

SPLASH GUARDS



Part Number: 00016-12017

Accessory Code: MG20

Conflicts

Kit Contents

Item #	Quantity Req'd.	Description
1	2	Front Splash Guards
2	2	Rear Splash Guards
3	1	Hardware Bag

Hardware Bag Contents

Item #	Quantity Req'd.	Description
4 Piece Set		
1	6	Clips
2	12	Screw, #8 x 3/4 Panhead

Additional Items Required For Installation

Item #	Quantity Req'd.	Description

Recommended Tools

Safety Tools	
Safety Glasses	
Special Tools	
Installation Tools	
Wiping Cloth	Non-Scratch, Lint Free
Screwdriver	#2 Phillips
Air Ratchet	
Special Chemicals	
Cleaner	Isopropyl Alcohol-Based
	Water 50:50

Color Applicability/ Trim Level

[illegible]


General Applicability


Note: Corolla Models 2015


Recommended Sequence of Application


Item #	Accessory	
1	Splash Guards	


Legend


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

SPECIAL NOTE:

After **TMS** and **Safety** mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.



Care must be taken while installing this accessory to ensure damage does not occur to the vehicle. Use approved guidelines to insure a quality installation.

These guidelines can be found in the “Accessory Installation Practices” document.



A. Installation Preparation

1. Verify that the part is for the correct vehicle model and that it fits the vehicle properly.
2. Inspect the vehicle for damage prior to installing the Splash Guards.
3. Make sure that all vehicle installation surfaces are free of dirt and/or grease.
4. Turn steering wheel fully to left and lock.



B. Clean Front Mounting Area

1. Clean front body panel where splash guard is to be located with a clean cloth. (Fig. 1)

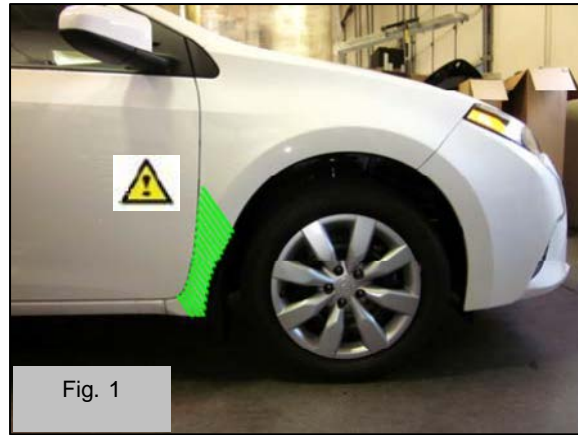


Fig. 1



Fig. 2



C. Installation

1. Hold on Splash Guard on body in position and install supplied Phillips Screws in 3 factory hole locations. (Fig. 2)
2. Repeat process for other side.



D. Clean Rear Mounting Area

1. Clean rear body panel where splash guard is to be located with a clean cloth. (Fig. 3)

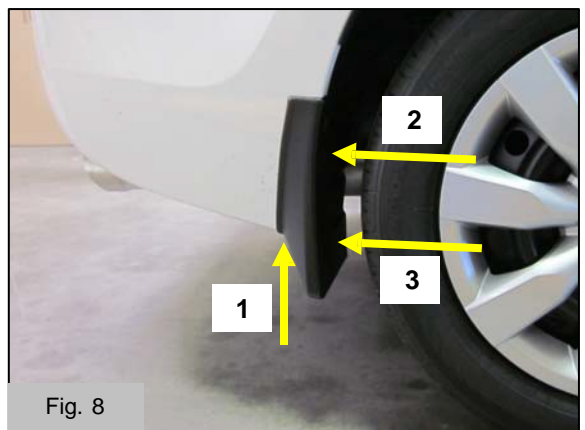
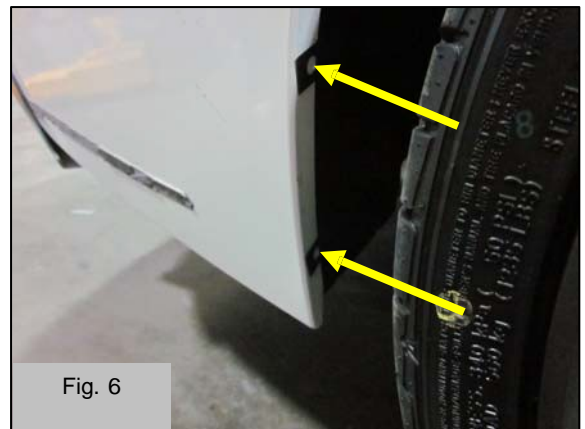


Fig. 3



E. Installation of Rear Splash Guard

1. At underside of rear wheel well remove factory push retainer. (Fig. 4) "Optional Step"
2. Drill bumper skin in two dimple locations on rear of wheel well with 5/16" drill bit. Gently pullout rear bumper liner and drill out. (Fig. 5)
2. Install supplied Spring Clips over holes drilled in step E1. (Fig. 6)
3. Place Splash Guard on vehicle. Loosely start the supplied Phillip Screws.
4. Install the supplied spring clip over factory hole on underside of rear wheel well, and if previously removed factory push retainer. (Fig. 7)
5. Install supplied Phillip Screw into underside clip installed in step E4.
6. Tighten all Screws in the order shown. (Fig. 8)
7. Repeat process for other side.



<p><u>Check:</u></p> <p><u>Accessory Function Check</u></p> <p>Visual Alignment</p> <p>Gaps between Splash Guard and fender</p>	<p><u>Look For:</u></p> <p>Splash Guards should lay flush against vehicle.</p> <p>No more than a 2mm gap is allowed between the part and the vehicle.</p>
<p><u>Vehicle Appearance Check:</u></p> <p>After accessory installation and removal of protective covers, perform a visual inspection</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process.</p> <p>(For PPO installations, refer to TMS Accessory Quality Shipping Standard)</p>