

Part Number: PT769-52060**Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit
6	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	6	#14 x 19 mm Screws
2	4	#10 x 19 mm Screws
3	4	#10 Spring Clips

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Note: Ground effects

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Screwdriver	Phillips #2 & 3, Slot
Drill	Standard/Right Angle
Drill Bit	6 mm (1/4")
Clean Cloth/Rag	
Special Chemicals	Notes
Cleaner	3M™ Prep Solvent-70

NOTE: Part number of this accessory may not be the same as the part number shown.

General Applicability

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).

Safety (eye protection, rechecking torque procedure, etc.).

Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).

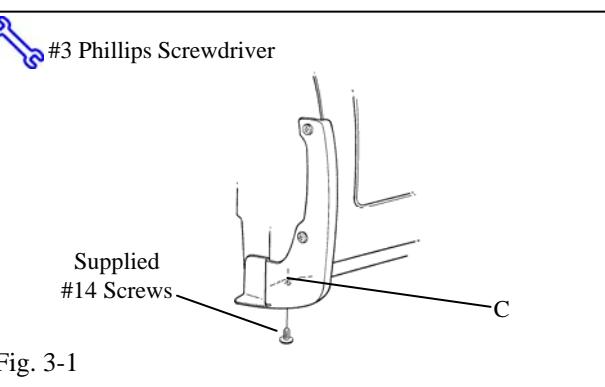
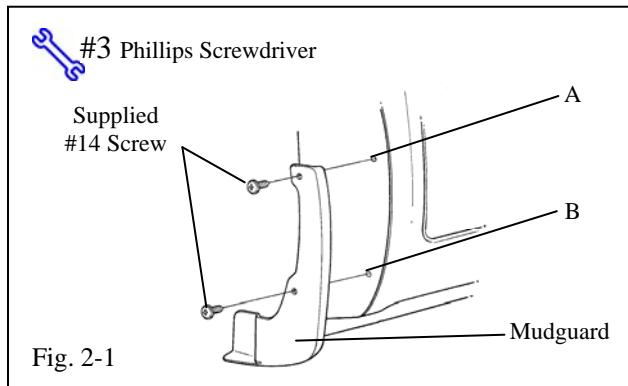
Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Clean Front Mounting Area



- (a) Clean and degrease front body panel where mudguard is to be located with a clean, dry with lint free cloth after use of 3M™ Prep Solvent – 70.
- (1) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.



2. Installation of Front Mudguard



- (a) Mount mudguard on body panel and install supplied #14 screws in location A and B while holding part tight against body (Fig. 2-1).

3. Installation of Lower Mount Hole

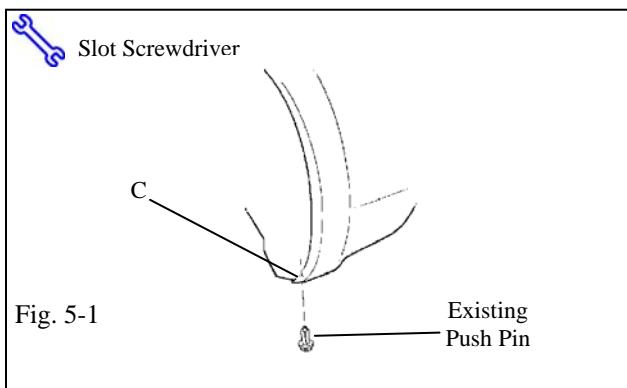


- (a) Install supplied #14 screws in location C while holding part tight against body (Fig. 3-1).
- (b) Repeat procedure for other side.

4. Clean Rear Mounting Area



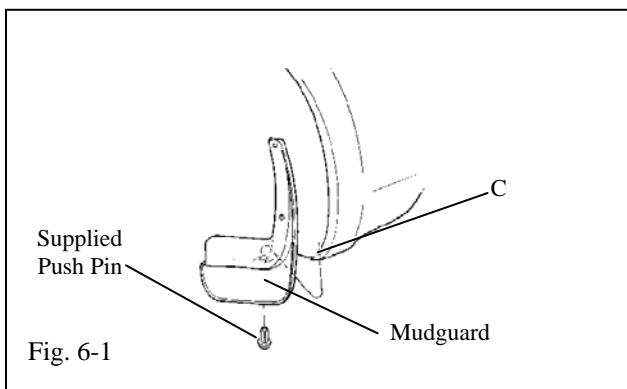
- (1) Clean and degrease front body panel where mudguard is to be located with a clean, dry lint free cloth after use of 3M™ Prep Solvent-70.
- (2) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.



5. Identification of Rear Mount Hole



- (a) Identify existing mount hole C (Fig.5-1).
- (b) Remove existing push pin and do not discard.
(Fig 5-1).



6. Installation of Rear Mudguard



- (a) Mount mudguard on body panel and push pin in location C (Fig. 6-1).

6 mm Drill Bit/drill
Fig. 6-1

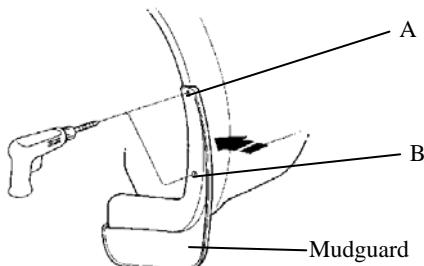


Fig. 6-2

STOP (b)

Using part as a template drill 6 mm holes in locations A and B while holding part tight against body (Fig. 6-2).

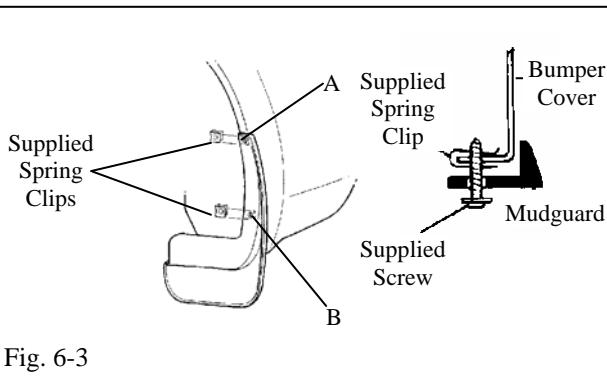


Fig. 6-3

(c)

Install supplied spring clips with turned up edge on inside of bumper body panel at locations A and B (Fig. 6-3).

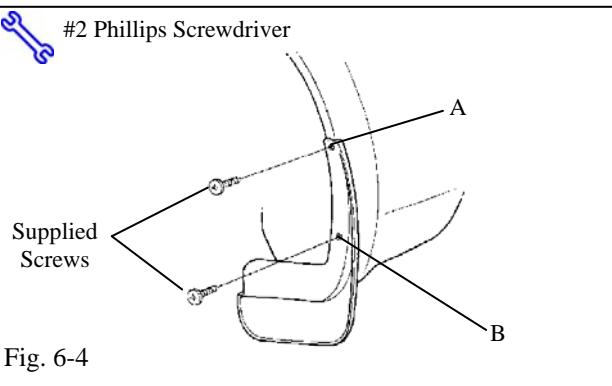


Fig. 6-4

STOP (d)

While holding part at locations A and C tightly against body, install supplied #10 screws in locations A and B (Fig. 6-4).

(e)

Repeat procedure for other side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.