

## Preparation

**Part Number: PT769-02090****Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit
6	1	Instruction Sheet

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	4	#10 x 19 mm Screws
2	6	#14 x 19 mm Screws (Truss)
3	4	#14 x 19 mm Screws (Hex)
4	4	#10 Spring Clip
5	2	#14 Spring Clip
6	2	Push Pin
7	2	Insert

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

Note: Ground effects

**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Screwdriver	Phillips #2 & 3
Screwdriver	Slot
Drill	Standard/Right Angle
Drill Bit	6mm (1/4")
Drill Bit	2.7mm (7/64)
Clean Cloth / Rag	
Socket/Driver	10mm (3/8")
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	3M™ Prep Solvent-70

**NOTE:** Part number of this accessory may not be the same as the part number shown.**General Applicability**

All Models

**Recommended Sequence of Application**

Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

## 1. Clean Front Mounting Area

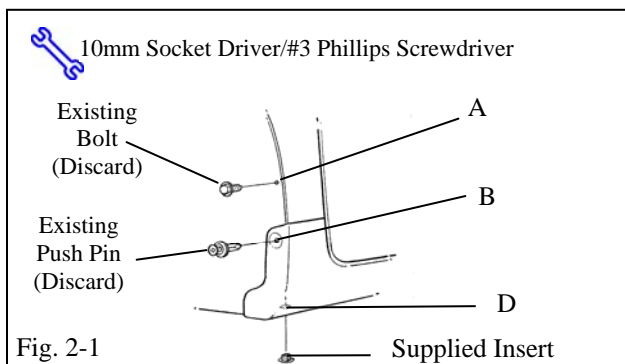


- (a) Clean and degrease front body panel where mudguard is to be located with a clean, dry lint free cloth and 3M™ Prep Solvent – 70.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

## 2. Hardware Removal



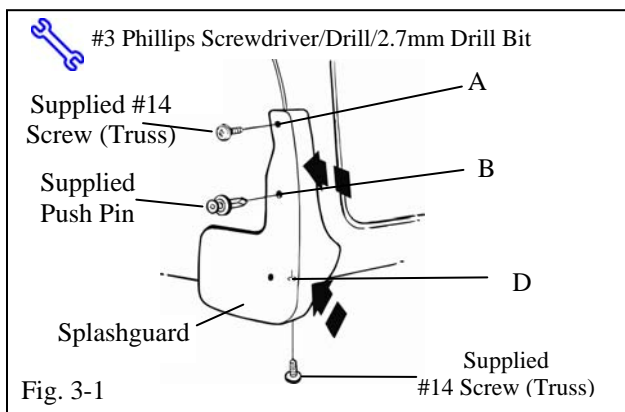
- (a) Remove existing screw location A and discard. (Fig. 2-1).
- (b) Remove existing push pin location B and discard. (Fig. 2-1).
- (c) Install supplied insert in location D. (Fig. 2-1).

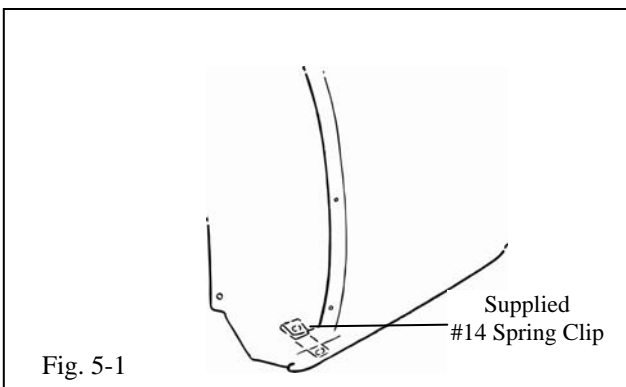
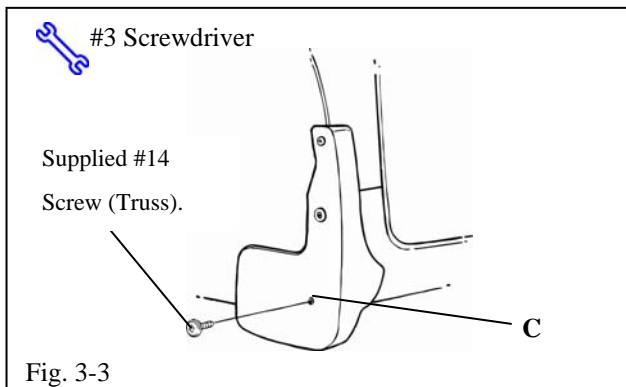
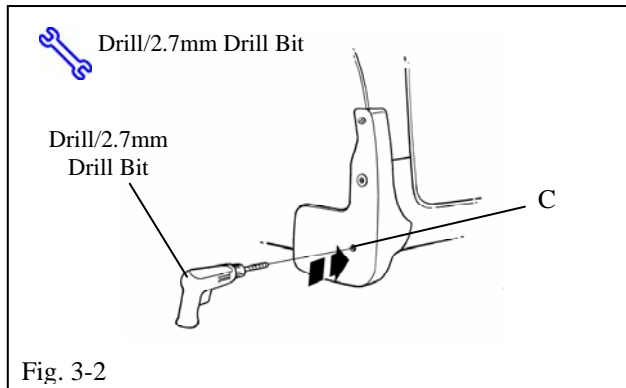


## 3. Installation of Front Mudguard



- (a) Mount mudguard on body panel and install supplied push pin in location B and supplied #14 screw (truss) in location A while holding part up and tight against body. (Fig. 3-1).
- (b) Install supplied #14 screws (truss) in slotted location D, ensure part is held firmly against lower panel and that no gap occurs while tightening screw. (Fig 3-1).





- (c) Drill 2.7mm (7/64") center pilot hole in location C, while holding part tight against body. (Fig 3-2)



- (d) Install supplied #14 screw (truss) in location C, while holding part tight against body. (Fig 3-3) **DO NOT OVERTIGHTEN**

#### 4. Clean Rear Mounting Area

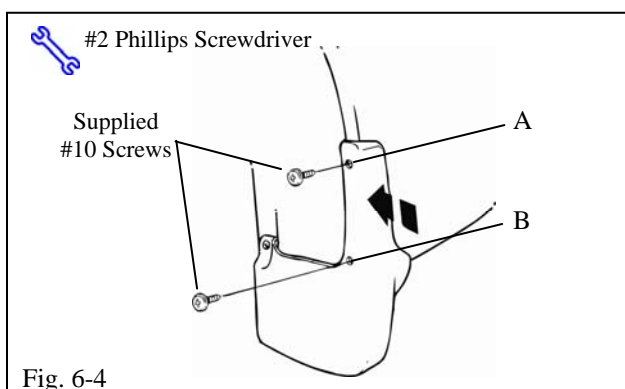
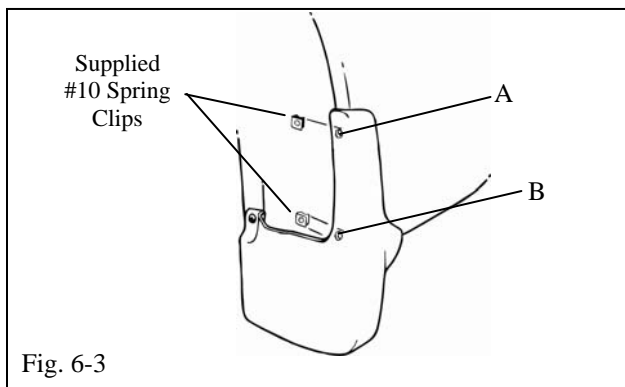
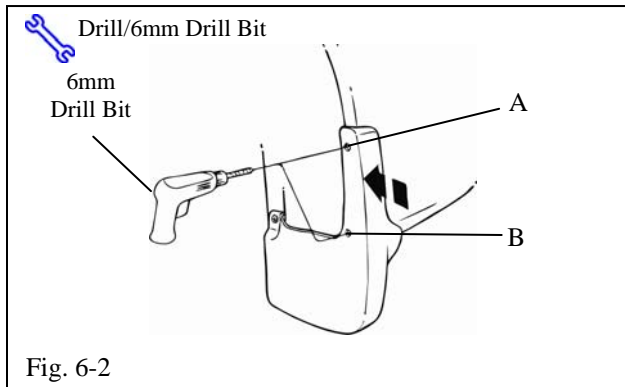
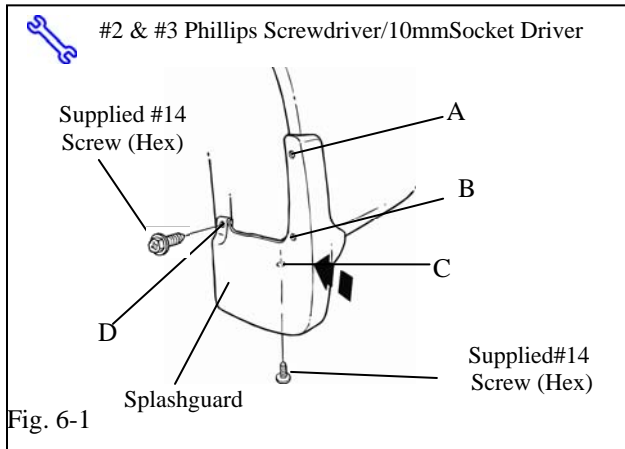


- (1) Clean and degrease rear bumper panel where mudguard is to be located with a clean, dry lint free cloth and 3M™ Prep Solvent-70
- (2) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

#### 5. Identification of Rear Mount Location



- (a) Install supplied #14 spring clip over fender hole with turned up edge on inside of bumper. (Fig. 5-1).



## 6. Installation Of Rear Mudguard

- Mount mudguard on bumper panel and install supplied #14 screw (Hex) in location C while holding part tight against bumper. (Fig. 6-1).
- Install supplied #14 screw (Hex) in location D while holding part tight against bumper. (Fig. 6-1).
- Using part as a template drill 6mm holes in locations A and B while holding part up and tight against bumper panel. (Fig. 6-2).
- Install supplied #10 spring clips with turned up edge on inside of bumper panel edge at locations A and B. (Fig 6-3).
- Install supplied #10 screws in locations A and B while holding part up and tight against bumper panel. (Fig. 6-4)
- Repeat procedure for other side.

**TOYOTA                      COROLLA                      2009 -                      MUDGUARDS**

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

☐ Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.