Toyota Corolla

orolla

Part Number: 00016-32901

Code: KE1
Conflicts

NOTE: Not for installation on vehilce's equipped with factory installed keyless entry.

Kit Contents

Item #	Quantity Reqd	Description
1	1	Keyless Module
2	1	Main Harness
3	1	Hardware Bag
4	1	Valet Switch
5	2	24" Cable Ties
6	2	3-Button Transmitter
7	1	Owner's Card

Hardware Bag Contents

Hardware Dag Contents			
Item#	Quantity Reqd	Description	
1	8	Red T-Taps	
2	2	Blue T-Taps	
3	6	8" Cable Ties	
4	1	2-1/4"x 2-1/4" Foam Pad	
5	1	Yellow T-Tap	

Recommended Tools

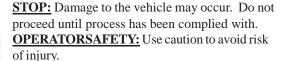
Safety Tools		
G 'IM I		
Special Tools	1	
T T		
Installation Tools		
Phillip screwdriver	Straight-Slot screwdriver	
Ratchet w/extension	10 mm socket	
Diagonal wire cutters	Common pliers	
Flashlight	Nylon trim tool	
7/16" Comb. wrench	5/16" drill bit	
Torque Wrench 36in. lbs.		
Special Chemicals		

Vehicle Service Parts (may be required for reassembly)

P/N	Qty	Description
00016-79200-01	1	Keyless Entry Control Module
00016-34030-05	2	Keyless Entry Transmitter
00016-32901-01	1	Main Wiring Harness
00016-30960-56	1	On/Off Toggle Control Switch
00016-32901-02	1	Miscellaneous Hardware Kit
000016-35105-01	1	Headlight Extension Wire



2010 -





<u>CRITICALPROCESS:</u> Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation.



<u>TOOLS&EQUIPTMENT:</u> This calls out the specific tools and equipment required for this process.



REVISIONMARK: This mark highlights a change in installation with respect to previous issue. **SAFETYTORQUE:** This mark indicates that torque is related to safety.

SPECIALNOTE:

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

KEYLESS ENTRY SYSTEM

INSTALLATION PREPARATION

Before starting installation

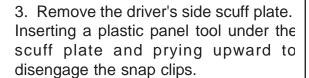
- 1. Familiarize yourself with the installation instructions.
- 2. Inspect kit components.

VEHICLE PREPARATION



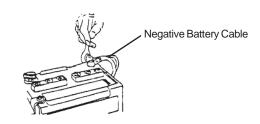
Verify that the vehicle shorting pin is installed prior to installation.

- 1. Place protective coverings on vehicle.
- 2. Disconnect negative battery clamp





4. Remove the driver side kick panel by inserting a plastic panel tool under the kick panel and carefully pry to disengage the snap clips.







TOYOTA COROLLA

KEYLESS ENTRY SYSTEM

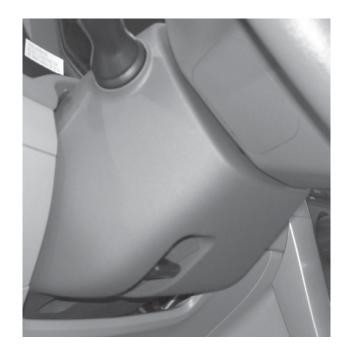
5. Remove (3) 10 mm bolts, from the driver's lower finish panel (right side). Pul the lower finish panel outward from the vehicle dash to disengage the snap clips.



6. Pull the lower finish panel (left side) outward from the vehicle dash to disengage the snap clips.



7. Carefully seperate the lower steering column cover halfs by disengaging the (4) tabs and remove cover.

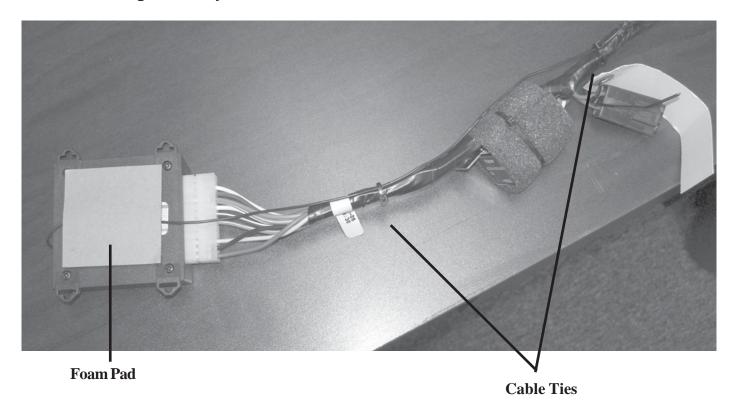


MODULE PREPARATION

- 1. Secure the antenna to the back side of the module, using a supplied foam pad.
- 2. Route the antenna and secure to the main harness with (2) cable ties.

V

"IMPORTANT......Failure to route the antenna cable as described will reslut in reduced range of the system.



INSTALLING PROCEDURES

MOUNTING MAIN CONTROL MODULE:

A. Secure the main module to the vehicle harness connected to the JB in the driver's side kick panel area. Secure in place with the long cable ties provided.



NOTE: Guide long cable through the module eyelets as shown.

DO NOT WRAP OR BUNDLE ANTENNA HARNESS. Module antenna wire must extend as high up as possible and secured in place for best signal.

MOUNTING THE TOGGLE SWITCH:

A. Install the ON/OFF bezel and nut. Tighten nut with care, do not over torque the nut.

B. Tie wrap to main harness.

NOTE: Toggle switch must be in the "OFF" position.





1. Carefully follow the wiring diagram and factory connector details on pages 6-8 for TMC vehicle's and pages 9-11 for NUMMI vehicle's.

Keyless Module



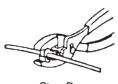


T-TAP INSTALLATION:

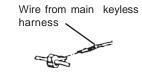
A. When installing female T - Tap connectors, be sure the wire is located inside the wire channel of the female T - Tap connector before closing connector over the wire with pliers.







Step B



Step C

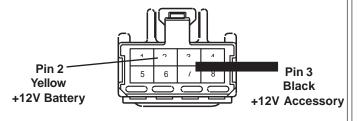


IMPORTANT! After installation, inspect & insure that all Keyless System Harness are clear of all HOT, SHARP or MOVING objects

COROLLA (TMC)

1. CONNECTOR E4: Ignition Switch

Location : Steering Column

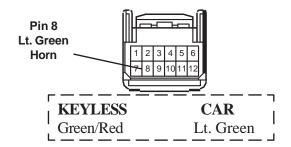


KEYLESS	CAR
Red	Yellow
Yellow	Black

2. CONNECTOR E6: Horn

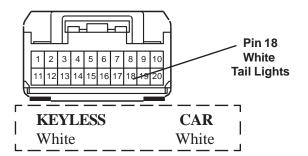
Location: Lower Steering Column Cover Area

Black Connector



3. CONNECTOR E8: Tailights

Location : Lower Steering Column Cover Area
White Connector

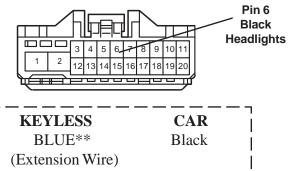


4. CONNECTOR E91: Headlights

Location: Behind glove box

White Connector

Primary Connection Location

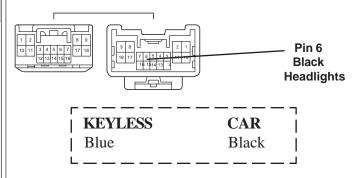


** Locate the BLUE extension wire harness in the security kit. Attach the extension wire to the alarm BLUE wire and route to the glove box, passenger side area. Attach the vehicle BLACK wire, pin 6, as pictured above.

4. CONNECTOR AE11: Headlights

Location : High up in cowl, left of instrument panel
White Connector

Alternate Connection Location**



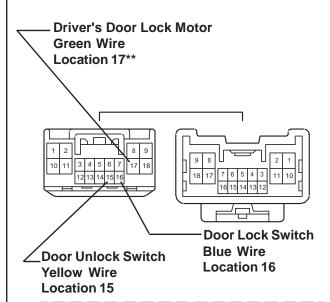
** Due to limited workspace, this connection point may not be easily accessible to all technicians.

COROLLA (TMC)

5. CONNECTOR IE2: Door Locks

Location: Driver's Kick Panel Area

White Connector

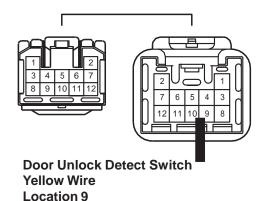


** This vehicle wire must be cut in half, refer to page 6 for instructions.

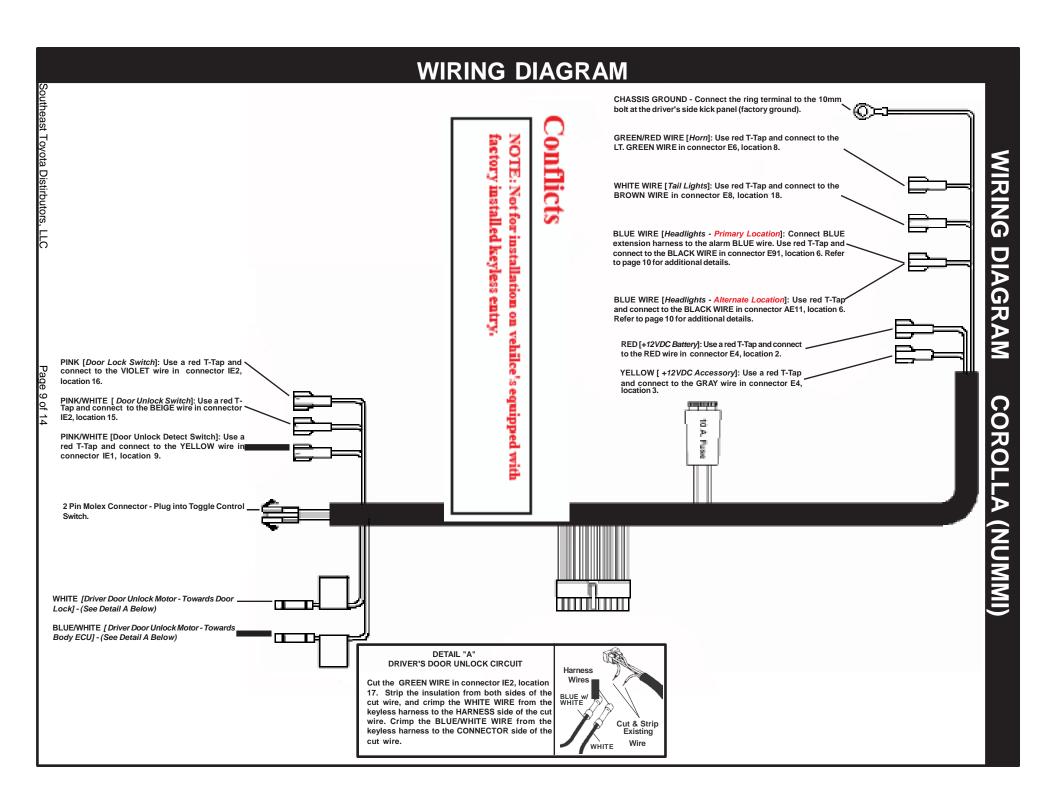
6. CONNECTOR IE1: Unlock Detect

Location: Driver's Kick Panel Area

Blue Connector



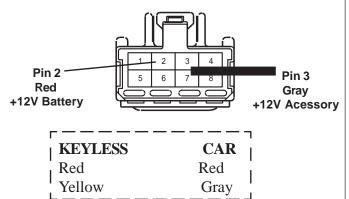
KEYLESS CAR
Pink/White Yellow



COROLLA (NUMMI)

1. CONNECTOR E4: Ignition Switch

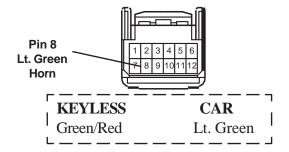
Location: Steering Column



2. CONNECTOR E6: Horn

Location : Lower Steering Column Cover Area

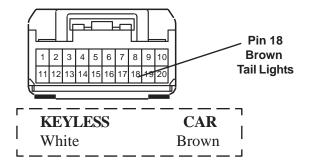
Black Connector



3. CONNECTOR E8: Tailights

Location: Lower Steering Column Cover Area

White Connector

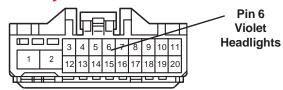


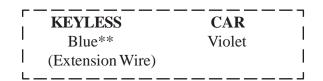
4. CONNECTOR E91: Headlights

Location : Behind glove box

White Connector

Primary Connection Location



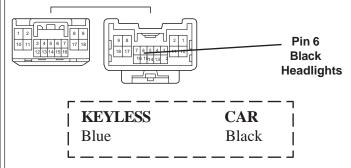


** Locate the BLUE extension wire harness in the security kit. Attach the extension wire to the alarm BLUE wire and route to the glove box, passenger side area. Attach the vehicle VIOLET wire, pin 6, as pictured above.

4. CONNECTOR AE11: Headlights

Location : High up in cowl, left of instrument panel
White Connector

Alternate Connection Location**



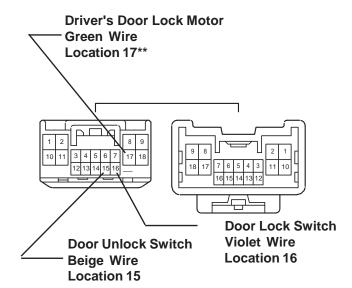
** Due to limited workspace, this connection point may not be easily accessible to all technicians.

COROLLA (TMC)

5. CONNECTOR IE2: Door Locks

Location: Driver's Kick Panel Area

White Connector

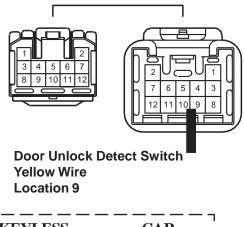


KEYLESS	CAR	
Pink	Violet	
Pink/White	Beige	
White	Green (Lock Side)	
Blue/White	Green (ECU Side)	
** This vehicle wire must be cut in half, refer to page 9 for instructions.		

6. CONNECTOR IE1: Unlock Detect

Location : Driver's Kick Panel Area

Blue Connector

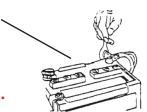


KEYLESS	CAR	1
Pink/White	Yellow	1

COMPLETING THE INSTALLATION:

COROLLA

NOTE: Re-torque battery cable to 36in lb. once process is completed.





Verify that the vehicle shorting pin is installed prior to testing.

TESTING THE SYSTEM:

1. Prior to delivering the vehicle, test all features of the system according to the owner's manual included.

LOCK - Press and release the LOCK button on the transmitter. All doors should lock, headlights should come on.

UNLOCK - Press and release the UN-LOCK button on the transmitter. The driver's door should unlock, headlights should come on.

Press and release the UNLOCK button again. All doors should unlock.

Press and hold the PANIC button. The horn should sound and the parkings lights should flash.

Press and release the PANIC button to silence the horn.

NOTE: Be sure to test both transmitter that were included in the kit.

Place owner's card in glovebox.

ASSEMBLE ALL REMOVED PANELS TO THE VEHICLE:

Negative Battery Cable

1. Refer again to the vehicle repair manual and reassemble all panels that were removed for installation back onto the vehicle. **Test** thoroughly, all mechanical components disconnected and or removed from the vehicle during the installation of this accessory.

PREPARING THE VEHICLE FOR DELIVERY:

- 1. To set the arm/disarm chirps to "soft" chirps.
- 2. Start with the doors in the unlocked position, Toggle Control Switch in the "OFF" position.
- 3. Turn the ignition key to the on position.
- 4. Turn the ignition key off, then immediately switch the Toggle Control Switch "ON" then "OFF" 4 times.
- 5. The vehicle horn should respond with soft horn chirps.

VEHICLE FUNCTION CHECK

AFTER ALL PANELS, COVERS, AND COMPONENTS HAVE BEEN REINSTALLED, THE TEST THOROUGHLY, ALL MECHANICAL AND ELECTRICAL COMPONENTS DISCORREMOVED FROM THE VEHICLE DURING THE INSTALLATION OF THIS ACCES

COMPLETING THE INSTALLATION: COROLLA

PROGRAMMING NEW or REPLACEMENT TRANSMITTERS TO THE SECURITY MODULE:

IMPORTANT NOTE: Once you enter the programming mode, if 15 seconds elapse with no activity on the system, the programming mode will be terminated. If this happens, simply start over.

STEP 1

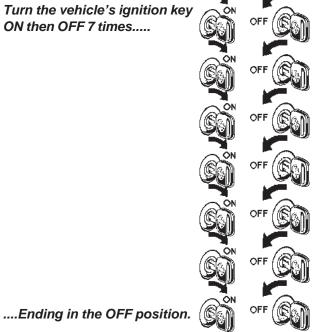
To get started, enter the vehicle and close all doors, then lock the doors by using the door lock switch mounted on the driver's door panel.

STEP 3

Press and Hold the Lock button on the transmitter until the Driver's Door Unlocks.

STEP 2

Turn the vehicle's ignition key ON then OFF 7 times.....



STEP 4

Lock all doors by using the door lock switch mounted on the driver's door panel.

STEP 5

Repeat Steps 3 and 4 for all transmitters that you need to program to operate the vehicle. (Maximum of 4 transmitters per vehicle)

STEP 6

When all transmitters have been programmed, turn the ignition key ON then OFF to exit the program mode.





VEHICLE FUNCTION CHECKLIST

THESE POINTS MUST BE CHECKED TO ENSURE A QUALITY INSTALLATION

	Head Light If the warning lights remains on, it may		Massage Seats (if equipped)
	indicate a system malfunction.		Power Side Mirrors (if equipped)
	High Beams		Side Mirror Defogger (if equipped)
	Turn Signal Lights		Front Windshield Defogger (if equipped)
	Tail Lights		Navigation System (if equipped)
	Stop Lights		
	Backup Lights		Rear Sunshade (if equipped)
	Hazard Lights		Cruise Control Light (if equipped)
	-		Steering Wheel Audio Control (if equipped)
	Marker Lights		HVAC
Ш	Dome/Courtesy Lights		Dower Looks (if agricand)
	Panel/Switch Illumination		Power Locks (if equipped)
	Accessory Controls/Illumination (if equipped)		Power Windows (if equipped)
	Rear Window Defogger		Gauges
	(if equipped)		Front Wiper/Washer
Ш	Key Sensor Buzzer		Hood Letch Delege
	Fog Lights (if equipped)		Hood Latch Release
	Day Time Running Lights (if equipped)		Passenger Air Bag Switch (if equipped)
	Trunk/Tailgate/Bed Lights (if equipped)		Rollover Side Curtain Air Bag Switch (RSCA)
	Glove Box Light (if equipped)		Horn
	ABS Light (if equipped)		Seat Belt Warning Light If the warning lights remains on, it may
	Rear Wiper/Washer		indicate a system malfunction.
	(if equipped) Clock (if equipped)		Air Bag Warning Light If the warning lights remains on, it may
ш	Clock (ii equipped)		indicate a system malfunction.
	Accessory Power Socket		Lamp Failure Sensor
	(if equipped) Starter		If the warning lights remains on, it may indicate a system malfunction.
ш	Starter		Track/Skid Control Light (if equipped)
	Audio/Video (if equipped)		If the warning lights remains on, it may indicate a system malfunction.
	Power Sliding Door (if equipped)		Tire Pressure Monitoring System (TPMS) Prior to TPMS activation and Pre-Delivery Service (PDS) of the vehicle the TPMS light will
	Convenience Memory Settings (if equipped)		blink when IG is turned on. After TPMS activa- tion and PDS of the vehicle the TPMS light will illuminate for a few seconds and go off when IG
	eatleated Seats: (if equipped)	Page 14 of 14	is turned on.