

Part Number: PTS25-52040

Kit Contents

| Item # | Quantity Reqd. | Description |
|--------|----------------|-----------------------|
| 1 | 1 | LH Taillight Assembly |
| 2 | 1 | RH Taillight Assembly |
| 3 | 1 | Hardware Bag |
| | | |

Hardware Bag Contents

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------------|
| 1 | 2 | Wire Ties |
| 2 | 1 | Compliance Card |
| 3 | 2 | "TYC" Stickers |
| | 1 | Instruction Sheet |
| | | |

Additional Items Required For Installation

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |

Conflicts

| |
|-------------------|
| Taillight Garnish |
|-------------------|

Recommended Tools

| Personal & Vehicle Protection | Notes |
|--|--------------|
| Blankets | |
| | |
| Special Tools | Notes |
| | |
| Installation Tools | Notes |
| Socket | 10mm |
| Extension | 3" |
| Ratchet | |
| Side cutter | |
| Pry tool | Non-scratch |
| | |
| Special Chemicals | Notes |
| | |

General Applicability

| |
|--|
| |
|--|

Recommended Sequence of Application

| Item # | Accessory |
|--------|-----------------|
| 1 | Satellite Radio |
| 2 | Taillight |
| 3 | |






*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| | | |

Legend

| | |
|---|--|
|  | STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with. |
|  | OPERATOR SAFETY: Use caution to avoid risk of injury. |
|  | CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation. |
|  | TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process. |
|  | REVISION MARK: This mark highlights a change in installation with respect to previous issue. |

Replacement bulbs are available locally or through your TOYOTA Dealer.

| Description | Universal P/N | TOYOTA P/N |
|-------------|---------------|-------------|
| Reverse | 921 | 90981-11059 |
| Tail/Stop | 7443 | 90981-11048 |
| Turn Signal | 7440 | 90981-13043 |

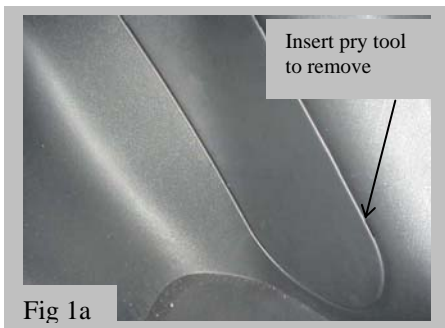
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Remove Taillight.



(a) Starting with either side of the vehicle, remove the access cover by using a non-scratch pry tool. (Fig. 1a)



(b) Unplug the taillight connector. The taillight connector is located directly on the back of the taillight. (Fig. 1b)

(c) Remove the (2) mounting nuts. (Fig. 1b)

(d) Remove the taillight assembly by pulling straight back. (Fig. 1c).

(e) Repeat steps (a) through (d) on the opposite side of the vehicle.

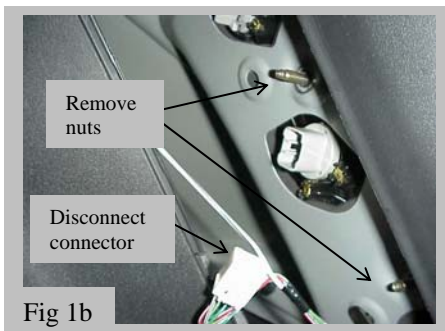




Fig 2a

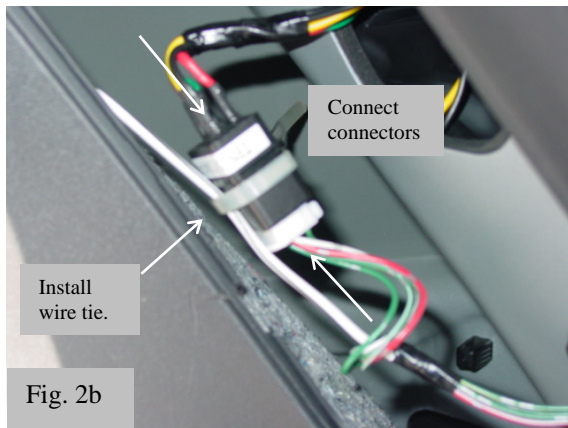
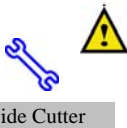


Fig. 2b

2. Install Taillight.

- (a) Push the connector of the new lamp through the large, middle opening in the taillight cavity. (Fig 2a)
- (b) Align the bolts through the holes and push the light forward into the cavity.
- (c) Pull all slack through hole to make sure the wires are not pinched between the light and the sheet metal.
- (d) Connect the taillight connector to the vehicle connector. (Fig. 2b)



Side Cutter






10mm wrench



Torque wrench

- (e) Use the supplied wire ties to tie the connector to the factory wire harness and cut off excess. (Fig 2b)
- (f) Reinstall the mounting nuts and torque to 36lbf-in (30lbf-in min/-37lbf-in max)
- (g) Reinstall the access covers.
- (h) Repeat steps (a) through (f) on opposite side of vehicle

3. Post Installation

-  (a) Place DIO instructions, stickers (2), and Compliance Card in glove box.
-  (b) Reconnect battery negative terminal and torque to 36 lbf-in.
-  (c) Perform function checks. See section - III Functional Verifications.

BRAND

MODEL

MY -

ACCESSORY

Checklist - these points **MUST** be checked to ensure a quality installation.

| <u>Check:</u> | <u>Look For:</u> |
|--|--|
| <hr/> | |
| <u>Accessory Function Checks</u> <input type="checkbox"/> Brake Light <input type="checkbox"/> Turn Signal Light <input type="checkbox"/> Reverse Light <input type="checkbox"/> Tail/Park Light | Proper operation Proper operation Proper operation Proper operation |
| <hr/> | |
| <u>Vehicle Function Checks</u> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> | |