**Part Number: PT278-35075** 

**NOTE:** Part number of this accessory may not be the same as the part number shown.

### **Kit Contents**

| Item# | Quantity Reqd. | Description           |  |
|-------|----------------|-----------------------|--|
| 1     | 1              | 2 pack Mini Tie-Downs |  |
|       |                |                       |  |
|       |                |                       |  |
|       |                |                       |  |
|       |                |                       |  |

**Hardware Bag Contents** 

| Item# | Quantity Reqd. | Description |  |
|-------|----------------|-------------|--|
|       |                |             |  |
|       |                |             |  |
|       |                |             |  |

**Additional Items Required For Installation** 

| Item# | Quantity Reqd. | Description |  |
|-------|----------------|-------------|--|
| 1     |                |             |  |
| 2     |                |             |  |
| 3     |                |             |  |

#### **Conflicts**

Vehicles without bed rails

# **Recommended Tools**

| Personal & Vehicle<br>Protection | Notes |
|----------------------------------|-------|
|                                  |       |
| Special Tools                    | Notes |
| <b>Installation Tools</b>        | Notes |
|                                  |       |
| <b>Special Chemicals</b>         | Notes |
|                                  |       |

# **General Applicability**

All vehicles equipped with bed rail system

# **Recommended Sequence of Application**

| Item# | Accessory |
|-------|-----------|
|       |           |
|       |           |
|       |           |

\*Mandatory

# **Vehicle Service Parts** (may be required for reassembly)

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1     |                |             |
| 2     |                |             |
| 3     |                |             |
| 4     |                |             |
| 5     |                |             |
| 6     |                |             |

# Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

#### Section II – Installation Procedure

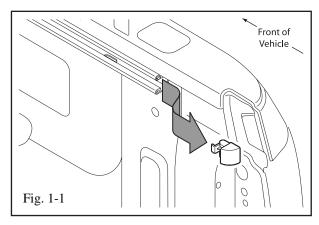
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

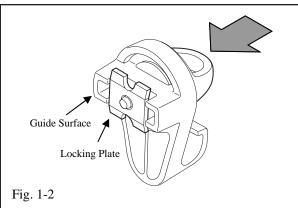
Please see your Toyota dealer for a copy of this document.



### 1. Install Mini Tie-Downs.

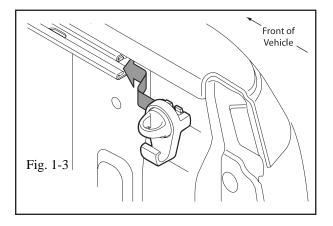


(a) Remove (DO NOT DISCARD) end caps from side rails by lifting the locking tab and sliding the end caps out. (Fig. 1-1)





(b) Depress tie-down loop so that the locking plate is equal with the guide surface. (Fig. 1-2)

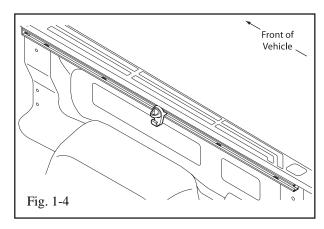




(c) With the tie-down loop depressed, slide the mini tie-down into the rail with the hook facing down. Release the tie- down loop when the locking plate enters the rail.

(Fig. 1-3)

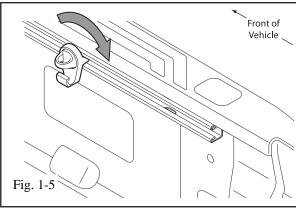
Note: Tie-down must be positioned between the rail and the bed post.



**TUNDRA** 

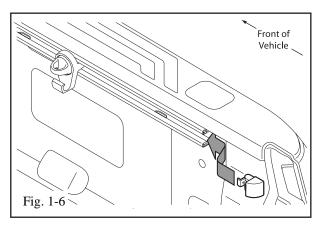


(d) Slide mini tie-down to the nearest detent position and snap into place. To move to another detent position, depress the tie-down loop to slide to next detent. (Fig. 1-4)





(e) Tighten tie-down loop in a clockwise direction until tight. (Fig. 1-5)



(f) Re-install end caps (RH & LH). (Fig. 1-6)

| TOYOTA TUNDRA Checklist - these points MUST be checked to ena | <b>2007 -</b><br>Isure a qualit | MINI TIE-DOWN by installation.           |
|---|---------------------------------|--|
| Check:  |                                 | Look For:                                |
| Accessory Function Checks                                     |                                 |  |
| Ensure mini tie-down are locked into                          |                                 | Mini tie-downs are secured on the rails. |
| detents with hook facing down.                                |                                 |  |
| Vehicle Function Checks                                       |                                 |  |
| None Required   |                                 |  |
|   |                                 |  |
|   |                                 |  |
|   |                                 |  |
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