

Part Number PTS21-52061

NOTE: Part number of this accessory may not be the same as the part number shown.

Kit Contents

Item #	Quantity Reqd.	Description
1	2	Door Sill Protector
2	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Reqd.	Description

Additional Items Required For Installation

Item #	Quantity Reqd.	Description





Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
Surface Thermometer	Infrared Non-contact
Installation Tools	Notes
Wiping Cloths	Non-scratch, Lint Free
Heat Gun	Master Heat Gun HG-301A or equivalent
Special Chemicals	Notes
Cleaner.	VDC approved cleaner and cleaning method. Solvent free cleaner – e.g. Simple Green

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

General Applicability

Note: 2007 Yaris Hatchback

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Check Kit Contents



- (a) Check kit for content and damage.

2. Installation Temperature



- (a) The Door Sill Protector and Sill surface temperature must be between 60° F and 90° F at time of actual installation.
- (b) If necessary, a heat gun can be used to heat the part and surface to correct installation temperature.

3. Clean the Door Sill Surfaces

- (a) Clean the factory painted metal sill surface with cleaner specified on Page 1. Dry surface with a clean, non-scratch cloth. (Fig. 3-1)



- (b) Surface must be free from all contaminants (plastic protectants, oily - substances, dirt, etc.)

4. Installation of Door Sill Protectors

- (a) Measure 105 mm (4.13 in) forward from rear edge of factory plastic sill. This distance locates the installed position of the sill protector. (Fig. 4-1)

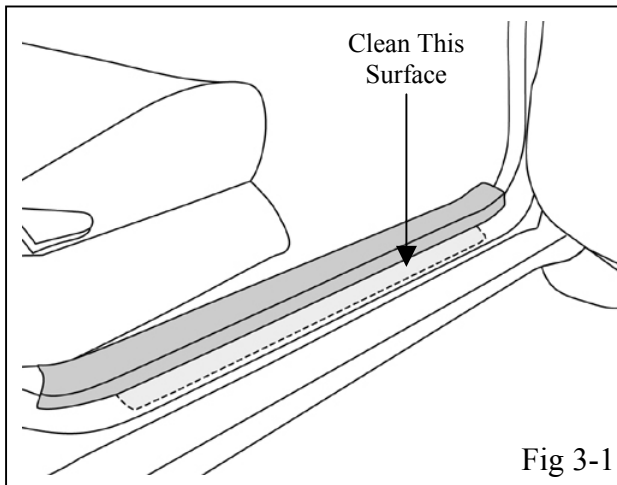


Fig 3-1

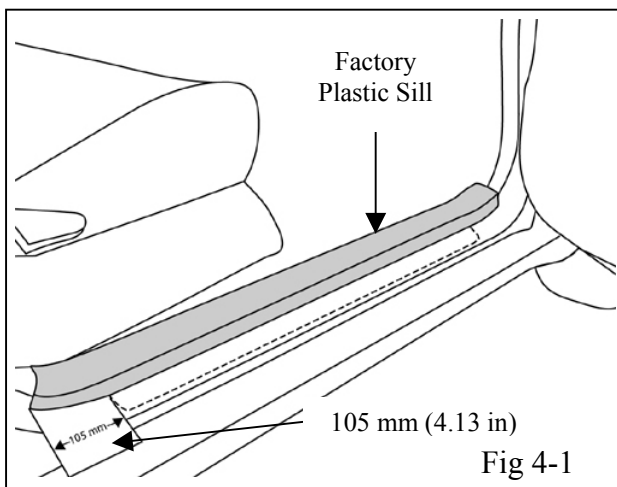
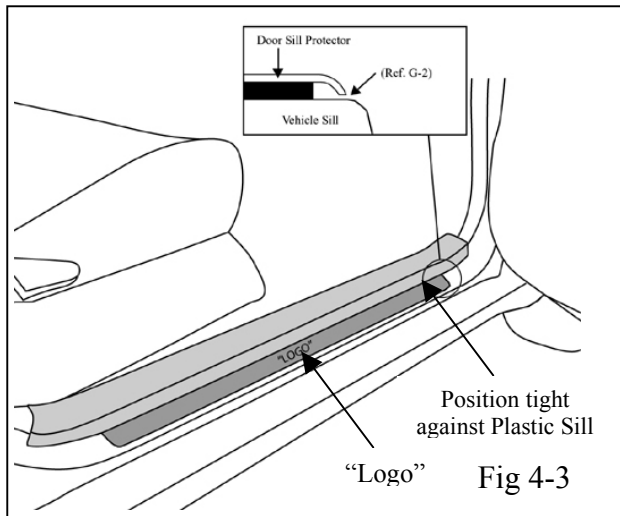
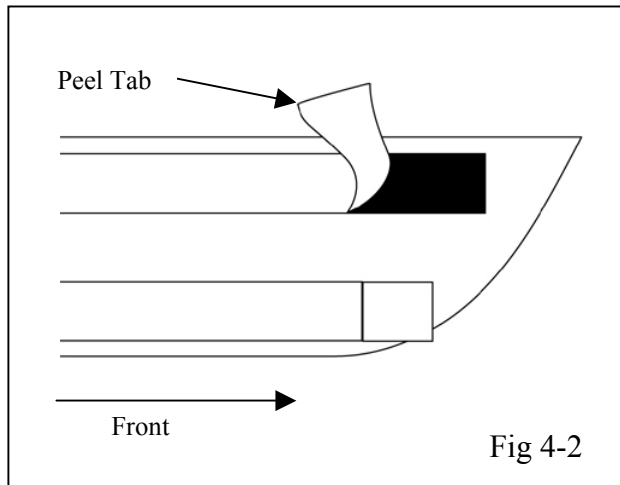


Fig 4-1



(b) Using the pull tabs, remove the tape liner.
(Fig. 4-2)

(1) Avoid finger contact with the adhesive surface.

(c) Make sure the door sill protector is in the proper orientation before the adhesive contacts the door sill.

(d) The vehicle name "Logo" must be right reading from outside the vehicle.
(Fig. 4-3)

(1) The label on the back of part identifies the applicable side of the vehicle and must be oriented towards the front of the vehicle.

(e) Sill protector must be positioned tight against factory plastic sill cover.

(f) Use light finger pressure to initially adhere the door sill protector adhesive to the door sill.

(1) If necessary, the part can still be repositioned at this time.

(g) Once satisfactory positioning has been achieved, use fingertips and the palm of your hand to gain full tape adhesion.

(1) Use firm, even pressure.

(2) The bottom edge of door sill protector should not contact the vehicle. (Inset in Fig. 4-3)

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Correct part number has been installed.
- Door Sill Protector Position is tight to plastic sill.
- Bottom of Door Sill Protector must not touch the paint of the vehicle factory sill.

Verify part number on package.

Look for loose edges and proper alignment.