

Part Number: PT971-48210

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Console Safe
2		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	4	21.3mm OD x 15.8mm ID x 10.7mm L Aluminum Spacer
2	4	¼" Thick Flat Washer, Plated
3	4	M6x30mm Hex Drive Cap Screw, Threadlock applied
4	2	Console Vault Keys
5	1	Owners Reference Guide (Combi-Cam Instructions)

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Blanket	
Special Tools	Notes
Installation Tools	Notes
Socket	10mm
Socket	4mm Allen
Ratchet	3/8" drive
Torque Wrench	6.7 Nm (59 in-lbs)
Extension	12"
Universal Swivel	3/8"
Special Chemicals	Notes

General Applicability

MY21 and newer Venza models

Recommended Sequence of Application

Item #	Accessory
1	
2	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare Vehicle for Safe Installation.

- (a) Verify the kit contents (hardware bag contents Fig. 1-1).

⚠ NOTE: Key set will be in smaller bag.



Fig. 1-1

- (b) Remove front cup holder spacers from the coin holder / tray in the console box and install them in the front cup holders (Fig. 1-2).

- (c) Discard the coin holder / tray.

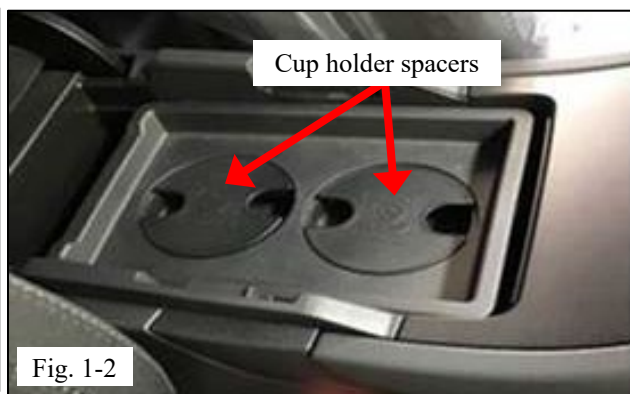


Fig. 1-2

- (d) Confirm 3-digit number on keys matches with 3-digit number on side of lock (Fig. 1-3).

⚠ NOTE: Do NOT remove key set from smaller bag.

⚠ NOTE: 3-digit number on side of lock is located under the lid.

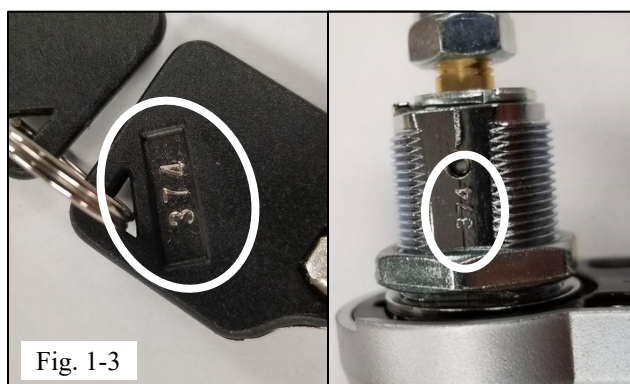
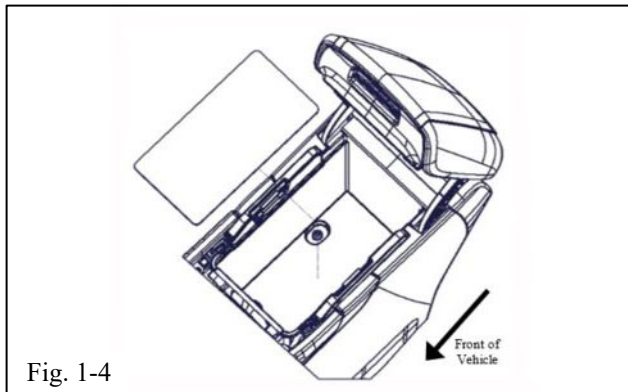


Fig. 1-3

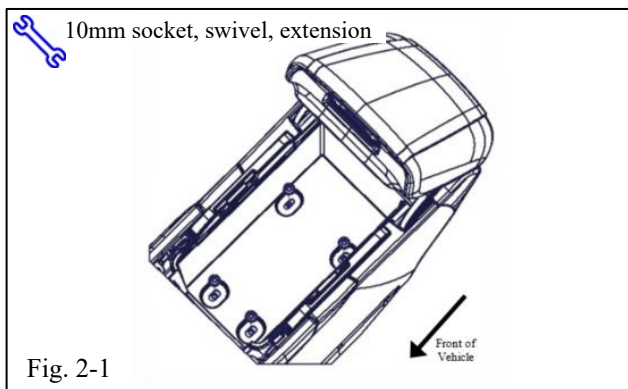


- (e) Remove the console box carpet at the bottom (Fig. 1-4).



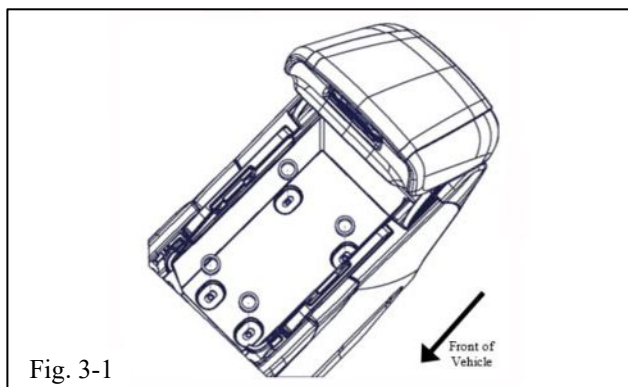
NOTE: Do NOT discard the console box carpet.

2. Remove Factory Mounting Hardware.

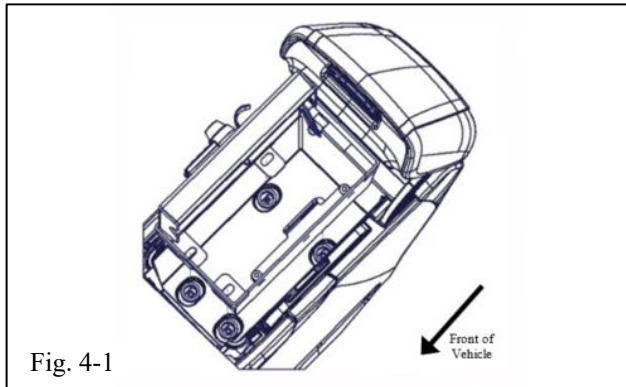


- (a) Remove and discard the (4) factory mounting screws from the bottom of the center console (Fig. 2-1).

3. Place Aluminum Spacers.



- (a) Insert the (4) aluminum apacers into the recesses in the bottom of the center console (Fig. 3-1).
- (b) Center aluminum spacers as closely as possible over mounting points.



4. Insert Console Safe into Empty Console.

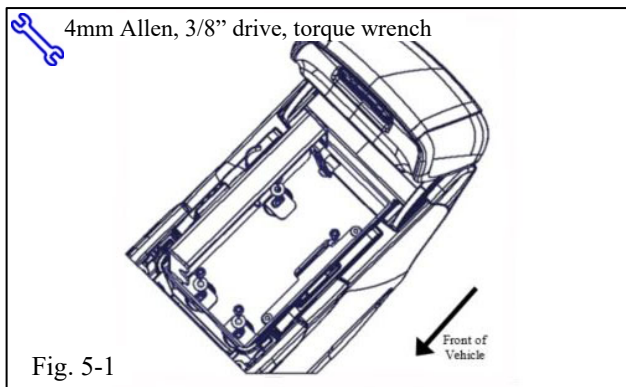
- (a) Open console safe lid (combination is set at 0-0-0 from the factory).
- (b) Lower the console safe into position in the bottom of the center console. The open lid will be oriented toward the passenger side of the vehicle (Fig. 4-1).

5. Secure the Console Safe into Center Console.

- (a) Install 1) Flat Washer to each 30mm Cap Screw.
- (b) Secure the Console Safe in place by installing the Cap Screw / Flat Washer assembly to each of the 4 holes.

NOTE: The (4) 30mm Cap Screws come with thread locker already applied.

- (c) Tighten the Screws to 6.7 N-m (59 in-lbs) (Fig. 5-1).
- (d) Locate the console box carpet from step 1 and place it into the console vault.
- (e) Place console safe in locked position.
- (f) Place the keys and lock documentation in the vehicle glove box.



Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u> <input type="checkbox"/> Verify discarded parts <input type="checkbox"/> Check operation of Console Safe lid <input type="checkbox"/> Check lock combination <input type="checkbox"/> Verify keys and Owners Reference Guide are in glove box	 Removed items have been discarded Open and close lid to confirm clearance Combination lock shows 0-0-0 Visually confirm keys (in bag) and Owners Reference Guide are in glove box
<u>Vehicle Function Checks</u> <input type="checkbox"/> Close Console Box lid	 Lid of Console Box closes without interference to Console Vault
<u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	 Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)