

Toyota Sequoia

2008 -

Stainless Steel Exhaust Tip

Part Number: 00016-0C801

Accessory Code: CT9



Kit Contents

Item #	Quantity Req'd.	Description
1	1	Stainless Steel Exhaust Tip
2	1	Stainless Steel Clamp
3	1	Lock Nut
4	1	Aluminum Bushing
5	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Req'd.	Description
None		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
None		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Ratchet	
Socket	14 mm Deep Well
Torque Wrench	Socket 10 lbf-ft
Rubber Mallet	
Non-scratch Cloth	
Wiping Cloth	
Special Chemicals	
Approved Cleaner	


Additional Items Required For Installation


Item #	Quantity Req'd.	Description


Recommended Sequence of Application


Item #	Accessory	
1		
2		
3		


Legend

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/ vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

SPECIAL NOTE: Installation Sequences

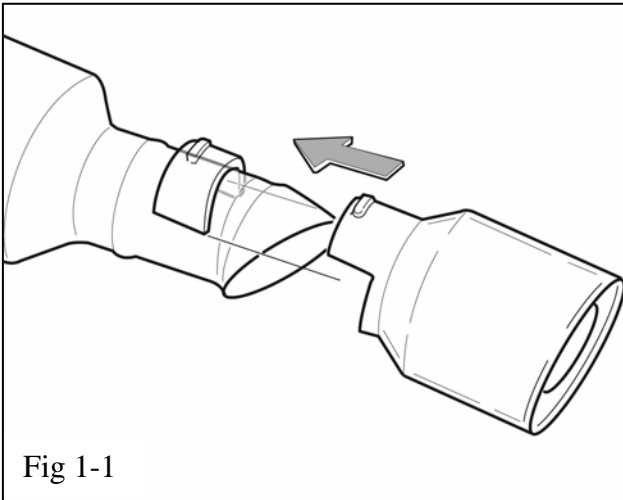
After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).



1. Installation.

- (a) Make sure the vehicle's tail pipe is free from dirt and debris.
- (b) Remove exhaust tip from box and set on a soft surface to prevent scratching.
- (c) Install the aluminum bushing and exhaust tip as shown.



- (1) Make sure that the "bump" on the bushing slides into the notch stamped in the exhaust tip as shown. (Fig 1-1)
- (2) The exhaust tip & bushing should be oriented with the notch on top.
- (3) If necessary, a rubber mallet may be used to aid installation.

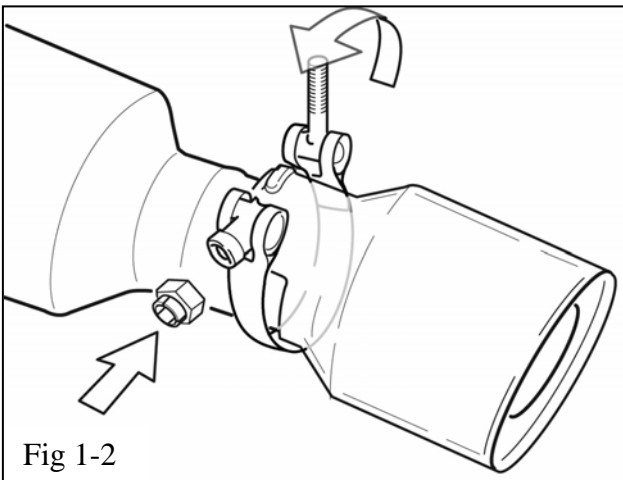
- (d) Install the Stainless Steel clamp over the exhaust tip inlet.

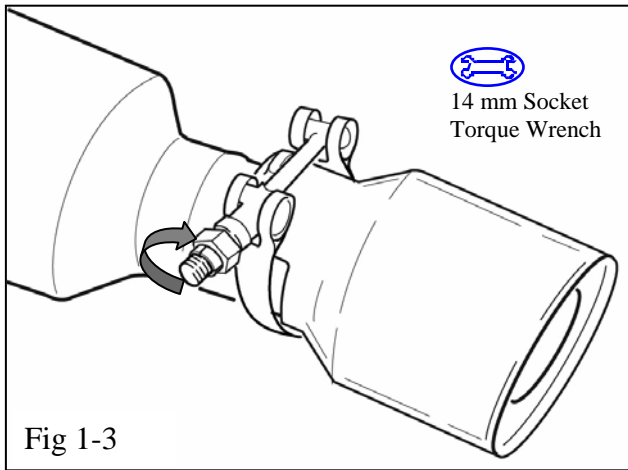




- (1) Locate the bolt of the clamp at the top of the exhaust tip inlet with the bolt facing toward the left (driver side) side of the vehicle. (Fig 1-2)



- (2) Make sure that the clamp is located behind the notch on top of the exhaust tip. The notch is designed to prevent the clamp from sliding off the exhaust tip. (Fig 1-2)





-  (e) Tighten the clamp nut making sure that bolt remains in a horizontal position. (Fig 1-3)
-  (f) Torque clamp nut to 10 lbf-ft (8 lbf-ft min/12 lbf-ft max)
- (g) Clean exhaust tip with approved cleaner and non-scratching cloth.

TOYOTA SEQUOIA

STAINLESS STEEL EXHAUST TIP

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Correct part number has been installed.



Nut Torque

Bolt Alignment

Verify part number on package.

Nut Torque should be 10 lbf-ft (8 lbf-ft min/12 lbf-ft max)

Bolt should be facing to the left of the exhaust tip and in a horizontal position