Part Number: 08253-52800

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Overhead Console
2	2	Cap
3	1	Plastic cover
4	1	Photo Mount Sheet
5	1	Template
6	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	2	Turn Nut M6T
2	2	Grommet M5
3	2	Tograr Board anchor
4	2	Screw,M6×25
6	2	Truss Tapping Screw B1,M5×12
7	2	Truss Tapping Screw B1,M4×14

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

Recommended Tools

Installation Tools	Notes
Electric Drill Bit	ϕ 2.5, ϕ 6.0
Drilled Portions	
Phillips Screwdriver	
Cutting knife	
Marker Pen	
Tape	
Nylon remover tool	
Safety Tools	Notes
Protective blanket	
Protective Glasses	
Protective Gloves	

General Applicability

Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

STOP	**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

Installation Overview
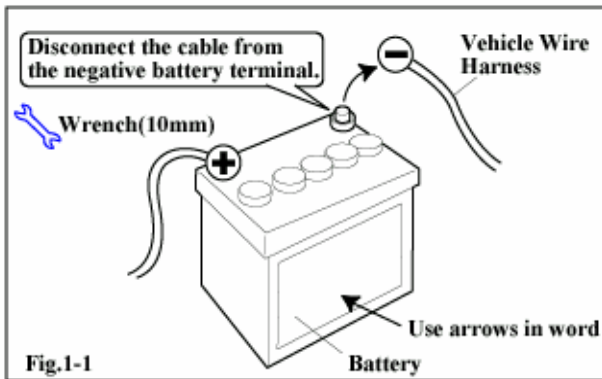
Fig.1-1

1. REMOVE NEGATIVE BATTERY CABLE

Disconnect the cable from the negative battery terminal before performing this work. Working with the cable connected could result in injury, fire or damage to the vehicle and parts thereof. (Fig. 1-1)

Fig.2-1
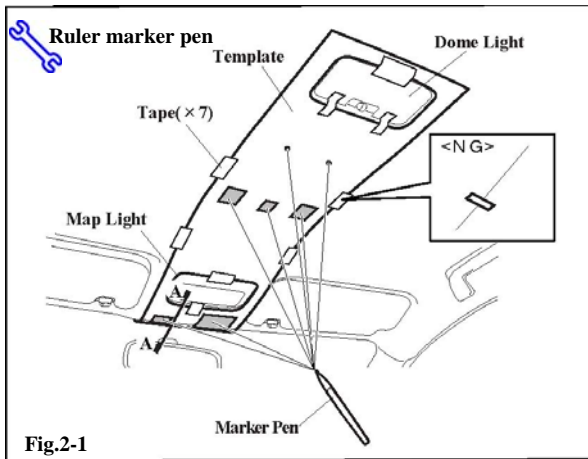
2. DRAW CUT LINE ON ROOF HEADLINER

⚠ **NOTE:**

Securely insert the front end of the template between the roof headliner and front glass, to prevent it from falling off the roof headliner, as shown Fig.2-2.

(a) Align the template with the contour line of the map light／dome light and secure it with tape in the positions indicated by the reference marks in Fig-2-1. Then trace the cutout holes on the template with a marker pen, as shown in Fig.2-1.
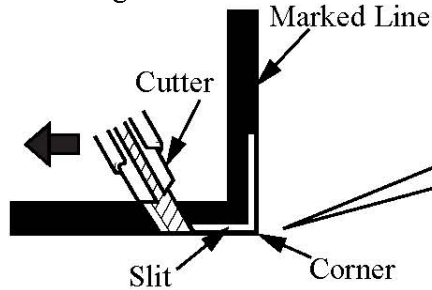

A－A Cross-sectional View

Fig.2-2
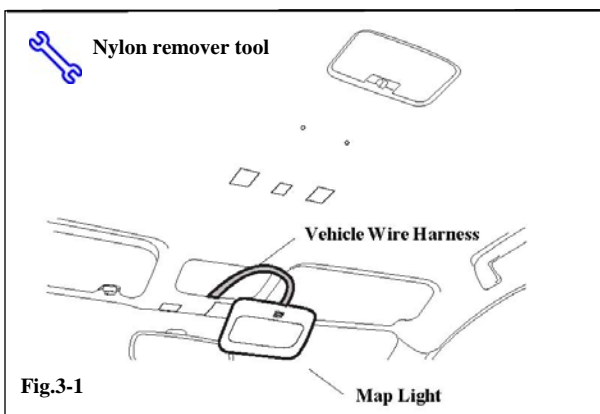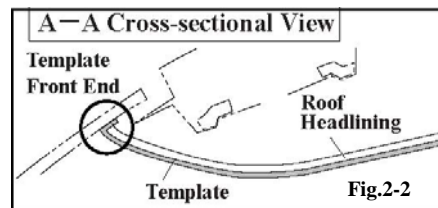
3. REMOVE MAP LIGHT

(a) Remove the map light and disconnect the vehicle wire harness from the map light.

Fig.3-1

■ HOW TO MAKE CUTOUTS FOR OVERHEAD CONSOLE INSTALLATION

Perform the following steps 1 and 2 before making cutouts on the roof headliner.

(1)Make a slit around the corner
of all the rectangular cutouts.

Marked Line

Cutter

Slit   Corner

When no slits are made.

N G   Marked Line

Cutter

Damage to the roof headliner
and panel may result.

(2)Cut along the outer edge of the marked area.

Marked Line

Cutter

When a slit is made.

O K   Marked Line

Cutter

Slit

Fig.4-1

Cutout Line
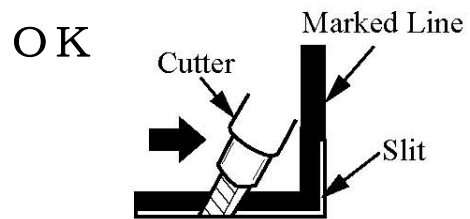
Damage to the roof headliner
and panel can be prevented.

✚ Wear protective gloves and glasses as necessary, to prevent chips from getting into eyes or causing hand injury.

🛑 Ensure that the length of the blade protruding from the cutting knife cover is not longer than 20 mm, to prevent the roof panel from being damaged.
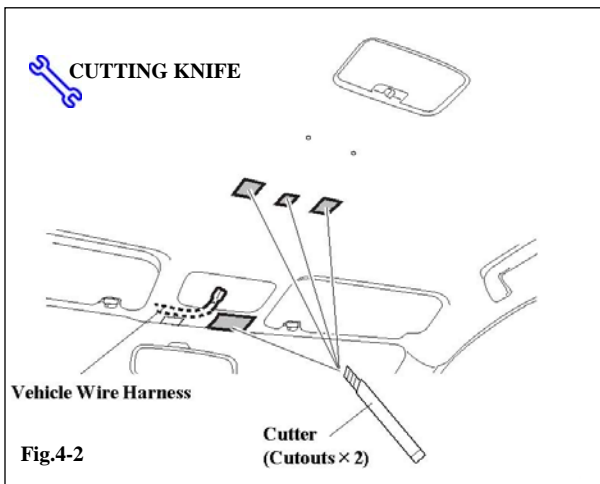
🔧 **CUTTING KNIFE**

Vehicle Wire Harness

Fig.4-2   **Cutter**
(Cutouts × 2)

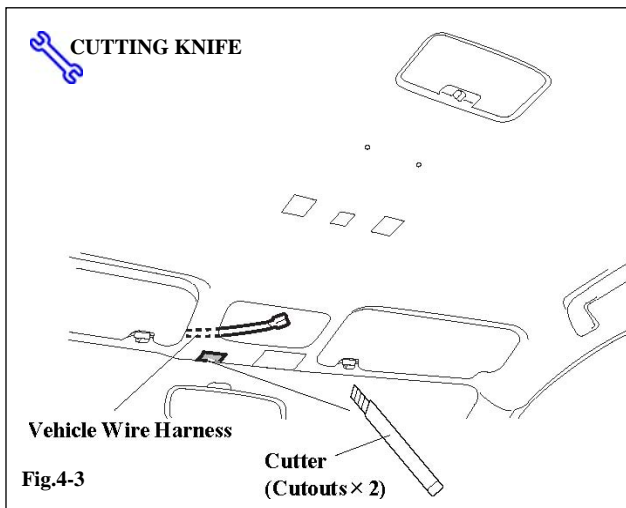**4.** MAKE CUTOUT FOR OVERHEAD CONSOLE
INSTALLATION

⚠ **NOTE:**

To protect the vehicle interior from cutting debris, cover the interior with a protective blanket before cutting the roof headliner.

(a) Cut along the marked lines to remove the L-shaped and rectangle hatched area from the roof headlining, as shown in the Fig.4-2.(Refer to "How to make cutout for overhead console installation Fig4-1.)
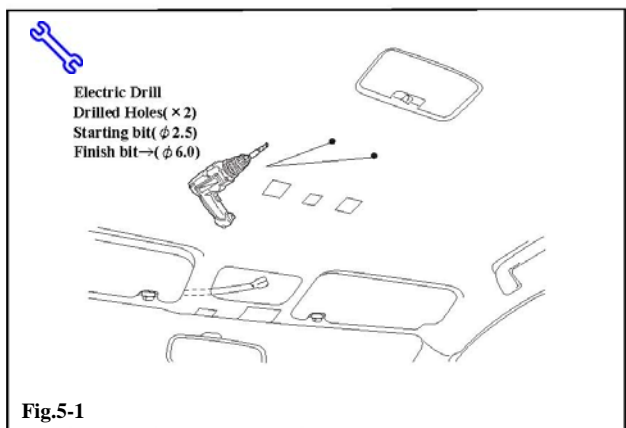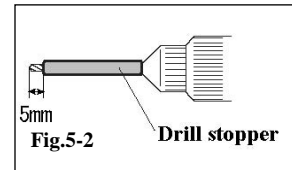
⚠ **NOTE:**

When marking cutouts on the Fr side of the roof head lining, please check vehicle wire harness through map lamp installation hole.

CUTTING KNIFE

Vehicle Wire Harness

Cutter
(Cutouts× 2)

Fig.4-3

Electric Drill
Drilled Holes(×2)
Starting bit(φ2.5)
Finish bit→(φ6.0)

Fig.5-1

Phillips Screwdriver

Tograr(× 2)

Reinforcement
Hole(B)

Grommets M5(× 2)

Reinforcement
Hole(A)

Fig.6-1

Turm Nuts M6T(× 2)

(b) Route the vehicle wire harness along the roof headlining as shown in the cross-sectional view. Ensure that it does not overlap the cutout line on the roof headlining. Cut along the marked lines to remove the square-shaped hatched area from the roof headlining, as shown in the Fig.4-3.
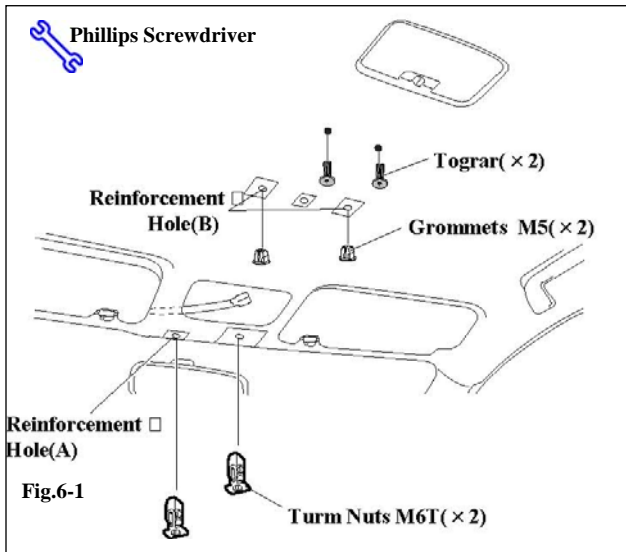
5. DRILL TWO HOLES

(a) Start holes with a 2.5mm drill bit. Finish drilling with a 6.0mm drill bit.

⚠ NOTE:

Install a drill stopper onto the drill bit, an appropriate length away from the tip end, as shown in the illustration.

5mm
Fig.5-2   Drill stopper
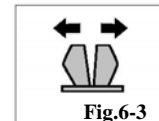
6. INSTALL OVERHEAD CONSOLE WITH BRACKET

(a) Insert turn nuts in to reinforcement hole as show in step1 of Fig.6-2.With a screw driver to rotate to position show in step2 of Fig.6.2
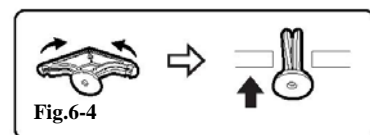
(b) Insert the 2 grommets into the reinforcement holes(B)

step1   step2

insert   revolution
Fig.6-2
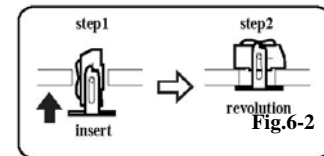
⚠ NOTE:

Slightly open the grommets using a phillips screwdriver, to prevent them from falling from the roof headlining.

Fig.6-3

(c) Bend to tograr board anchor to correct shape. Insert tograr board anchor into the drilled hole.

Fig.6-4

Fig.6-5

Connector

Cross-sectional View

①Hook

╱F R

Fig.6-6

Screwdriver

Truss Tapping Screw B1
M4 × 14 （× 2)

Truss Tapping Screw B1,
M5 × 12 （× 2)

Screws
M6 × 25(× 2)

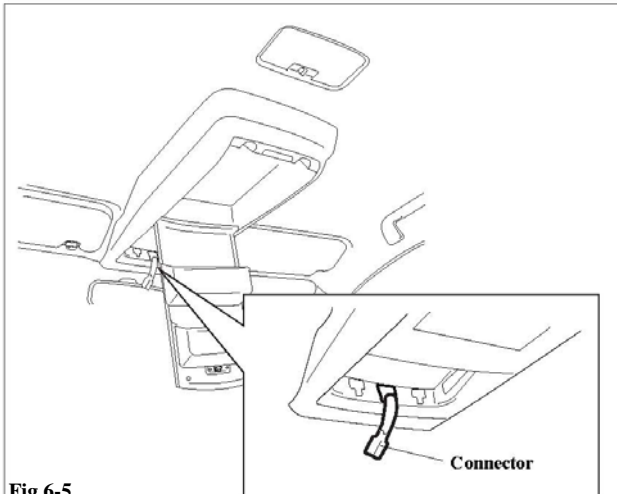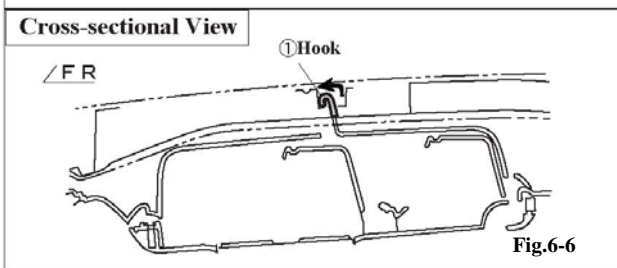**Fig.6-7**

(d) Open the lid of the overhead console and hang overhead console to hole in the chassis by using the center hook.

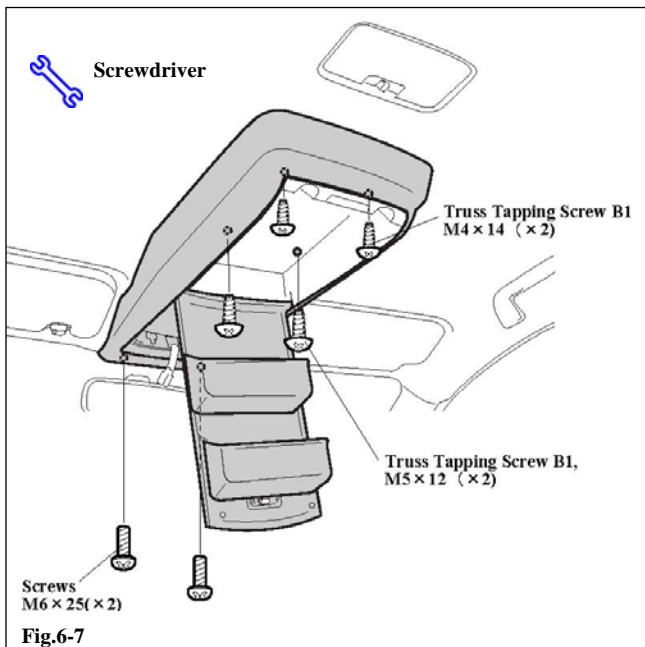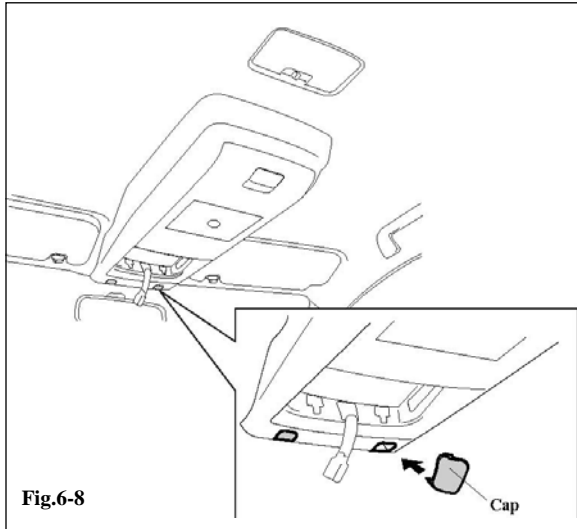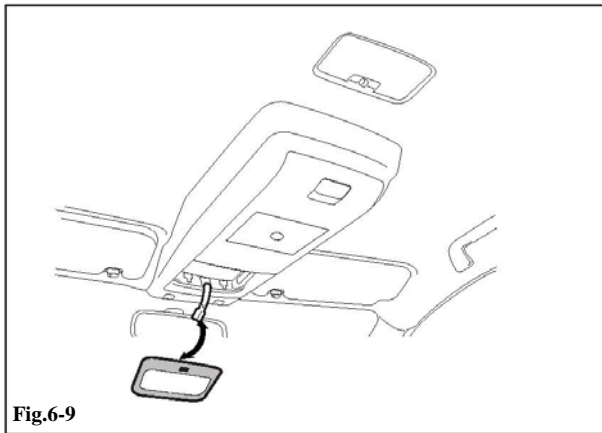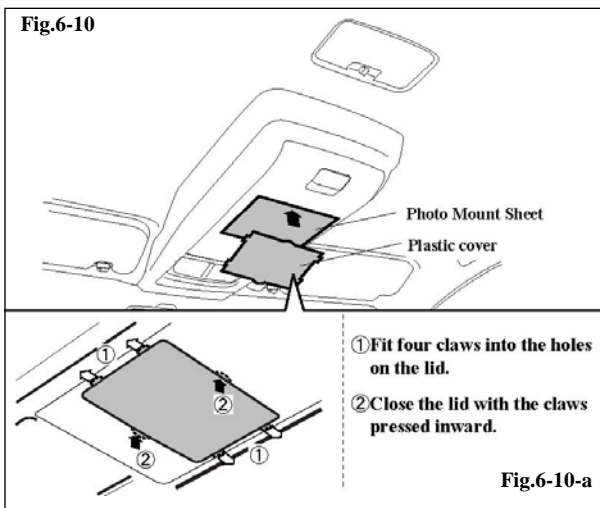(e) Run the connecter into the hole on the overhead console, as shown in Fig.6-5.

(f) Install overhead console by firmly tightening with the screws show in Fig.6-7

Fig.6-8

(g) Fit the 2 caps onto the screw heads.

Fig.6-9

(h) Close the lid, then connect the connector of the map light and insert map light in to the overhead console.

Fig.6-10

Photo Mount Sheet

Plastic cover

① Fit four claws into the holes on the lid.

② Close the lid with the claws pressed inward.

Fig.6-10-a

(i) Peel off the protective sheet from the plastic cover and set the plastic cover and photo mount sheet in place, as shown in the Fig.6-10.
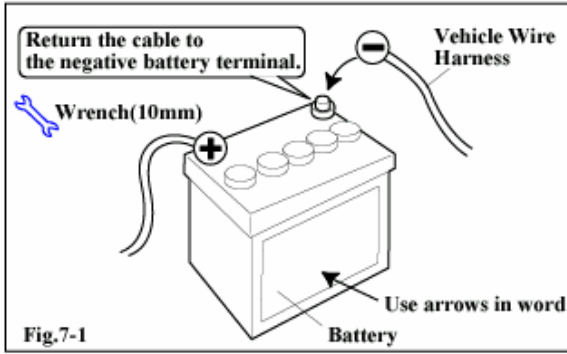
Fig.7-1

7. RECONNECT THE CABLE TO THE NEGATIVE BATTERY TERMINAL.

(a) Reconnect the vehicle's negative battery cable.(Fig.7-1)

⚠ Tighten the nut to 4.1 N-m.(36 lbf-in)

➕ Do not touch the positive terminal with any tool when replacing the cable etc.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:	Look For:
Accessory Function Checks	
☐ Bracket Installation	· Ensure screws are securely tightened and no gaps are visible between console and headliner.
☐ Compartment door functionality	· Press release button for both front and rear compartments.
☐ Verify map light function	· Verify doors open/close completely.
☐ Confirm clean interior	· Confirm map light turns on and off.
	· Vehicle interior is free from burrs,chips,etc.