

**Part Number: PT413-03200-03****Kit Contents**

Item #	Quantity Req'd.	Description
1	1	TRD Badge

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
1		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1	1	

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
<b>Special Tools</b>	<b>Notes</b>
MY2020 CAMRY TRD installation template	See page 6
Non-intrusive IR Temperature Probe	
Wipes	
Installation Tools	3M™ 2011 High Performance Wipes (Long Beach)
<b>Installation Tools</b>	<b>Notes</b>
Lint Free Rags	
Rubber Roller	e.g. 2" Embee P/N 54
Heat Gun	
Scissors	
Tape	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC approved cleaner

**General Applicability**

MY20 and newer Camry Models
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**Recommended Sequence of Application**

Item #	Accessory
1	
2	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATOR SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.**SAFETY TORQUE:** This mark indicates that torque is related to safety.**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance


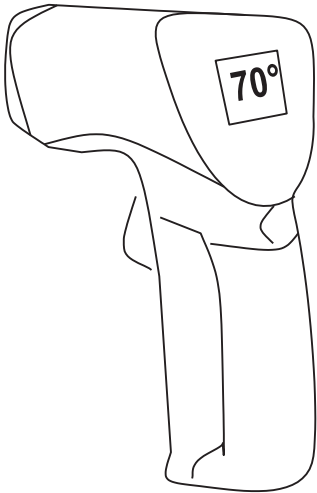

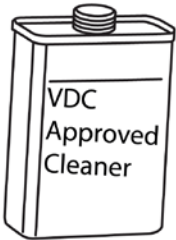


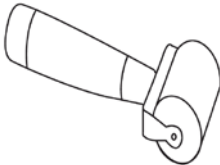

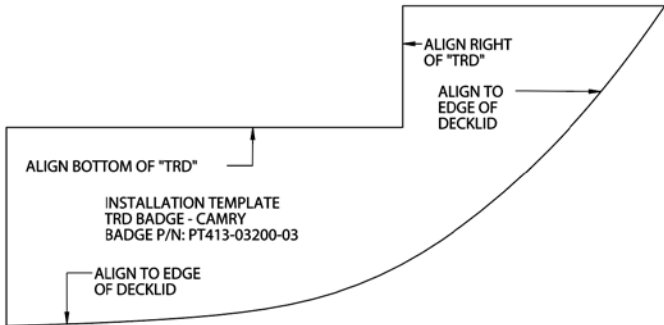



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

			
 			
			
<p>Template located on page 6</p> 		 = <b>Attention</b>  = <b>Visual Inspection</b>  = <b>Correct</b>	

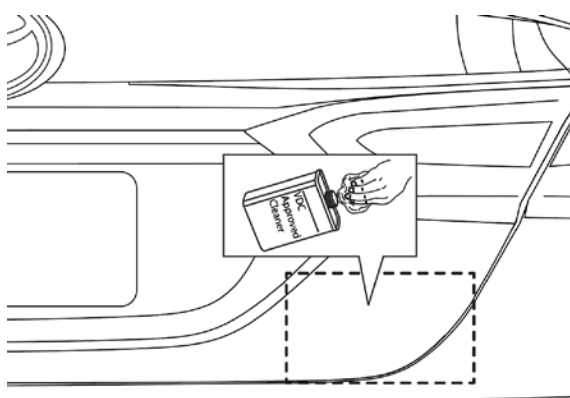
1



2

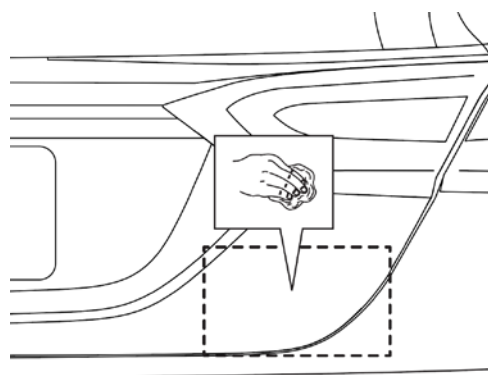


3



⚠ Apply VDC approved surface cleaner to cloth or wipe. Do not spray solution on vehicle surfaces.

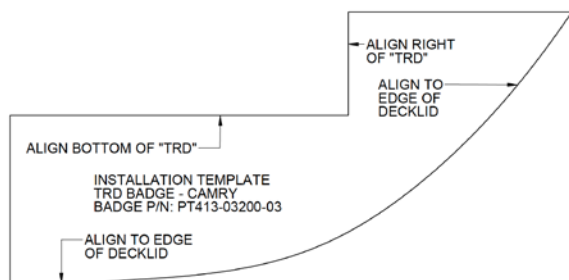
4



⚠ Dry installation area with lint free cloth.

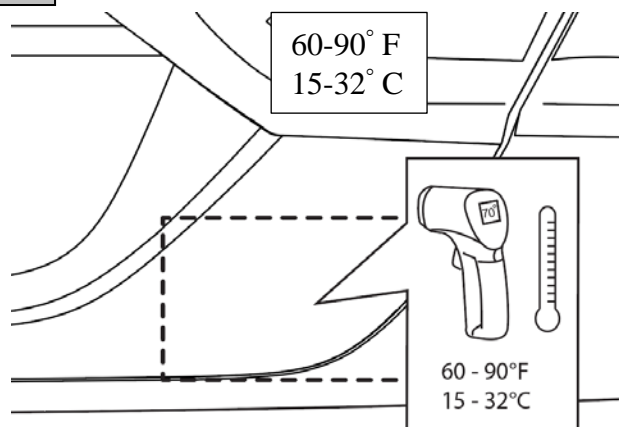
5

⚠ Cut out templates located on page 6.



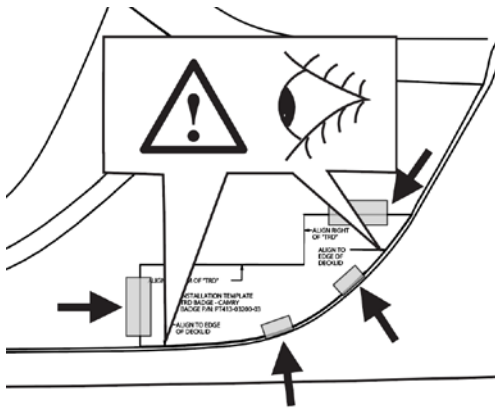
6

⚠ Verify correct application temperature.



## Procedure

- 7** ⚠️ Align to edge of deck lid.  
Secure with tape as indicated by arrows.

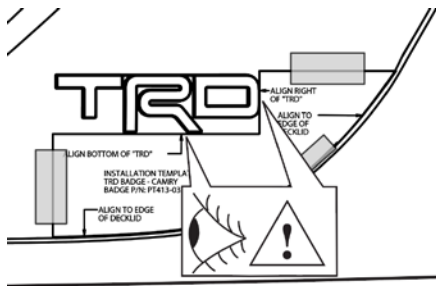


- 8** Remove liner from adhesive backing on “TRD” badge.

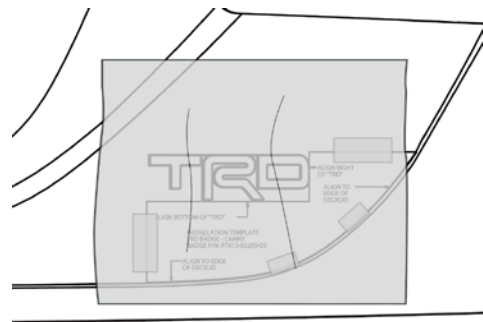


Avoid finger contact  
with adhesive surface

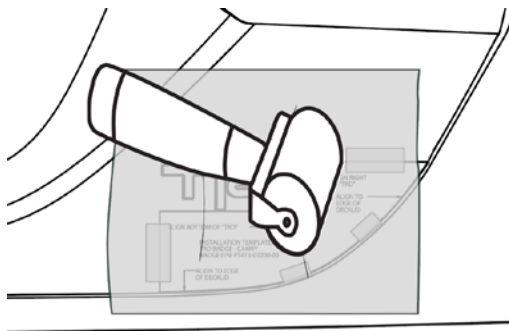
- 9** ⚠️ Follow instructions on template to align  
“TRD” badge to right and bottom of template.



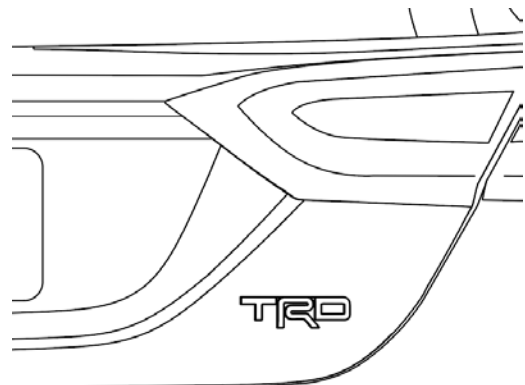
- 10** Place a clean, dry, lint-free cloth over  
badge before applying roller.



- 11** ⚠️ Using roller press badge to ensure  
adhesion.



- 12** Remove tape and template.



Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<u>Accessory Function Checks</u>  <input type="checkbox"/> Correct part number has been installed  <input type="checkbox"/> Proper rubber roller was used to install part	Verify part number on package  Look for loose edges and proper alignment
<u>Vehicle Appearance Check</u>  <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

Verify print settings are set to “do not scale”

