

**TOYOTA TUNDRA****2007-****STAINLESS STEEL EXHAUST TIP**

Preparation

**Part Number:****00016-35100 (4.7L V8 & V6)****00016-34706 (5.7L V8)****Accessory Code: CT9****Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Stainless Steel Exhaust Tip
2	1	Stainless Steel Clamp
3	1	Lock Nut
4	1	Aluminum Bushing
5	1	Installation Instructions

**Hardware Bag Contents**

Item #	Quantity Req'd.	Description
None		

**Additional Items Required For Installation**

Item #	Quantity Req'd.	Description
None		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	
Ratchet	
Socket	14 mm Deep Well Socket
Torque Wrench	10 lbf-ft
Rubber Mallet	
Non-scratch Cloth	
Wiping Cloth	
<b>Special Chemicals</b>	
Approved Cleaner	

**General Applicability**

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**Recommended Sequence of Application**

Item #	Accessory
1	
2	

\*Mandatory

**Legend****STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.**OPERATORS SAFETY:** Use caution to avoid risk of injury.**CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.**TOOLS&EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.**REVISIONMARK:** This mark highlights a change in installation with respect to previous issue.**SPECIAL NOTE: Installation Sequences**

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

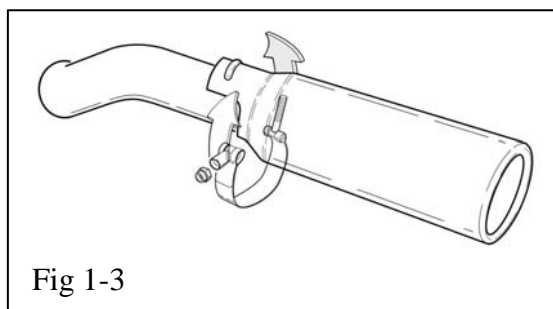
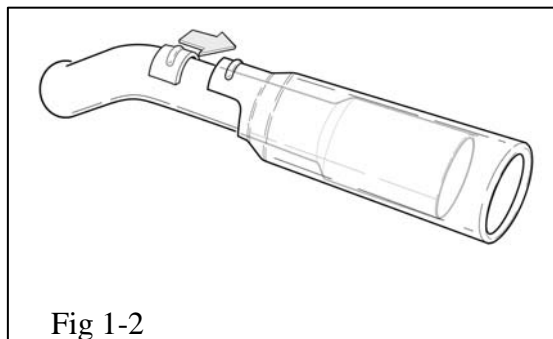
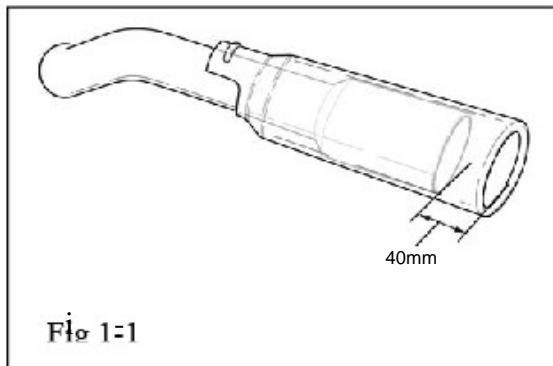
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



## 1. Installation .

- (a) Make sure the vehicle's tail pipe is free from dirt and debris.
- (b) Remove exhaust tip from box and set on a soft surface to prevent scratching.



- (c) Slide the exhaust tip over the vehicle's tail pipe until the end of the tail pipe is approximately 40mm from the end of the exhaust tip opening as shown. (Fig 1-1)

- (1) The exhaust tip should be oriented with the notch on top.

- (d) Install the aluminum bushing as shown.



- (1) Make sure that the "bump" on the bushing slides into the notch stamped in the exhaust tip as shown. (Fig 1-2)



- (2) If necessary, a rubber mallet may be used to aid installation.

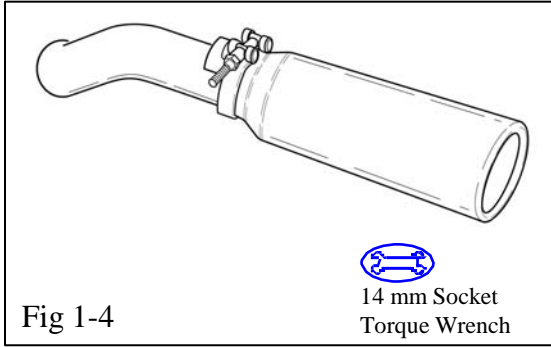
- (e) Install the Stainless Steel clamp over the exhaust tip inlet.





- (1) Locate the bolt of the clamp at the top of the exhaust tip inlet with the bolt facing toward the left (driver side) side of the vehicle.



- (2) Make sure that the clamp is located behind the notch on top of the exhaust tip. The notch is designed to prevent the clamp from sliding off the exhaust tip. (Fig 1-3)



-  (f) Tighten the clamp nut making sure that bolt remains in a horizontal position. (Fig 1-4)
-  (g) Torque clamp nut to 10 lbf-ft
- (h) Clean exhaust tip with approved cleaner and non-scratching cloth.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check: Accessory

Look For:

FunctionChecks

☐ Correct part number has been installed.

Verify part number on package.



☐ Nut Torque

Verify correct torque 10 ft. lbs is being used during installation process.

☐ Bolt Alignment

Bolt should be facing to the left of the exhaust tip and in a horizontal position