

A. Pre-installation Precautions



1. Use Seat and Floor Protectors to avoid damage to surfaces. (Fig. A1)



2. Wear protective latex gloves while cleaning factory panels.

NOTE: The use of protective latex gloves during cleaning is mentioned as a precaution to those installers who may be sensitive to the chemicals being used in this process. The use of protective gloves is not mandatory.



3. When cleaning with 3M™ Prep Solvent-70.



- i. Always use a clean (lint free, scratch resistant) soft cloth (or wipe), and clean a small area at a time (~ 3 ft. x 3 ft. max.). (Fig A2)

- ii. **Shake Well.**



- iii. Apply 3M™ Prep Solvent-70 to cloth or wipe. Do not spray cleaning solutions directly to **any** vehicle surfaces. (Fig. A3)



- iv. Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. A4)



4. Dash appliqué must be between 70°F and 110°F (just prior to actual installation).

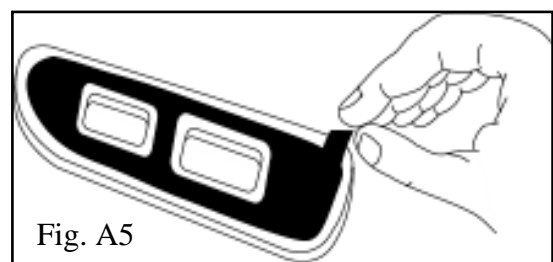
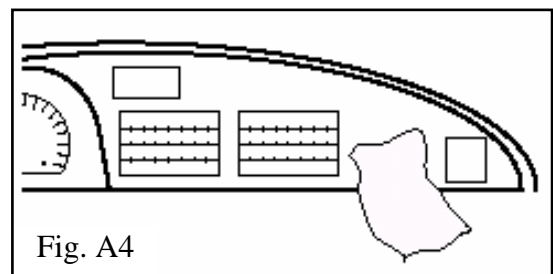
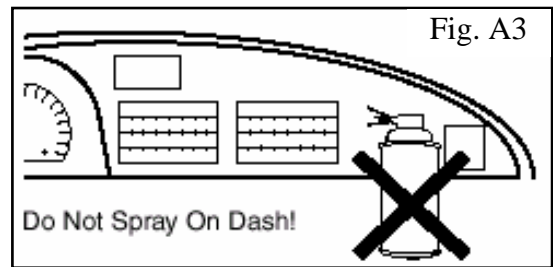
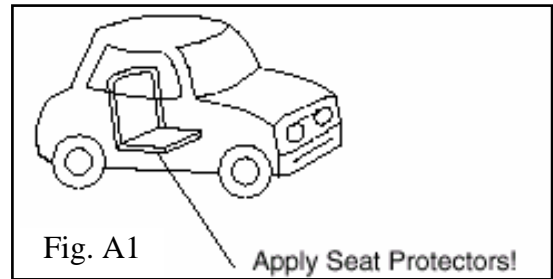


5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).

6. Use pull-tabs to remove 3M™ liners. (Fig. A5)



7. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



B. Inspection of Parts

1. Inspect parts prior to installation to avoid unnecessary removal.

C. Clean Factory Surfaces

1. Thoroughly clean (using method in Step A. 3.) all applicable installation surfaces. (Figure C1)

D. Install Driver Front Door Trim

- ➔ 1. Warm up vehicle surfaces (if required).
 - i. Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature between (at least) 70°F and 110°F. Keep heat gun at lowest setting, 6” from surfaces.
2. Remove adhesive liner from part. Be sure not to touch adhesive backing prior to installation.
3. Position and secure part.
 - i. Align cutouts for all switches
 - ⚠ ii. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, ±1.0mm. (Figure D1)
 - iii. Gently touch part into position.

- ⚠ 4. Verify function of all switches.
- ➔ 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

E. Install Center Instrument Panel

- ➔ 1. Follow steps to warm components as required.
- ➔ 2. To ease the installation, use a wet cloth to moisten the entire Center IP.
3. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.

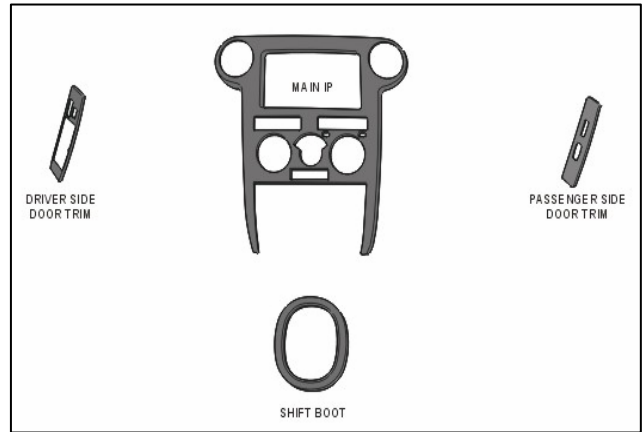


Figure C1



Figure D1

4. Position and secure part.



i. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$ (Figure E1)



5. Verify function of all center IP components.



6. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

F. Install Passenger Front Door Trim



1. Follow Step D. 1. through Step D. 4, to install the Passenger Front Door Trim. (Figure F1)

G. Install Shift Surround



1. Follow steps to warm components as required.
 2. Remove adhesive liners from part. Be sure not to touch adhesive backing prior to installation.
 3. Position and secure part.



i. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, $\pm 1.0\text{mm}$ (Figure G1)



4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

H. Clean Up



1. With Prep-Sol 70, wipe down all molded surfaces to remove fingerprints, etc...

2. Remove protective covers from vehicle interior.



3. Place Care Card in Glove Compartment.



Figure E1



Figure F1



Section III – Functional Verifications

Check: _____

Clearance to switches

Clearance to buttons

Clearance to vents

Look For: _____

All switches should function properly.
(No binding)

All buttons should function properly.
(No sticking)

Vents should swing through full range of
motion.

Section IV: Process / Audit Criteria

Process   

Audited during accessory installation

Paragraph numbers refer to paragraph numbers in Section II

Audit 

Audited on completed vehicle installation

Part Number: PTS10-52031

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- 3. When cleaning with 3M™ Prep Solvent-70



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- iii. Apply 3M™ Prep Solvent-70 to cloth or wipe. Do not spray cleaning solutions directly to **any** vehicle surfaces.

- iv. Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.



- 4. Dash appliqué must be between 70°F and 110°F (just prior to actual installation).



- 5. Vehicle dash surfaces must be between 70°F and 110°F (just prior to actual installation).



- 7. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.

B. Inspection of Parts



- 1. Inspect parts prior to installation to avoid unnecessary removal.

C. Clean Factory Surfaces



- 1. Thoroughly clean (using method in Step A. 3.) all applicable surfaces.

D. Install Driver Front Door Trim



- 1. Warm up vehicle surfaces (if required).



- 5. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.

A. Pre-installation Precautions

B. Inspection of Parts

C. Clean Factory Surfaces

D. Install Driver Front Door Trim



- 3 ii. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, ±1.0mm.



- 4. Verify function of all switches.

Section IV: Process / Audit Criteria

Process

Audited during accessory installation

Paragraph numbers refer to paragraph numbers in Section II

Audit

Audited on completed vehicle installation

E. Install Center Instrument Panel



- 1. Follow steps to warm components as required
- 2. To ease the installation, use a wet cloth to moisten the entire Center IP.
- 6. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



E. Install Center Instrument Panel



- 4 i. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, ±1.0mm



- 5. Verify function of all center IP components.

F. Install Passenger Front Door Trim



- 1. Follow Step D. 1 through Step D. 4, to install the Passenger Front Door Trim.

F. Install Passenger Front Door Trim

G. Install Shift Surround



- 1. Follow steps to warm components as required.
- 4. Press firmly into place. Roll fingertips in a back and forth motion to set adhesive. Be sure to roll thumb along outside and inside edges while applying pressure.



G. Install Shift Surround



- 3 i. Align part uniformly to edge of factory component. Edge of appliqué should be flush to edge of factory component, ±1.0mm

H. Clean Up



- 1. With Prep-Sol 70, wipe down all molded surfaces to remove fingerprints, etc...



- 2. Place Care Card in Glove Compartment.

H. Clean Up