

**Part Number: PT767-35190****Kit Contents**

Item #	Quantity Req'd.	Description
1	2	Running Boards
2	2	Front Brackets
3	4	Mid/Rear Brackets
4	1	Hardware Bag

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1	12	M6 1.25x19mm Hex Sems Bolt
2	12	M8x1.25x20mm Hex Bolt
3		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		
2		
3		

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses	
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
Ratchet	6" extension
10mm Socket	
13mm Socket	
Torque Wrench	0-50 N-m, 0-35 ft-lbf
Panel Clip Removal Tool	Panel Pry Tool # 1 Toyota SST 00002-06001-01
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

MY16 and newer Tacoma models

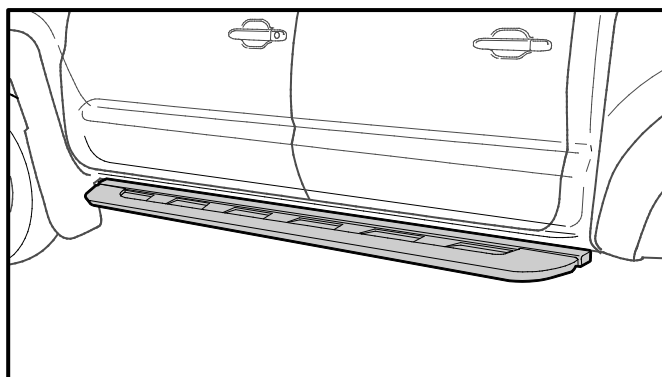
**Recommended Sequence of Application**

Item #	Accessory
1	
2	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance

## Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

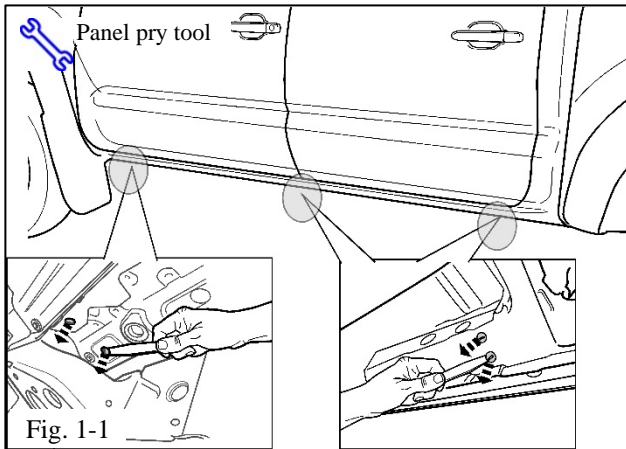
This document covers such items as:-


- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

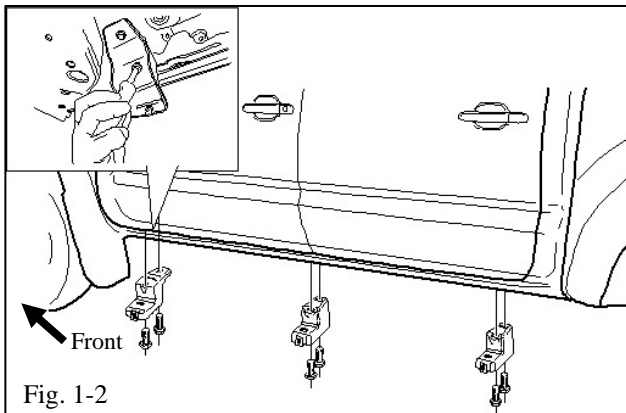
Please see your Toyota dealer for a copy of this document.

## 1. Install the Left Side Running Board.


- (a) Remove and discard the 6 plastic screws located in the running board mounting holes under the vehicle (Fig. 1-1).

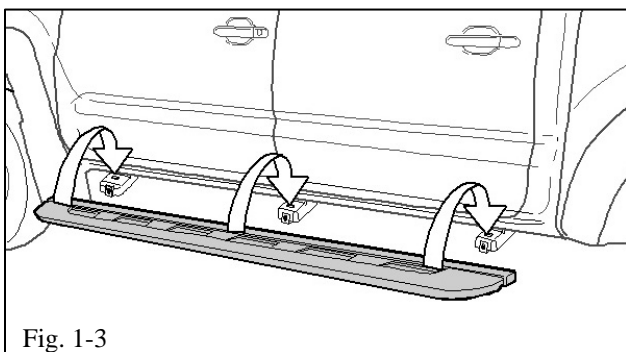


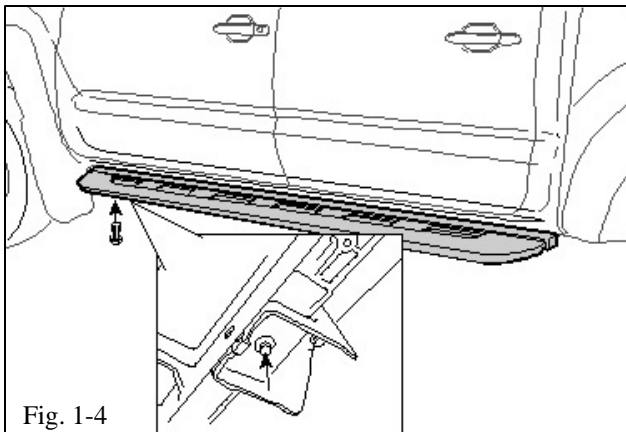
-  (b) Place the M8 Hex bolts by hand through the holes in the brackets into the threaded holes on the vehicle (Fig. 1-2).




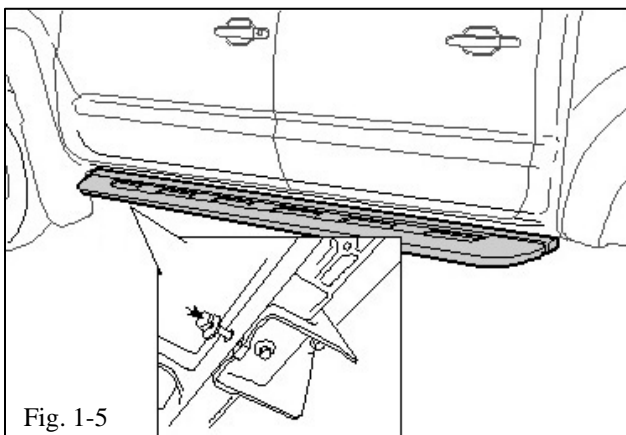
- (c) Place the running board onto the brackets, aligning the front mounting location first (Fig. 1-3).

-  **NOTE:** The first mounting hole from the front of the running board is used for the front bracket.





-  (d) Place M6 bolts UP through the brackets into the threaded holes in the running board by hand (Fig. 1-4). Start with the front position.



- (e) Place M6 bolts through the running board into the clips on the brackets by hand (Fig. 1-5).
- (f) Torque all the UP M6 bolts to 10 N-m first.  
**Torque: 10 N-m (7 ft-lbf)**
- (g) Torque the horizontal M6 bolts to 10 N-m next.  
**Torque: 10 N-m (7 ft-lbf)**
- (h) Torque the outer M8 bolts to 22.5 N-m first.  
**Torque: 22.5 N-m (17 ft-lbf)**
- (i) Torque the inner M8 bolts to 22.5 N-m next.  
**Torque: 22.5 N-m (17 ft-lbf)**

**2. Install the Right Side Running Board.**

(a) Repeat Step 1 on the right side.

(b) Torque all the UP M6 bolts to 10 N-m first.

**Torque: 10 N-m (7 ft-lbf)**

(c) Torque the horizontal M6 bolts to 10 N-m next.

**Torque: 10 N-m (7 ft-lbf)**

(d) Torque the outer M8 bolts to 22.5 N-m first.

**Torque: 22.5 N-m (17 ft-lbf)**

(e) Torque the inner M8 bolts to 22.5 N-m next.

**Torque: 22.5 N-m (17 ft-lbf)**

**3. Complete the Installation**



**NOTE: Re-torque all the bolts.**

(a) Torque all M6 bolts to 10 N-m.

**Torque: 10 N-m (7 ft-lbf)**

(b) Torque all M8 hardware to 22.5 N-m.

**Torque: 22.5 N-m (17 ft-lbf)**

# TOYOTA TACOMA 2016 - RUNNING BOARDS

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Running board alignment  <input type="checkbox"/>  <input type="checkbox"/>  <input type="checkbox"/>	Ensure the running board is centered on the vehicle
<u>Vehicle Function Checks</u>  <input type="checkbox"/>  <input type="checkbox"/>	
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)