

TOYOTA COROLLA**2009 -****MUDGUARDS****Part Number: 00016-12905****Accessory Code: MG1****Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Front Passenger Side Splashguard
2	1	Front Driver Side Splashguard
3	1	Rear Passenger Side Splashguard
4	1	Rear Driver Side Splashguard
5		
6		
7		
8		
9		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1	2	#14 Spring Clips
2	2	Push Pins
3	2	Inserts
4	4	#10 Spring Clips
5	4	#10 x 19mm Screws
6	4	# 14 x 19mm Screws (Hex)
7	6	# 14 x 19mm Screws (Truss)
8		
9		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description

Conflicts

Note:

Recommended Tools

Safety Tools	
Special Tools	
Installation Tools	
#2 & #3 Phillips Screwdriver	
Drill	2.5mm (3/32) & 6mm (1/4")
Drill Bit	2.7mm (7/64")
Slot Screwdriver	
Clean Cloth/Rag	
Special Chemicals	
Alcohol/water solution	

General Applicability**Recommended Sequence of Application**

Item #	Accessory	
1		
2		
3		

Legend

*Mandatory



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/ vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.

SPECIAL NOTE: Installation Sequences

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

MOLDED SPLASH GUARDS INSTALLATION INSTRUCTIONS

Front

1. Clean and degrease front body panel where splashguard is to be located
2. Identify existing screw location A remove and discard. See figure 1.
3. Identify existing push pin location B remove and discard. See figure 1.
4. Install supplied insert in location D. See figure 1.
5. Mount splashguard on body panel and install supplied push pin in location B and supplied #14 screw (truss) in location A while holding part up and tight against body. See figure 2.
6. Install supplied #14 screw (truss) in slotted location D, ensure part is held firmly against lower panel and that no gap occurs while tightening screw. See figure 2
7. Drill 2.7 (7/64") center pilot hole in location C, while holding part tight against body. See figure 3
8. Install supplied #14 screw (truss) in location C, while holding part tight against body DO NOT OVERTIGHTEN. See figure 4.
9. Repeat procedure for other side.



* OPTIONAL METHOD

Screws can be installed without drilling since they are self tapping screws.



* CAUTION:

Care must be taken to make sure splash guard or vehicle is not damaged while using this method.



Note: Gap tolerance “ not greater than 1mm”.

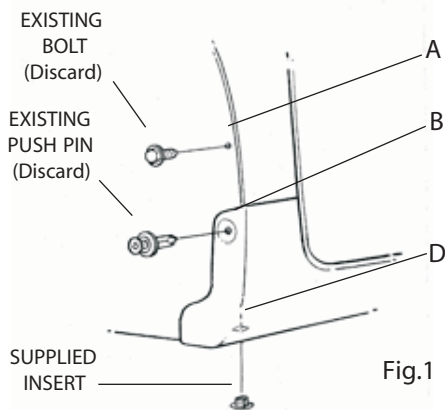


Fig.1

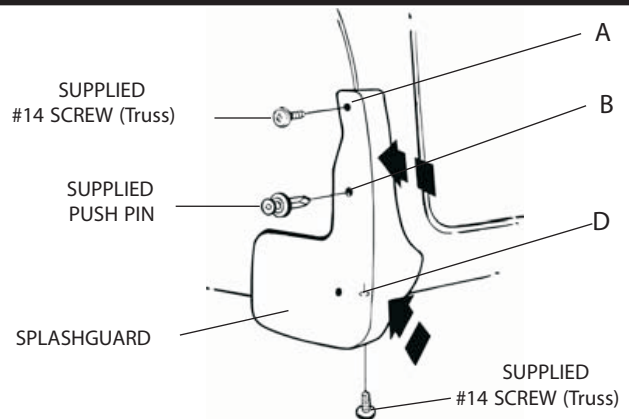


Fig.2

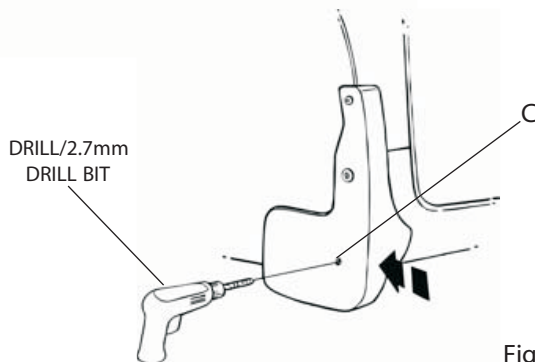


Fig.3

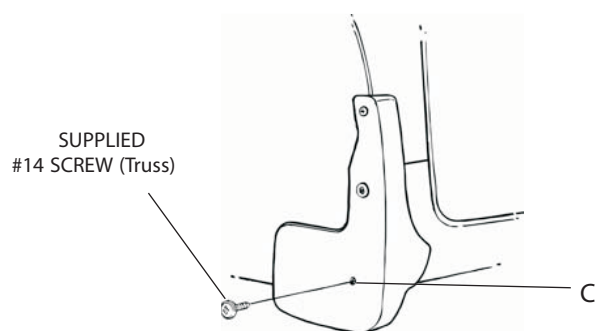


Fig.4

MOLDED SPLASH GUARDS

INSTALLATION INSTRUCTIONS

Rear

1. Clean and degrease rear panel where splashguard is to be located.
2. Install supplied #14 spring clip over fender hole with turned up edge on inside of bumper. See Fig. 1.
3. Mount splashguard on bumper panel and install supplied #14 screws (Hex) in locations C & D while holding part tight against bumper. See figure 2
4. Using part as template drill 6mm holes in locations A and B holding part up and tight against bumper panel. See figure 3
5. Install supplied #10 spring clips with turned up edge on inside of bumper panel. See figure 4
6. Install supplied #10 screws in locations A and B while holding part up and tight against bumper panel. See figure 5.
7. Repeat procedure for other side.



*** OPTIONAL METHOD:**

Screws can be installed without drilling since they are self tapping screws.



*** CAUTION:**

Care must be taken to make sure splash guard or vehicle is not damaged while using this method.



Note: Gap tolerance “not greater than 1mm”

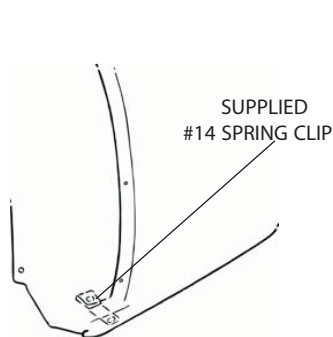


Fig.1

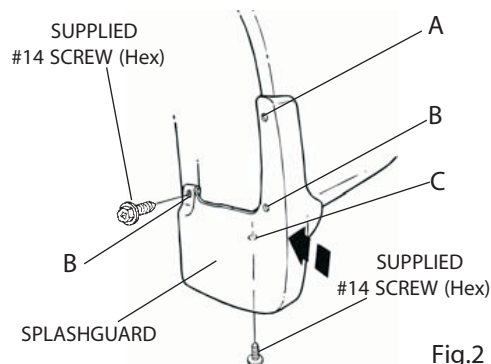


Fig.2

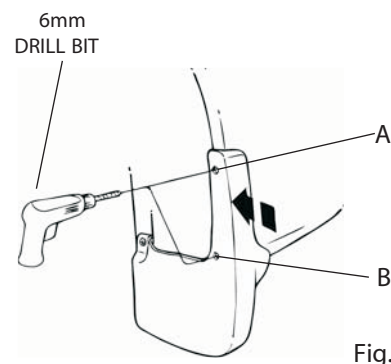


Fig.3

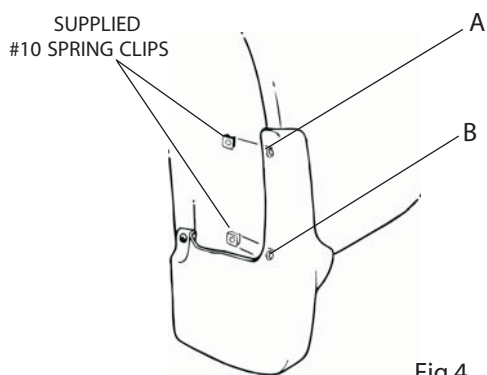


Fig.4

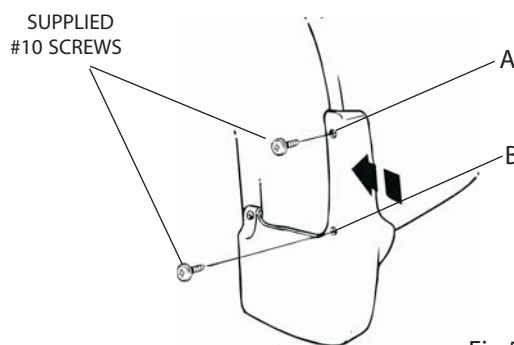


Fig.5