

Part Number: PT971-34220

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Console Safe
2	1	Hardware Bag
3	1	Console Safe Pad

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	1	Aluminum Spacer-0.84"ODx0.622"IDx0.357"L
2	1	Aluminum Spacer-0.84"ODx0.622"IDx0.582"L
3	1	M6x30mm Hex Drive Cap Screw
4	1	M6x35mm Hex Drive Cap Screw
5	2	1/4" Flat Washer
6	2	Console Vault Keys
7	1	Owners Reference Guide (Combi-Cam instructions)

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Socket	10mm
Socket	4mm Allen
Ratchet	3/8" Drive
Extension	12"
Torque Wench	6.7 Nm (59 in-lbs)
Special Chemicals	Notes

General Applicability

MY22 and newer Tundra models

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.
	REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare Vehicle for Safe Installation

- (a) Verify the kit contents (hardware bag contents Fig. 1-1).



Fig. 1-1

- (b) Remove and discard the lower-level bottom mat and the plastic piece on the upper level identified in Fig. 1-2.

⚠ NOTE: May need to use pliers on pull tabs of mat in order to remove it.

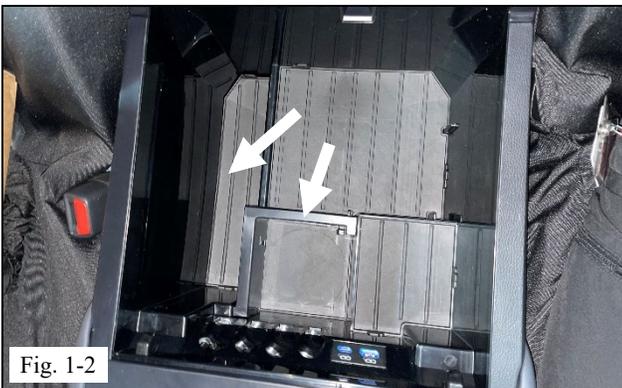


Fig. 1-2

2. Remove Factory Mounting Hardware

- (a) Remove and discard the (2) factory mounting screws from the bottom of the center console box (Fig. 2-1).

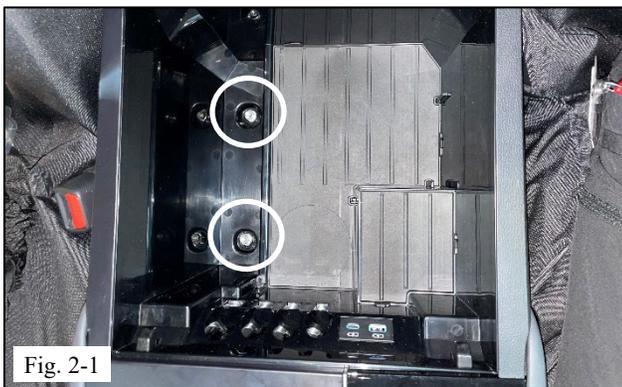
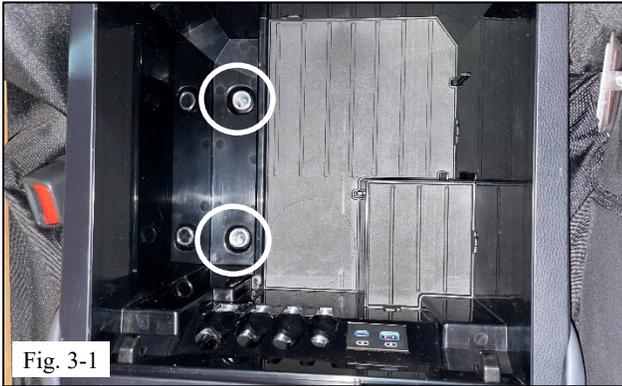


Fig. 2-1



3. Place Aluminum Spacers

(a) Insert the (2) Aluminum Spacers into the recesses in the bottom of the center console box (Fig. 3-1).

(1) Make sure to center aluminum spacers over mounting points/holes.

⚠ NOTE: The longer spacer should be placed in the rearward most recess. The shorter spacer will be placed in the forward most recess.

4. Insert Console Safe

(a) Open Console Safe lid (combination is set at 0-0-0 from the factory).

(b) Lower the Console Safe into position in the bottom of the center console box. The open lid will be oriented toward the passenger side of the vehicle (Fig. 4-1).



5. Secure the Console Safe

(a) Assemble (1) washer to shorter cap screw and insert into frontward opening.

(b) Assemble (1) washer to longer cap screw and insert into rearward opening.

⚠ NOTE: The cap screws come with threadlocker already applied.

(c) Tighten the screws to 6.7 N-m (59 in-lbs) (Fig. 5-1).



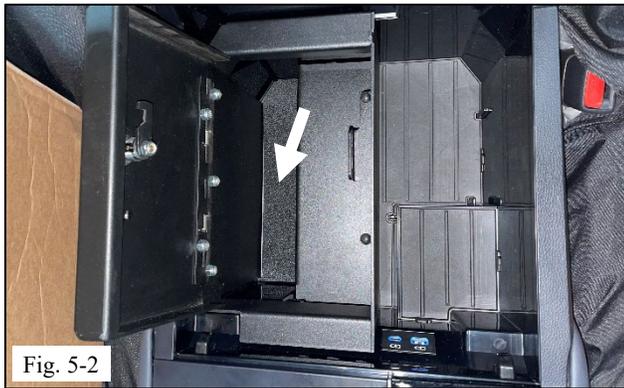


Fig. 5-2

- (d) Insert the Console Safe pad into bottom of Console Safe (Fig. 5-2).



Fig. 5-3

- (e) Close lid and place Console Safe in locked position (Fig. 5-3).

⚠ NOTE: Locked position is when the red lines on the key lock and tumbler line-up. There is also a lock icon on the locking side.

- (f) Place the keys and lock documentation in the vehicle glove box.

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Verify discarded parts<input type="checkbox"/> Check lock combination<input type="checkbox"/> Confirm lock is in locked position<input type="checkbox"/> Verify keys and Owners Reference Guide are in glove box	<p>Removed items have been discarded</p> <p>Combination lock shows 0-0-0</p> <p>Two red lines are aligned</p> <p>Visually confirm keys (in bag) and Owners Reference Guide are in glove box</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><input type="checkbox"/> Close Console Box lid<input type="checkbox"/>	<p>Lid of Console Box closes without interference to Console Vault</p>
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)</p>