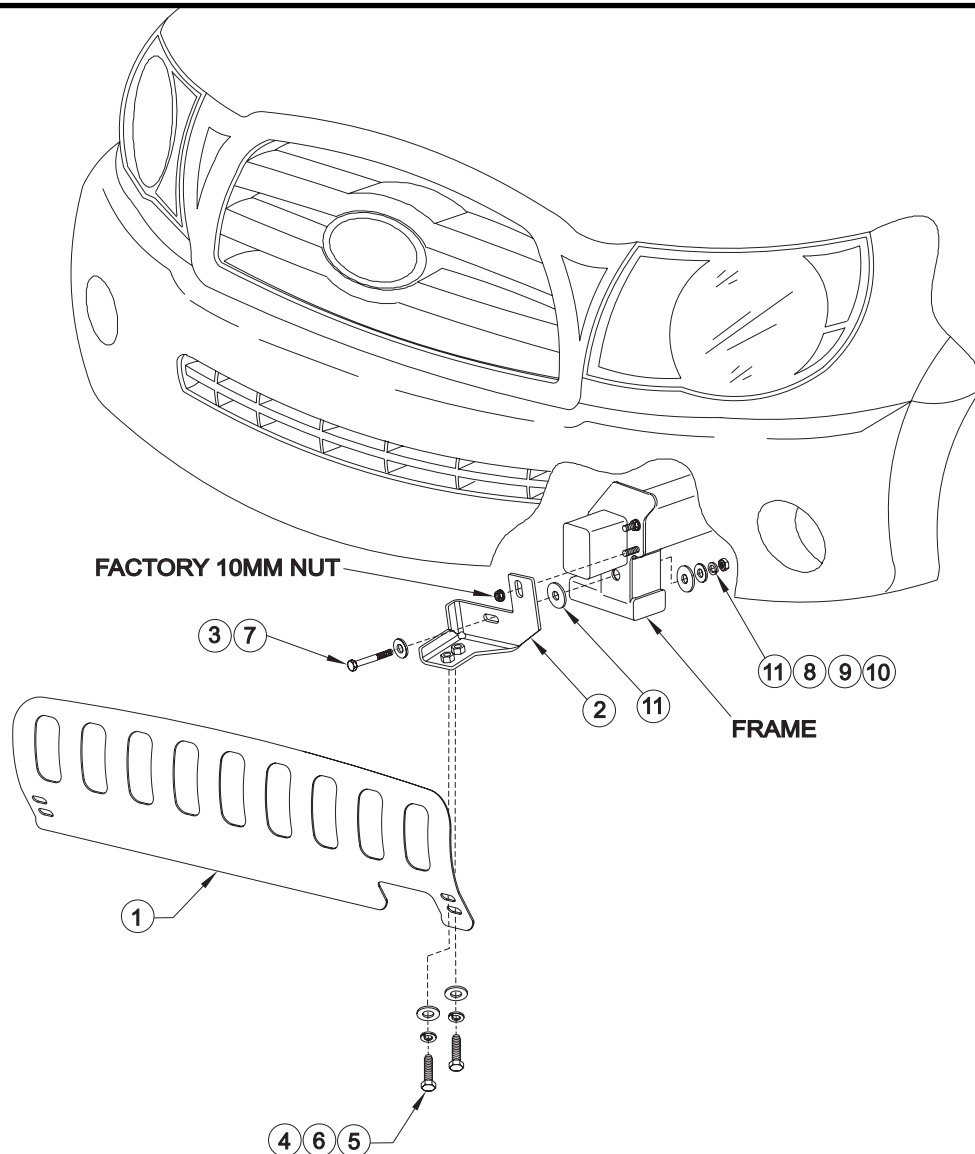




- STEP 1. Remove the contents from box and check for damage. Verify all parts are present. Read instructions completely before beginning.
- STEP 2. Determine passenger and driver brackets.  
Locate the two studs that hold the bumper support to the frame. Remove the bottom nut and install mount bracket onto the stud and replace factory nut. Insert the 3/8-16 x 4.50" bolt through the frame and into the mount bracket. Secure with 3/8" fasteners as shown. Repeat for other side, leave loose. SEE FIGURE 1.
- STEP 3. Attach Skid Plate to brackets using 3/8" fasteners as shown. Level and adjust Skid Plate as desired. Torque all fasteners to 20 FT.LBS.

**NOTE: Gap tolerance should be 15 mm +/- 5 mm in the center of skid plate. Side gap should be even +/- 5 mm.**



**FIGURE 1**  
**INSTALLATION VIEW OF DRIVER SIDE, PASSENGER SIDE OPPOSITE.**

**FIGURE 1**

# TOYOTA TACOMA 2006 - SKID PLATE ASSEMBLY

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

☐ Visual check of Skid Plate.

☐ Check gap.



☐ Re-check all bolts for torque.

Look For:

Visually centered left to right & level.

Gap tolerance should be 15 mm +/- 5 mm  
in the center of skid plate.

Side gap should be even +/- 5 mm.

Torque all fastners to 20 FT. LBS.