

Part Number: PT747-35160**Kit Contents**

Item #	Quantity Reqd.	Description
1	2	Protector, Front Door Sill
2	2	Protector, Rear Door Sill

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Felt block	Felt Block (3M) P/N 71606
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
Installation Tools	Notes
Lint Free Rags	
Special Chemicals	Notes
Cleaner	VDC approved cleaner and cleaning method

General Applicability

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Recommended Sequence of Application

Item #	Accessory
1	

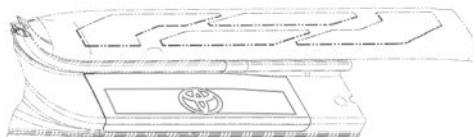
*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		

Legend**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.

FRONT SILL RH



REAR SILL RH

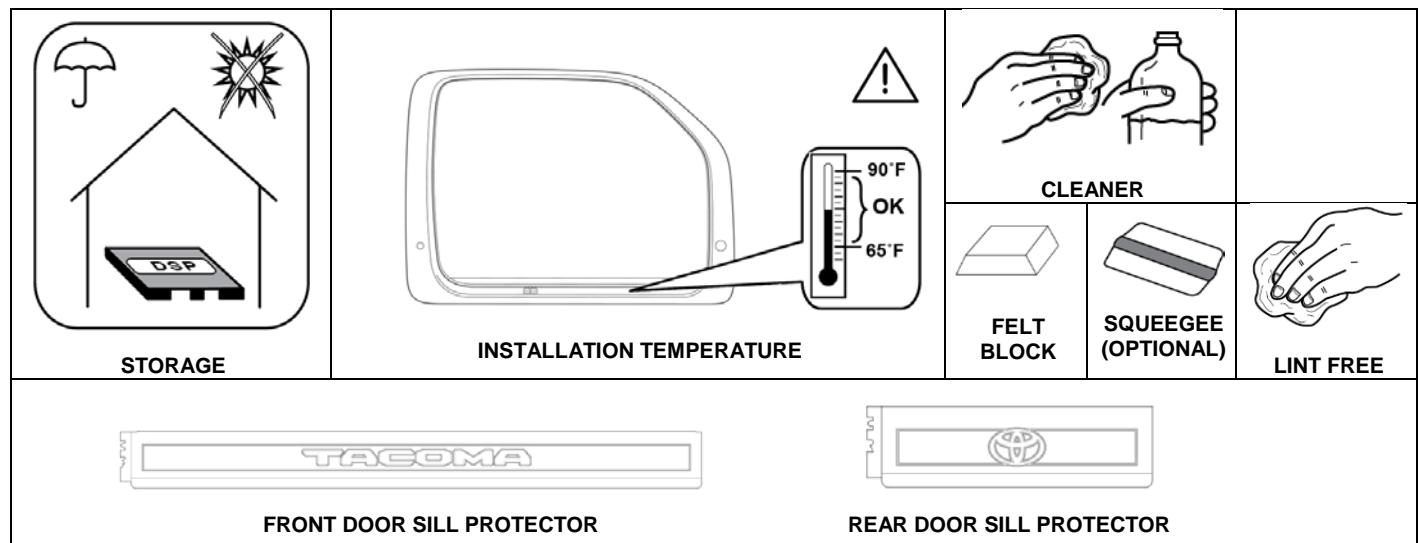
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

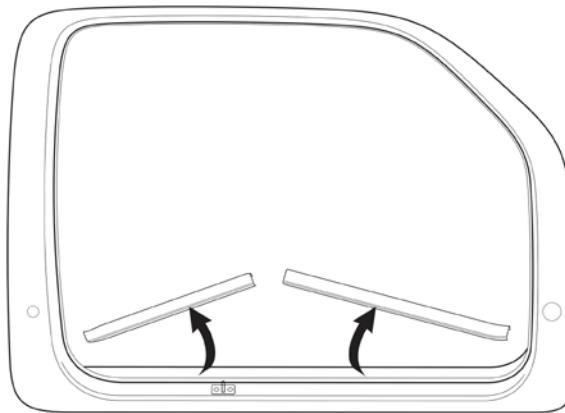
This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



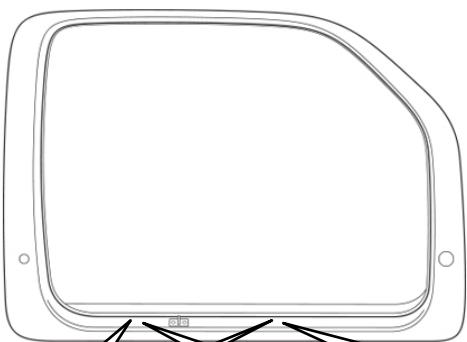
1



Rear Front

Remove the OE Door Scuff Plates & Weather Strip

2

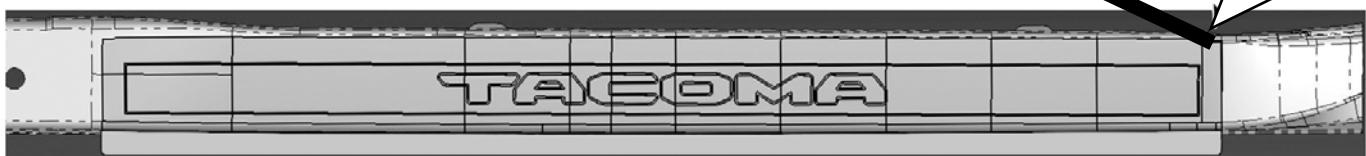
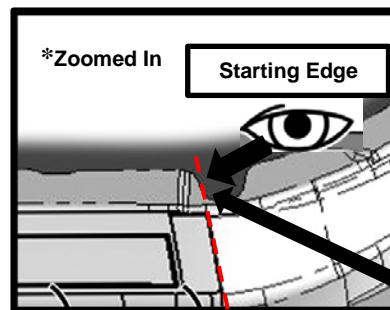


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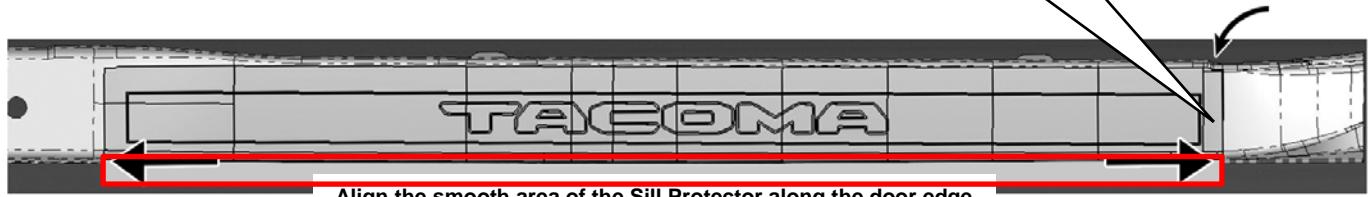
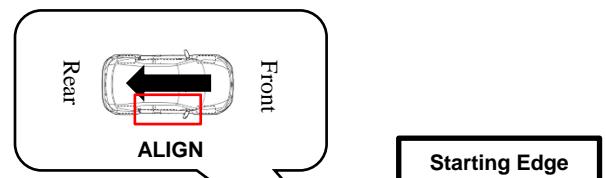


REMOVE LINER

4

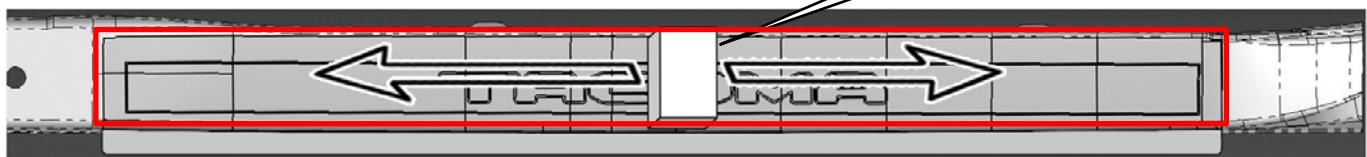
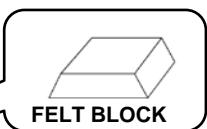


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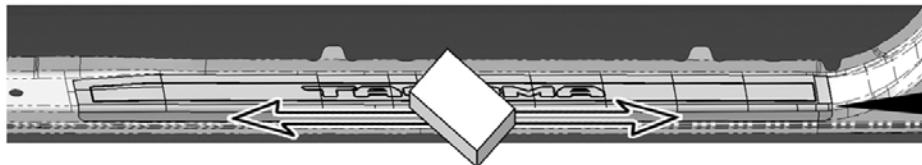
Align the smooth area of the Sill Protector along the door edge

6

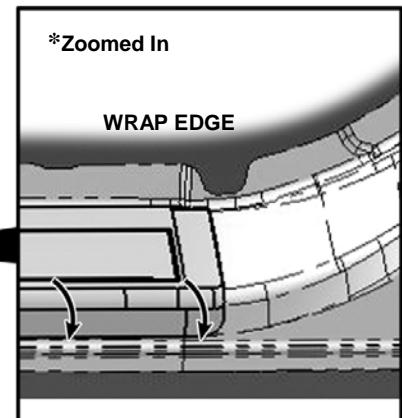


Stroke the felt block back and forth with a consistent force to ensure full adhesion and that air bubbles are not present

7

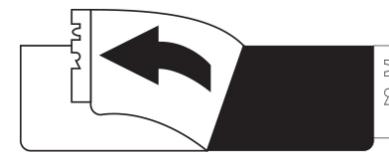


Stroke the felt block back and forth with a consistent force to ensure full adhesion of the door edge portion and that air bubbles are not present



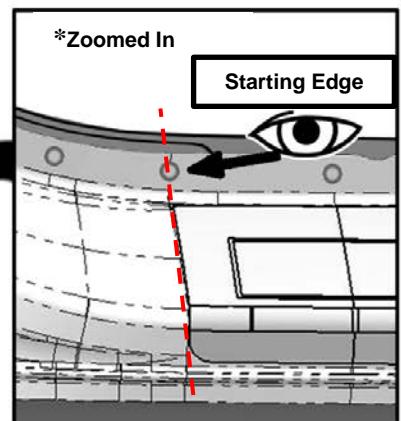
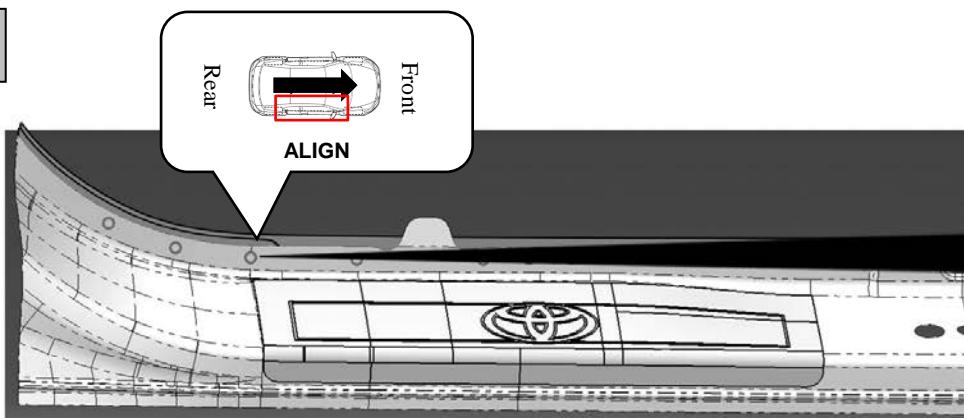
REAR SILL

8

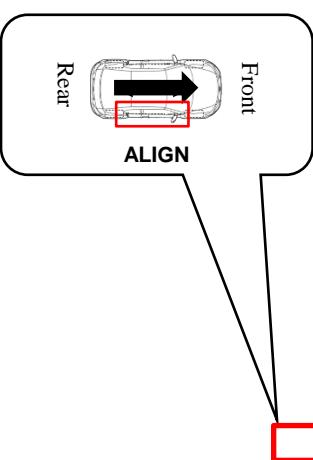


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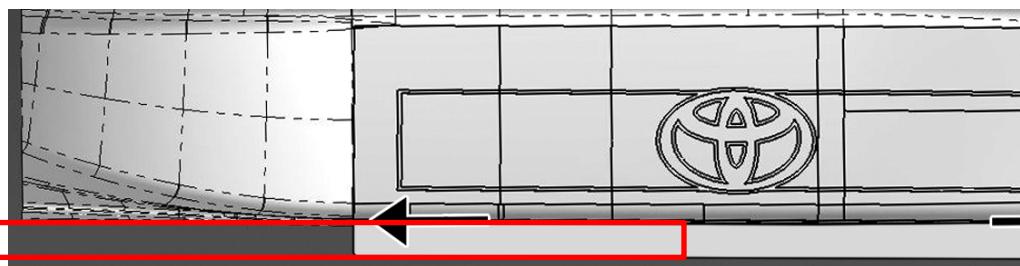
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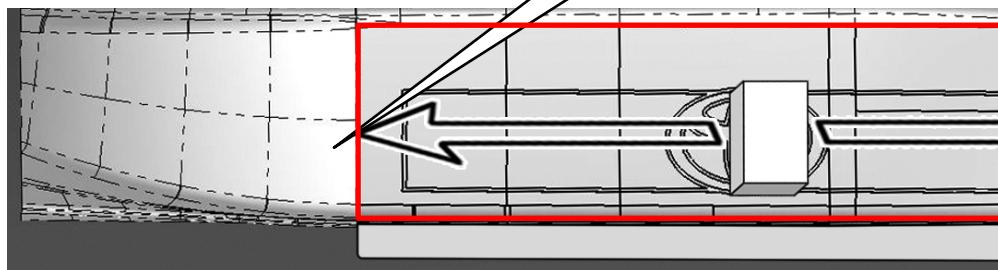
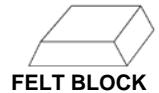


Align smooth area of Sill Protector along door edge

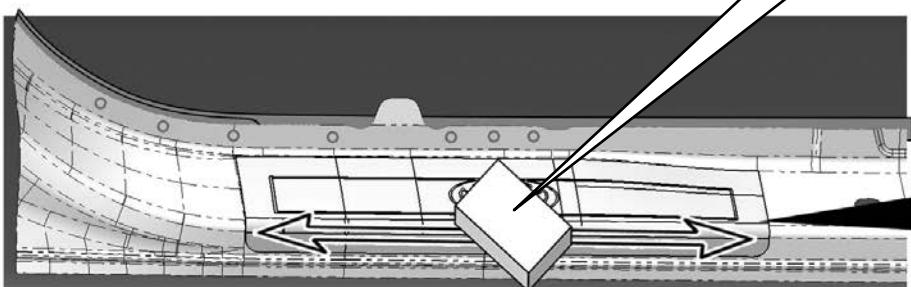
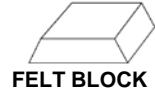


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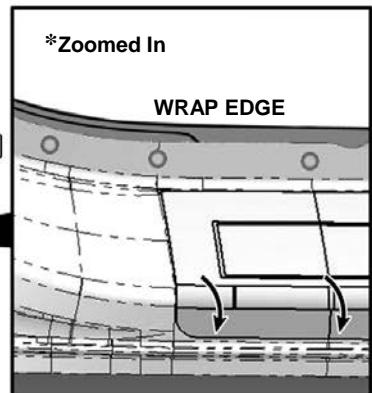
Stroke the felt block back and forth with consistent force to ensure full adhesion and that air bubbles are not present.



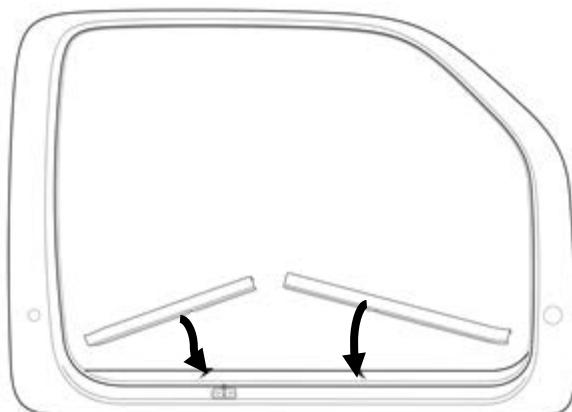
12



Stroke the felt block back and forth with consistent force to ensure full adhesion of door edge portion and that air bubbles are not present.



13



Reinstall the Door Scuff Plates

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Proper adhesion – Visual
- Proper adhesion – Physical
- Proper alignment – Cross-Car

Look for bubbles, loose and lifting edges.

With light pressure rub hand over top of part and if crackling sound occurs, re-squeegee. If bubbles cannot be worked out to the nearest edge, replace part.

Parts must wrap evenly over the vertical surface.

Vehicle Appearance Check

- After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused to the door sill or scuff plates during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)