

Part Number: 08458-47800
08458-47801

Kit Contents

Item #	Quantity Req'd.	Description
1	16	Black Insert w/o Valve Hole
2	4	Black Insert w/ Valve Hole
3		

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		
2		
3		

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

All 15" Wheels

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Vehicle Lift	
Installation Tools	Notes
Pliers	Regular, Needle Nose, 90-degree – may vary by installer's preference
Special Chemicals	Notes

General Applicability

MY19 or newer Prius with Factory 17" wheels

Legend

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

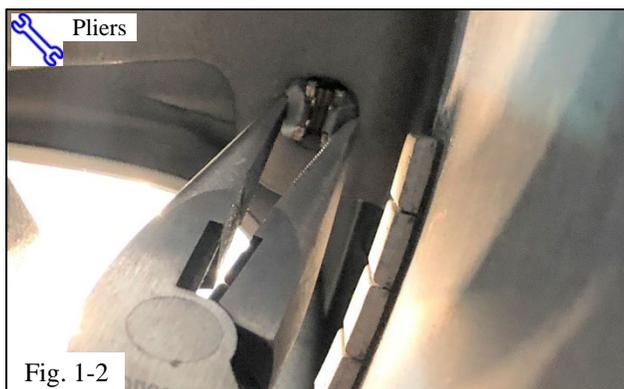
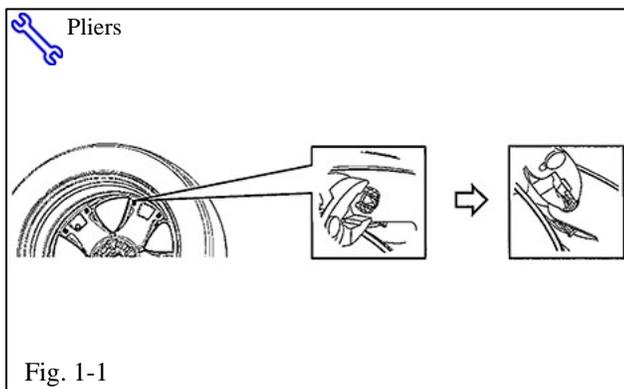
1. Remove the Existing Wheel Inserts.

- (a) Lift the vehicle in order to access the wheel from the inboard side and that the wheels may be rotated.

+ **NOTE:** Ensure personal protective equipment requirements for working beneath a vehicle are met.

- (b) Use pliers to pinch the top of the wheel cap holder from the inside of the wheel. Unclasp the holder from the hole in the wheel and push to release one side of the wheel insert (Fig. 1-1 & Fig. 1-2).

- (c) Repeat for all inserts – 5 per wheel – until all existing wheel inserts have been removed.



2. Install the Black Wheel Inserts.

STOP (a) Ensure the Wheel Insert **with** valve stem hole is installed in the correct position to avoid damaging both the valve stem and the wheel insert.

(b) Insert each part by nesting the tip (closest to the hub) first, then align the spring clips to the two holes along the outer rim (Fig. 2-1 to Fig. 2-4).

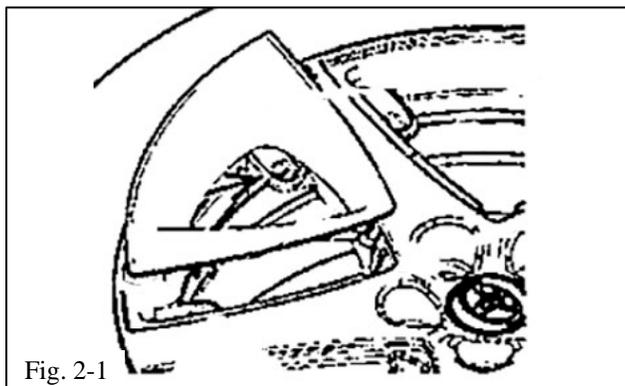


Fig. 2-1

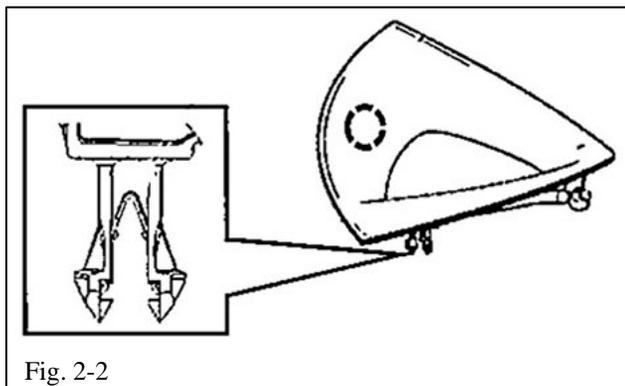


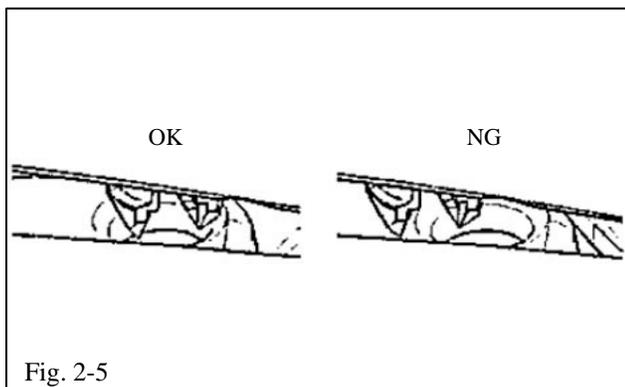
Fig. 2-2



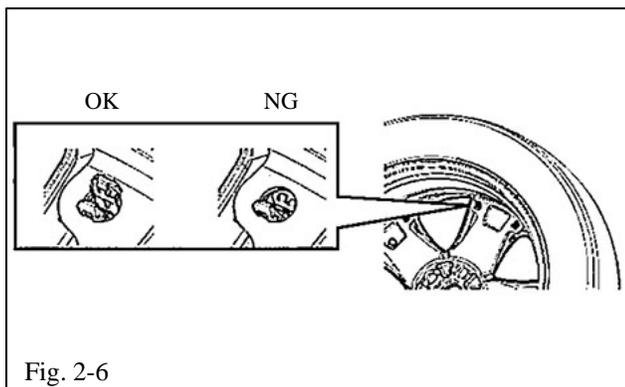
Fig. 2-3



Fig. 2-4



(c) Push the insert to engage both spring clips and ensure the insert is fully seated on the wheel (Fig. 2-5 to Fig. 2-8).



(d) Repeat Steps 2(b) and 2(c) for the remaining parts.

(e) Confirm all clips are fully engaged (Fig. 2-9).



Fig. 2-9

(f) Confirm all inserts are fully seated within the wheel spokes (Fig. 2-10).

||

(g) Discard all removed inserts (20 total).

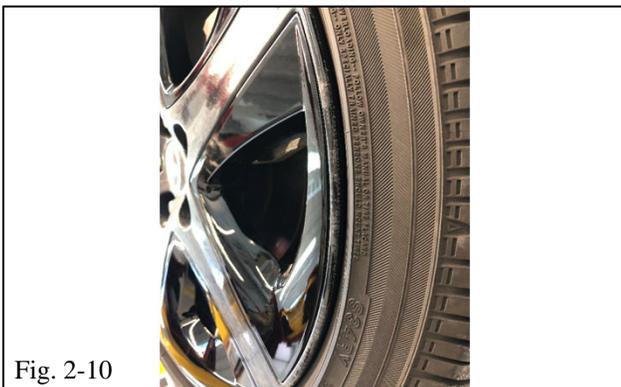


Fig. 2-10

TOYOTA PRIUS 2019 - BLACK WHEEL INSERTS
 Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/> Verify parts:</p> <p><input type="checkbox"/> Spring clips are fully engaged and inserts are seated.</p>	<p>Removed items have been discarded & replaced items are in place</p> <p>Loose wheel inserts, wobbling parts.</p>
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>