

Part Number: PT212-35053 (C-cab)
PT212-35055 (D-cab)

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Req'd.	Description
1	1	LHS Board Assembly
2	1	RHS Board Assembly
3		

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	12	M8 x 25 Serrated Flange Screw
2	1	Instruction Sheet
3		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Screwdriver	Small Slotted
Ratchet	3/8"
Sockets	13 mm (M8), 7/16" (1/4-20)
Extension	3/8" - 3"
Torque Wrench	3/8" Drive (25 lbf-ft)
Special Chemicals	Notes
None	

General Applicability

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Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Procedure

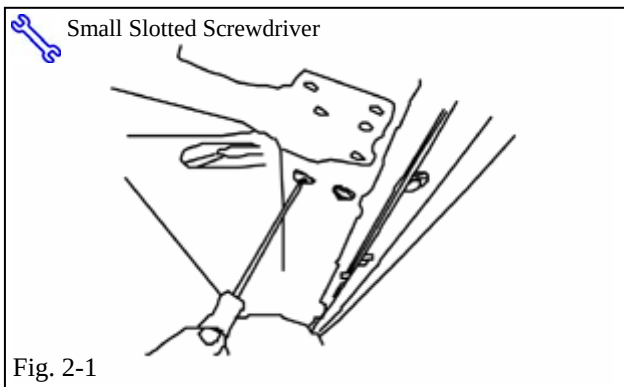
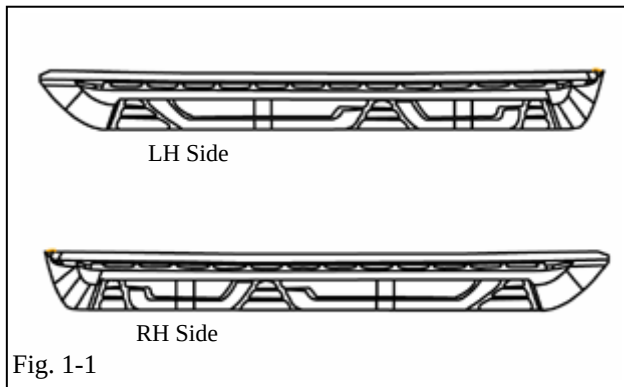
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Remove Running Board from Packaging.

- (a) Remove running board assembly from package and place on a clean protected surface. The boards are sided (Fig. 1-1)
- (b) Verify kit contents and inspect the running board for damage.

2. Running Board Preparation for Installation (LH/RH Side).

- (a) Verify hardware bag content by referring to the cover page of this instruction sheet.
- (b) With a small slotted screwdriver, remove the plastic plugs covering M8 weld nuts in body of vehicle at 6 points/side. (Fig. 2-2)
- (c) Locate M8 x 25 bolts from kit, install one finger tight, at the center location, upper position. (Fig. 2-3)

3. Running Board Installation (RH Side).

- (a) Lift running board assembly into position.
(Fig. 3-1)

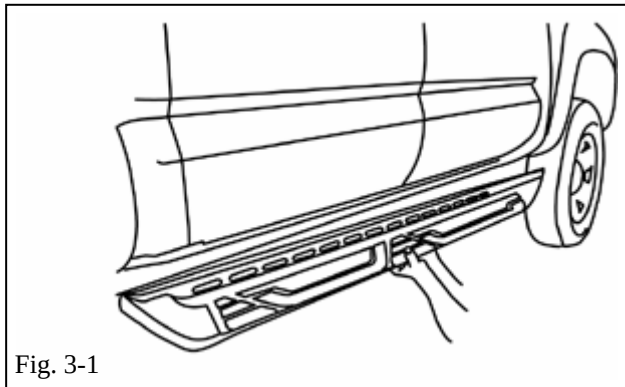


Fig. 3-1

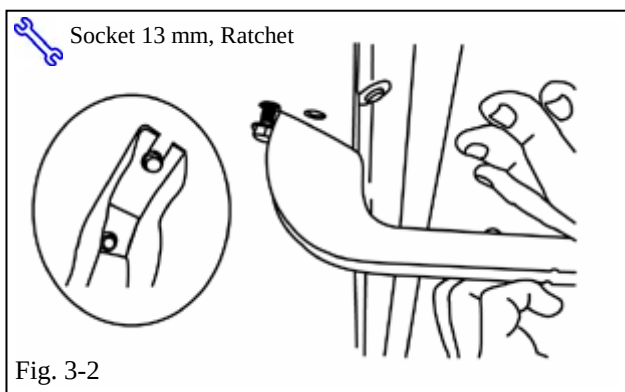


Fig. 3-2

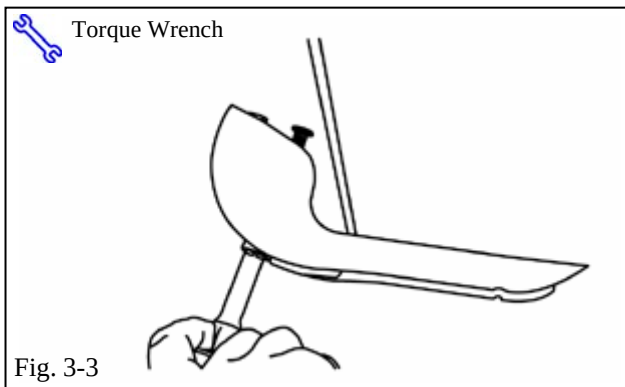


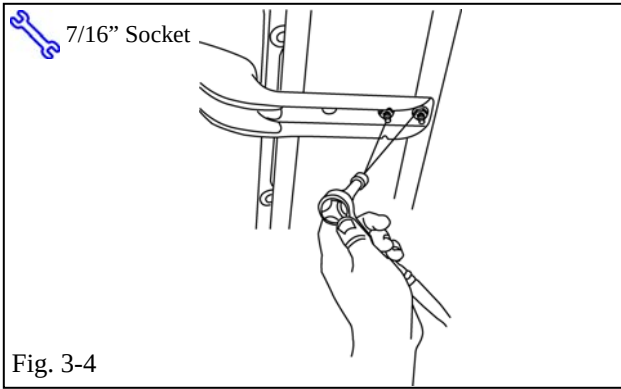
Fig. 3-3

- (b) Engage slot of center bracket under head of M8 x 25 bolt, slide upwards and snug with socket wrench to secure position. (Fig. 3-2)



- (c) Install other M8 x 25 bolts at remaining locations to secure brackets. Torque all six bolts to 14.4 lbf-ft. (Fig. 3-3)

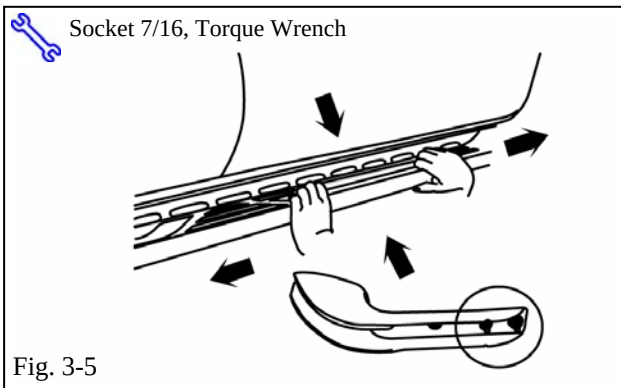
NOTE: These six (6) M8 bolts have Loctite on their threads.



NOTE: If inboard/outboard and/or lateral adjustments are needed, loosen the 1/4 - 20 flange nuts at each of the three (3) bracket locations on the running board. (Fig. 3-4)
Manually slide the running board cover to where there is no interference with the vehicle front fender flare (3 mm minimum clearance) (Fig. 3-5).
Tighten the 1/4 - 20 flange nuts to 8lbf-ft.

4. Running Board Installation (LH Side).

(a) Repeat step 3(a) to 3(c) for left hand side.



TOYOTA TACOMA 2006 - RUNNING BOARD

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

☐ Visual check of running board

 ☐ Re-check all bolts for torque

No interference with front fender flare.

All bolts must be within $\pm 25\%$

Torque check M8 bolts – 10.8 to 18.0 lbf-ft.

If nuts are loosened for running board adjustment, torque check ¼-20 nuts – 6 to 10 lbf-ft