

Part Number: PTR03-02061

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Corolla Exhaust Assembly

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Exhaust Hanger Removal Tool	e.g. Snap On P/N YA3202
Installation Tools	Notes
Socket	14 mm,
Torque Wrench	32 lbf.ft (43 N.m)
Special Chemicals	Notes
Lubricant	WD40 / Soap & Water (If Required)

General Applicability

2005-2007MY Corolla (All Grades)

Recommended Sequence of Application

Item #	Accessory
1	

*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1	1	Front Flange Gasket PN: 17451-0D050 – DIO ONLY

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.

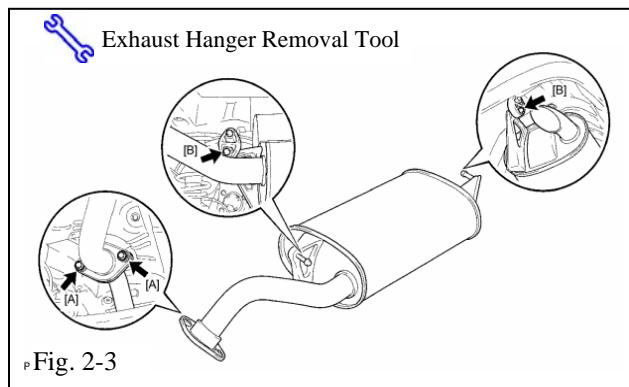
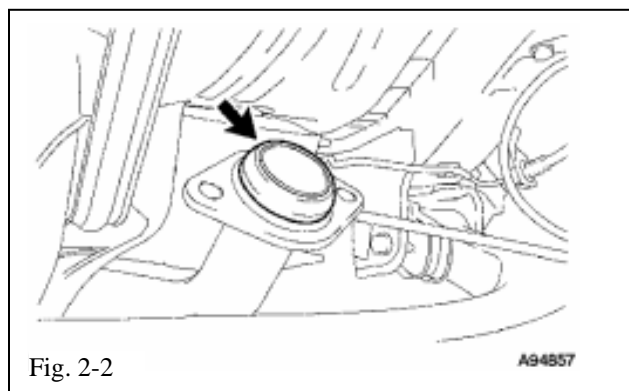
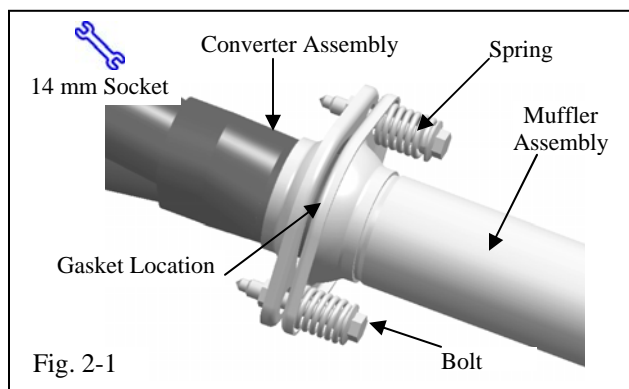
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Check the Kit content.



- (a) Make sure that the kit contains all the parts listed in the Kit Contents.

2. Remove Existing Exhaust System.

- (a) Using the 14mm socket, remove two bolts with springs from front flange located between catalytic converter and rear muffler. (Fig. 2-1)



- (b) Keep all original hardware (OE) bolts and springs. (Fig. 2-1)



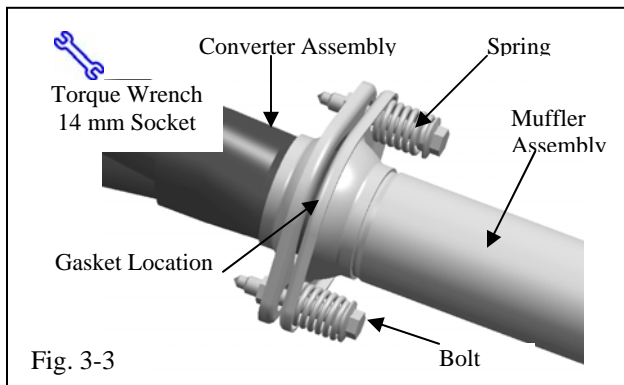
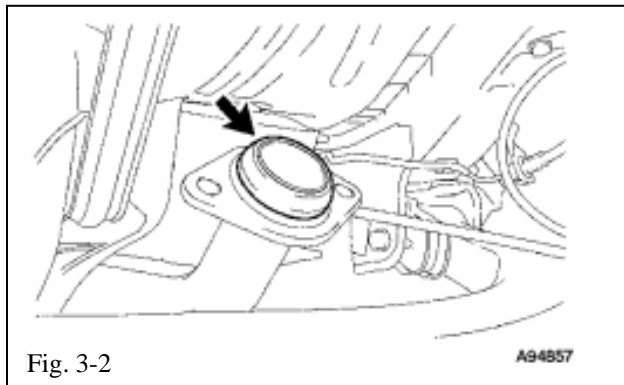
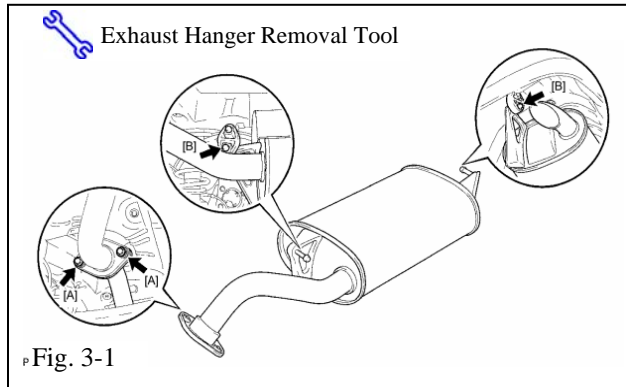
- (1) Ensure that the original gasket remains on converter assembly flange. (Fig. 2-2)

NOTE: For DIO, installation gasket **must** be replaced – P/N 17451-0d050.

- (c) Pry the rear tailpipe exhaust brackets loose from the 2 rubber hangers located near the rear of the vehicle. (Fig. 2-3)

- (d) Remove the OE rear tailpipe assembly from the vehicle, and dispose properly.

NOTE: Use of lubrication (such as “soap and water”) on the rubber exhaust hangers can facilitate removal and installation of rubber hangers.



3. Installation of TRD Exhaust System

- Connect the two front muffler hangers of the TRD muffler assembly onto OE rubber hangers. (Fig. 3-1)
- Make sure TRD muffler front flange is lined up to converter assembly flange.
- Make sure the gasket is installed in the right direction. (Fig 3-2)




- Install the TRD exhaust front flange to the OE front converter assembly. Reinstall two (2) compression springs & bolts. (Fig. 3-3)



- Tighten bolts to 32 lbf-ft (43N-m) (Fig. 3-3).

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"> <input type="checkbox"/> Correct part has been installed. <input type="checkbox"/> All joints have been securely fastened. <input type="checkbox"/> Hooks/hangers have been securely reattached. <input type="checkbox"/> Start the vehicle. 	<p>Verify part number on package.</p> <p>Verify joints are tightened.</p> <p>Verify hooks/hangers are securely attached.</p> <p>Verify the flange joints do not have abnormal leak sound or water leak.</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none">  <input type="checkbox"/> Inspection torque – TRD Exhaust to OE converter assembly. 	<p>32+/- 5 lbf-ft (43 +/- 6 N-m).</p>