

Part Number: PK389-08M00-TP
PK389-08M10-TP

Note: Part numbers of these accessories may not be the same as the part numbers shown.

Kit Contents:

Item #	Qty Reqd.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit (Front)
6	1	Hardware Kit (Rear)

General Applicability:

All Models

Recommended Sequence of Application:

Item #	Accessory
1	
2	
3	

***Mandatory**

Hardware Bag Contents:

Item #	Qty Reqd.	Description
Front (1 Bag)		
1	6	#14 x 19mm Screw (Thick)
Rear (1 Bag)		
1	4	M5 x 15 mm Screw (Thin)
2	4	Spring Clip (Small)
3	2	#14 x 19mm Screw (Thick)
4	2	Spring Clip (Large)

Vehicle Service Parts: (may be required for reassembly)

Item #	Qty Reqd.	Description
1		
2		
3		

Additional Items Required For Installation:

Item #	Qty Reqd.	Description
1		
2		
3		

Conflicts:

Note: Ground effects

Recommended Tools:

Personal & Vehicle Protection	Notes:
None	
Special Tools:	Notes:
None	
Installation Tools	Notes:
Screwdriver	Phillips #2 / #3
Socket Driver	10 mm Socket
Clean Cloth/Rag	
Special Chemicals	Notes:
Cleaner	Soap & Water Mixture



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



REGULATORY MARK: This mark indicates the component is related to regulatory compliance

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.



These guidelines can be found in the “Toyota and Scion Accessory Installation Practices” or “Lexus Accessory Installation Practices” document.

This document covers such items as:

- Installation Instructions
- Safety
- Vehicle Protection
- Vehicle Disassembly/Reassembly
- Electrical Component Disassembly/Reassembly
- Use of Special Chemicals
- Temperature
- Torque Recheck
- Window Label Installation
- TPMS Check

Please refer to ETAS for a copy of this document.

PRECAUTIONS FOR INSTALLATION:

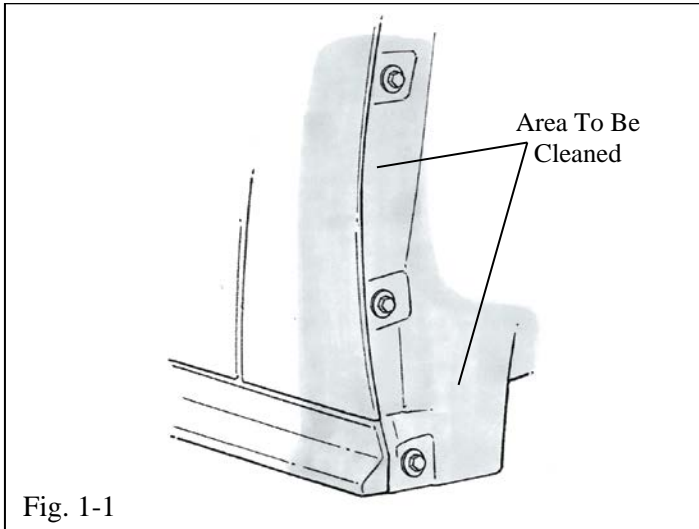
Contents indicated by  and  in this manual must be carefully followed during the installation. If they are ignored, functions of the accessory maybe hindered, as well as personal injury or damage to the vehicle may result. Always carry out the installation as instructed.

When the vehicle parts are removed, keep all tapping screws, bolts and nuts organized so that the re-assembly will proceed correctly.

Do NOT remove vehicle parts except for those that are specified in the manual.

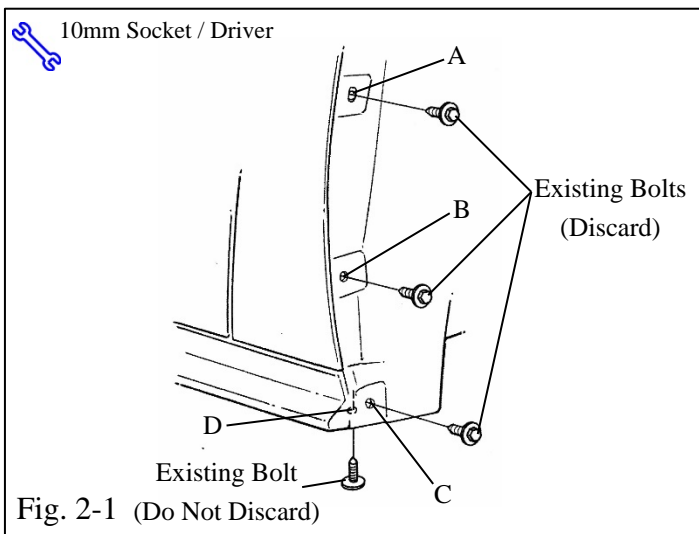
Verify all kit contents and only use parts provided unless otherwise specified.

NOTE: Pictures depicted in this Installation Manual may not reflect the current model and model year vehicle.



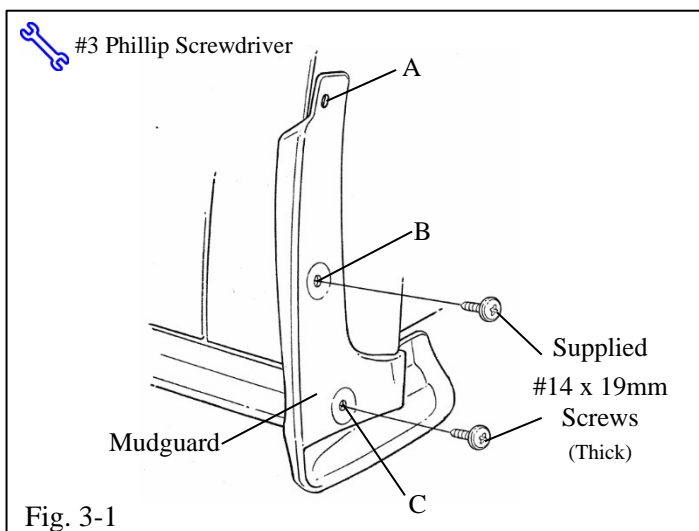
1. Clean Front Mounting Area

- Clean and degrease front body where mudguard is to be located with a clean cloth and soap/water mixture. (Fig. 1-1)
- Turning front wheels will allow for additional clearance in installation.



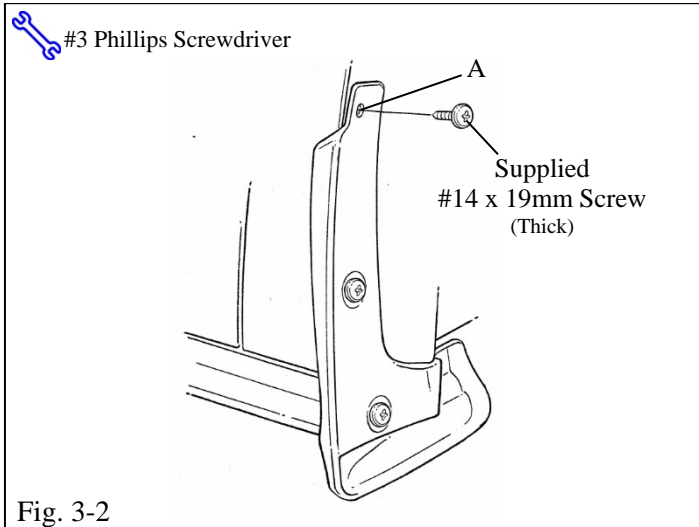
2. Front Hardware Removal

- Remove existing bolts in location A, B and C discard. (Fig. 2-1)
- Remove existing lower bottom bolt in location D. Do Not Discard. (Fig.2-1)

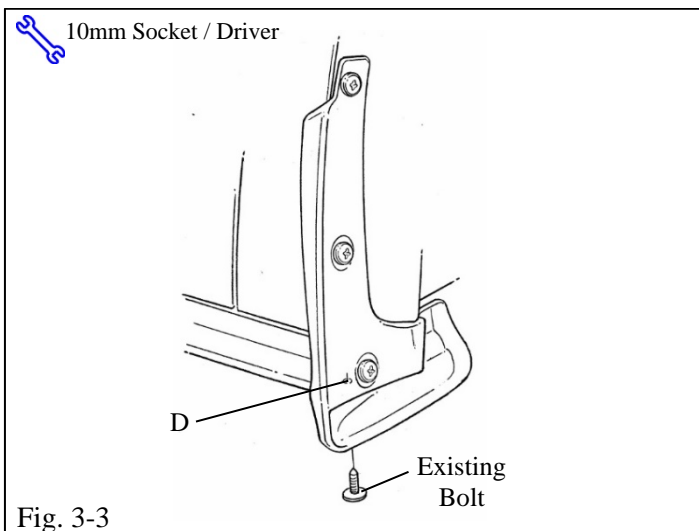


3. Installation of Front Mudguard

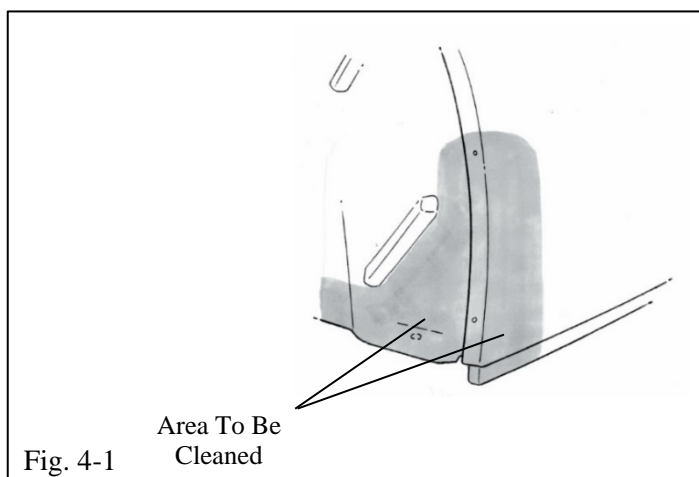
- Mount mudguard on body panel and install supplied #14 x 19mm (Thick) screw in location C then B, while holding part up and into body panel then tighten. DO NOT OVER TIGHTEN. (Fig. 3-1)



- b. Install supplied #14 x 19mm (Thick) screw in location A while holding top of part tight to body panel then tighten. **DO NOT OVERTIGHTEN.** (Fig. 3-2)

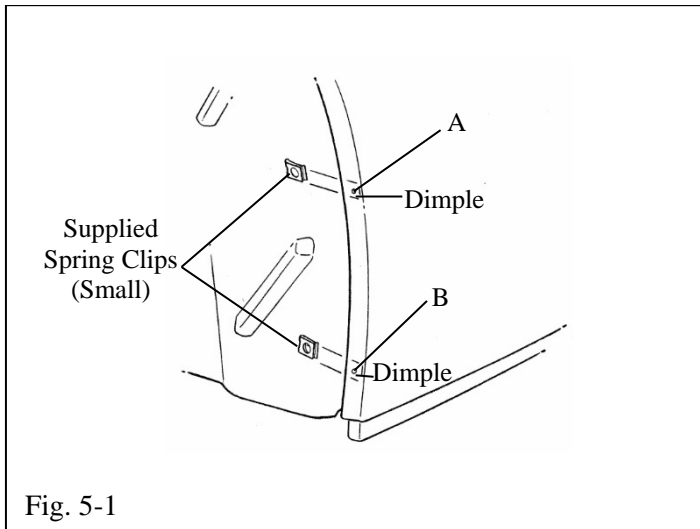


- c. While holding mudguard tight to liner panel reinstall existing lower bolt in location D and tighten. **DO NOT OVERTIGHTEN.** (Fig 3-3)
- d. Repeat procedure for other side of vehicle.



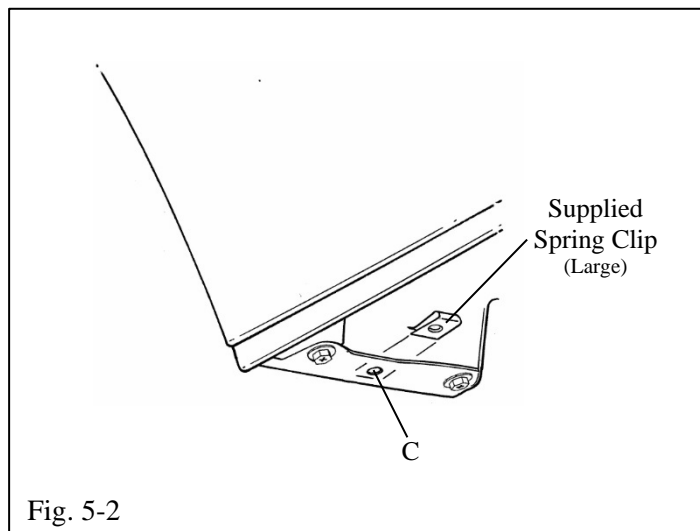
4. **Clean Rear Mounting Area**

- a. Clean and degrease rear bumper panel where mudguard is to be located with a clean cloth and soap/water mixture. (Fig. 4-1)

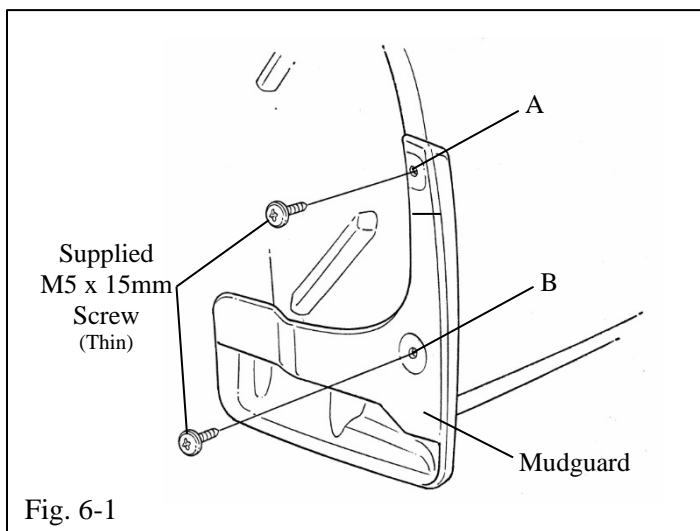


5. Rear Hardware Install

- Install supplied spring clip (Small) over panel edge and center on dimple hole locations A & B with turned up edge on inside of panel. (Fig. 5-1)

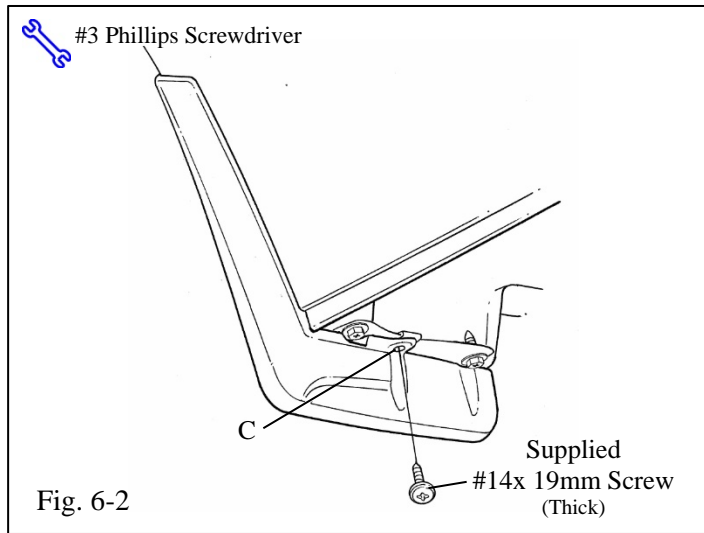


- Install supplied spring clip (Large) with turned up edge inside of lower panel at hole location C. (Fig 5-2)



6. Installation of Rear Mudguard

- Mount mudguard while holding up and into panel install supplied screw M5 x 15mm (Thin) in location B. (Fig. 6-1)
- While holding top of part tight to panel install supplied screw M5 x 15mm (Thin) in location A and tighten. (Fig. 6-1)



- c. Install supplied screw #14 x 19mm (Thick) in location C and tighten while holding tight to panel. (Fig. 6-2)
- d. Repeat procedure for other side of vehicle.

Check:	Look For:
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Gaps between the mudguards and the body.</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p>Excessive gaps greater than 1.0 mm.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation perform a visual inspection.</p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p>