PART NUMBER: 00016-35305

CODE: SK2



Southeast Toyota Distributors, LLC

2006

# SKID PLATE ASSEMBLY

# SERVICE KIT NUMBERS:

00016-35305-01 SKID PLATE 00016-35305-02 MOUNT KIT

### **Kit Contents**

Item #	Quantity Reqd.	Description	
1	1	SKID PLATE	
2	2	BRACKET, PASS & DRVR	

# **Hardware Bag Contents**

Hardware dag Contents								
Item #	Quantity Reqd.	Description						
3	2	3/8-16 X 4.50 HEX BOLT						
4	4	3/8-16 X 1.25 HEX BOLT,BLK						
5	4	3/8 FLAT WASHER,BLK						
6	4	3/8 LOCK WASHER,BLK						
7	2	3/8 FLAT WASHER						
8	2	3/8 FLAT WASHER, LARGE O.D.						
9	2	3/8 LOCK WASHER						
10	2	3/8-16 HEX NUT						
11	4	SPACER WASHER						

# Additional Items Required For Installation

Item #	Quantity Reqd.	Description

# **Conflicts**

Note:

#### Recommended Tools

<b>Safety Tools</b>	
Special Tools	
<b>Installation Tools</b>	
9/16" SOCKET	9/16" WRENCH
Torque Wrench (20 Ft. Lbs.)	
14mm Wrench	14MM DEEP SOCKET
RATCHET	
Special Chemicals	

Color Applicability/Trim Level

Color Color Vehicle/Trim Color					

### **General Applicability**

All Tacoma Models

### **Recommended Sequence of Application**

Item#	Accessory	

\*Mandatory

### Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



**OPERATOR SAFETY:** Use caution to avoid risk of injury



<u>CRITICAL PROCESS:</u> Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation



<u>GENERAL PROCESS:</u> This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation.



<u>TOOLS & EQUIPMENT:</u> This calls out the specific tools and equipment required for this process



<u>REVISION MARK:</u> This mark highlights a change in installation with respect to previous issue.

### **SPECIAL NOTE: Installation Sequences**

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

- Remove the contents from box and check for damage. Verify all parts are present. Read instructions STEP 1. completely before beginning.
- Determine passenger and driver brackets. STEP 2. Locate the two studs that hold the bumper support to the frame. Remove the bottom nut and install mount bracket onto the stud and replace factory nut. Insert the 3/8-16 x 4.50" bolt through the frame and into the mount bracket. Secure with 3/8" fasteners as shown. Repeat for other side, leave loose. SEE FIGURE 1.
- Attach Skid Plate to brackets using 3/8" fasteners as shown. Level and adjust Skid Plate as desired. Torque STEP 3. all fasteners to 20 FT.LBS.

NOTE: Gap tolerance should be 15 mm +/- 5 mm in the center of skid plate. Side gap should be even +/- 5 mm.

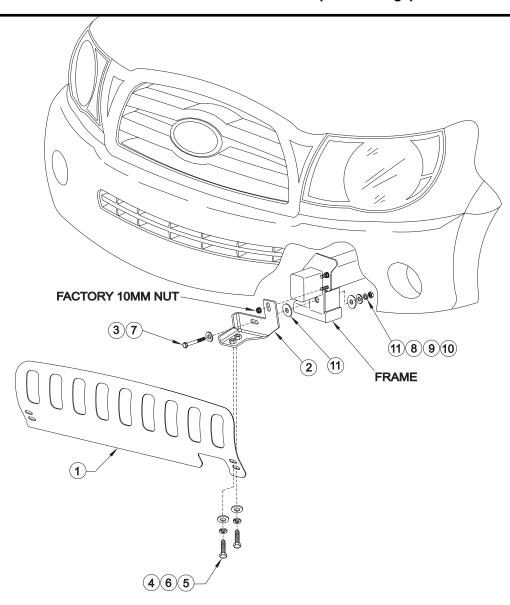


FIGURE 1 INSTALLATION VIEW OF DRIVER SIDE, PASSENGER SIDE OPPOSITE.

FIGURE 1

TOYOTA TACOMA 2006 - SKID PLATE ASSEMBLY

Checklist - these points MUST be checked to ensure a quality installation.

Check:

Visual check of Skid Plate.

Check gap.

Check g