

TOYOTA

4RUNNER

2015

Emblem Overlays Matte Black

Preparation

Part Number: 00016-89016

Accessory Code: iB1010

Conflicts

Note: Limited Models

Kit Contents

Item #	Quantity Req'd.	Description
1	1	Front Toyota Emblem Applique
1	1	Rear Toyota Emblem Applique
1	1	Driver Side SR5 Emblem Applique
1	1	Passenger Side SR5 Emblem Applique
1	1	Rear 4Runner Letter Emblem Applique

Recommended Tools

Safety Tools	
Safety Glasses/Gloves	Optional
Installation Tools	
Heat Source	For cold temperature
Lint-Free Scratch Resistant Cloth	WypAll L40 Disposable Cloth (Recommended)
Special Chemicals	
Cleaner	Alcohol / VDC Approved Cleaner

Color Applicability/Trim Level

[illegible]

General Applicability


2015- 4Runner SR5 & Trail Edition


Recommended Sequence of Application


Item #	Accessory	


*Mandatory


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

1) Installation Precautions



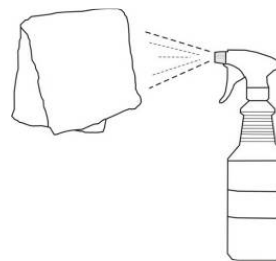
- a) Thoroughly clean all installation surfaces. When cleaning with Alcohol / VDC Approved Cleaner follow with clean water solution:
 - i) Always use a clean WypAll lint-free scratch resistant cloth
 - ii) Shake solution well.
- b) Apply Cleaner to wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)
- c) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.
 - i) Applique and Factory Emblem surface temperature must be between 70°F and 110°F (just prior to actual installation).
 - ii) If necessary a heat source may be used to reach desired temperature

2) Check Kit Content

- a) Inspect kit for content and damage.

(Fig. 2-1)

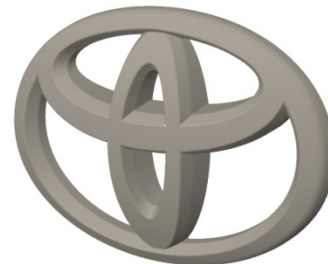
(Fig. 1-1)



(Fig. 2-1)



REAR TOYOTA EMBLEM APPLIQUE



FRONT TOYOTA EMBLEM APPLIQUE



DRIVER SIDE SR5
EMBLEM APPLIQUE



PASSENGER SIDE SR5
EMBLEM APPLIQUE

***NOTE - DISCARD SR5 APPLIQUES FOR
TRAIL EDITION AND XP PACKAGE VEHICLES**



REAR 4RUNNER LETTER EMBLEM APPLIQUE

3) Install Front Toyota Emblem Applique

- a) Position part over factory emblem to check for proper fit prior to installation.



- b) Remove adhesive liner from the emblem applique. Do not touch adhesive during installation.

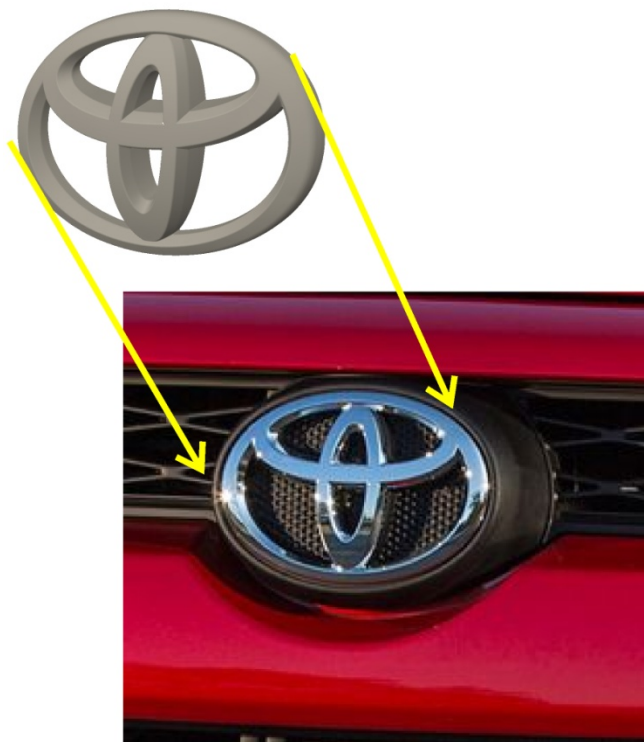


- c) Align applique centering it perfectly over the factory emblem. (Fig. 3-1)



- d) Once positioned correctly, press firmly on applique starting from the center outward toward edges to ensure maximum adhesion contact.

(Fig. 3-1)



4) Install Rear Toyota Emblem Applique

- a) Position part over factory emblem to check for proper fit prior to installation.



- b) Remove adhesive liner from the emblem applique. Do not touch adhesive during installation

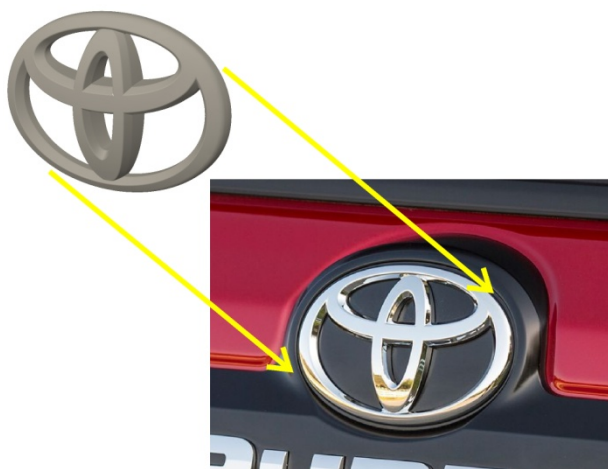


- c) Align applique centering it perfectly over the factory emblem. (Fig. 4-1)



- d) Once positioned correctly, press firmly on applique starting from the center outward toward edges to ensure maximum adhesion contact.

(Fig. 4-1)



5) Install Rear 4Runner Emblem Applique

- a) Position each individual letter applique over the corresponding factory letter emblems to check for proper fit prior to installation.



- b) Remove adhesive liner from each letter applique. Do not touch adhesive during installation.



- c) Align each letter applique by centering it perfectly over the corresponding factory letter emblem. (Fig. 5-1)



- d) Once positioned correctly, press firmly on applique starting from the center outward toward edges to ensure maximum adhesion contact.

(Fig: 5-1)



6) Discard both Driver and Passenger side SR5 Emblem Appliqués for Trail Edition and XP Package vehicles. (Fig. 6-1)

(Fig: 6-1)



Accessory Function Check:

☐

Applique adhesive

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Applique alignment

Look For:

Applique should be securely attached to the vehicle.

Applique should be parallel to the edges of the factory emblem and conform to specs provided in installation instructions section. (+/- 1mm)