TOYOTA RAV4 ADVENTURE

Preparation

Part Number: PT228-42181-01

Kit Contents

| Item# | Quantity Reqd. | Description |
|-------|----------------|------------------------|
| 1 | 1 | Rear Sport Bumper Trim |
| 2 | | |
| 3 | | |
| | | |

Hardware Bag Contents

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Additional Items Required For Installation

| Item# | Quantity Reqd. | Description |
|-------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Conflicts

None

Recommended Tools

| Personal & Vehicle Protection | Notes |
|----------------------------------|-------|
| Special Tools | Notes |
| Installation Tools | Notes |
| Special Chemicals | Notes |
| | |

General Applicability

Adventure/Trail Package vehicles

Recommended Sequence of Application

| Item# | Accessory |
|-------|-----------|
| 1 | |
| 2 | |
| 3 | |
| | |

*Mandatory

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Legend

2018 -



<u>STOP:</u> Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

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Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Prepare for the Installation.

(a) Open the part box and check the sport bumper trim for any damage.

2. Replace the Rear Sport Bumper Trim.

(a) Follow the Toyota Repair Manual procedure for removal and installation of the rear bumper.

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Checklist - these points **MUST** be checked to ensure a quality installation. Check: Look For: **Accessory Function Checks** Correct part number installed Verify the part number on the package **Vehicle Function Checks** Vehicle Appearance Check After accessory installation and removal of Ensure no damage (including scuffs and protective cover(s), perform a visual scratches) was caused during the inspection. installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)