

Part Number: PT938-47160-XX**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Molding, LH Front Door
2	1	Molding, LH Rear Door
3	1	Molding, RH Front Door
4	1	Molding, RH Rear Door

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	Notes
Roller	1" to 3" wide i.e. Marshalltown E54D or Dynamat 10007
Installation Tools	Notes
Flexible Scale or Tape Measure	
Masking Tape	1-in. wide
Clean Lint-free Cloths	
Non-marring straight edge	
Special Chemicals	Notes
Cleaner	

General Applicability

All MY2016 and newer Prius models

Recommended Sequence of Application

Item #	Accessory
1	Body Side Molding
2	Door Edge Guard

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.

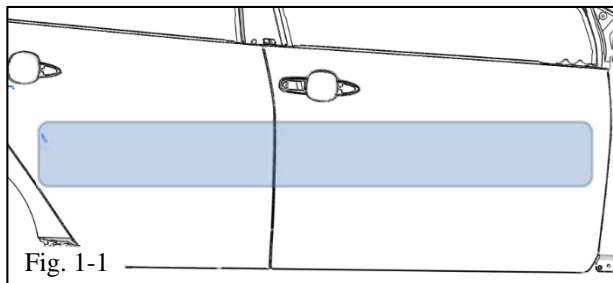
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the in Accessory Installation Practice document.



This document covers such items as:


- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



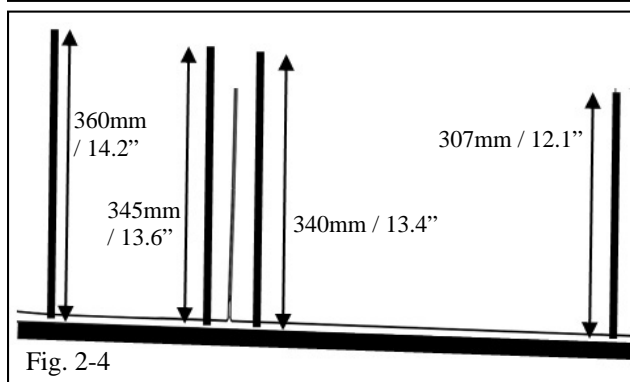
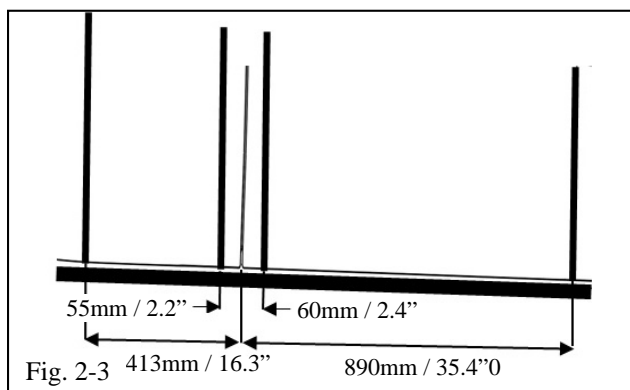
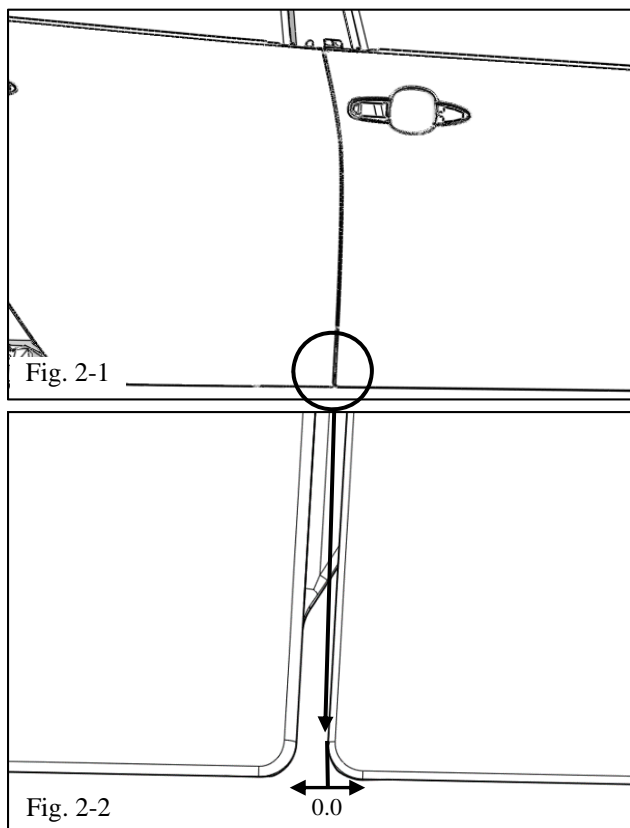
1. Prepare the Vehicle.

-  (a) Ensure the vehicle is clean and properly prepped for body side molding installation.
-  (b) The work area, body side moldings and vehicle door surface temperature must be between 60°F (15°C) to 90°F (32°C).
- (c) Saturate a clean lint-free cloth with cleaner and clean the areas of each door (Fig. 1-1). Be sure to follow the manufacturer's directions
- (d) Wipe the cleaned surfaces with a clean, dry, lint-free cloth.

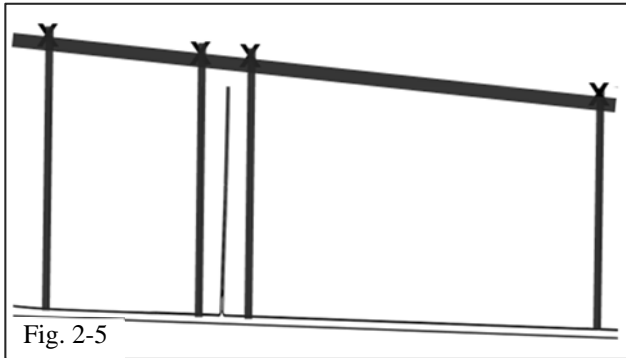
 **NOTE:** Once cleaned do not contaminate this surface by touching it with your bare hands.

2. Apply Positioning Tape.

- (a) Locate the rear curved edge on the front door (Fig. 2-1 & Fig. 2-2). All horizontal measurements will be provided from this location.

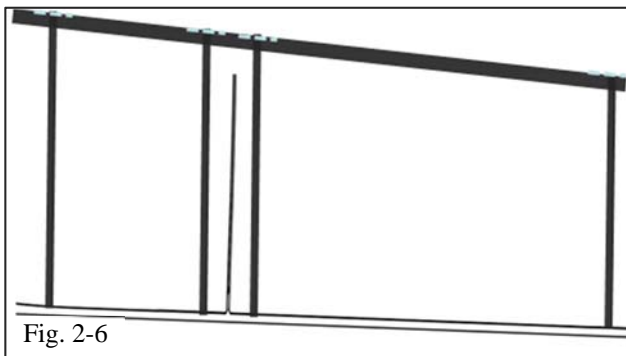


- ⚠ (b) Measure 60mm (2.4 in) forward and place a vertical piece of tape on the front door approximately 340mm (13.4 in) long (Fig. 2-3 & Fig. 2-4).
- ⚠ (c) Measure 890mm (35.0 in) forward and place a vertical piece of tape on the front door approximately 307mm (12.1 in) long (Fig. 2-3 & Fig. 2-4).
- ⚠ (d) Measure 55mm (2.2 in) rearward and place a vertical piece of tape on the rear door approximately 345mm (13.6 in) long (Fig. 2-3 & Fig. 2-4).
- ⚠ (e) Measure 413mm (16.3 in) rearward and place a vertical piece of tape on the rear door approximately 360mm (14.2 in) long (Fig. 2-3 & Fig. 2-4).

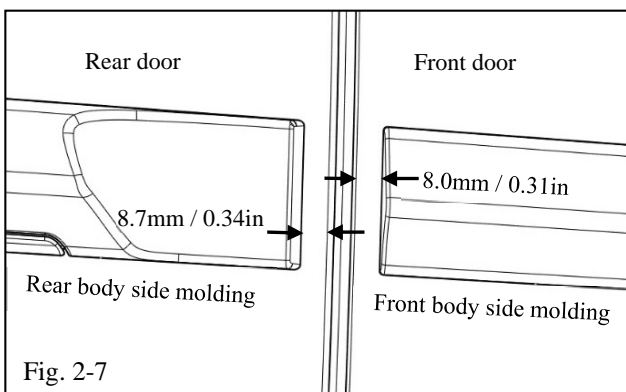


- ⚠ (f) Mark the height dimensions on the vertical pieces of tape. Measurements are taken from the bottom edge of the door (Fig. 2-4).

- ⚠ (g) Apply a strip of tape along the length of the doors connecting the marks on the vertical pieces of tape. Ensure top edge of tape aligns with the marked locations on the vertical pieces of tape (Fig. 2-5).



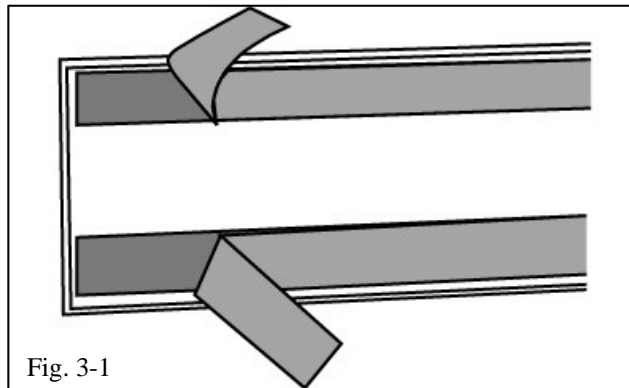
- (h) Trim the excess length on the vertical pieces of tape beyond the tape installed in Step 3(g) (Fig. 2-6).



- ⚠ (i) Mark the piece of tape applied in Step 3(g) with a straight vertical line 8.0mm (0.3 in) \pm 1.0mm (0.3 in) forward from the rear edge of the front door (Fig. 2-7).

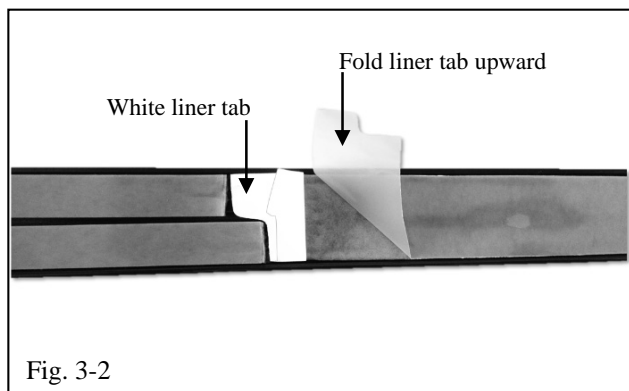
- (j) Mark an additional vertical line on the same piece of tape 8.7mm (0.34 in) \pm 1.0mm (0.3 in) rearward from the front edge of the rear door (Fig. 2-7).

- ⚠ **NOTE:** Ensure the 8.0mm (0.3 in) and 8.7mm (0.34 in) minimum distances are carefully measured.

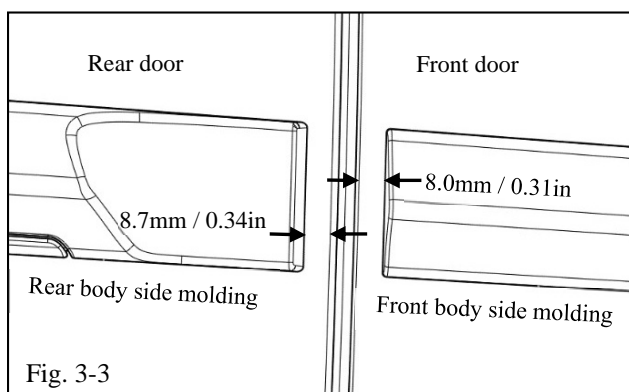


3. Install the Body Side Molding.

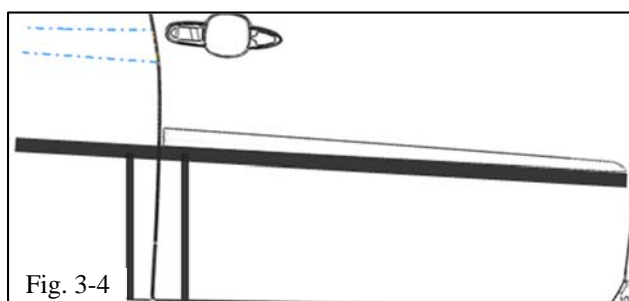
- (a) Carefully hold the front door molding by its edges and fold the liner tabs on the horizontal 3M tape lengths upwards (top piece) and downwards (bottom piece) such that the tabs are accessible when the molding is in install position (Fig. 3-1).



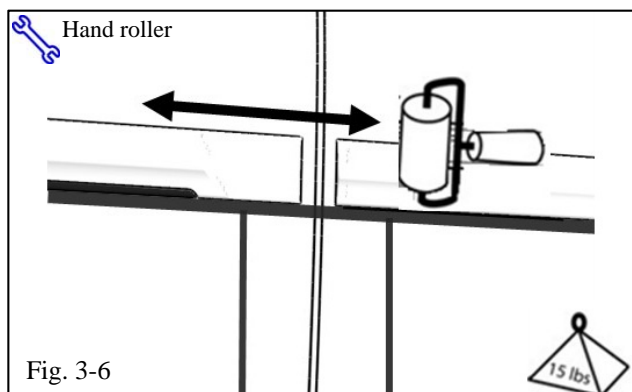
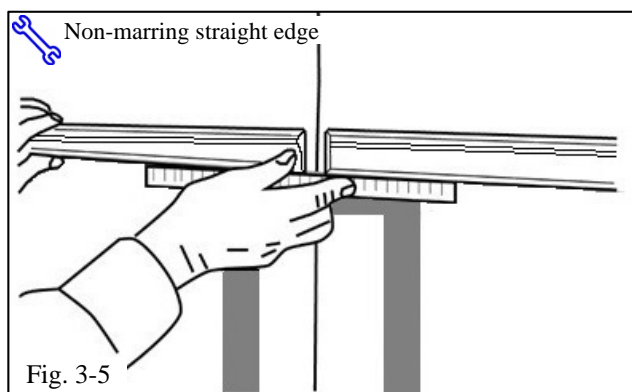
- (b) Remove white liner tab and fold the adjacent liner tab upward at the front end of the molding such that the tabs are accessible during install (Fig. 3-2).



- !** (c) Align the rear edge of the front molding with the vertical mark on the tape located 8.0mm (0.3 in) forward of the rear edge of the front door (Fig. 3-3).



- !** (d) Align the bottom of the front molding flush with the top edge of the tape spanning the doors (Fig. 3-4).



- (e) Reposition the part as needed. Once it is properly aligned, carefully begin to expose the tape by peeling away the liner starting from the rear of the molding and working forward.
- (f) Repeat Steps 3(a) to 3(d) for the front body side molding on the other side of the vehicle.
- (g) Proceed to the rear body side molding and repeat Step 3(a).

! (h) Align the front edge of the rear molding with the vertical mark on the tape located 8.7mm (0.34 in) rearward of the front edge of the rear door (Fig. 3-1).

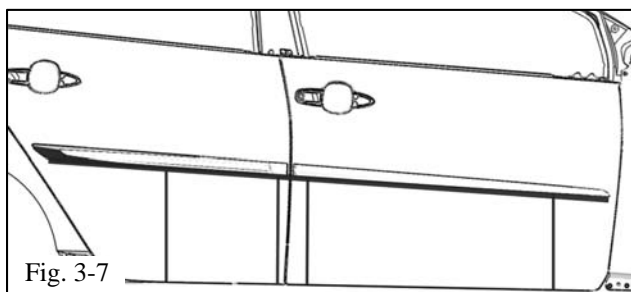
! (i) Place a non-marring straight edge flush with the bottom of the front molding. Set the front edge of the rear molding on top of the straight edge. The edges must align (Fig. 3-5).

- (j) Once properly aligned, carefully begin to expose tape by peeling away the liner starting from the front of the molding and working rearward.

|| ! NOTE: Make sure to remove all 3 liners on the rear molding.

- (k) Repeat Steps 3(g) to 3(i) for the rear body side molding on the other side of the vehicle.

! (l) Use the hand roller and roll around the perimeter of the parts with firm pressure to ensure complete adhesion of the tape to the door surface (Fig. 3-6).



(m) Remove and discard all tape strips (Fig 3-7).

TOYOTA PRIUS 2016- BODY SIDE MOLDING

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- ☐ Check visual alignment

- ☐ Check for proper tape adhesion.

The moldings should be visually straight.

Confirm 100% tape adhesion completely around the part between the Body Side Molding and door sheet metal.

No gap is allowed between the tape and the vehicle door surfaces, except where the tape seam joints on the backside.

Vehicle Function Checks

- ☐ None Required

Vehicle Appearance Check

- ☐ After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.