

Part Number: PT948-35180-02**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Driver Side "Tacoma" Emblem
2	1	Passenger Side "Tacoma" Emblem
3	1	Driver Side "Limited" Emblem
4	1	Passenger Side "Limited" Emblem
5	1	Driver Side "SR5" Emblem
6	1	Passenger Side "SR5" Emblem
7	1	Tailgate "4x4" Emblem
8	1	Tailgate "V6" Emblem

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses / Gloves	
Special Tools	Notes
Non-Intrusive IR Temperature Probe / Gun	
Soft Felt Block	0.5" thick with double bevel edges i.e. Sutherland Felt 32S1 or 3M 71606
Installation Tools	Notes
Heat Source	For temperatures under 70°F
Lint-Free Scratch Resistant Cloth	WypAll L40 Disposable Cloth (Recommended)
Special Chemicals	Notes
Cleaner	VDC Approved Cleaner (PPO); Soap & Water Mixture (DIO)
Clean Water	Bottled Distilled Water

General Applicability

MY19 and newer Tacoma vehicles

Recommended Sequence of Application

Item #	Accessory
1	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

(a) Thoroughly clean all the installation surfaces.

⚠ NOTE: Always use a clean, lint-free scratch resistant cloth.

⚠ NOTE: Shake the VDC cleaner well.

(b) Apply the VDC directly to cloth (Fig.1-1).

⚠ NOTE: Do NOT spray cleaning solutions directly to vehicle.

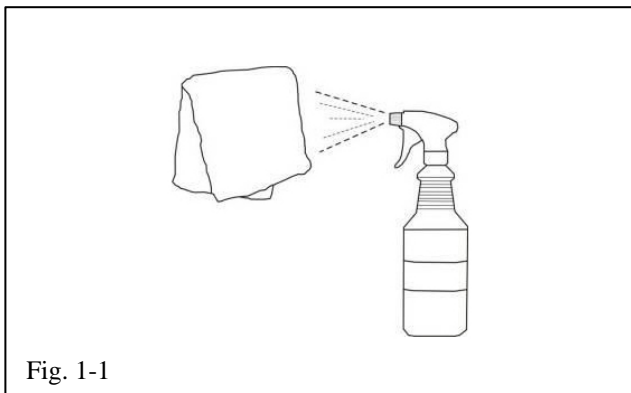


Fig. 1-1

(c) Clean all emblem surfaces thoroughly and wipe dry immediately with a new clean cloth (Fig. 1-2).

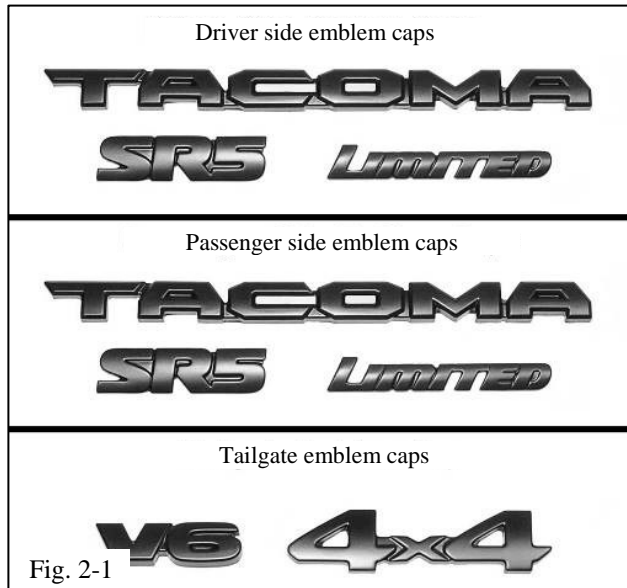
⚠ NOTE: Do not allow cleaner to air dry.

⚠ NOTE: Emblem cap and vehicle installation surface must be between 70°F and 110°F at the time of installation.

⚠ NOTE: A heat source may be used to reach minimum temperature if necessary.



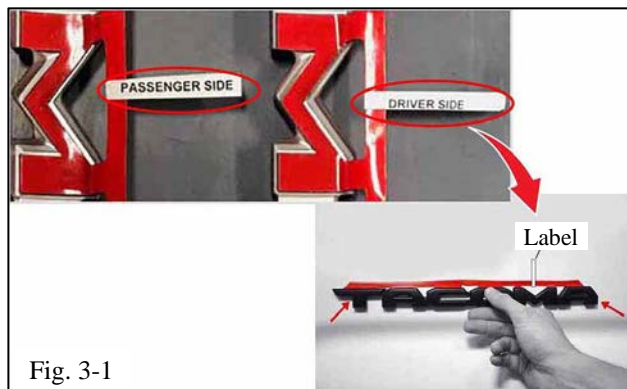
Fig. 1-2



2. Check the Kit Content.

- (a) Inspect the kit for content and damage (Fig. 2-1).

NOTE: Driver and Passenger side “SR5” and “Limited” emblem caps are identical.

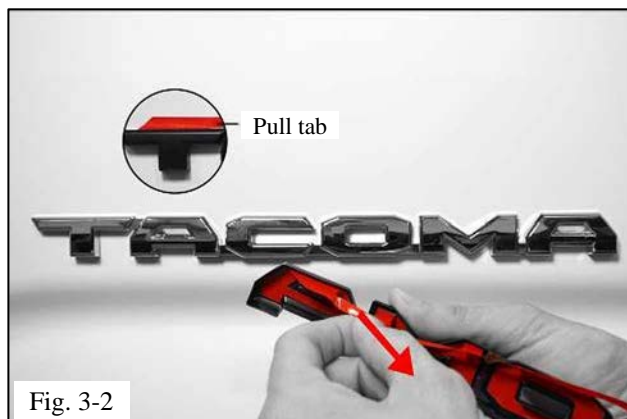


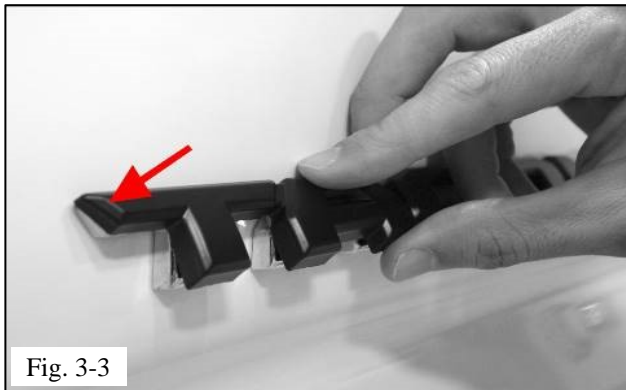
3. Install the Driver Side Tacoma Emblem Cap.

NOTE: Tacoma driver and passenger side emblem caps are different and labeled to reflect. Incorrect installation will result in poor fit and incomplete badge coverage (Fig. 3-1).

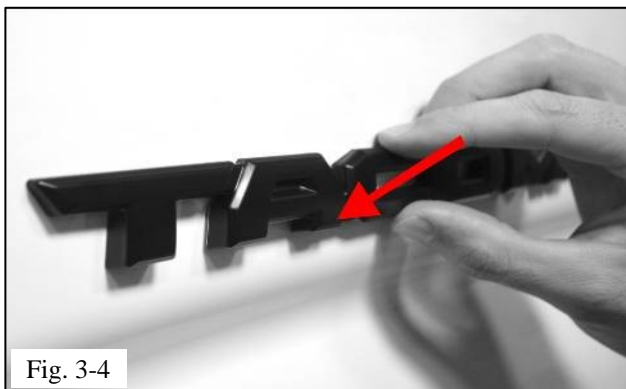
- (a) Select driver side emblem cap by referring to the emblem label (Fig 3-1). Check fitment of the TACOMA emblem cap over the driver side factory chrome emblem (Fig. 3-1).
- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 3-2).

NOTE: Do not touch the adhesive during installation.





- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 3-3).

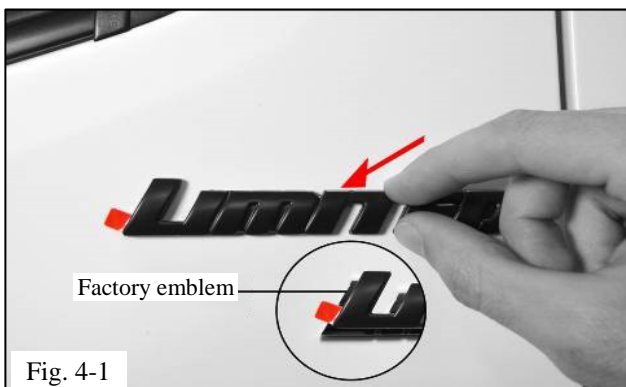


- (d) Visually verify that the TACOMA Emblem Cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 3-4).

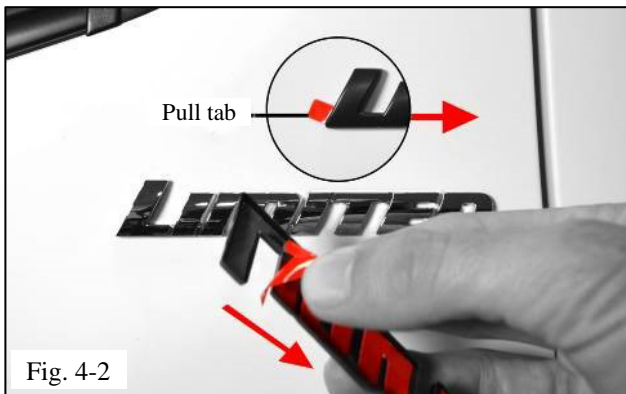


- (e) Using a soft felt block, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 3-5).
- (f) Repeat the procedure for the passenger Side.

4. Install the Limited Emblem Cap.



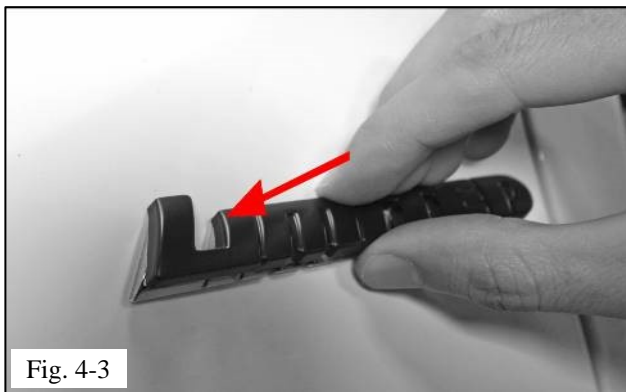
- (a) Check the fitment of the limited emblem cap over the factory chrome emblem (Fig. 4-1).



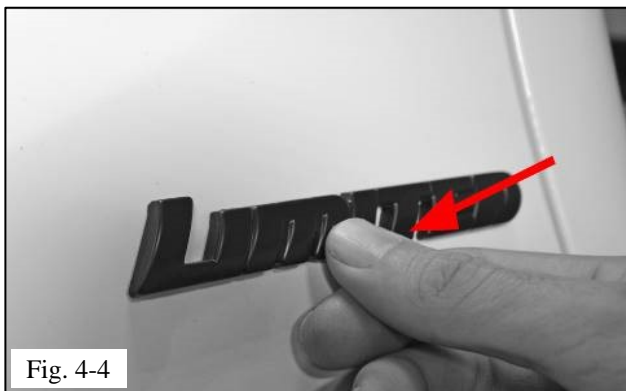
- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the applique (Fig. 4-2).



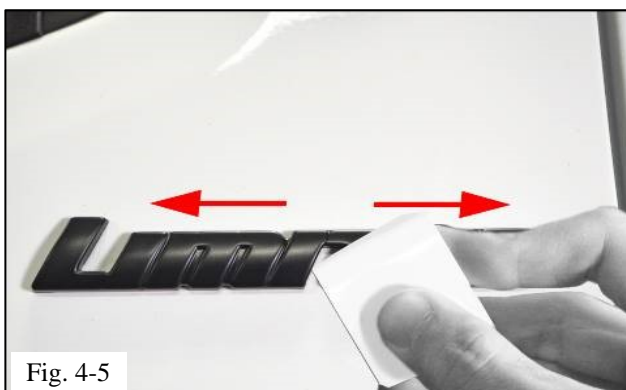
NOTE: Do not touch the adhesive during installation.



- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 4-3).



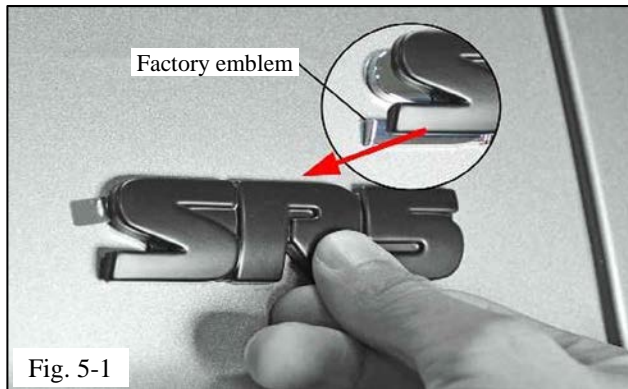
- (d) Visually verify that the Limited Emblem Cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 4-4).



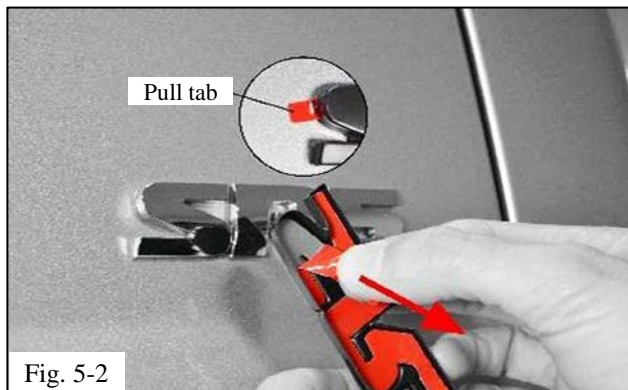
- (e) Using a soft felt block, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 4-5).

5. Install the SR5 Emblem Cap.

- (a) Check the fitment of the SR5 Emblem cap over the factory chrome emblem (Fig. 5-1).

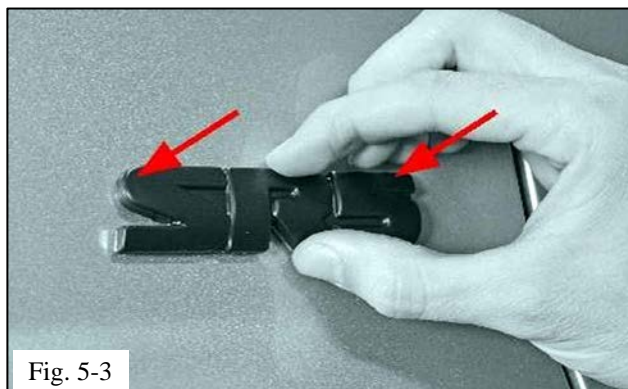


- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 5-2).



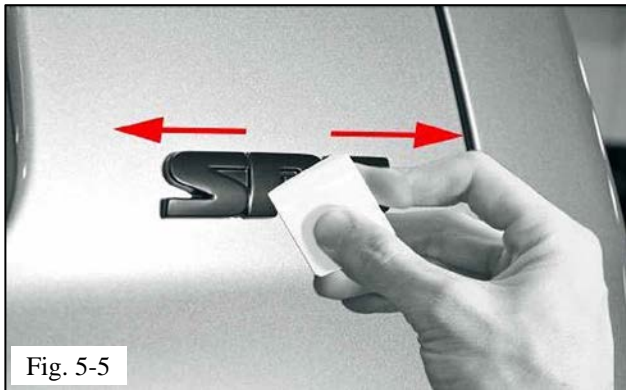
NOTE: Do not touch the adhesive during installation.

- (c) Position the emblem cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 5-3).



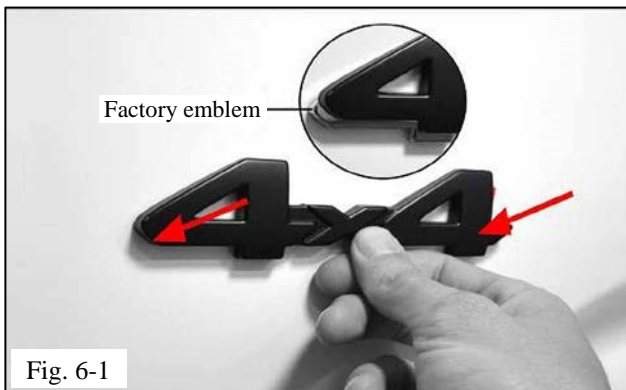
- (d) Visually verify that the SR5 Emblem Cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 5-4).



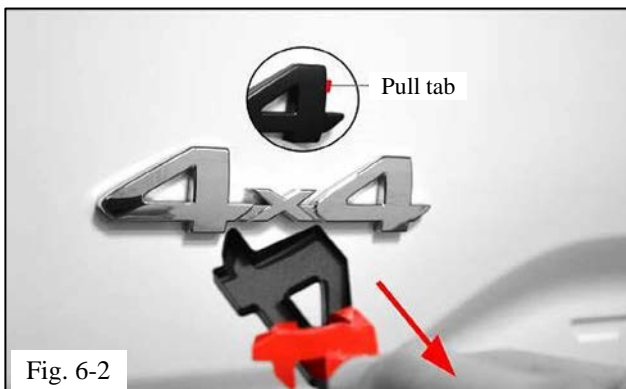


- (e) Using a soft felt block, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 5-5).

6. Install the 4X4 Emblem Cap.

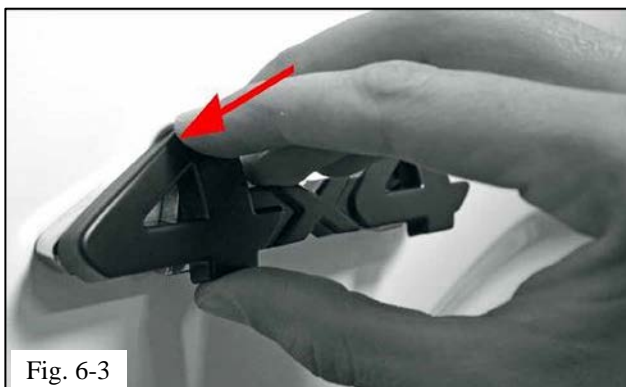


- (a) Check the Fitment of the 4X4 Emblem Cap over the factory Chrome Emblem (Fig. 6-1).

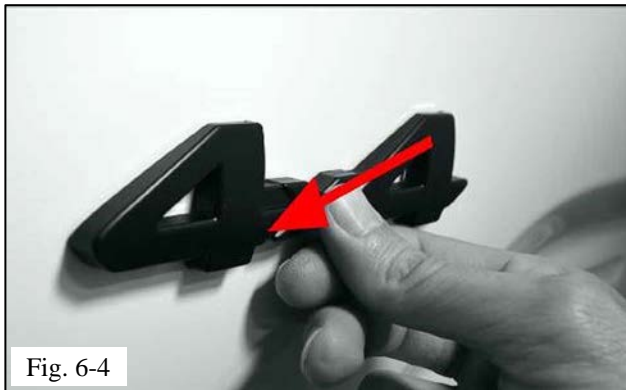


- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 6-2).

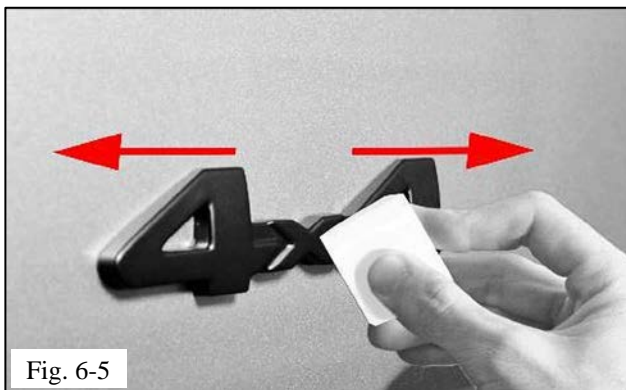
⚠ NOTE: Do not touch the adhesive during installation.



- (c) Position the Emblem Cap over the factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 6-3).

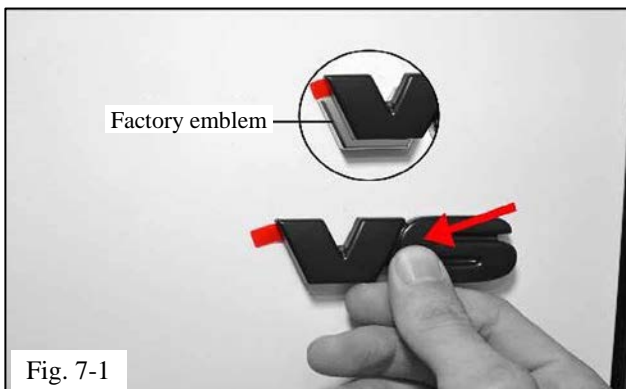


- (d) Visually verify that the 4X4 Emblem Cap is positioned evenly over the factory emblem and press lightly to adhere (Fig. 6-4).

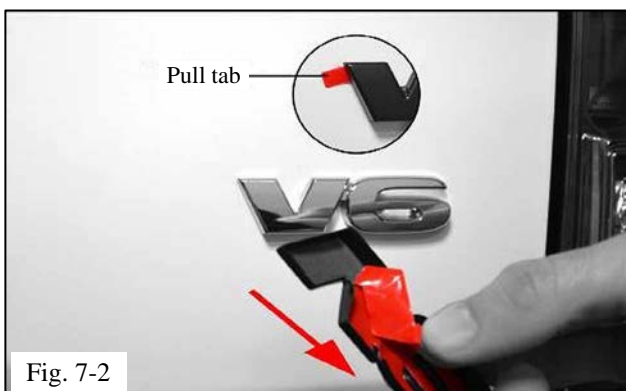


- (e) Using a soft felt block, press firmly on the emblem cap from the center working outwards to the edges of the emblem cap, to ensure maximum adhesion contact (Fig. 6-5).

7. Install the V6 Emblem Cap.

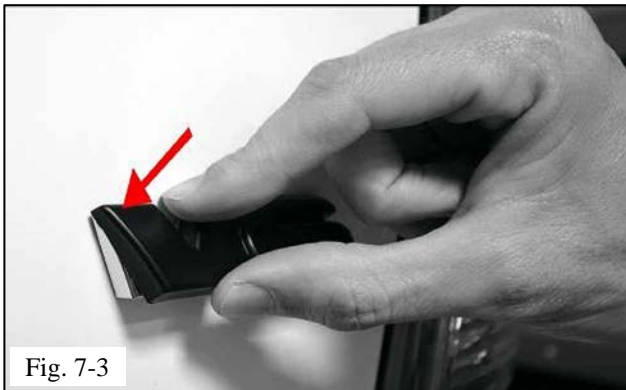


- (a) Check the fitment of the V6 emblem cap over the factory chrome emblem (Fig. 7-1).



- (b) Using the pull tab, pull leftward to remove the adhesive liner from the backside of the emblem cap (Fig. 7-2).

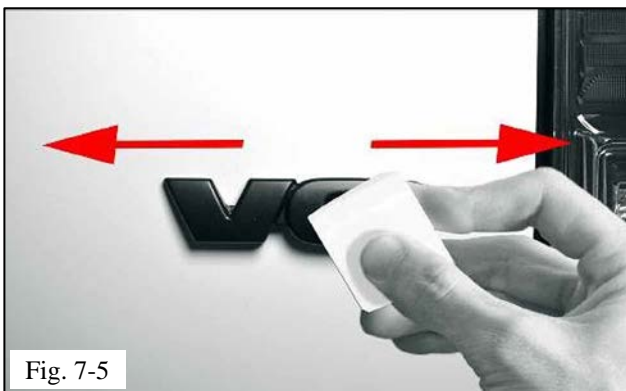
NOTE: Do not touch the adhesive during installation.



- (c) Position the emblem cap over factory emblem starting from the top edge then downward, ensuring it is centered (Fig. 7-3).



- (d) Visually verify that the V6 emblem cap is positioned correctly over the factory emblem and press lightly to adhere (Fig. 7-4).



- (e) Using a soft felt block, press firmly on the emblem cap from the top working downward to the bottom of the emblem cap, to ensure maximum adhesion contact (Fig. 7-5).

8. Destroy/Discard the Unused Emblem Caps.

- (a) The kit contains emblem caps for several trim levels, and non-applicable badge caps to be destroyed/discarded.

TOYOTA TACOMA 2019 - EXTERIOR EMBLEM

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u> <input type="checkbox"/> Emblem cap Adhesive <input type="checkbox"/> Emblem cap alignment <input type="checkbox"/> <input type="checkbox"/>	 Emblem cap should be securely attached to the vehicle; no air pockets or lifting. Emblem cap should be properly aligned within 1mm max allowable gap from vehicle surface.
<u>Vehicle Function Checks</u> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	
<u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection. <input type="checkbox"/> Verify that all applicable emblem caps are installed.	 Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)