Sway Bar (RSB)

- (a) Install the TRD RSB in the same orientation on the vehicle as the OE stock bar. (Fig. 3-1)
- (b) Install the 2 bolts and nuts that were removed in step 2. (a).
  - (1) Torque all bolts and nuts to 144 lbf•ft (195 N•m) (+/-7 lbf•ft (9.5 N•m))

#### 4. Clean Up

(a) Ensure the RSB is clean and free of any grease, hand marks, etc. Clean the RSB with Prepsol 70 if required.

SCION	tC	2004 -	REAR SWAY BAR
Charlint	those points MUCT be checked to ensure a quality installation		

Check:	Look For:
stening Bolts Torque	Tighten the 2 attachment bolts to 144 lbf•ft
mig Botts Torque	(195 N•m) (+/-7 lbf•ft (9.5 N•m))