

TOYOTA YARIS HATCHBACK 2007 -

BUMPER PROTECTOR

Section I – Installation Preparation

Part Number: 00016-52014

Code: BP3

Section I – Installation Preparation



Kit Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|------------------|
| 1 | 1 | Bumper Protector |
| | | |

Hardware Bag Contents

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| 1 | None | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Req'd. | Description |
|--------|-----------------|-------------|
| 1 | None | |
| | | |

Conflicts

| |
|-------|
| Note: |
| |

Recommended Tools

| | |
|---------------------------|-------------------------|
| Safety Tools | |
| Safety glasses | |
| | |
| Special Tools | |
| None | |
| | |
| Installation Tools | |
| Nylon Tool | Standard |
| Wiping cloth | Non-scratch, lint free |
| | |
| Special Chemicals | |
| Cleaner | Isopropyl Alcohol-Based |
| Distilled water | |
| | |

General Applicability

| |
|-----------------------------------|
| Note: 3-Door Yaris models 2006-Up |
|-----------------------------------|

Recommended Sequence of Application

| Item # | Accessory | |
|--------|------------------|--|
| 1 | Bumper Protector | |
| | | |

*Mandatory

Vehicle Service Parts (may require some assembly)

| Item # | Quantity Required | Description |
|--------|-------------------|-------------|
| 1 | | |
| | | |

Legend

| | |
|--|---|
| | STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with. |
| | OPERATOR SAFETY: Use caution to avoid risk of injury. |
| | CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/ vehicle and to ensure a quality installation. |
| | TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process. |
| | REVISION MARK: This mark highlights a change in installation with respect to previous issue. |

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.



Fig. B1



Fig. B2

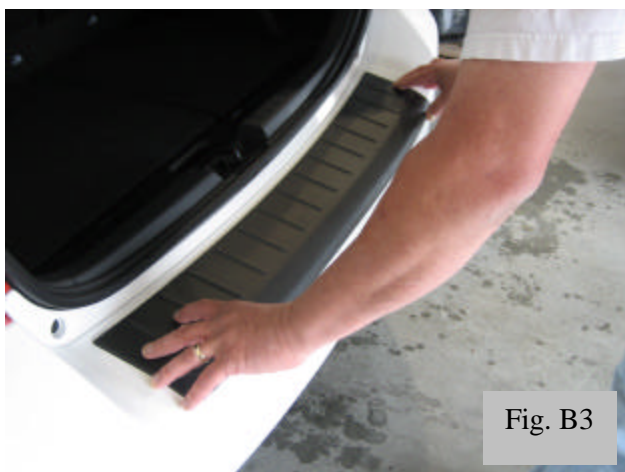


Fig. B3

Section II – Installation Procedure

Care must be taken while installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to insure a quality installation.

These guidelines can be found in the “Accessory Installation Practices” document.

A. Installation Preparation

1. Verify that the part is for the correct vehicle model and that it fits the vehicle properly.

2. During installation, the vehicle, the part, and the tape MUST be between 60° and 110° F for proper adhesion. Failure to maintain proper installation procedure may result in the part not functioning correctly.



3. Inspect the vehicle for damage prior to installing the Bumper Protector.



4. Paint: Prepare part surfaces per Toyota paint standards.

i. Do not use lacquer thinner or enamel reducer as a degreaser.

B. Install Bumper Protector

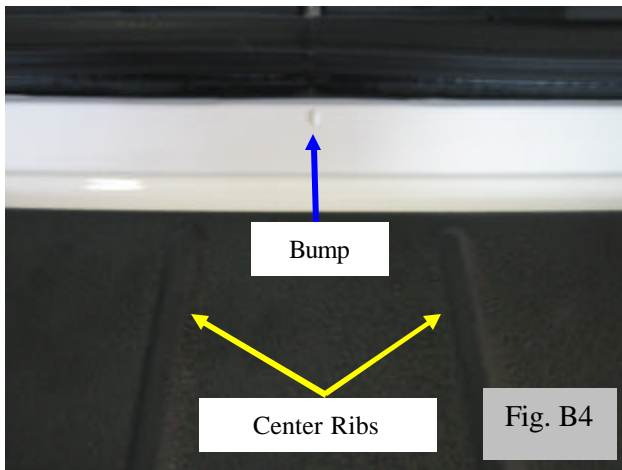
1. Make sure that all installation surfaces are free of dirt and/or grease. (Fig. B1)



i. Use a clean, lint-free cloth and isopropyl alcohol-based cleaner.

2. Peel the red plastic liner from the tape strips located on the inside of the Bumper Protector. (Fig. B2)

3. Hold the part at an angle to prevent tape from prematurely sticking, and align the part on the bumper, centering the two center ribs on



bumper protector with molded bump on factory bumper skin. (Fig. B3 & B4)



4. Confirm placement of the Bumper Protector. Press the part into place starting at the left side, pushing downward and forward. Continue to press downward and forward while working your way to the right. Apply firm pressure to the taped areas for proper bond. (Fig. B5)

i. The tape reaches maximum adhesive bond after 24 hours of contact.

Checklist: these points MUST be checked to insure a quality installation.

| | |
|---|---|
| <p><u>Check:</u></p> <p><u>Accessory Function Check</u></p> <p><input type="checkbox"/> Install part properly</p> | <p><u>Look For:</u></p> <p>Snug between Bumper Protector and bumper threshold. Verify tape is firmly pressed down tight.</p> |
| <p><u>Vehicle Function Checks:</u></p> | |