

Section I - Installation Preparation

Part Number: PT769-02030 (Base Model)**PT769-02031 (XR w/o F/R Skirt)****PT769-02032 (XRS, XR w F/R Skirt)**

Section I - Installation Preparation

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit
6	1	Instruction Sheet

Hardware Bag Contents - PT769-02030

Item #	Quantity Req'd.	Description
1	8	#14 x 19mm Screws
2	4	#10 x 19mm Screws
3	4	#10 Spring Clips

Hardware Bag Contents - PT769-02031

Item #	Quantity Req'd.	Description
1	6	#14 x 19mm Screws
2	6	#10 x 19mm Screws
3	4	#10 Spring Clips

Hardware Bag Contents - PT769-02032

Item #	Quantity Req'd.	Description
1	4	#14 x 19mm Screws
2	8	#10 x 19mm Screws
3	4	#10 Spring Clips

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		

Conflicts

Note:

Recommended Tools

Safety Tools	
None	
Special Tools	
None	

Installation Tools	
Screwdriver	#2 Phillips, #3 Phillips
Drill	
Drill Bit	6mm (1/4"), 2mm (5/64") (XR/XRS only)
Clean Cloth/Rag	
Special Chemicals	
Cleaner	3M™ Prep Solvent-70

General Applicability






PT769-02030 - Base Model

PT769-02031 - XR **without** front/rear underbody spoilers.PT769-02032 - XRS, and XR **with** front/rear underbody spoilers.**Recommended Sequence of Application**

Item #	Accessory	
1		
2		
3		

*Mandatory

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury
	CRITICAL PROCESS: Proceed with caution to ensure a quality installation.
	GENERAL PROCESS: This highlights specific processes to ensure a quality installation.
	TOOLS & EQUIPMENT: This calls out the specific tools and equipment required for this process

Section II - Installation Procedure

A. Clean Front Mounting Area.

1. Clean and degrease front body panel where mudguard is to be located with a clean, dry lint free cloth after use of 3M™ Prep Solvent-70.

B. Identification of Front Mount Holes.

FOR BASE VEHICLES ONLY (Step B. 1.)



1. Identify existing mount holes A, B and C (Fig. B-1).

FOR XR and XRS VEHICLES ONLY
(Step B. 2.)

2. Identify existing mount holes A and B. (Fig. B-2)

C. Installation of Front Mudguard.

FOR BASE VEHICLES ONLY (Steps C. 1.
through C. 3.)



1. Mount mudguard on body panel and install supplied #14 screws in location A and B while holding part tight against body (Fig. C-1).



2. Install supplied #14 screw in location C while holding part tight against body (Fig. C-2).
3. Repeat procedure for other side.

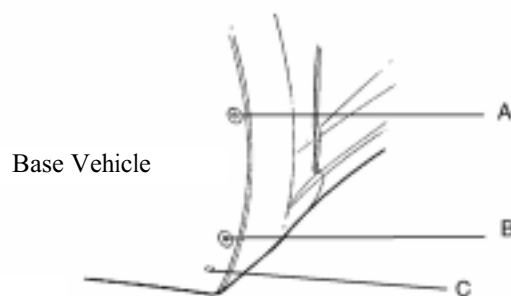


Fig. B-1

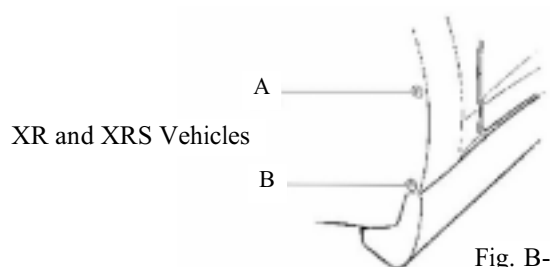


Fig. B-2

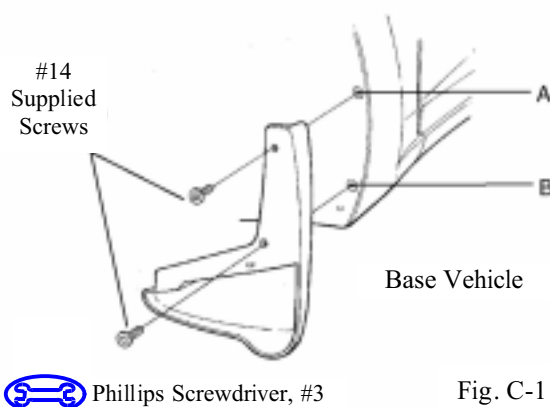


Fig. C-1

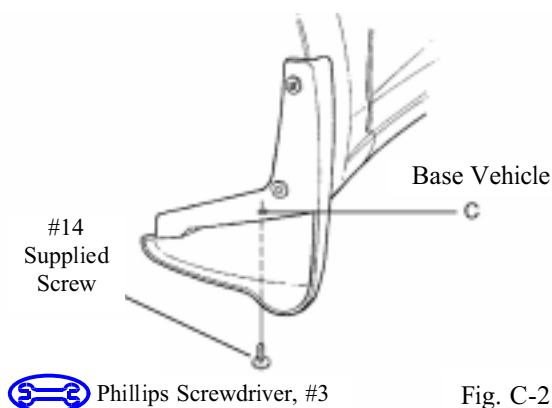






Fig. C-2

FOR XR and XRS VEHICLES ONLY

(Steps C. 4. through C. 7.)


-  4. Mount mudguard on body panel and install supplied #14 screws in location A and B while holding part tight against body. (Fig. C-3)
-  5. While holding mudguard tight to the vehicle, drill a 2 mm center pilot hole in location C. (Fig. C-4)
-  6. Install supplied #10 screw in location C while holding part tight against body. (Fig. C-5)
(Do not over tighten)
7. Repeat procedure (C. 4. - C. 6.) for other side.

D. Clean Rear Mounting Area.

-  1. Clean and degrease rear body panel where mudguard is to be located with a clean, dry lint free cloth after use of 3M™ Prep Solvent-70.


E. Identification of Rear Mount Hole.

FOR BASE VEHICLES AND XR VEHICLES
WITHOUT FRONT/REAR UNDERBODY
SPOILERS ONLY (Step E. 1.)

-  1. Identify existing mount hole B (Fig. E-1).

F. Installation of Rear Mudguard.

FOR BASE VEHICLES AND XR VEHICLES
WITHOUT FRONT/REAR UNDERBODY
SPOILERS ONLY (Steps F. 1. through F. 5.)

-  1. Mount mudguard on body panel and install supplied #14 screw in location B (Fig. F-1).

XR and XRS Vehicles

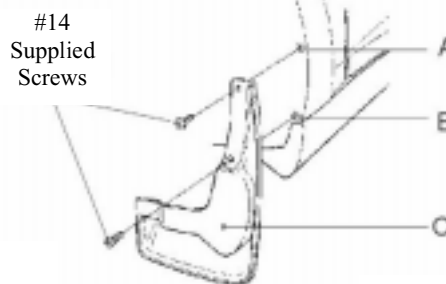


Fig. C-3

 Phillips Screwdriver, #3

XR and XRS Vehicles

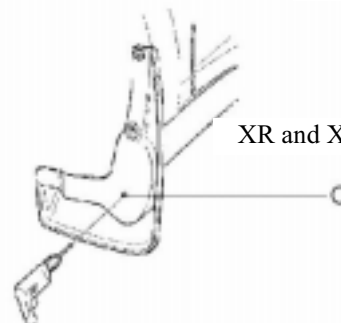



Fig. C-4

 Drill, Drill Bit 2 mm

XR and XRS Vehicles



Fig. C-5

 Phillips Screwdriver, #2

Base and XR Vehicle
Without Front/rear
Underbody Spoilers

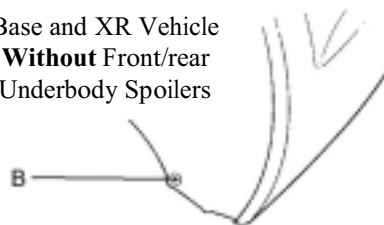


Fig. E-1

Base and XR Vehicle
Without Front/rear
Underbody Spoilers

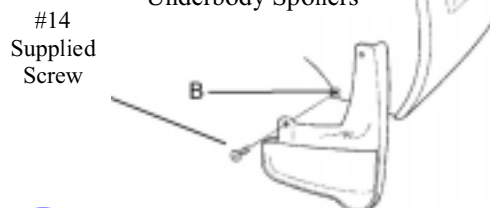








Fig. F-1

 Phillips Screwdriver, #3

-  2. Using mudguard as a template drill 6 mm holes in locations A and C while holding part tight against body (Fig. F-2).
-  3. Install supplied spring clips with turned up edge on inside of bumper body panel at locations A and C (Fig. F-3).
-  4. While holding part at locations A and C tightly against body, install supplied #10 screws in locations A and C (Fig. F-4).
5. Repeat procedure for other side.

FOR XRS VEHICLES AND XR VEHICLES
WITH FRONT/REAR UNDERBODY SPOILERS ONLY (Steps F. 6. through F. 11.)

-  6. Mount mudguard on bumper body panel and using mudguard as a template drill 6 mm holes in locations A and B while holding part tight against body. (Fig F-5)
-  7. Install supplied spring clips with turned up edge on inside of bumper body panel at locations A and B. (Fig. F-6)

Base and XR Vehicle
Without Front/rear
Underbody Spoilers

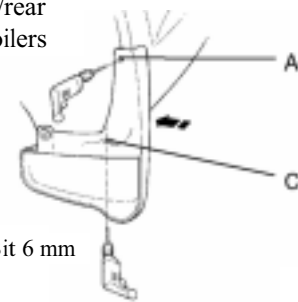



Fig. F-2

 Drill, Drill Bit 6 mm

Base and XR Vehicle
Without Front/rear
Underbody Spoilers

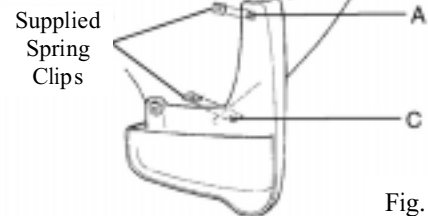



Fig. F-3

 Phillips Screwdriver, #2

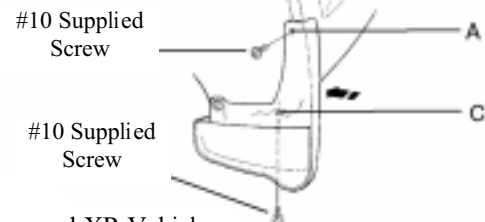


Fig. F-4

Base and XR Vehicle
Without Front/rear
Underbody Spoilers

XRS and XR Vehicle
With Front/rear
Underbody Spoilers

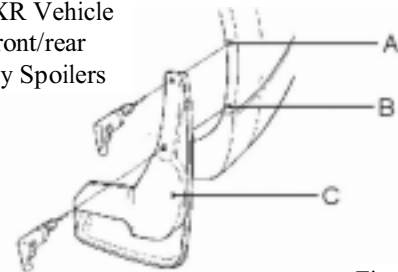



Fig. F-5

 Drill, Drill Bit 6 mm

XRS and XR Vehicle **With**
Front/rear Underbody Spoilers

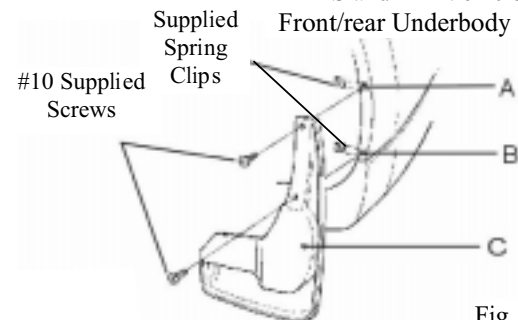



Fig. F-6

 Phillips Screwdriver, #2

8. Mount mudguard on body panel and install supplied #10 screws in location A and B while holding part tight against body.



9. While holding mudguard tight to the vehicle, drill a 2 mm center pilot hole in location C. (Fig. F-7)



10. Install supplied #10 screw in location C while holding part tight against body. (Fig. F-8) (Do not over tighten)

11. Repeat procedure (F. 6. - F. 10.) for other side.

XRS and XR Vehicle
With Front/rear
Underbody Spoilers

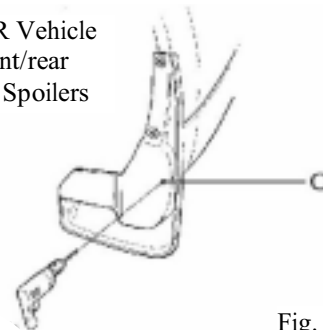


Fig. F-7



Drill, Drill Bit 2 mm

#10 Supplied
Screw

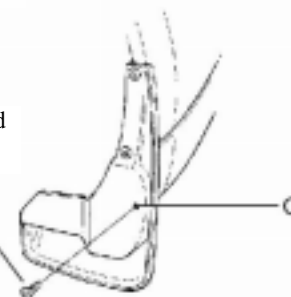


Fig. F-8



Phillips Screwdriver, #2



Section III - Functional Verifications

Check:

☐ Gaps between mudguard and bodyside

Look For:

Excessive gaps