

TOYOTA Tundra 2014 Tailgate Letter Inserts

Part Number: 00016-34076; 01 Chrome
00016-34076; 02 Matte Black
Accy. Code: SDTB20, SDTB30



Conflicts

Note:

Kit Contents

| Item # | Quantity Reqd. | Description |
|--------|-------------------|----------------------|
| 1 | 1 | TUNDRA TAILGATE LOGO |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| | | |
| | | |

Hardware Bag Contents:

| Item # | Quantity Reqd. | Description |
|--------|-------------------|-------------|
| 1 | | |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| 8 | | |
| | | |

Additional Items Required For Installation

| Item # | Quantity Reqd. | Description |
|--------|-------------------|-------------|
| | | |

Recommended Tools

| | |
|---------------------------|-------------------------|
| Special Tools: | |
| 00016-34076-TP | DIO REUSEABLE TUNDRA |
| | TUNDRA TEMPLATE |
| | |
| | |
| | |
| Installation Tools | 2" RUBBER ROLLER |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| Special Chemicals | ALCOHOL/WATER 50/50 MIX |
| | |
| | |

Color Applicability/Trim Level

[illegible]

General Applicability

TUNDRA TAILGATE

Recommended Sequence of Application

| | |
|--------|-----------|
| Item # | Accessory |
| | |
| | |

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

VEHICLE PREPARATION

Note: The room, parts and vehicle temperature must be between 60° & 90° F for optimum installation.

1. Clean area of application – recessed TUNDRA area in tailgate – with 50/50 alcohol-water solution. Dry application area with a clean lint-free wipe. Discard the wipe after a single use.

INSTALLATION: TUNDRA TAILGATE

1. Use Installation Kit PN 00016-34076-TP. Apply Magnetic Tundra Letter Rack into recessed Tundra area (FIGURE 1).

2. Place Angle templates next to each bottom corner. Then tape these Angle templates in place. The Magnetic Tundra Letter Rack will be resting on these Angle templates. Then remove the Magnetic Tundra Letter Rack (FIGURE 2). Gently rock into position to insure letters are correctly seated.

3. Remove the TUNDRA Logo with premask holding pre-spaced letters from carrier (FIGURE 3) and position to fit into recessed area using the Angle templates as a guide. Try not to let the premask and logo bend while aligning within the angle template. – to insure proper alignment. Gently press letters into recessed areas. With letters positioned roll with 2" rubber roller while pre-mask is still applied.



FIGURE 1

Place Magnetic Alignment tool on Tailgate, install L shaped guides and tape into place as shown



FIGURE 2

Remove alignment tool leaving magnetic guides taped in place.



FIGURE 3

Remove Liner off bottom of the part leaving white Template on part intact as shown.

TUNDRA TAILGATE LOGO APPLICATION

4. Remove pre-mask.

5. Remove Angle Templates.

6. During Final Application (FIGURE 4) check for proper alignment and adhesion of letters especially the tips of letters. If necessary please press firmly down on the tips of the letters.

7. Reference application link:

<http://www.sendspace.com/pro/x9gzmy>

NOTE: This link shows Angle templates being placed in upper left and lower right corner of Magnetic Tundra Letter Rack. Applicator discretion as to placement of the “L” shaped Angle Templates.

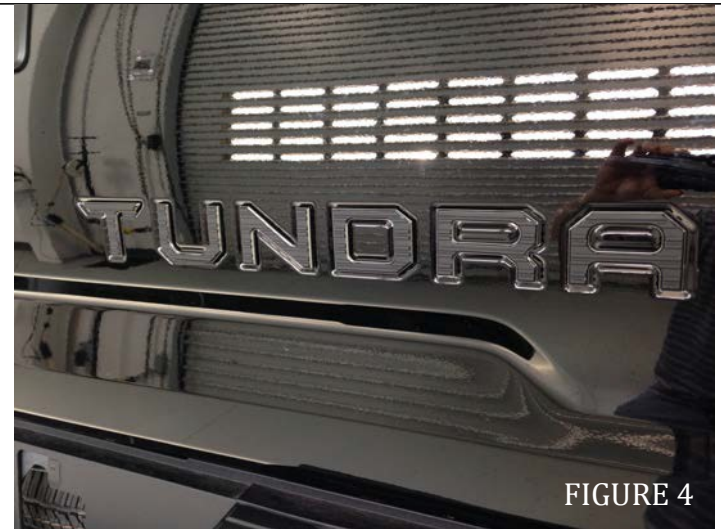


FIGURE 4

AUDIT CRITERIA

1. Vehicle to Graphic Compatibility

1.1 Vehicle must have the appropriate Tundra Tailgate Logo.

2. Cleanliness Under Graphic Surface

2.1. Surface under and around the graphic application area must be clean and free of foreign materials.

3. Alignment

3.1 Tundra Tailgate Logo must maintain consistency in placement and alignment on Unit.

4. Uniform and Consistent Adhesion

4.1 All letters, especially corners, must be completely and evenly adhered to vehicle surface. No edges lifting are allowed.