

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle.
The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the “Accessory Installation Practices” documents.

This document covers such items as:-

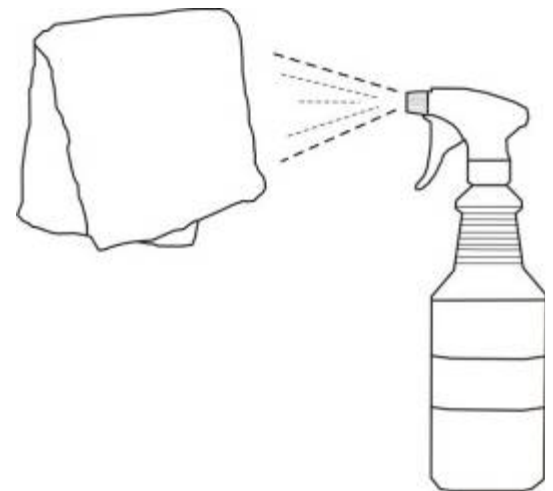
- * Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- * Safety (eye protection, rechecking torque procedures, etc.).
- * Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- * Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

1) Installation Precautions



- a) Thoroughly clean all installation surfaces. When cleaning with VDC Approved Cleaner follow with clean water solution:
 - i) Always use a clean WypAll lint-free scratch resistant cloth
 - ii) Shake solution well.
- b) Apply Cleaner to wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)
- c) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.
 - i) Appliqué and dash surface temperature must be between 70°F and 110°F (just prior to actual installation).
 - ii) If necessary a heat source may be used to reach desired temperature

(Fig. 1-1)



Check Kit Content

- d) Inspect kit for content and damage.
(Fig. 2-1)

(Fig. 2-1)

TUNDRA

2) Install Letter T

- a. Center letter T inside embossed lettering on the rear tailgate to confirm fit prior to installation.
- b. Remove adhesive liner from letter.
Do not touch adhesive during installation.



- c. Center letter uniformly to edges; gently place letter onto tailgate.
(Fig. 3-1)
- d. Once positioned correctly, press firmly on letter from the center outward toward edges to ensure maximum adhesion contact.
- e. Duplicate steps for remaining letters. (U,N,D,R,A)

(Fig. 3-1)



Accessory Function Check:

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Appliqué adhesive

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Appliqué alignment

Look For:

Appliqué should be securely attached to the vehicle; no air pockets should be visible on applique.

Appliqué parts should be aligned evenly to the factory core part surface.