

Part Number: PT276-30986 (PPO)
00276-00900 (DIO)
PT276-35200-02 (DIO)
PT276-3520B-02 (PPO)

Kit Contents

Item #	Quantity Req'd.	Description
1	4	Wheel Lock
2	1	Key
3	1	Port Stuffing Pack w/ID Card

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Safety Glasses	
Special Tools	Notes
None	
Installation Tools	Notes
Socket	21mm Deep Socket
Torque Wrench	Dial type or Digital (0-103N·m)
Wire Brush	
Special Chemicals	Notes
None	

General Applicability

MY18 and newer Camry/HV, MY19 and newer Avalon/HV models

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



REGULATORY MARK: This mark indicates the component is related to regulatory compliance



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Remove One Lug Nut.

- (a) Remove one lug nut from each wheel (Fig. 1-1) and discard them according to local scrap/recycle regulations.



- (b) If the studs are dirty, clean them with a wire brush prior to installing wheel locks. Use safety glasses while using a wire brush.

2. Install the Wheel Locks.



CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.

- (a) Install a wheel lock on each wheel by hand (Fig. 2-1).



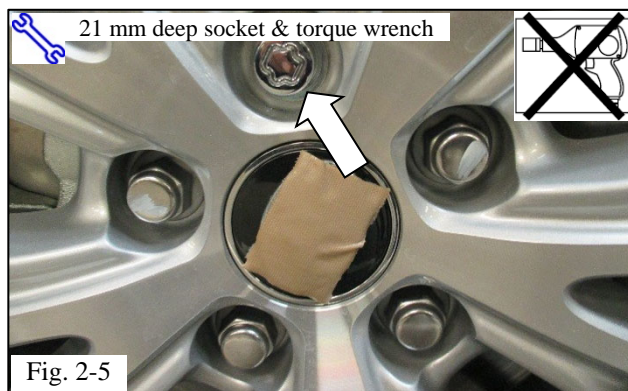
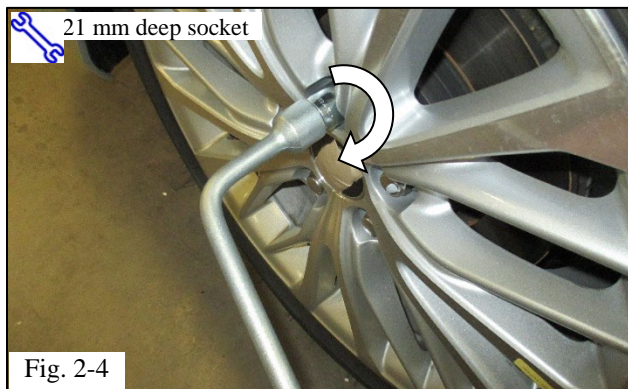


- (b) Take the key supplied in the wheel lock set and place it on top of the wheel lock. Turn the key until the patterns engage (Fig. 2-2).



- (c) Place the 21mm deep socket on top of the key (Fig. 2-3 & Fig. 2-4).

NOTE: It is not necessary to remove the key from the wheel lock, Fig. 2-3 is for illustrative purposes.



- (d) Apply pressure on the key and use a torque wrench to tighten the wheel locks to 103 N·m (76 ft·lbf) (Fig. 2-5).

CAUTION: DO NOT USE IMPACT WRENCH TO INSTALL OR REMOVE WHEEL LOCKS.

Torque: 103 N·m (76 ft·lbf)

- (e) Perform torque audit (PPO only).

Torque: 103 N·m (76 ft·lbf)

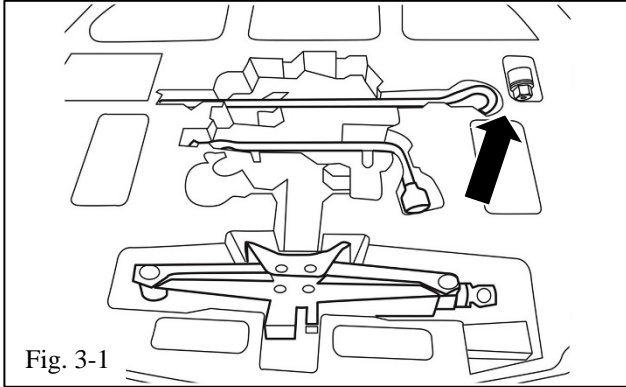



Fig. 3-1



3. Store the Key.

- (a) Place the wheel lock key in the molded tool floor panel (Fig. 3-1).

4. Complete the Installation

-  (a) Place the wheel lock information in the zip lock bag and place it in the glove compartment.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Correct part number has been installed</p> <p> <input type="checkbox"/> Perform torque audit check (PPO only)</p> <p><input type="checkbox"/> Key Placement</p>	<p>Verify part number on package</p> <p> Torque: 103 N·m (76 ft·lbf)</p> <p>Complete the torque audit sheet (PPO only)</p> <p>Verify key is placed in Tool Tray and wheel lock information packet in the glove compartment</p>
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>