Section I - Installation Preparation

Part Number: PT218-52041 Section I - Installation Preparation

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Hood Piece
2	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Reqd.	Description

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

Note:

Recommended Tools

Safety Tools	
None	
Special Tools	
None	
Installation Tools	
None	
Special Chemicals	
None	

General Applicability

Recommended Sequence of Application

Item#	Accessory	
1		
2		
3		

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CRITICAL PROCESS: Proceed with caution to ensure a quality installation.



GENERAL PROCESS: This highlights specific processes to ensure a quality installation.



TOOLS & EQUIPMENT: Calls out the specific tools and equipment recommended for this process.

For technical assistance regarding this Toyota product, please call: 1-800-347-1200.

Engineered by Toyota to meet cooling requirements. Please follow these installation instructions in the order they are written. It will make installing your custom made mask much easier. Your mask was designed to have a tight fit, and when fully installed it will be snug. Don Lt be afaid to tug.

FRONT END MASK

Section II - Installation Procedure

A. Protect the Vehicle



1. Customer Care Information:

NOTE: Important, please observe the following precautions, the manufacturer cannot be responsible for damage to paint.

- i. Area to be covered by mask must be free of dirt. The mask, especially the flannel surface, must be clean.
- ii. Both car and mask must be completely dry. If moisture is present under mask, and is allowed to dry on the vehicle, it may cause the paint to cloud. If mask gets wet, remove and allow to dry completely before reinstalling.
- iii. To clean vinyl and flannel backing use a mild soap and water solution. (Approx. one tablespoon of soap per half gallon of water.) Using a cloth or sponge, gently rub soiled area until clean. Take care to rinse with clear water when finished. Repeat if necessary. Hang out to dry, but not in direct sunlight.
- iv. It is recommended that the mask be removed before washing the vehicle.
- v. If mask should flap due to high speed or wind conditions, stop car and adjust or remove the mask.

2. Pre-installation Tip:

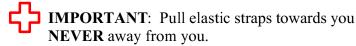
 Remove mask from package and familiarize yourself with its shape in relation to the contours of the vehicle.

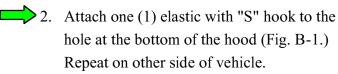
NOTE: Mask will be easier to install if it is warmed (to room temperature) before installation.

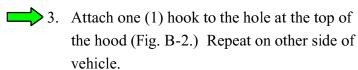
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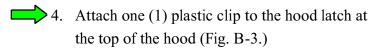
B. Hood Piece Installation

1. Open hood.









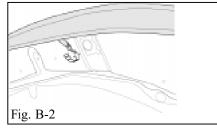
- 5. Roll the hood mask underneath the edges of hood, and then close the hood (Fig. B-4.)
 - i. Check to see that binding of the mask is not visible when the hood is closed.

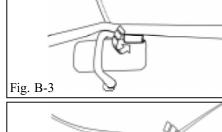
C. Installation Instructions

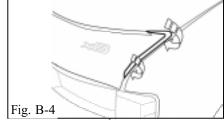


1. Place installation instructions in glove box for customer future reference.









FRONT END MASK

SCION xB Section III - Functional Verifications

V!/

Section III - Functional Verifications

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V	Check:
	Vehicle and mask are free of dirt.
	Vehicle and mask are dry.
	Mask is properly adjusted.
	Mask has proper fit.

Look For:

Verify that there are no smudges or dirt particles.

Verify that any area that may have been wet is completely dry.

Verify that all front lights/signals, cooling intakes and ducts are unobstructed.

Verify that there is no flapping and the mask fits tightly.

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