Document: 02.10.00 PIO / DIO 09/22/09

TOYOTA Camry 2010 - Body Side Molding

Part Number: 00016-32016,-01, 03, 04, 07, 10, 11

Accessory Code: MW3

TOYOTA Southeast Toyota Distributors, LLC

Conflicts

Note:

Kit Contents

Item#	Quantity Reqd.	Description
1	1	Passenger side 2 piece molding
2	1	Driver side two piece molding
3		
4		
5		
6		
7		
8		

Hardware Bag Contents

Item#	Quantity Reqd.	Description
1		
2		
3		
4		
5		
6		
7		
8		

Additional Items Required For Installation

1 du l'installation					
Item#	Quantity Reqd.	Description			
	1 set	PIO install templates			

Recommended Tools

Safety Tools					
Special Tools- PIO Only	2-12 3/8 in. magnetic templates				
	2- large straight-edge templates.				
	2-11 in. magnetic templates				
Molding Roller or Cloth	(Optional)				
IR Probe					
Installation Tools	Grease pencil				
	Tape measure				
	Clean towels				
Special Chemicals	Alcohol/water 50-50 mix				

Color Applicability/Trim Level

Color rippineusiney							_	 	_
Color Color Vehicle/Trim Color	040	1D4	1G3	3R3	4Q2	776			
040 Super White	Х								
1D4 Titanium Met.		х							
1G3 Magnetic Gray			х						
3R3 Barcelona Red Met				х					
4Q2 Desert Sand Mica					х				
776 Aloa Green Met.						X			

General Applicability

All models

Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		

*Mandatory

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



<u>CAUTION:</u> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.



Note: To ensure maximum adhesive bond, vehicle suface and molding temperature should be at least 60 degrees F.



1. Thoroughly clean area of install with alcohol and water mix.



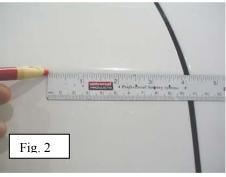
2. Measure 4 inches back from front door leading edge along top feature line and make a mark. Fig. 1 & 2.



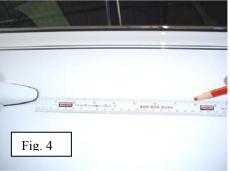
3. Measure 8 inches forward of rear door handle along top feature line and make a mark. Fig. 3 & 4.

- 4. Center small magnetic template marked "rear" on mark near rear door handle, lining top edge of template up with feature line. Fig. 5
- 5. Center small magnetic template marked "front" on mark near front door edge, lining top of template up with feature line.









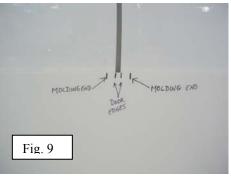


- 6. Small magnetic templates should look like Fig. 6 and 7 when placed correctly.
- 7. Line up appropriately marked, large straight edge template under small templates with edges touching. Make sure to line up door marks where both doors come together. Fig. 8 & 9.
- 8. Peel back approximately 2 inches of tape backing on both strips of the front door molding. Fig. 10







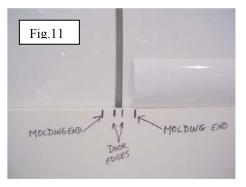




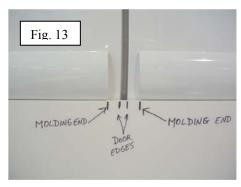
- 9. Line up flat end of front door piece with mark on template. Peel tape backing in small sections and keep molding touching straight edge of template. Fig.11 & 12.
- 10. Install rear door piece in same manner as front door starting at mark on template. Fig. 13
- 11. Molding should run straight along edge of template as shown in Fig. 14.
- 12. Remove large template & press molding firmly along entire lenght with a cloth or molding roller (Optional) to obtain maximum adhesive bond. Press hard on all ends.



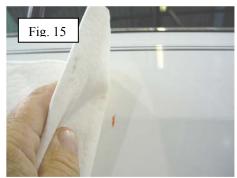
13. After installed, remove grease pencil marks with alcohol/water mix. Fig. 15











Checklist -these point MUST be checked to ensure a quality installation

Check For:

Look For:

Accessory Function Checks

- ✓ Check visual Alignment
- ✓ No gap is allowed between the tape and the vehicle door surface
- ✓ Vehicle Function Checks

- Molding should be straight
- No gap is allowed between the tape and the vehicle door surface
- Open & close both rear doors to ensure the molding does not rub or hit door frame.