Preparation

Part Number: PT276-6007B (PPO)

PT276-60070 (DIO)

Kit Contents

| Item# | Quantity Reqd. | Description |
|-------|----------------|------------------------------|
| 1 | 4 | Wheel Lock |
| 2 | 1 | Key |
| 3 | 1 | Port Stuffing Pack w/ID Card |
| 4 | 1 | Cable Tie |

Hardware Bag Contents

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1 | | |
| | | |

Additional Items Required For Installation

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1 | 1 | |
| | | |

Conflicts

Recommended Tools

| Personal & Vehicle Protection | Notes | |
|----------------------------------|---------------------------------|--|
| Safety Glasses | | |
| Special Tools | Notes | |
| None | | |
| Installation Tools | Notes | |
| Socket | 22mm Deep Socket | |
| Torque Wrench | Dial type or Digital (0-131N·m) | |
| Wire Brush | | |
| Pliers | With Side Cutter | |
| Special Chemicals | Notes | |
| None | | |

General Applicability

Factory Alloy

Recommended Sequence of Application

| Item# | Accessory |
|-------|-----------|
| 1 | |
| 2 | |
| 3 | |
| | |

*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



Procedure

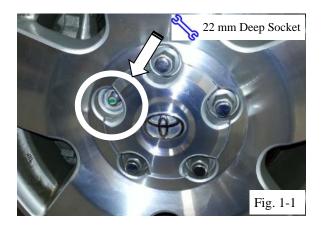
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Lexus dealer for a copy of this document.







1. Remove One Lug Nut.

(a) Remove one lug nut from each wheel (Fig 1-1) and discard according to local scrap/recycle regulations.



(b) If studs are dirty, clean with a wire brush prior to installing wheel locks. Use Safety Glasses while using wire brush.

2. Install Wheel Lock.



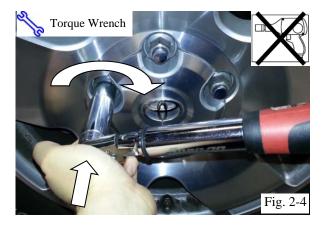
CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.

- (a) By hand, install a Wheel Lock on each wheel. (Fig. 2-1)
- (b) Take the key supplied in the wheel lock set. Place it on top of the wheel lock and turn until the patterns engage. (Fig. 2-2)

Procedure



(c) Place the 22mm Deep Socket on top of the key. (Fig 2-3)



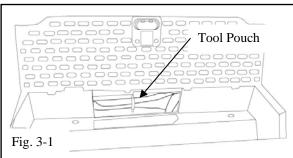
(d) Using a torque wrench and while applying pressure on the key, tighten the wheel locks to 131 N·m (97 ft·lbf). (Fig. 2-4)

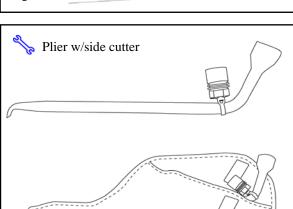


CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.



Torque: 131 N·m (97 ft·lbf)





3. Key Storage.

- (a) Remove the panel then the tool pouch located in the rear cargo area. (Fig 3-1)
- (b) Attach the key to the vehicle lug wrench using the cable tie. (Fig. 3-2)
- (c) Pull cable tie tight with pliers and cut off excess with side cutters.



(d) Place the lug wrench with the key attached on the lug wrench in the storage area. (See Fig. 3-1).

Complete the Installation.



(a) Place all remaining paperwork in the glove compartment.

Fig. 3-2

| TOYOTA SEQUOIA 2008 Checklist - these points MUST be checked to ensure a q | |
|---|--|
| Check: | Look For: |
| Accessory Function Checks | |
| Correct part number has been installed | Verify part number on package |
| Wheel lock tightness | Wheel locks have been installed at a torque |
| % — | of 131 N•m (97 ft•lbf). Verify process only, |
| | Check torque during installation. |
| Vehicle Appearance Check | |
| After accessory installation and removal of | Ensure no damage (including scuffs and |
| protective cover(s), perform a visual inspection. | scratches) was caused during the installation process. |
| inspection. | (For PPO installations, refer to TMS |
| | Accessory Quality Shipping Standard.) |
| | |
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