

**Part Number: PT747-42211-02****Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Decal - Bodyside RH
2	1	Decal - Bodyside LH

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1		

**Conflicts**

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**Recommended Tools**

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Squeegee	4" (3M™Gold) or 4" (3M™Silver)
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
Installation Tools	Notes
Lint Free Rags	
Spray Bottle	For wetting agent
Special Chemicals	Notes
Cleaner	VDC approved cleaner and cleaning method
Wetting Agent Note: Solution depends upon ambient temperature of the part and the vehicle surface. If it is difficult to remove bubbles with a squeegee, add one more ml. of shampoo.	Johnson's Baby Shampoo mixed in one liter of water: At 65°F add 2 ml. shampoo At 70°F add 3 ml. shampoo At 80°F add 3.5 ml shampoo At 90°F add 4 ml. shampoo

**General Applicability**

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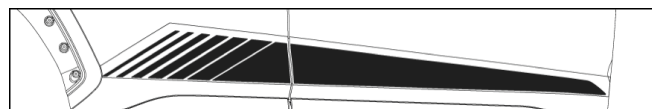
**Recommended Sequence of Application**

Item #	Accessory
1	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**DECAL - BODYSIDE - RH****DECAL - BODYSIDE - LH**

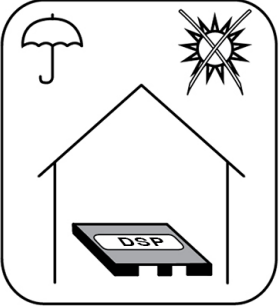
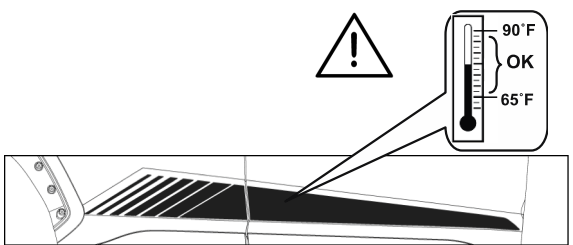

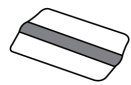


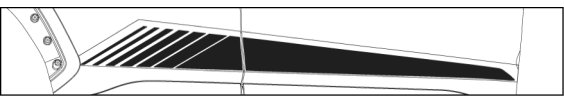
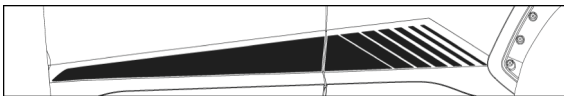
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-


- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.


 STORAGE	 INSTALLATION TEMPERATURE	 CLEANER		
		 SQUEEGEE	 LINT FREE	 HEAT GUN
 DECAL - BODYSIDE - RH				
 DECAL - BODYSIDE - LH				

1

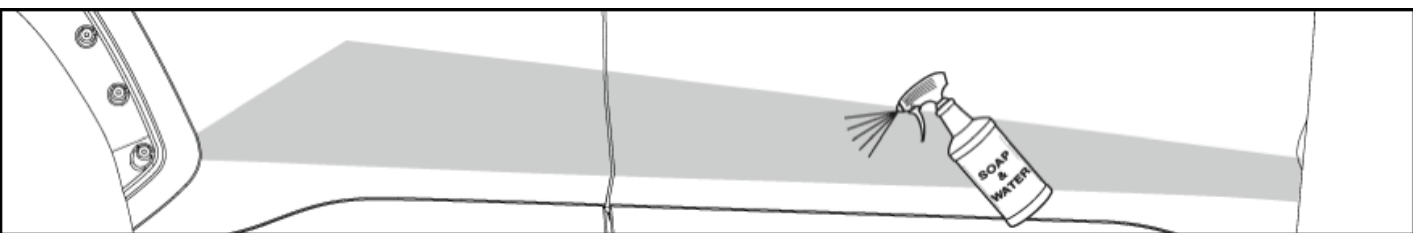
a

  
CLEAN

b

  
DRY

2

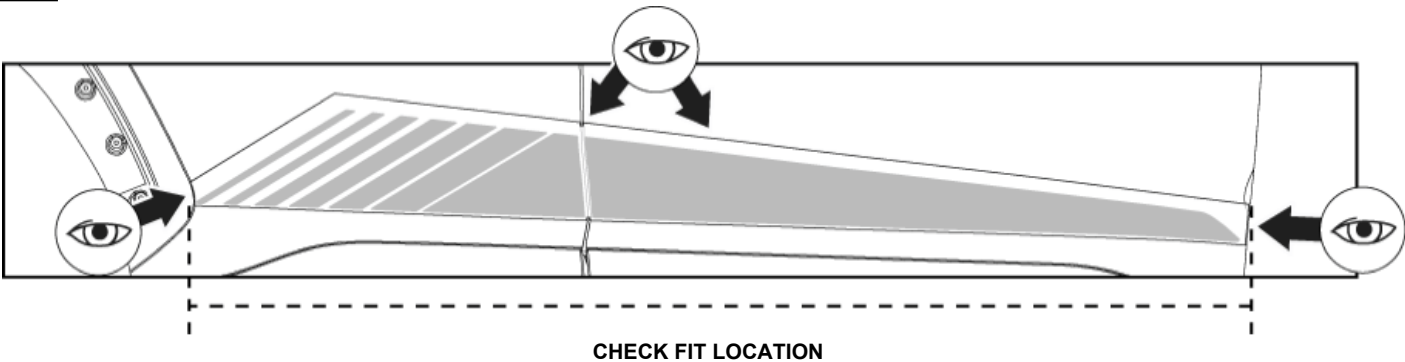


SPRAY SURFACE WITH SOAP AND WATER MIXTURE

3

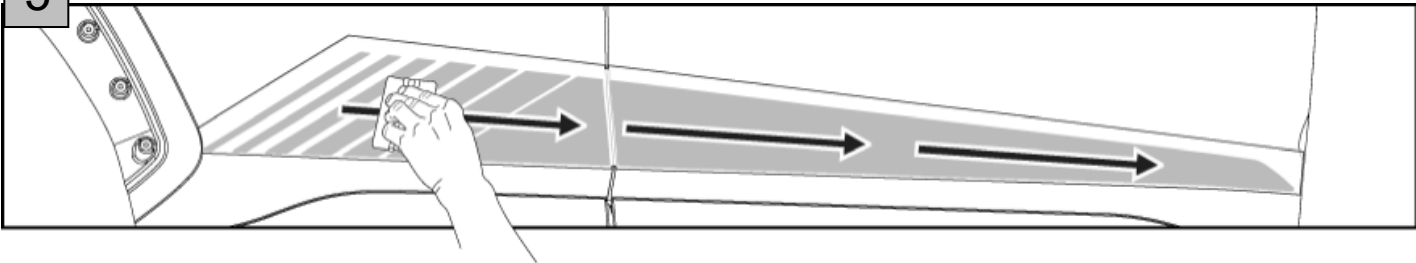


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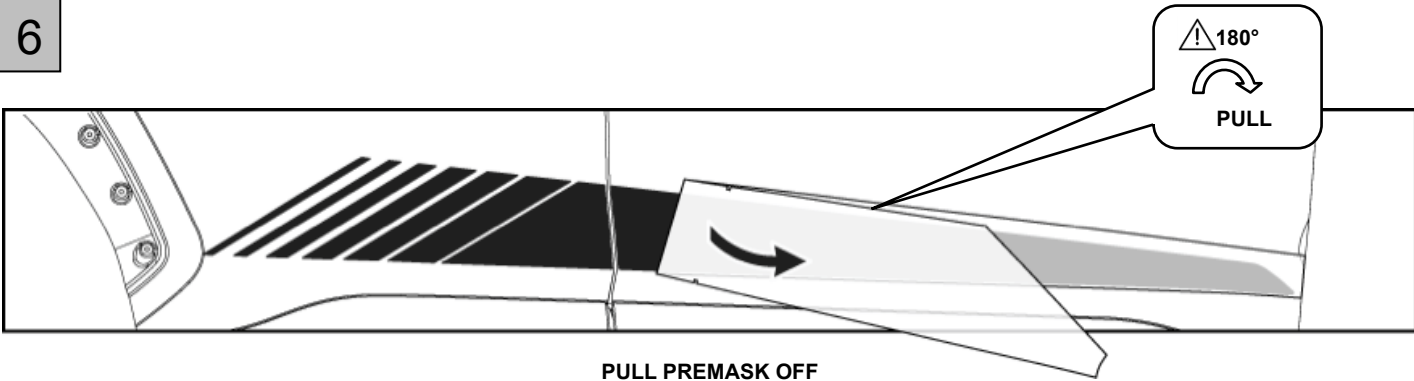


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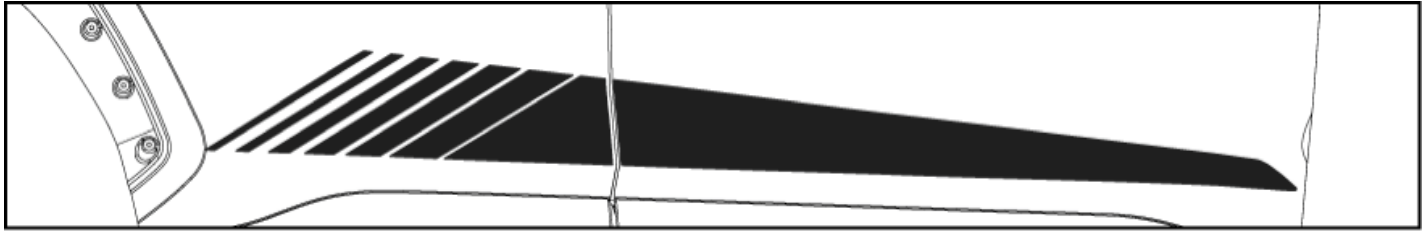
SQUEEGEE DECAL



6



**7**

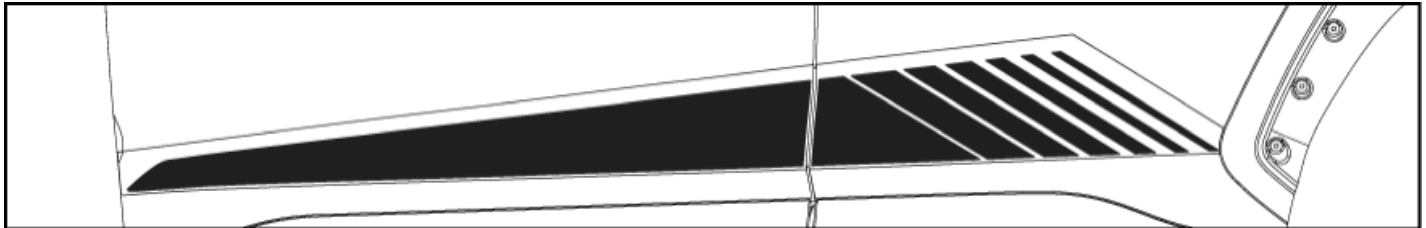


**FINISHED DECAL - RH**

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**8**

**REPEAT STEPS 1-7 FOR LH PART**




Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Accessory Function Checks

☐ Proper adhesion – Visual

 ☐ Proper adhesion – Physical

☐ Proper alignment

Look For:

Look for bubbles, loose and lifting edges.

With light pressure rub hand over top of part and if crackling sound occurs, re-squeegee. If bubbles cannot be worked out to the nearest edge, replace part.

Parts should align to character line and door edge.

Vehicle Appearance Check

☐ After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.

(For PPO installations, refer to TMNA Accessory Quality Shipping Standard.)