

Part Number: PT769-03070**Kit Contents**

Item #	Quantity Req.	Description
1	1	Front Passenger Side Mudguard
2	1	Front Driver Side Mudguard
3	1	Rear Passenger Side Mudguard
4	1	Rear Driver Side Mudguard
5	1	Hardware Kit
6	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Req.	Description
1	4	#14 x 19 mm Screws
2	4	#10 x 19 mm Screws
3	4	#10 Spring Clips (Small)
4	4	#14 Plastic Insert

Additional Items Required For Installation

Item #	Quantity Req.	Description
1		
2		
3		

Conflicts

Note: Ground effects

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Screwdriver	Phillips #2 & 3
Drill	Standard/Right Angle
Drill Bit	6 mm (1/4")
Socket/Driver	10mm (3/8")
Clean Cloth/Rag	
Special Chemicals	Notes
Cleaner	3M™ Prep Solvent-70

NOTE: Part number of this accessory may not be the same as the part number shown.

General Applicability

All Models Except SE Grade

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Clean Front Mounting Area

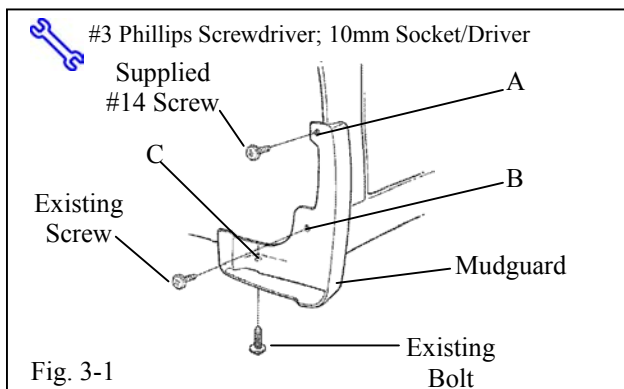
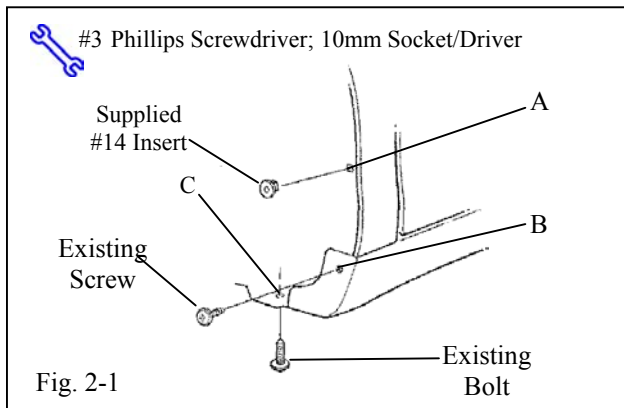


- (a) Clean and degrease front body panel where mudguard is to be located with a clean, dry lint free cloth after use of 3M™ Prep Solvent – 70.
- (b) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

2. Hardware Removal



- (a) Identify existing hardware locations A, B and C. (Fig. 2-1).
- (b) Remove push pin location A by turning head to left ¼ turn and pull (Fig. 2-1). Discard push pin.
- (c) Install supplied #14 insert in location A. (Fig. 2-1).
- (d) Remove existing screw location B and existing bolt location C (Fig. 2-1). Do not discard.



3. Installation of Front Mudguard



- (a) Mount mudguard on body panel and install supplied # 14 screw location A and existing screw location B while holding part tight against body. (Fig. 3-1).
- (b) Install existing bolt in location C while holding part tight against body. (Fig 3-1).

4. Clean Rear Mounting Area

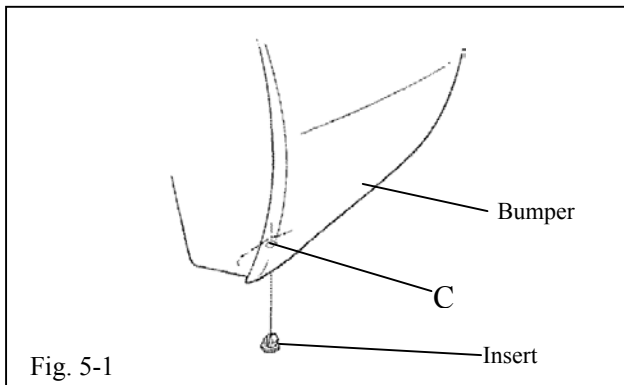


- (1) Clean and degrease rear bumper panel where mudguard is to be located with a clean, dry lint free cloth after use of 3M™ Prep Solvent-70.
- (2) When cleaning with 3M™ Prep Solvent-70 follow the manufacturer's directions. Do not allow cleaner to air dry.

5. Identification of Rear Mount Hole



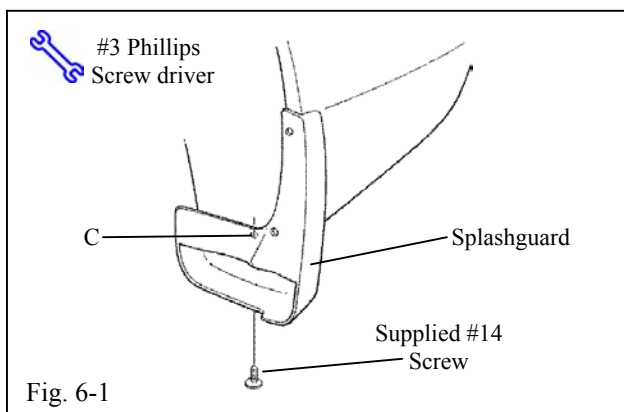
- (a) Identify existing mounting hole location C. (Fig.5-1).
- (b) Install supplied #14 insert in to location C. (Fig 5-1).

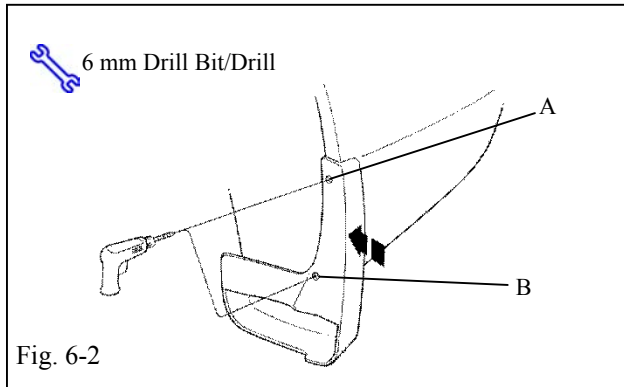


6. Installation of Rear Mudguard

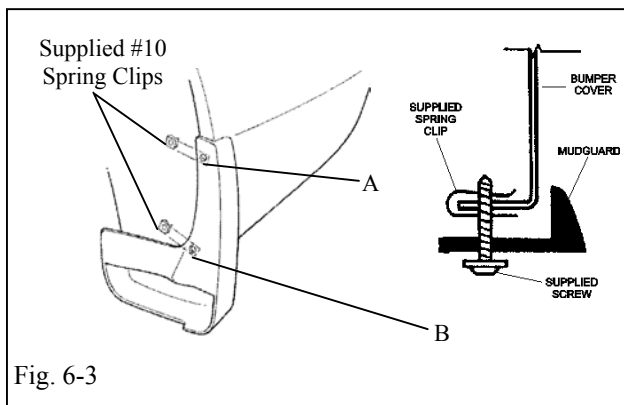


- (a) Mount mudguard on bumper panel and Install supplied #14 screw in location C while holding part tight against bumper (Fig. 6-1).

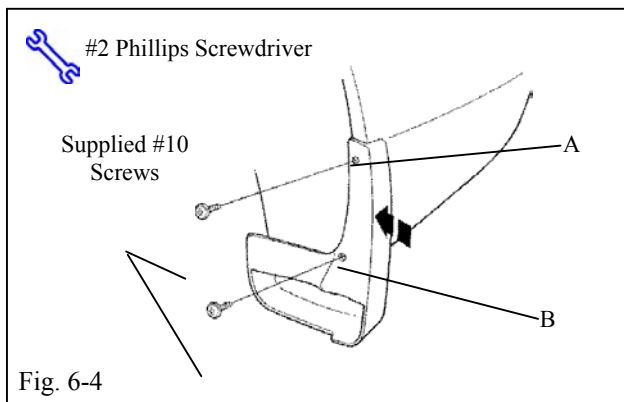




(b) Using part as a template drill 6 mm holes in locations A and B while holding part tight against bumper panel (Fig. 6-2).



(c) Install supplied spring clips with turned up edge on inside of bumper panel edge at locations A and B. (Fig. 6-3).



(d) While holding part at locations A and B tight against bumper panel, install supplied #10 screws in locations A and B. (Fig. 6-4).

(e) Repeat procedure for other side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

☐ Gaps between mudguards and body side

Excessive gaps greater than 1.0 mm.