PIO / DIO

TOYOTA TUNDRA XSP-X Preparation **Tailgate Letter Inserts**

Part Number: 00016-34059

Accessory Code: SDTB10



2015

Conflicts

Note:

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1 | 1 | Care Card |
| 2 | 1 | Letter T |
| 3 | 1 | Letter U |
| 4 | 1 | Letter N |
| 5 | 1 | Letter D |
| 6 | 1 | Letter R |
| 7 | 1 | Letter A |
| | | |
| | | |
| | | |
| | | |

Recommended Tools

| Safety Tools | |
|--------------------------------------|--|
| Safety Glasses/Gloves | Optional |
| Installation Tools | |
| Heat Source | For cold temperature |
| Lint-Free Scratch Resistant Cloth | WypAll L40 Disposable Cloth (Recommended) |
| | |
| | |
| Special Chemicals | |
| Cleaner | VDC Approved Cleaner |
| Bottled Distilled Water | |

Color Applicability/Trim Level



General Applicability

2015 Tundra

Recommended Sequence of Application

| Item # | Accessory | |
|--------|-----------|------------|
| | | |
| | | |
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| | · | *Mondatory |

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SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" documents. This document covers such items as:-

- * Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- * Safety (eye protection, rechecking torque procedures, etc.).
- * Vehicle Disassembly/Reassembly) panel removal, part storage, etc.).
- * Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

1) Installation Precautions

- a) Thoroughly clean all installation surfaces.
 When cleaning with VDC Approved
 Cleaner follow with clean water solution:
 - i) Always use a clean WypAll lint-free scratch resistant cloth
 - ii) Shake solution well.
 - b) Apply Cleaner to wipe. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)
 - c) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry.
 - Appliqué and dash surface temperature must be between 70°F and 110°F (just prior to actual installation).
 - ii) If necessary a heat source may be used to reach desired temperature

(Fig. 1-1)



Check Kit Content

d) Inspect kit for content and damage. (Fig. 2-1)

(Fig. 2-1)

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2) Install Letter T

- a. Center letter T inside embossed lettering on the rear tailgate to confirm fit prior to installation.
- b. Remove adhesive liner from letter. Do not touch adhesive during installation.

- c. Center letter uniformly to edges; gently place letter onto tailgate. (Fig. 3-1)
 - d. Once positioned correctly, press firmly on letter from the center outward toward edges to ensure maximum adhesion contact.
 - e. Duplicate steps for remaining letters. (U,N,D,R,A)

(Fig. 3-1)



| Accessory Function Check: | <u>Look For:</u> | | | |
|---------------------------|--|--|--|--|
| Appliqué adhesive | Appliqué should be securely attached to the vehicle; no air pockets should be visible on applique. | | | |
| Appliqué alignment | Appliqué parts should be aligned evenly to the factory core part surface. | | | |
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