

Preparation

Part Number: PT972-34200

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Center Console Safe
2	1	Hardware Bag
3	1	Vault Foam Pad
4	1	Console Foam Pad

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	1	10mm x 45mm Hex Bolt
2	1	10mm x 70mm Hex Bolt
3	1	50.8mm Spacer
4	1	23.9mm Spacer
5	2	Stainless M6 Washer
6	2	Nylon retaining washer
7	1	Customer Care Card: Lock and Maintenance Instructions
8	1	Customer Care Card: Lock Combination Reminder

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1	1	Bojo Combination Soldering & Case Opener Tool P/N: AT-1-4-UNGL

Conflicts

Tundra – Front Bench Seat Configuration

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Blanket	
Special Tools	Notes
Masking Tape	Installation Protection
Vehicle Covers/Blankets	Installation Protection
Installation Tools	Notes
Torque Wrench	6.7 N-m (59 in.lbf)
Socket	8mm
Socket	10mm
Ratchet	3/8" drive
Extension	
Flashlight	
Special Chemicals	Notes

General Applicability

MY20 and newer Tundra models

Recommended Sequence of Application

Item #	Accessory
1	Center Console Safe

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare the Vehicle for the Center Console Safe Installation.

- (a) Remove contents from box (Fig. 1-1).
- (b) Verify all parts are present.
- (c) Read instructions carefully.



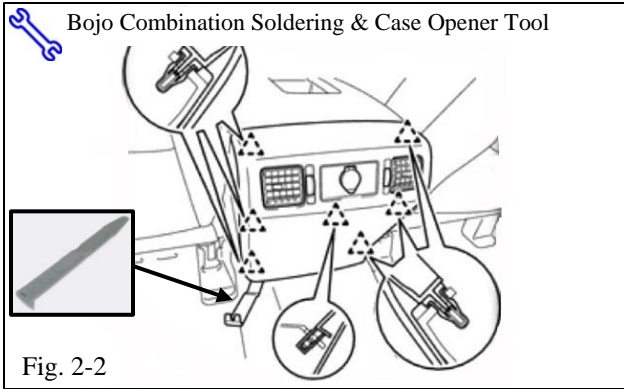
Fig. 1-1

2. Disassemble the Console/Lid.

- (a) Verify the console lid is closed.
- (b) Lay blanket on rear floor behind the main console body (Fig. 2-1).



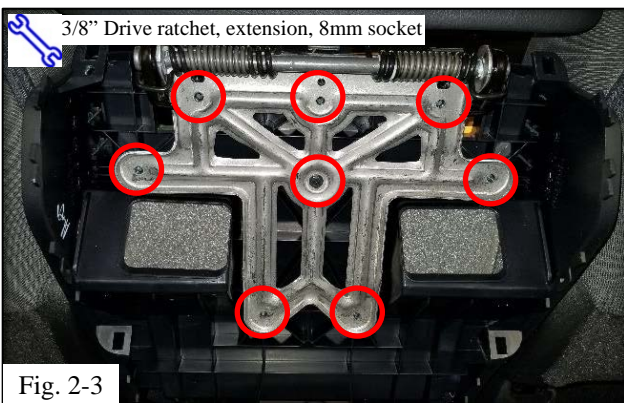
Fig. 2-1



- (c) Remove the rear plastic console trim by gently separating the trim from the main console body with the Bojo Combination Soldering & Case Opener Tool (Fig. 2-2).

⚠ NOTE: Gently separate trim from main console body by pulling the trim up and allowing the 7 clips to release.

⚠ NOTE: Leave 12 volt DC connected



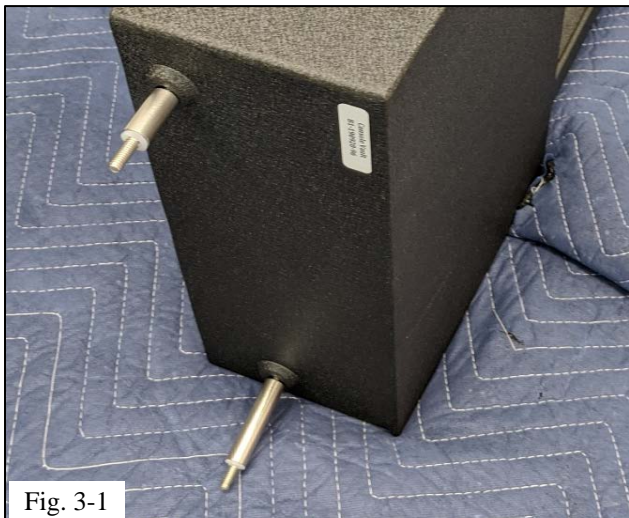
- (d) Open the console lid (Fig. 2-3).

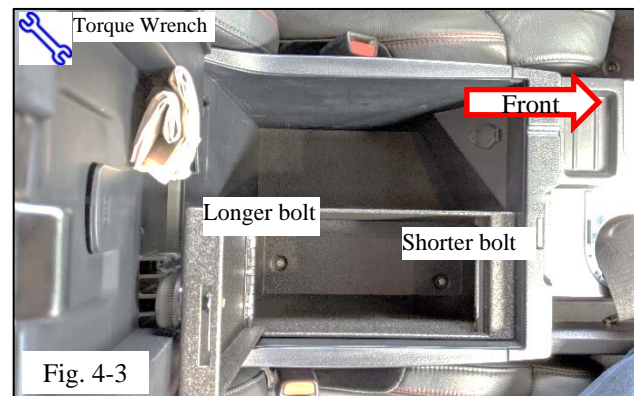
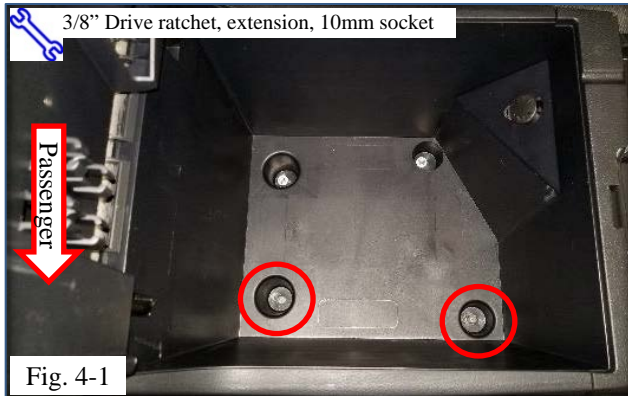
⚠ NOTE: The bracket might be under tension.

- (e) Remove all (8) 8mm Hex Screws holding the console lid onto the assembly. Set the lid aside in a safe place to prevent damage.

3. Assemble the Hardware

- (a) Install metal washers on to supplied bolts.
- (b) From inside the vault, insert 45mm bolt and washer into forward hole.
- (c) From inside the vault, insert 70mm bolt and washer into rear hole.
- (d) Install 23.9mm spacer with plastic retaining washer on forward bolt.
- (e) Install 50.8mm Spacer with plastic retaining washer on rear bolt (Fig. 3-1).





4. Install the Center Console Safe.

(a) Remove and discard the felt liner from the bottom of the console (Fig. 4-1).

! (b) Remove and discard (2) 10mm Hex Bolts located inside the console on the passenger side of the vehicle.

! **NOTE: Do NOT scratch console while installing vault**

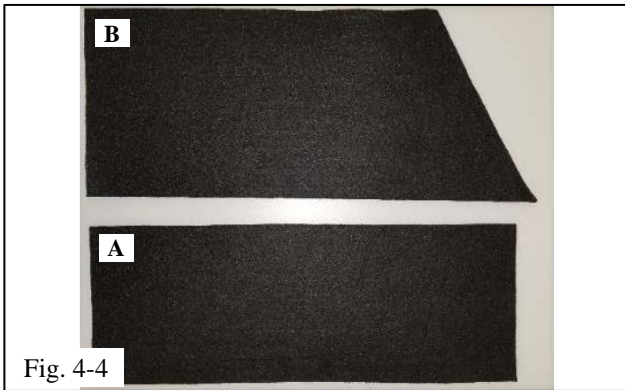
(c) Insert the center console safe into the passenger side half of the console. Line up the bolts in the Console Vault with the slots in the Console Box. Use a flashlight if required (Fig. 4-2).

(d) Hand thread front and rear bolts to assure no cross threading (Fig. 4-3).

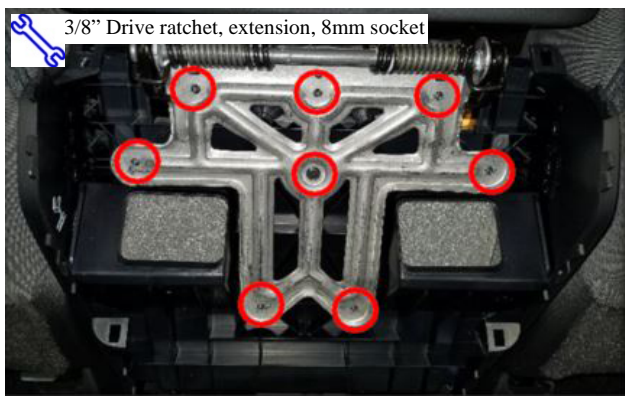
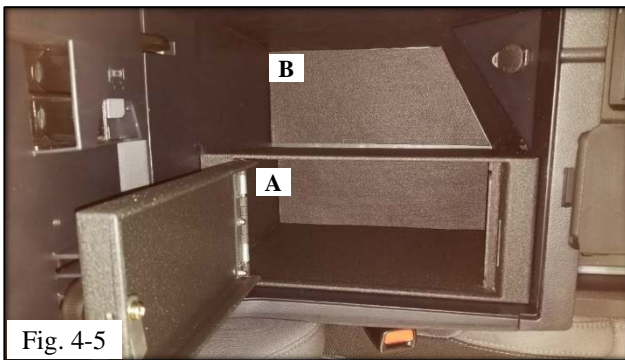
! **NOTE: Do NOT reuse the original 10mm Hex Bolts.**

(e) Tighten each Hex Bolt to 6.7 N.m (59 in-lbs.).

Torque: 6.7 N.m (59 in.lbf)

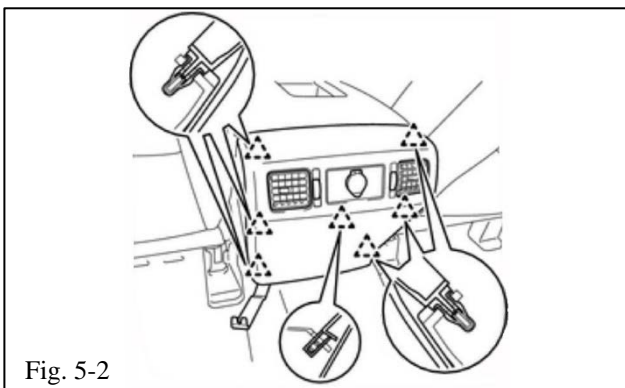


- (f) Select (1 x A) safe foam pad and place it in the bottom of the center console safe (Fig. 4-4 & Fig. 4-5).
- (g) Select (1 x B) console foam pad and place it in the bottom of the console on the driver's side (Fig. 4-4 & Fig. 4-5).



5. Reassemble the Console Lid.

- ⚠ (a) Replace all (8) Hex screws that were removed during the disassembly process to reinstall the factory console lid (Fig. 5-1).
- ⚠ **NOTE: HAND TIGHTEN ONLY – Do NOT use the impact driver.**



- ⚠ (b) Realign and press the factory rear console trim back onto the assembly (Fig. 5-2).
- ⚠ **NOTE: Verify all clips are properly aligned prior to applying pressure to insert the rear trim piece.**
- (c) Remove all tape from the console assembly.

- (d) Verify all components are in the appropriate place and that all components are properly positioned.
- (e) Place Console Vault in locked position

6. Store the Applicable Documentation.

- (a) Place the customer care cards in the vehicle glove box (Fig. 6-1).

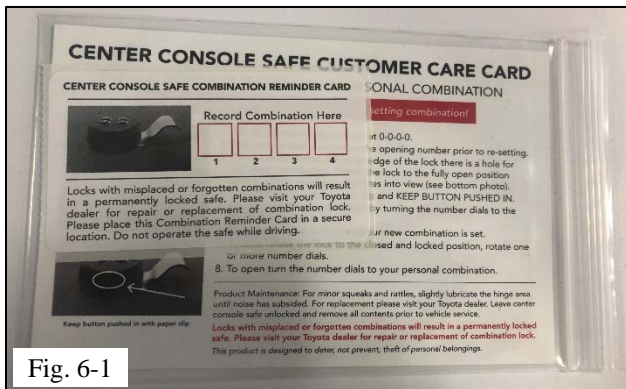


Fig. 6-1

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Check operation of console lid<input type="checkbox"/> Check operation of the center console safe door.<input type="checkbox"/> Check rotational operation of lock<input type="checkbox"/> Check lock combination <input type="checkbox"/> Check all trim and panels<input type="checkbox"/> Verify end user hangtag is present<input type="checkbox"/> Verify customer care card is placed in the vehicle glovebox	<p>Open and close the lid to check function.</p> <p>Open and close door to check clearances.</p> <p>Lock/unlock lock by rotating 90 degrees.</p> <p>Verify lock engage in a fully “locked” position by changing the code. Always reset back to 0-0-0-0 and put lock in “locked” position</p> <p>Confirm all panels, trim, and Toyota accessories are present and in place. Visually inspect end user hangtag is present</p> <p>Visually inspect for customer care card.</p>
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>