Part Number: PT374-00210

#### **Kit Contents**

Item#	Quantity Reqd.	Description
1	1	Prism HomeLink® Mirror
2	1	Hardware Bag

#### **Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	1	English Operation Instruction Card
2	1	French Operation Instruction Card
3	1	Spanish Operation Instruction Card

#### **Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

#### Conflicts

None

#### **Recommended Tools**

Personal & Vehicle	Notes
Protection	
Blankets, Towels	
Special Tools	Notes
None	
<b>Installation Tools</b>	Notes
Ratchet	
Torx Head Driver	T20
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1
	Toyota SST#00002-06001- 01
Torque Wrench	Reference TIS for value
<b>Special Chemicals</b>	Notes
None	

#### **General Applicability**

MY20 and newer Corolla models

#### **Recommended Sequence of Application**

Item #	Accessory
1	Prism HomeLink® Mirror
2	

\*Mandatory

#### **Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

#### Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



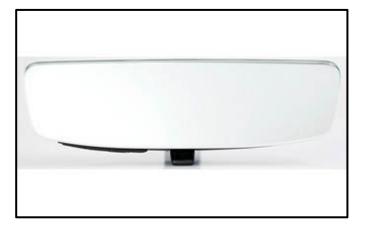
<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



#### Procedure

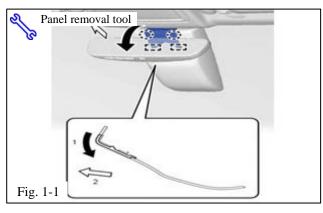
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

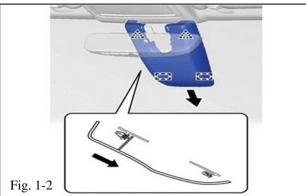
These guidelines can be found in the "Accessory Installation Practices" document.

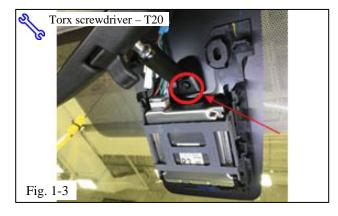
This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.







#### 1. Vehicle Disassembly

- (a) Remove No. 2 Forward Recognition Cover (Fig. 1-1).
  - (1) Detach the 2 claws and 2 guides and remove the No. 2 forward recognition cover.



NOTE: If these claws are detached separately, they may break. Detach the claws simultaneously.

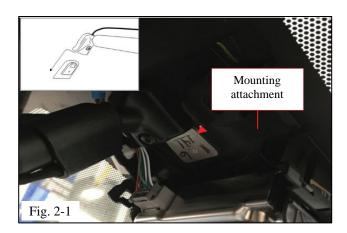
- (b) Remove No. 1 Forward Recognition Cover.
  - (1) Detach the 2 claws and 2 guides and remove the No. 1 forward recognition cover (Fig. 1-2).

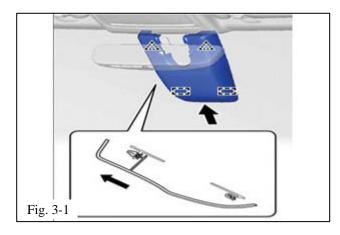


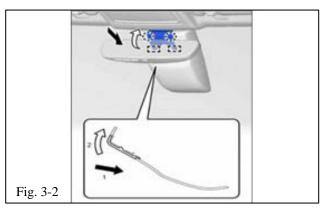
NOTE: Push the cover while keeping it parallel with the surface of the glass so as not to damage the clips and guides.

(c) Using a T20 "TORX", loosen the screw and remove and discard the inner rear-view mirror. (Fig. 1-3).

**TOYOTA** 







#### 2. EC Mirror Installation

2020 -

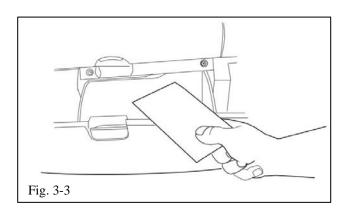
- (a) Install Prism HomeLink® Mirror (Fig. 2-1)
  - (1) Slide the Prism HomeLink® Mirror onto the mounting attachment on windshield.
  - (2) Using a T20 "TORX" torque wrench, tighten the Torx screw to 1.75 N-m (15.5 lbf.in).

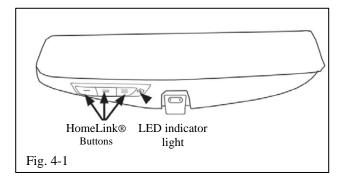
**Torque: 1.75 N-m (15.5 lbf.in)** 

### 3. Assemble the Vehicle.

- (a) Install No. 1 forward recognition cover.
  - (1) Attach the 2 clips and 2 guides to install the No. 1 forward recognition cover (Fig. 3-1).

- (b) Install the No. 2 forward recognition cover.
  - (1) Attach the 2 guides and 2 claws to install the No. 2 forward recognition cover (Fig. 3-2).
  - (2) Ensure recognition cover is fully seated and gaps are equal.





(c) Place Prism HomeLink® mirror operation instruction card packet into the vehicle glove box (Fig. 3-3).

## 4. Perform a Functional Check.

- (a) HomeLink® Feature:
  - (1) Push in HomeLink® buttons one at a time.
  - (2) Verify the LED indicator light is blinking amber when each switch is pushed (Fig. 4-1).
- NOTE: The owner of the vehicle will need to program HomeLink®. See the HomeLink® programming instructions on the operation instructions card.

# TOYOTA COROLLA/HV 2020 - PRISM HOMELINK MIRROR Checklist - these points MUST be checked to ensure a quality installation.

Check:	Look For:	
Accessory Function Checks		
☐ HomeLink® push buttons verification	Verify LED indicator is flashing amber.	
Operation instruction card packet	Placed in the vehicle glove box.	
Vehicle Function Checks		
Vehicle Appearance Check		
After accessory installation and removal of protective cover(s), perform a visual inspection.	Ensure no damage (including scuffs and scratches) was caused during the installation process.  (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)	