

**Part Number: PT747-08210-02**

**Kit Contents**

Item #	Quantity Req.	Description
1	2	Protector, Door Sill

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
Squeegee	Felt Block (3M) P/N 71606
Surface Thermometer	Infrared Non-contact
Heat Gun	Master Heat Gun HG-301A or equivalent
<b>Installation Tools</b>	<b>Notes</b>
Lint Free Rags	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC approved cleaner and cleaning method

**General Applicability**

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**Recommended Sequence of Application**

Item #	Accessory
1	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req.	Description
1		

**Legend**



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



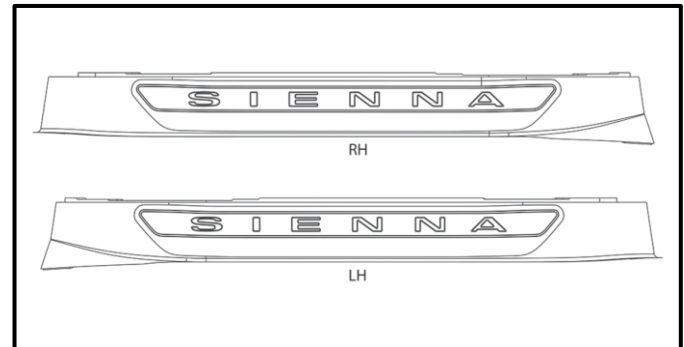
**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



**SAFETY TORQUE:** This mark indicates that torque is related to safety.



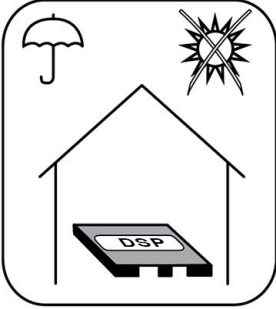
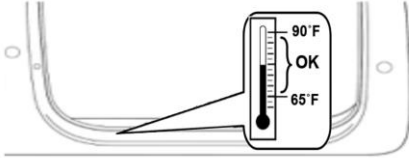



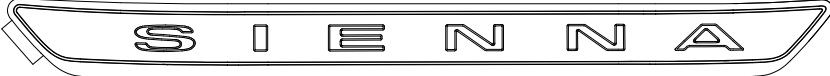
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

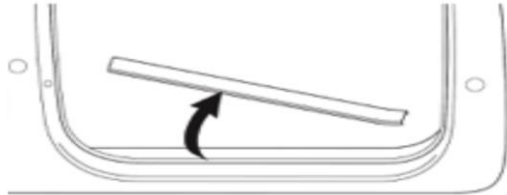
This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

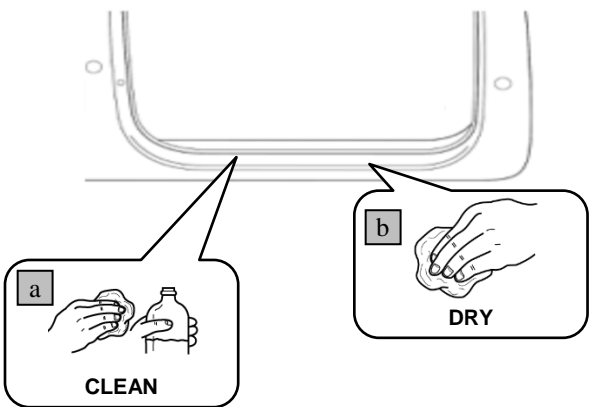
 <p>STORAGE</p>	 <p>INSTALLATION TEMPERATURE</p>	 <p>CLEANER</p>  <p>FELT BLOCK</p>	 <p>LINT FREE</p>
 <p>FRONT DOOR SILL PROTECTOR RH/LH</p>			

1

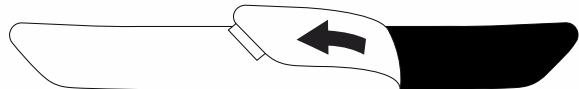


Removal of Door Scuff Plate

2

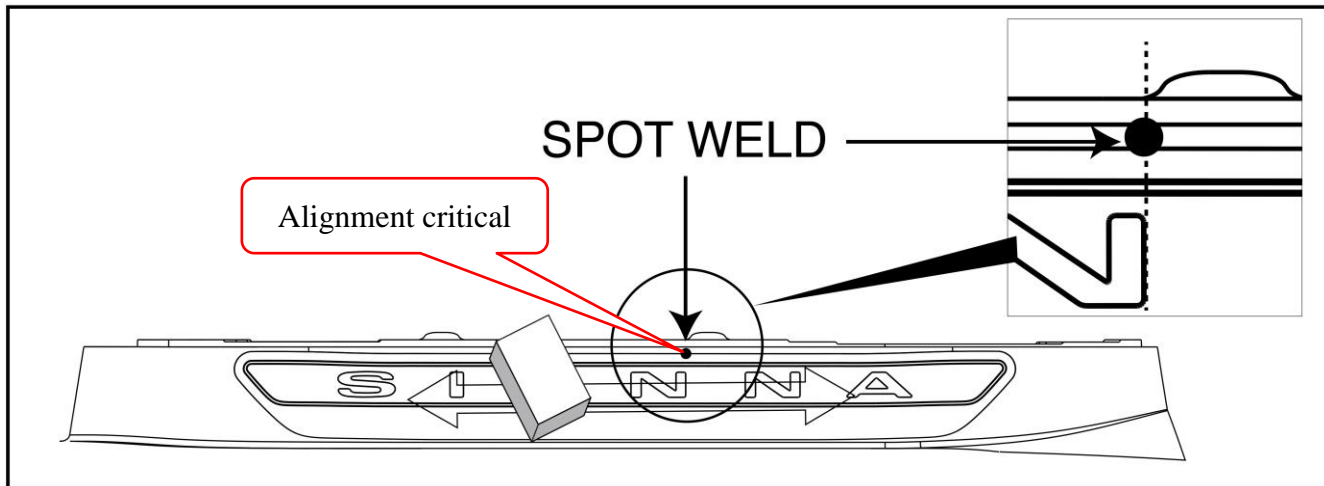


3



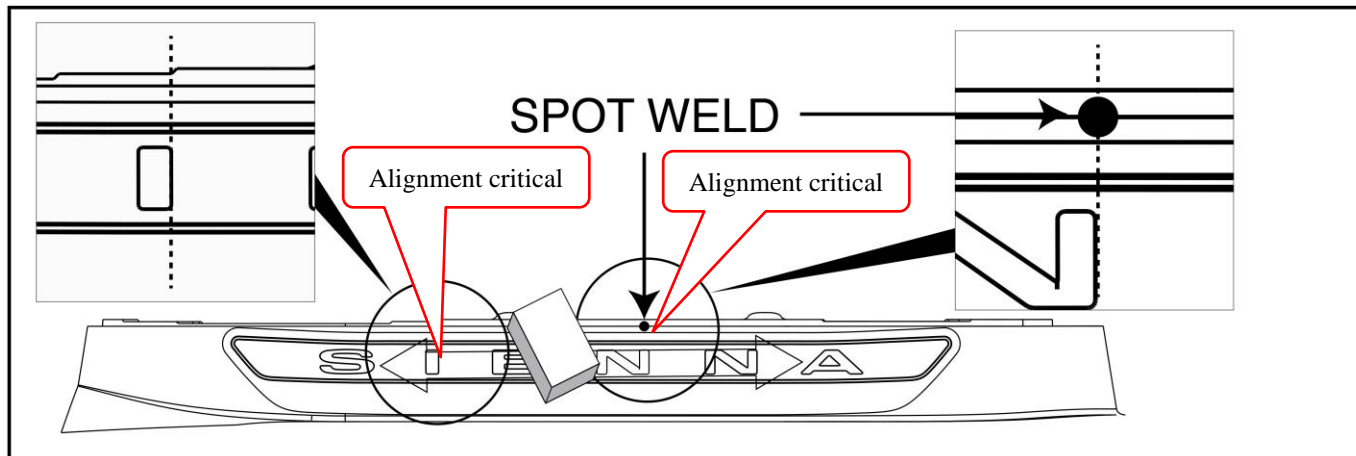
REMOVE LINER

4



RH


5



LH

**TOYOTA SIENNA 2021 - DOOR SILL PROTECTORS**

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> Proper adhesion – Visual</li><li> <input type="checkbox"/> Proper adhesion – Physical</li> <li><input type="checkbox"/> Proper alignment – Cross-Car</li></ul>	<p>Look for bubbles, loose and lifting edges.</p> <p>With light pressure rub hand over top of part and if crackling sound occurs, re-squeegee. If bubbles cannot be worked out to the nearest edge, replace part.</p> <p>Parts must wrap evenly over the vertical surface.</p>
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li></ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>