Preparation

**Part Number: PT413-34070** 

#### **Kit Contents**

Item #	Quantity Reqd.	Description
1	1	License Plate Bracket

### **Hardware Bag Contents**

Item#	Quantity Reqd.	Description	
1	2	M6 x 25 Philips pan-head self-	
		tapping screw	
2	2	M6 x 50 Philips pan-head self-	
		tapping screw	

## **Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1	1	Vehicle front license plate

#### **Conflicts**

Note:

### **Recommended Tools**

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Safety Tools	
Safety glasses	
<b>Special Tools</b>	
<b>Installation Tools</b>	
#3 Philips Screwdriver	
1/8" or 3mm drill bit	
Electric Drill	
<b>Special Chemicals</b>	

### Color Applicability/Trim Level

Accessory Color					
Color					

**General Applicability** 

Toyota Tundra

**Recommended Sequence of Application** 

Item #	Accessory	
1		
2		
3		

\*Mandatory

# Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



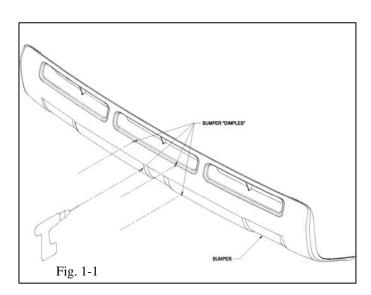
**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in figures, calls out the specific tools and equipment recommended for this process.



## 1. Bracket Installation.

(a) Remove front license plate or paper placeholder.



- (b) Pre-drill dimples in bumper with a 1/8" (3mm) diameter drill bit, to a depth of approximately 1/8" (Fig. 1-1)
- (c) Install license plate in license plate bracket, then screw into bumper at dimples. Use 25mm long screws on top, and 50mm long screws on the bottom. (Fig. 1-2, next page)



(d) Drive screw until secure; do not overtighten.

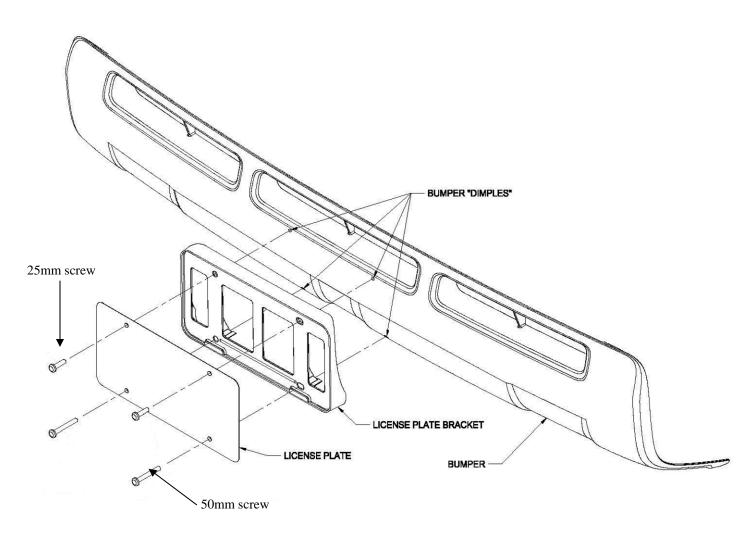


Fig. 1-2

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TOYOTA Checklist - these	TUNDRA points MUST be checked to	2007 - ensure a qual	LICENSE PLATE BRACKET ity installation.
Check:	•		Look For:
Repair or	replace the parts if required		Check bracket prior to installation.
Check gap	p of bracket to bumper		Gap should be no more than 3 mm.