

TOYOTA COROLLA 2009-
Part Number: 00016-12915; 01,02,03,04,08,10 & 11
Accessory Code: CX1



LIP SPOILER

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Lip Spoiler
2		
3		
4		
5		
6		
7		
8		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	3	10 mm nuts
2		
3		
4		
5		
6		
7		
8		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description

Conflicts

Note:

Recommended Tools

Safety Tools	Safety Glasses
Special Tools	
Drill	
Installation Tools	
10 mm drill bit	
10 mm socket	
Panel Removal Tool	
Torque wrench	0 to 100 in lbs
Debur tool	
Special Chemicals	50/50 Alcohol Water Solution
3M Ultra Pro Body Sealant	Rust Preventative

Color Applicability/Trim Level

Accessory Color																			
Vehicle/Trim Color																			
040 Super White																			
1F7 Classic Silver																			
1G3 Magnetic Gray																			
209 Black Sand Pearl																			
4Q2 Desert Sand Pearl																			
779 Capri Sea																			
8T7 Blue Streak																			

General Applicability

All models except XRS

Recommended Sequence of Application

Item #	Accessory	
1		
2		
3		

*Mandatory

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury

CRITICAL PROCESS: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation

TOOLS & EQUIPMENT: This calls out the specific tools and equipment required for this process

REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SPECIAL NOTE:

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

 **CAUTION:** Vehicle and spoiler mounting surface temperature must be a minimum of 60 degrees F, prior to the attachment of spoiler.



1. Verify kit contents
2. Ensure all application area is free from dirt and debris.
3. Lay protective covers as shown in FIG. 1
4. Clean area of application with 50/50 alcohol-water solution.
5. Lay protection tape on rear deck lid as shown in FIG 2.



6. Using panel removal tool, remove trunk liner, retain liner and buttons for reinstall. See FIG 3.



Section II – installation procedure



1. Position drilling template aligning it to the trunk as shown in FIG 4.
2. Align the 2 plastic guides at rear edge of deck lid and align drivers side plastic guide between ¼ panel and deck lid.
3. Connect vacuum and air hose.



FIG 1



FIG 2

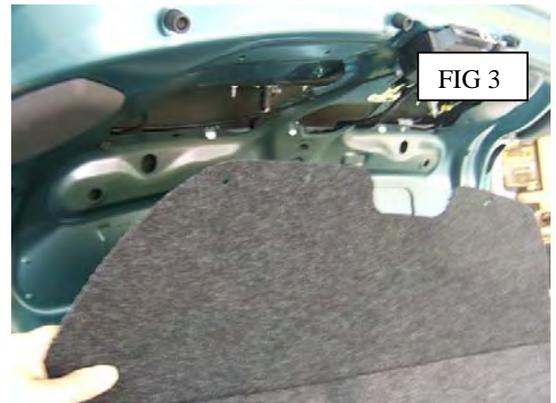


FIG 3

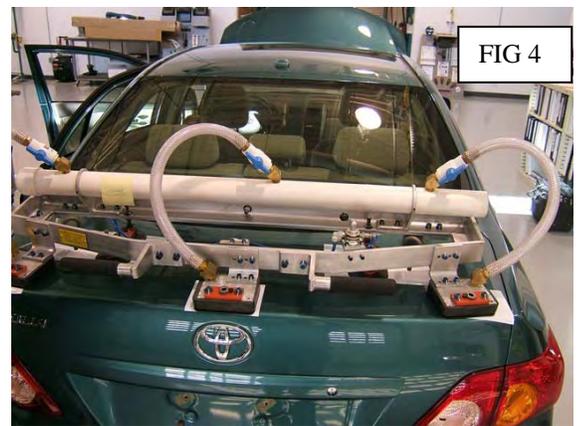


FIG 4

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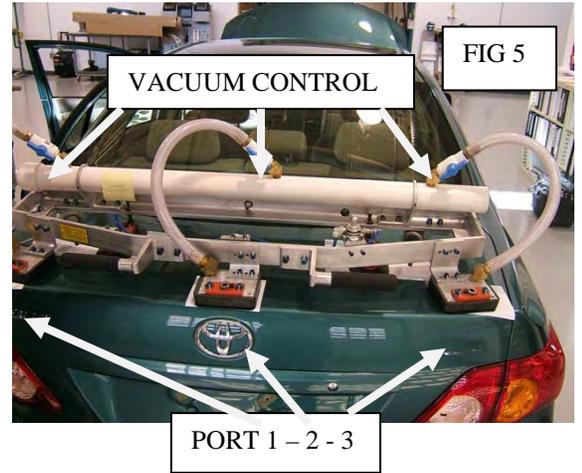
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LIP SPOILER



4. Turn vacuum 1 on. Using a 10mm drill bit, drill through port 1. Repeat process for port 2 and 3. See FIG 5.

5. remove drill fixture and protection tape.



6. Debur drilled holes. See fig 6.



7. Dry fit rear spoiler to deck lid. Making sure spoiler is aligned equally on both sides of deck lid.



8. Apply rust preventative to drilled holes. See FIG 7.



9. Remove aprox. 1" of protective strip from tape. Fold forward to pull after installation. See FIG 8.



10. Center spoiler on deck lid and loosley install the 3 - 10 mm nuts. Pull the blue protective strips

from the tape. Apply firm pressure by hand to stick spoiler to deck lid. **NOTE:** no more than 2 mm side to side variance is allowed. See FIG 9.



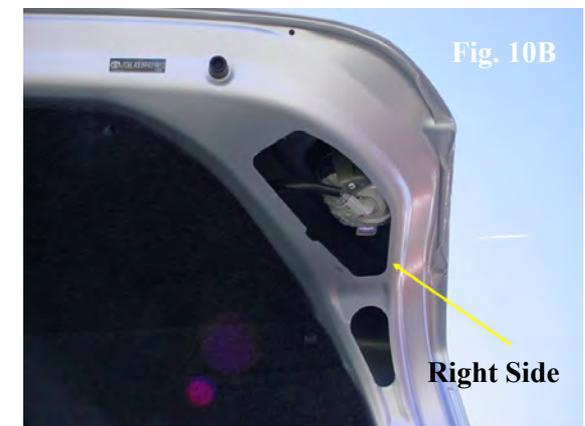
11. Torque the 3 hand started 10 mm nuts to 25 in-lbs.



12. Reinstall trunk liner with retained buttons.

13. Carefully remove plastic covers on interior left & right corners & examine for dropped metal shavings. Fig. 10B & 10C

14. Remove all covers and do final clean up.



 **FUNCTION VERIFICATION**

Check For

Gaps

Proper Alignment.

10 mm nut torque

LOOK FOR

No more than 1mm allowed.
Gaps along front tape edge.

No more than 2mm side to side
difference.

25 in lbs