

Part Number: PT767-0C200

Kit Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|------------------|
| 1 | 1 | LH Running Board |
| 2 | 1 | RH Running Board |
| | | |
| | | |

Hardware Bag Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |
| | | |
| | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------------------------------|
| 1 | 12 | BOLT, W/WASHER Part# 90119-A0048 |
| | | |
| | | |
| | | |

Conflicts

| |
|------|
| None |
|------|

Recommended Tools

| | |
|--|--------------|
| Personal & Vehicle Protection | Notes |
| Safety Glasses | |
| | |
| | |
| | |
| Special Tools | Notes |
| | |
| Installation Tools | Notes |
| ½” Ratchet | 6” extension |
| | |
| 12mm Socket | |
| Torque Wrench | 0-50 N-M |
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| | |
| Special Chemicals | Notes |
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| | |

General Applicability

MY20 and newer Sequoia models

Recommended Sequence of Application








| Item # | Accessory |
|--------|-----------|
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| | |
| | |

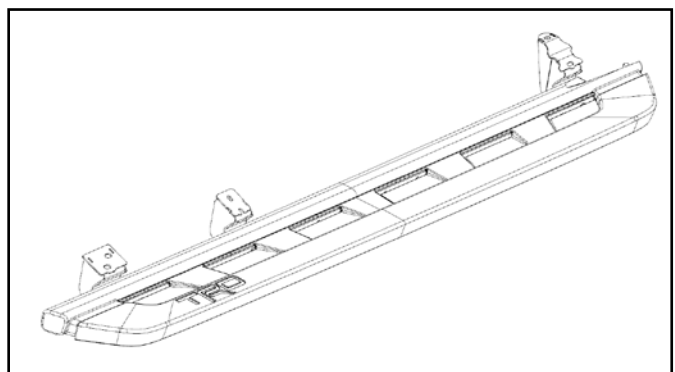
*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| | | |
| | | |
| | | |
| | | |

Legend

-  **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
-  **OPERATOR SAFETY:** Use caution to avoid risk of injury.
-  **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
-  **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.
-  **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.
-  **SAFETY TORQUE:** This mark indicates that torque is related to safety.
-  **REGULATORY MARK:** This mark indicates the component is related to regulatory compliance



Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Remove the OE Side Step Assembly

- (a) Remove the 8 bolts and side step from both sides of the vehicle (Fig. 1-1).

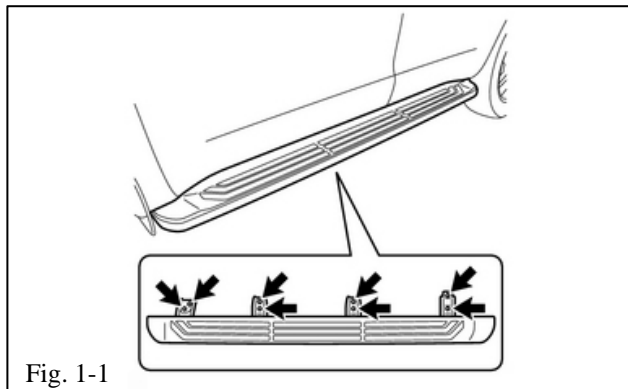


Fig. 1-1

2. Install the RH Side Running Board

- (a) Install bolt (90119-A0048 BOLT, W/WASHER) into the outer hole on bracket position #2 by hand, 3-4 threads (Fig. 2-1).
- (b) Hang the running board bracket position #2 on the bolt.

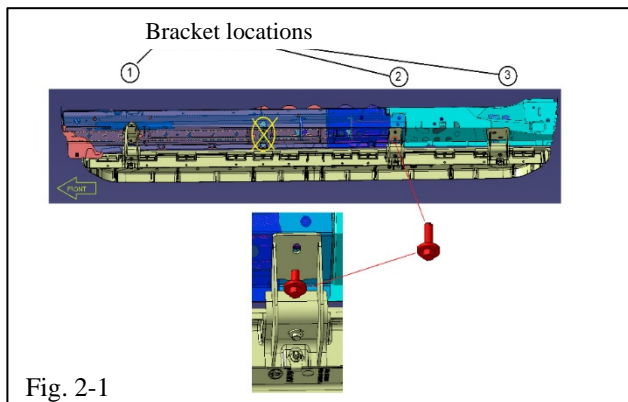
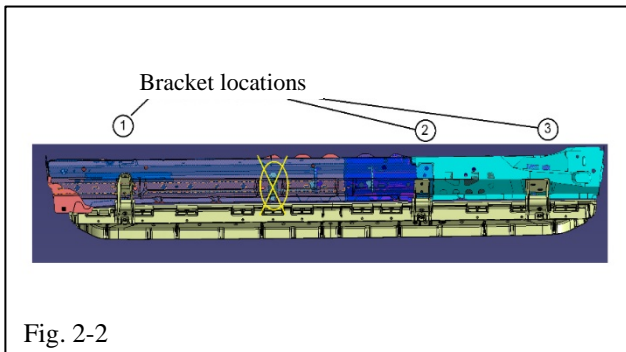


Fig. 2-1



- (c) Push up and align the two holes in the front bracket (location#1) to the weld nuts in the vehicle. Install and torque the two bolts to 19.5 N·m (14.4 ft·lbf) (Fig. 2-2).


Torque: 19.5 N·m (14.4 ft·lbf)

- (d) Push up and align the two holes in the rear bracket (location #3) to the weld nuts in the vehicle. Install and torque the two bolts to 19.5 N·m (14.4 ft·lbf).

Torque: 19.5 N·m (14.4 ft·lbf)

- (e) Install the final bolt and torque the two bolts in the middle bracket (location #2) to 19.5 N·m (14.4 ft·lbf).

Torque: 19.5 N·m (14.4 ft·lb)

-  (f) Re-torque all bolts starting from the front bracket to 19.5N·m (14.4 ft·lbf).

Torque: 19.5 N·m (14.4 ft·lbf)

3. Install the LH Side Running Board

- (a) Repeat steps 2(a) through 2(f) for the LH side of the vehicle.

TOYOTA SEQUOIA 2020 - RUNNING BOARD

Checklist - these points **MUST** be checked to ensure a quality installation.

| <u>Check:</u> | <u>Look For:</u> |
|--|---|
| <u>Accessory Function Checks</u> <input type="checkbox"/> Running board alignment <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | Ensure running board is centered on the vehicle |
| <u>Vehicle Function Checks</u> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | |
| <u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation perform a visual inspection. | Ensure no damage (including scuffs and scratches) was caused during the installation process. |