Doc. 15.250.00 Ver. 1 08/22/18



## Southeast Toyota Distributors, LLC Accessory Installation Instructions

# 2019 Tundra Dual Black Tip Performance Exhaust

Year & Model:	2019 Tundra
Part Number:	00016-34172
Accessory Code:	EX3000
PIO / DIO:	PIO / DIO
Business Partner:	J52

#### **Conflicts**

Note: Standard Cab, D-Cab w/8' Bed

#### **General Applicability**

Fits Models:
Note: CrewMax, D-Cab w/Standard Bed

# Additional Items Required For Installation

Item#	Description:
1.	(1) Torque Audit Sheet (PIO, Only)
2.	Note: For PIO Install Using Atlas Copco Torque Management Equipment, See pg. 11

#### **Sequence of Application**

sequence of rippication			
Item#	Accessory:		
1	N/A		

#### **SPECIALNOTE: Installation Sequences**

After TMS & Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install & in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

#### **Recommended Tool**

Safety Items	
Safety Glasses	
Special Tools	
Exhaust Hanger Removal Tool	
<b>Installation Tools</b>	
3/8" Drive Ratchet	
3/8" Drive Ext.	
12,14,15mm Socket	
Torque Wrench	
<b>Special Chemicals</b>	
Soap / Water	

#### Legend



**STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



**REVISION MARK:** This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

### **Dual Black Tip Performance Exhaust**

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#### **Kit/Hardware Bag Contents:**

Item#	Quantity	Description	
1.	1	R/H Tailpipe	
2.	1	L/H Tailpipe	
3.	1	Muffler Assembly	
4.	1	Tailpipe Assembly	
5.	4	2.5 Clamp	
6.			

#### **TUNDRA**

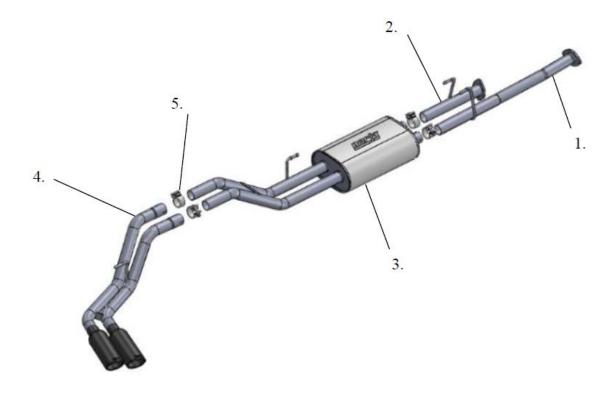
#### **Parts for Installation:**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation. These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/ Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Item#	Quantity	Description	
1.	1	R/H Tailpipe	
2.	1	L/H Tailpipe	
3.	1	Muffler Assembly	
4.	1	Tailpipe Assembly	
5.	4	2.5 Clamp	



#### **Service & Warranty Information:**

Imaga	Parts information		Warranty Information	
Image Key	Part Number	Description	Warranty Time	Labor Op. Code
N/A	00016-34172	Dual Black Tip Exhaust Kit	N/A	N/A
4	00016-34172-01	Dual Tail Pipe	0.4	ADE031
3	00016-34172-02	Muffler Assembly	0.4	ADE041
5	00016-34172-03	Exhaust Clamp	0.3	ADE021
1&2	00016-34734-03	Front Pipe Assembly	0.6	ADE051

Labor times include consideration for diagnosis and Administration time

If you are a dealer located outside of the Southeast Region, please contact the SET Accessory Warranty Department at (888) 851-2722 or email <a href="mailto:Accessory.Warranty@SEToyota.com">Accessory.Warranty@SEToyota.com</a> for claim payment instructions.

#### Image:

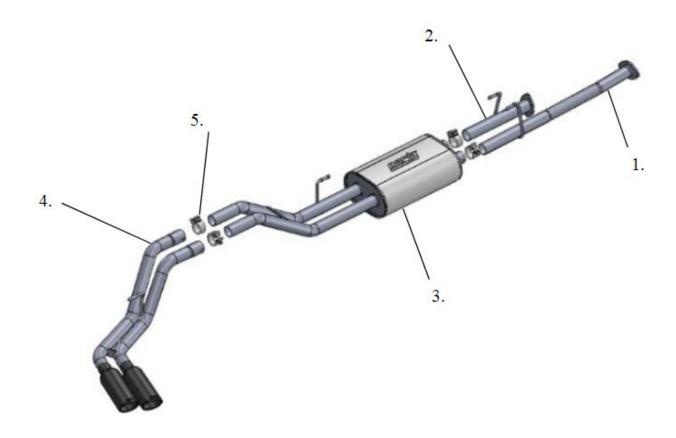


Fig. 1



Fig. 2



Fig. 3

#### **Dual Black Tip Performance Exhaust**

#### **Original Exhaust System Removal:**

The Dual Black Tip Performance Exhaust has been designed for the Toyota Tundra equipped with the 5.7L & 4.7L V8 engine & automatic transmission.

Caution! Never work on a HOT exhaust system. Serious injury in the form of burns can result. If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hr. Always wear eye protection when working under any vehicle.

**Note:** It is recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new performance exhausts system.

#### **Assembly Process:**

Note: All fasteners using sealer or loctite on threads must be checked within five minutes of installation to prevent compromising sealer or loctite. Fasteners using nylon or crimped locking nuts must be checked within five minutes of installation to prevent compromising the nylon or crimp locking mechanism.

- 1. Lubricate all the hangers and rubber isolators.
- 2. Remove the tailpipe clamp, fig. 1. Remove the hanger from the rubber isolator and set the tailpipe aside.
- 3. Unbolt the flanges behind catalytic converters, fig. 2 Save the bolts for re-installation of your new exhaust.
- 4. Remove the hangers from the rubber isolators and remove the muffler assembly and set aside. Fig. 3

Fig. 4



Fig. 5



Fig. 6



Fig. 7

#### **Dual Black Tip Performance Exhaust**

**Note:** During installation of the new exhaust system, leave the protective cover on the exhaust tip to prevent damage.

5. Using the original hardware, place the front pipes in position, hand tighten the hardware for now, fig. 4 Place a 2.25" clamp over each pipe. Ensure bolts are on passenger side of pipe and the nut is facing down when tightening.

6. Position the muffler assembly, sliding the expanded inlets over the front pipes, fig. 5 Ensure the clamps are on the passenger side & the nuts are facing down, fig. 6. Work the rubber isolator over the hanger. Place a clamp over each of the muffler outlets, fig. 5

7. Slide the expanded end of the tailpipe over each muffler outlet and set into place. Ensure the bolts are on the passenger side of pipe and the nut is facing down when tightening, fig. 7

#### **Dual Black Tip Performance Exhaust**



8. Place the hanger into the rubber isolator, fig.  $8\,$ 

Fig. 8



Fig. 9

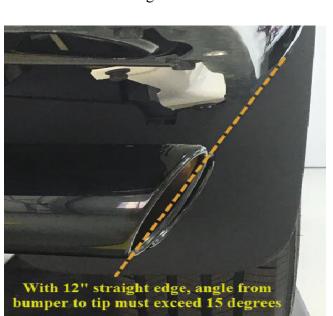


Fig. 10

9. Adjust tips so they are in the approximate location, Keep tip positioned horizontally with 1-1/2"-2 clearance to bottom of bumper, fig. 9-10

#### **Dual Black Tip Performance Exhaust**



Fig. 11

- 10. Check that all hangers are in the rubber isolators, then tighten flanges and clamps from the front backwards, keeping the muffler horizontal and tips in position. Tighten the front pipe flange bolts and clamps to 35ft-lbs.
- 11. Observe the system as you work for clearance and fit, adjusting at the slip joints.
- 12. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
- 13. Start vehicle and check for any leaks. If any leaks are found, determine the cause (such as loose hardware) and repair as necessary.

**Note:** (DIO, Only) Print Warranty Statement and place in glove box.

Note: When you first start your vehicle after the installation of your new Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

#### **TOYOTA**

#### **TUNDRA**

#### **Dual Black Tip Performance Exhaust**

 $\checkmark$ 

#### **Accessory Function Checks**

Correct part has been installed.

All joints have been securely fastened.

Hooks/hangers have been securely

reattached.

Verify part number on package.

Verify joints are tightened.

Verify hooks/hangers are securely attached.



## Vehicle Function Checks

Bolt torque

Audit torque: 35ft. lbs. -25% + 50%

(26.25ft. lbs - 52.5ft.lbs.)



#### Vehicle Appearance Check

After accessory installation and removal of perform a visual inspection.

Ensure no damage (including scuffs and scratches) was caused during the installation process.



Warranty Statement

Print Warranty Statement & place in glove box, DIO Only.



#### **Dual Exhaust Torque Procedure**

- 1) Install exhaust per install document.
- 2) Scan identifiers in the following order. Visually confirm correct entries in controller and flashing red light turns on.
  - a) VIN Number
  - b) Part Number

**Note:** If an incorrect barcode is scanned, complete the scan procedure then repeat until correct identifiers have been received.

- 3) Use Atlas Copco ST Wrench shown in **FIG 1** to torque fastener.
- 4) Torque fasteners in order as shown in FIG 2.
- **5)** Once job is complete verify on controller.

Part Number: 00016-34172



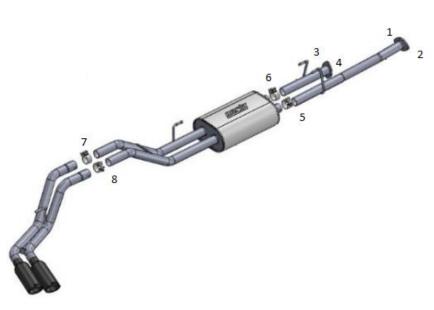


FIG 2



#### LIMITED WARRANTY - SOUTHEAST TOYOTA

SOUTHEAST TOYOTA DISTRIBUTORS, LLC ("we," "our" and "us") provides the following limited warranty on our accessories, excluding tires, ("Accessories" or "Accessory") installed on a Toyota. This limited warranty is not provided by and does not bind or provide benefit to the vehicle dealer, the manufacturer, or Toyota Motor Sales, U.S.A., Inc. This limited warranty does not apply to tires; please consult the tire manufacturer and/or its materials accompanying the vehicle for any warranty terms concerning tires. This limited warranty also does not apply to ToyoGuard Exterior Paint Sealant and ToyoGuard Interior Protector; please consult the ToyoGuard Limited Warranty Certificate for the warranty terms concerning those products.

#### SCOPE OF LIMITED WARRANTY:

#### A. Protection:

- i. Accessories Installed by Southeast Toyota Distributors, LLC on a new Toyota vehicle. We warrant that, for a period of 36 months or 36,000 miles, whichever occurs first, we will repair or replace (includes labor), free of charge, any defect in such an Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. The warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator. Accessories installed by Southeast Toyota Distributors, LLC are identified on the vehicle's window sticker (Monroney Label).
- ii. Accessories Installed by a Toyota Dealer on a Toyota vehicle. We warrant that, for 12 months, regardless of mileage, from the date such an Accessory was installed on the vehicle or the remainder of the Toyota new vehicle warranty, whichever is longer, we will repair or replace (includes labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. For a new vehicle, the warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator.
- iii. Accessories purchased from a Toyota Dealer but not installed by the Toyota Dealer. We warrant that, for a period of 12 months, regardless of mileage, from the date the accessory was purchased, we will repair or replace (does not include labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory.
- B. Limitation of Warranty. This limited warranty does not apply to, and we will not repair, replace, or reimburse you for: (1) wheel balancing and wheel alignments, except for one wheel balancing or alignment during the first 12 months or 12,000 miles, whichever occurs first, from the vehicle's In-Service Date, as defined above, (2) abrasions or dents, whatever their cause, and any failure or damage resulting directly or indirectly from accidents, collisions, impacts from foreign objects, fire, theft, larceny, explosion, malicious mischief, vandalism, civil commotion, riots, war, or any other similar causes, (3) any failure or damage resulting directly or indirectly from lightning, windstorms, hail, water, floods, subfreezing temperatures, airborne chemicals, tree sap, dust, salt, and any other environmental conditions or similar causes, (4) any failure or damage caused by: (a) a failure of any part, other than the Accessory, (b) any misuse, abuse, improper towing, negligence or lack of maintenance of the vehicle or Accessory, (c) the alteration, modification or repair of the Accessory by anyone other than persons expressly authorized by us to perform such alteration, modification or repair, or (d) the use of the vehicle for commercial purposes, competitive driving or racing, (5) any failure or damage, if the Accessory has not been installed according to instructions, (6) any failure or damage occurring outside of Canada, the United States of America, its territories or possessions, (7) except to the extent required by the state whose laws govern this limited warranty, any consequential, secondary, or unreasonable costs that may be suffered as a result of the need to repair or replace the Accessory, including without limitation any loss of use of the vehicle, road service, towing, storage charges, inconvenience, loss of wages and/or income, additional expense incurred, loss of transportation, rental car expense, or any derivative damage to persons or things other than the Accessory, including other parts of the
- C. Exclusive Remedy. If there is a valid claim under this limited warranty for a defect due to faulty material or workmanship in the Accessory, we will, at our option, either: (i) repair, (ii) replace or (iii) provide a full refund of the purchase price of the Accessory. We have no other obligations under this limited warranty. Refunds will be made to the vehicle owner. If the vehicle is leased, the refund will be made to the leasing company.

HOW TO MAKE A CLAIM: In the event of a warranty claim, please contact the nearest Toyota dealer to arrange for repairs. The dealership must receive our prior authorization before making repairs covered by this limited warranty. The dealer will contact Southeast Toyota Distributors, LLC at 1-888-851-2722, select option #5 (Warranty Department), then option #4 (Repairs), for instructions on processing a warranty claim, if they are not already familiar with the process. If you have any questions or concerns regarding repairs covered by this limited warranty, please contact our Customer Assistance Hotline at 1-800-301-6859.

OUR DISPUTE RESOLUTION PROGRAM: Your satisfaction is our highest priority. In keeping with that focus, in the event that an issue arises related to this Limited Warranty, we invite you to call our Customer Assistance Hotline at 1-800-301-6859 to discuss it. In most cases, we expect that a satisfactory resolution of your issue can be reached through engagement with that Department. If our Customer Loyalty Department is unable to resolve your issue to your satisfaction, we offer a dispute resolution program administered by the National Center for Dispute Settlement (NCDS) ("the Program"). The purpose of the Program is to resolve disputes in an informal setting before an impartial arbitrator. The Program is free of charge to you (although you must bear the cost of any expert witness or attorney you elect to employ). You are required to complete the Program before exercising rights or seeking remedies under the federal Magnuson-Moss Warranty Act, 15 U.S.C. § 2301 et seq. ("the Act"). If you choose to seek remedies that are not created by the Act, you are not required to use the Program before pursuing such remedies - although the Program is still available to you to resolve the dispute. When utilizing the Program, you will need to provide (a) the vehicle identification number of your vehicle, (b) the identity of your selling and servicing dealerships, (c) the mileage on your vehicle at relevant times, (d) the date and nature of any relevant repairs, (e) legible copies of repair orders and other relevant documents, (f) a summary of the unresolved issue and the requested action, and (g) your contact information. In most cases, the dispute resolution process under the Program will be completed within forty (40) days of your submission of your request and will consist of steps such as an initial eligibility determination, an opportunity for you and us to submit information in writing relating to your claim, an oral hearing, and a decision from the arbitrator. A decision will be binding on you only if you choose to accept it. You may submit a request to NCDS by telephone at their toll free number: (877)-276-8848 or in writing at P.O. Box 463196, Mt. Clemens, MI 48046. You may obtain additional information regarding the Program at www.ncdsusa.org. In the event that the NCDS does not exist or no longer handles disputes for us at the time that you seek to submit a request, you may contact our Customer Assistance Hotline at 1-800-301-6859 to obtain current information about our dispute resolution programs.

GENERAL LIMITATION OF WARRANTY: THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES OR LIABILITIES. IN NO EVENT SHALL WE BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF THIS OR ANY OTHER WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSIONS OR LIMITATIONS OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE INFORMATION OR EXCLUSION MAY NOT APPLY. NO EXPRESS WARRANTY OF FITNESS OR MERCHANTABILITY IS GRANTED BY THIS LIMITED WARRANTY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THOSE DESCRIBED IN THIS DOCUMENT. ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH MAY BE APPLICABLE BY OPERATION OF LAW SHALL BE LIMITED TO THE PERIOD OF THIS WRITTEN LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY. THIS LIMITED WARRANTY PROVIDES SPECIFIC LEGAL RIGHTS, AND THERE MAY BE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, MUST BE BROUGHT WITH IN A PERIOD NOT EXCEEDING 12 MONTHS AFTER EXPIRATION OF THIS LIMITED WARRANTY. THE REMEDIES SPECIFIED HEREIN AND THOSE SPECIFIED BY APPLICABLE LAW ARE THE ONLY REMEDIES AVAILABLE. WE ASSUME NO OTHER OBLIGATION OR RESPONSIBILITY WITH REGARD TO THE ACCESSORY. WE NEITHER ASSUME, NOR AUTHORIZE ANYONE TO ASSUME FOR US, ANY ADDITIONAL LIABILITY IN CONNECTION HEREWITH.

GENERAL: This limited warranty describes the complete and exclusive rights that result from the purchase of Accessories. No oral representations or statements may be relied upon. This limited warranty may not be amended or modified, and additional rights may not be granted, unless in a written statement signed by one of our officers. This limited warranty shall be governed by the laws of the state where the vehicle is purchased, excluding laws concerning conflicts of law. We may delegate the performance of our duties and obligations and assign our rights and benefits hereunder. For inquiries regarding this limited warranty, we can be contacted directly at Customer Assistance Hotline at 1-800-301-6859, or by mail to: Southeast Toyota Distributors, LLC, Attention: Customer Loyalty Department, 100 Jim Moran Boulevard, Deerfield Beach, Florida 33442.