

**Part Number: PT276-30986 (PPO)**  
**00276-00900 (DIO)**  
**PT276-35200-02 (DIO)**  
**PT276-3520B-02 (PPO)**

**Kit Contents**

Item #	Quantity Req'd.	Description
1	4	Wheel Lock
2	1	Key
3	1	Port Stuffing Pack w/ID Card
4		

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
1	1	PT276-34190 (for DIO)

**Conflicts**

None
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
Safety Glasses	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Socket	21mm Deep Socket
Torque Wrench	Dial Type or Digital 0-100 ft-lbf (0-135N·m)
Wire Brush	
Pliers	
Side Cutters	
<b>Special Chemicals</b>	<b>Notes</b>
None	

**General Applicability**

MY20 and newer Tacoma models (w/ factory alloy wheels)

**Recommended Sequence of Application**

Item #	Accessory

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req'd.	Description

**Legend**

**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury.



**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



**TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



**SAFETY TORQUE:** This mark indicates that torque is related to safety.



**REGULATORY MARK:** This mark indicates the component is related to regulatory compliance



## Procedure

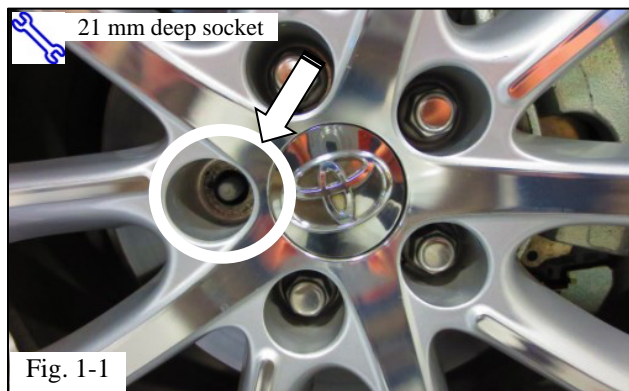
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-



- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.




### 1. Remove One Lug Nut.


- (a) Remove one lug nut from each wheel (Fig. 1-1) and discard them according to local scrap/recycle regulations.

-  (b) If the studs are dirty, clean them with a wire brush prior to installing the wheel locks. Use safety glasses while using a wire brush.
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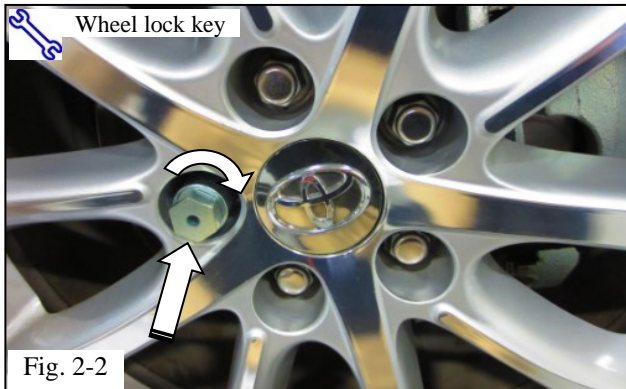


### 2. Install the Wheel Locks.

 **CAUTION: DO NOT USE AN IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.**



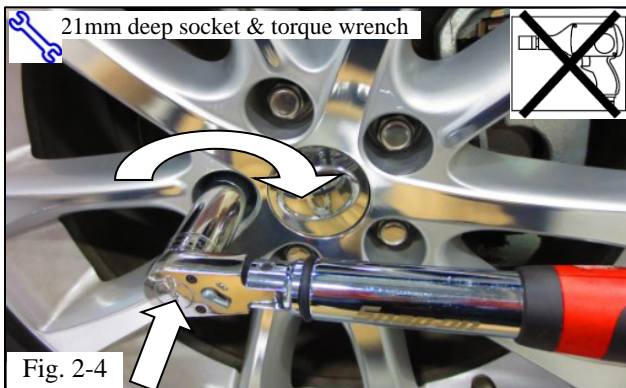
- (a) Install a wheel lock on each wheel by hand (Fig. 2-1).



- (b) Take the key supplied in the wheel lock set and place it on top of the wheel lock. Turn the key until the patterns engage (Fig. 2-2).



- (c) Place the 21mm deep socket on top of the key (Fig. 2-3).



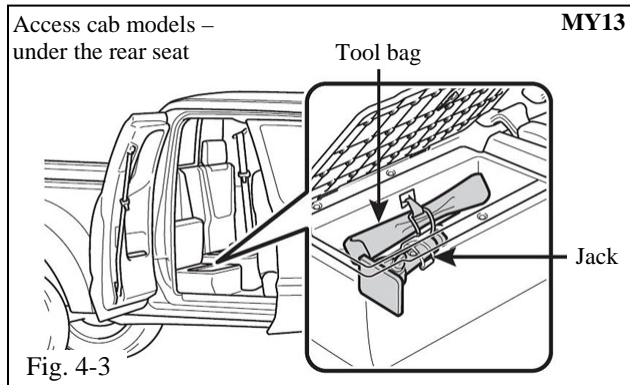
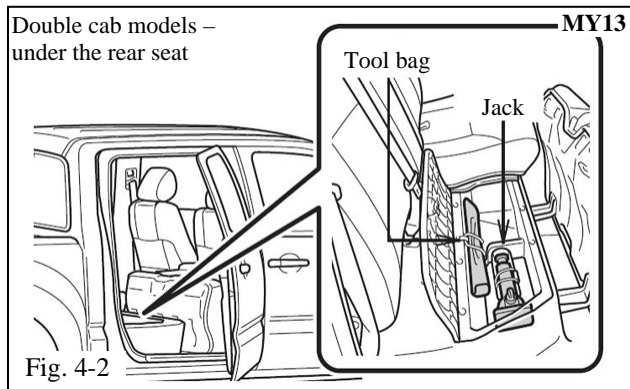
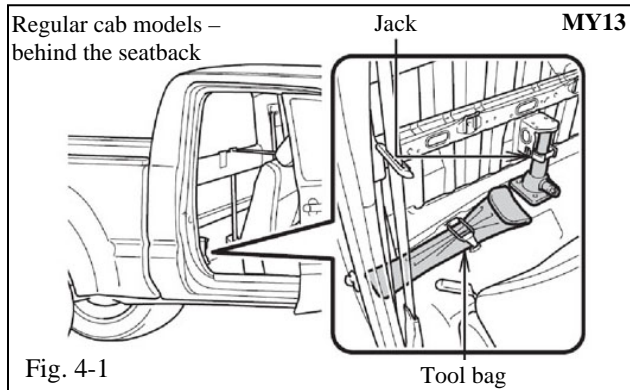
- (d) Apply pressure on the key and use a torque wrench to tighten the wheel locks to 113 N·m (83 ft·lbf) (Fig. 2-4).

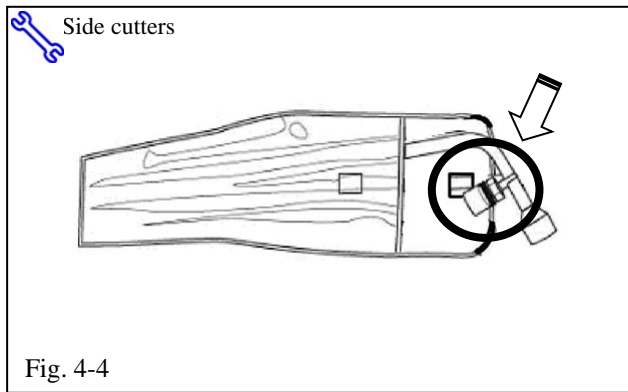
**STOP** CAUTION: DO NOT USE AN IMPACT  
**!** WRENCH TO INSTALL OR REMOVE  
WHEEL LOCKS.

**S** Torque: 113 N·m (83 ft·lbf)

### 3. Store the Key.

- (a) Locate and remove the vinyl tool bag. (For model year 2013: Fig. 4-1 through Fig. 4-3; refer to the owner's manual for other model years).





- (b) Use the cable tie to attach the key to the vehicle lug wrench (Fig. 4-4).
- (c) Pull the cable tie tight with pliers and cut off the excess with side cutters.
- (d) Place the lug wrench with the key attached in the vinyl tool bag.
- (e) Return the tool bag to the storage compartment.
- (f) For DIO installation, place the wheel lock key in the key pouch (PT276-34190) and place the pouch in the glove box.

#### **4. Complete the Installation.**



- (a) Place all remaining paperwork in the glove compartment.

## WHEEL LOCK

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

## Accessory Function Checks

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Look For:

Verify part number on package

Wheel locks have been installed at a torque of 113 N•m (83 ft•lbf). Verify process only, check torque during installation.

Key secure in the tool tray with pouch

### Vehicle Appearance Check

- ☐ After accessory installation and removal of protective cover(s), perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.

(For PPO installations, refer to TMS  
Accessory Quality Shipping Standard.)