

Southeast Toyota Distributors, LLC Accessory Installation Instructions

2020 4Runner LED Illumination Package (Interior and Exterior)

Year & Model:	2020 4Runner
Part Number:	00016-00069
Accessory Code:	LL1000
PIO / DIO:	PIO / DIO
Business Partner:	L28

Conflicts

Power Running Boards

General Applicability

Fits Models1.All 2020 Models

Additional Items Required For Installation

Item#	Description:	
1.	Body Clip 76924-13020 (If needed)	

Sequence of Application

Sequence of Application		
Item#	Accessory:	
1.	LED Illumination	
2.	2. Step/ Running Boards	

SPECIALNOTE: InstallationSequences

After TMS & Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install & in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Recommended Tools

Safety Tools	"Uchyg{"I ncuugu
Installation Tools	Notes
Socket	7mm, 10mm
Trim Panel Removal Tool	
Pliers	
Drill	
Drill Bit	11/64"
Right Angle Drill	
Torque Wrench	
¹ / ₄ " Drive Ratchet	
Sockets	10mm, 12mm
Rivet Gun	
3mm Allen Wrench	
Tape Measure	
Fish Tape	
Utility Knife	
Special Chemicals	
50/50 Alcohol Water Mixture	
VPC Approved Sealant	

Legend

STOP	<u>STOP</u> : Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	<u>CAUTION</u> : A process that must be carefully observed
<u>~``</u>	in order to reduce the risk of damage to the
2	accessory/vehicle and to ensure a quality installation.
10	TOOLS & EQUIPMENT: Used in figures calls out the
	specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in
	installation with respect to previous issue.
∇	SAFETY TORQUE: This mark indicates that torque is
•	related to safety.
\mathbb{V}	<u>REGULATORY MARK:</u> This mark indicates that the
	component is related to regulatory compliance.
	VIDEO: This image indicates a video to show a
	installation procedure, PIO Only.

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Kit/Hardware Bag Contents:

Item #	Quantity	Description
1.	25	Wire Ties
2.	4	Foil Tape
3.	5	Foam Tape
4.	14	Plastic Rivets
5.	4	Red T-Taps
6.	4	Black T-Taps
7.	1	Blue T-Tap

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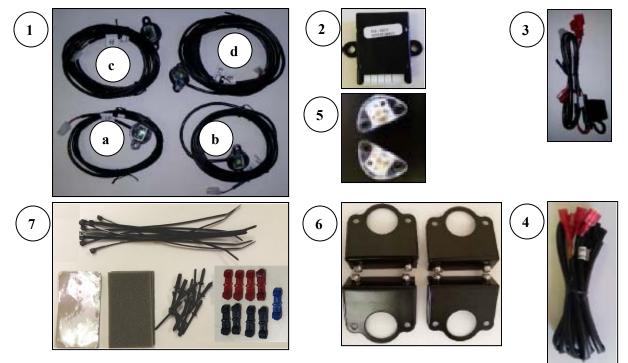
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation. These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/ Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Parts for Installation:

Item #	Quantity	Description
1.	4	Puddle Lights and Harnesses
(a)	1	LF (4.9') Puddle Light
(b)	1	LR (7.8') Puddle Light
(c)	1	RF (10.8') Puddle Light
(d)	1	RR (13.8.') Puddle Light
2.	1	Control Module
3.	1	Power Harness
4.	1	Foot-well Harness
5.	2	Foot-well Lights
6.	4	Puddle Light Mounting Brackets
7.	1	Hardware Bag



Service & Warranty Information:

		Warranty Information		
	Part Number	Description	Warranty Time	Labor Op. Code
NA	00016-00069	LED Illumination Package (Int & Ext) KIT	NA	NA
Α	00016-00064-01	Power harness	0.3	AIP011
В	00016-00064-02	Foot well light harness	0.4	AIP021
С	00016-00064-03	Foot well LED light pod	0.2	AIP031
D	00016-00064-04	Puddle light control module	0.3	AIP041
Not Shown	00016-00064-09	Trunk LED (NOTE: if equipped)	0.2	AIP091
E	00016-00064-05	5 Left Front puddle light and harness 1.3		AIP051
F	00016-00064-06	Left Rear puddle light and harness	1.3	AIP061
G	00016-00064-07	Right Front puddle light and harness	1.3	AIP071
H 00016-00064-08 Right Rear puddle light and harness 1.3 AIP		AIP081		
<i>Note</i> : Use Combo codes if replacing more than one puddle light. A for additional 0.3 per light. A- adds				
0.3 for two	0.3 for two lights, AA- adds 0.6 for three lights, AAA- adds 0.9 for three lights			

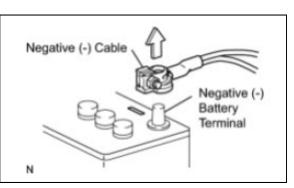
Labor times include consideration for diagnosis and Administration time

If you are a dealer located outside of the Southeast Region, please contact the SET Accessory Warranty Department at (888) 851-2722 or email <u>Accessory.Warranty@SEToyota.com</u> for claim payment instructions. Image:



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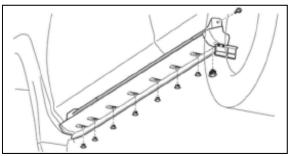


Figure 2



Figure 3



Figure 4

Battery Removal

 Remove the NEGATIVE (-) battery terminal before starting any disassembly. Do not touch the positive terminal. Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system. See Figure 1.

Vehicle Disassembly and Installation Process

- 2. Remove 7 rocker retainer clips and discard any damaged retainer clips. See Figure 2.
- STOP 🥂

Note: Replace any damaged retainer clips with TMS part # <u>76924-13020</u>.

Hint: Use the same procedure for both RH and LH sides.



Note: Insert a trim tool to use as a wedge so that rocker panel is not damaged during drilling. See Figure 3.

4. Install all 4 mounting brackets using included bracket hardware. Brackets should be in-board of pinch weld, with bolts being fed through the pinch weld then the bracket.



Note: Apply VPC approved sealant to all pinch weld holes before mounting brackets.

Measure and drill locations for the rear light pod brackets using 11/64" drill bit. These should be centered approximately 13" forward of the end of the pinch weld. See Figure 4.

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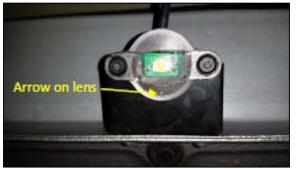


Figure 5



Figure 6a



Figure 6b

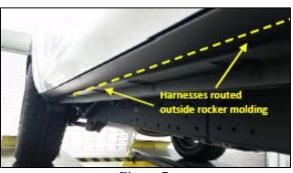


Figure 7a



5. Mount appropriate light in corresponding location (RR-Right Rear) securing in place with plastic rivets. See Figure 5.

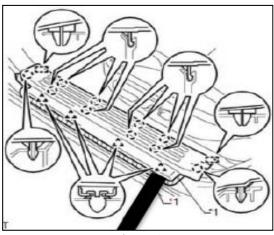


- NOTE: Arrow on puddle light lens must face out, away from vehicle.
- 6. Route harnesses forward towards the front floor pan drain plugs.

 On Limited models wire tie harnesses to the rocker panel brackets. See Figures 6a and 6b.

8. On all other models, route harnesses along outside edge of rocker panel molding, outside of clips. See Figure 7a Route rear harnesses outside of the front lights, and then route both harnesses forward pass the front clip exiting towards the front end of the rocker molding. See Figure 7b.

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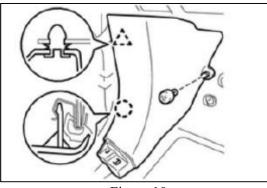






Figure 11

- Remove Front Door Scuff Plate (LH). Put protective tape around the door scuff plate assembly LH. Using a Nylon tool, detach the 4 clips, 10 claws and 2 guides to remove the door scuff plate assembly LH. See Figure 9.
- 10. Remove Cowl Side Trim Board LH. Remove the clip. Detach the clip and claw to remove the cowl side trim board LH. See Figure10.

11. Remove left and right front drain plugs, located directly above frame rails. See Figure 11.

12. Using a sharp blade cut an 'X' in the middle of each drain plug, in order to route the harnesses through and into the vehicle.

13. Lift carpet to gain access to the drain holes and route puddle light harnesses up and into the vehicle.

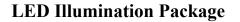
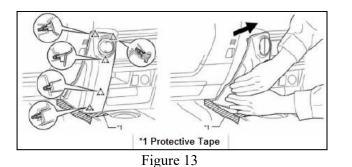
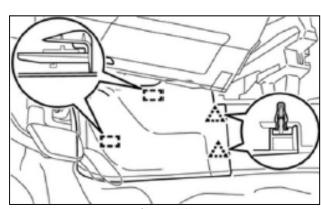


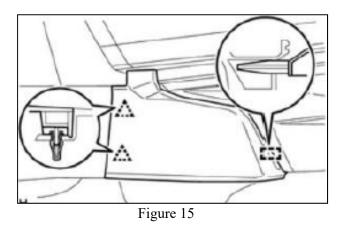


Figure 12



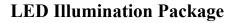


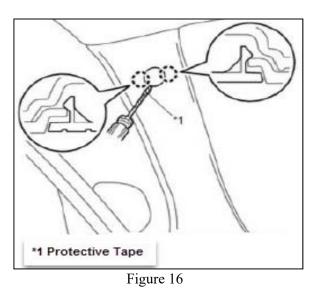




- 14. Re-install drain plugs, with both front and rear harnesses threaded through the plugs. See Figure 12.
- 15. Seal harnesses to drain plugs using VPC approved sealant. Make sure to work sealant completely around wires for a water tight seal.
- 16. Remove No. 1 Instrument Cluster Finish Panel Garnish. Put Protective tape around the No. 1 instrument cluster finish panel garnish. Grip the No. 1 instrument cluster finish panel garnish and pull it diagonally upward toward the rear to detach the 5 clips and remove the No. 1 instrument cluster finish panel garnish. See Figure 13.
- 17. Remove Front No. 1 Console Box Insert. Detach the 2 clips and 2 guides to remove the front No. 1 console box insert. See Figure 14.
- Remove Front No. 2 Console Box Insert. Detach the 2 clips and guide to remove the front No. 2 console box insert. See Figure 15.

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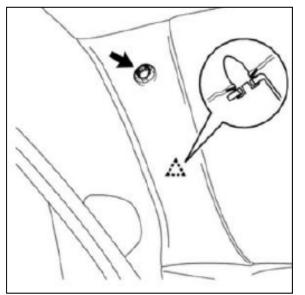


Figure 17

- 19. Disconnect the front door opening trim weather strip LH.
- 20. Remove Front Pillar Garnish LH. Using a screwdriver, detach the 2 claws to remove the front pillar garnish cover LH. See Figure 16.
- 21. Remove the bolt. Detach the clip. See Figure 17.

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- 22. Detach the 2 guides to remove the front pillar garnish LH. See Figure 18.



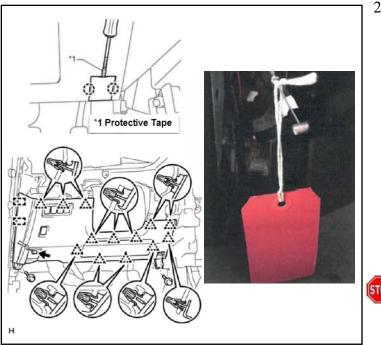


Figure 19

- 23. Remove Lower Instrument Panel Finish Panel Sub-assembly.
 - a. Using a screwdriver, detach the 2 claws to open cover.See Figure 19.
 - b. Remove the 2 bolts. Detach the 13 clips and 2 guides. Disconnect each connector and hood lock control cable assembly and remove the lower instrument panel finish panel sub- assembly. See Figure 19.
- Note: Place Red Tag on instrument panel sub-assembly or hood latch cable when removing hood latch cable from the hood latch release lever. See Figure 19. Red Tag required for PIO only. Tag is not part of the kit contents.

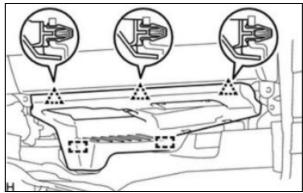


Figure 20



Figure 21



Figure 22

- 24. Remove the Passenger Side No. 2Instrument Panel Under Cover Sub-assembly. See Figure 20.
- 25. Detach the 3 clips and 2 guides to remove the No. 2 instrument panel under cover sub-assembly.
- 26. Drill a 7/16" hole in the injection release point shown in Figure 21.
- 27. Align foot-well light with connector in hole and flat side facing seats. Using an 11/64" drill bit, drill mounting holes. Attach using included rivets.
 - 28. Mark where driver side foot-well light will be mounted, 1" from the protrusion and ½" from the back edge. See Figure 22.
- 29. Drill a 7/16" hole where the foot- well light will be mounted.
- 30. Align light with the connector through the hole and flat side facing the seats. Using an 11/64" drill bit, drill mounting holes. Mount light using included rivets.

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- 31. Route passenger side puddle light harnesses towards the center console, under foam footboard.
- 32. Fish harnesses over to driver side foot-well.
- 33. Route driver side harnesses under foam footboard towards kick panel.

Figure 23b

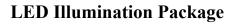
- 34. Route the long side of the foot-well power harness from the driver side to the passenger side, securing all passenger side harnesses to the E- brake cable. See Figures 23a and 23b.
- 35. Drop the fused end of the power harness from the lower corner of the A-pillar down towards the driver's kick panel, securing in existing wire locations.







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- 15 16 FS2 6 FS2 SB Figure 24 ≥ 3 5 8 F4 В IRROR Е
- 36. Using a Red T-tap, connect the Red wire from the puddle light power harness to the Light Blue wire in Pin 6 of the FS2 connector in the A- pillar. See Figure 24.
- 37. Using a Red T-tap, connect the Black wire of the puddle light power harness to the Yellow wire in Pin 14 of the FS2 connector in the A-pillar. See Figure 24.
- 38. Connect the Red wire from the foot-well harness to the Red wire from the puddle light power harness. Connect the White wire from the foot-well harness to the White wire from the puddle light harness.
- 39. Using a Red T-tap, connect the Yellow wire to the White wire in Pin 8 of the F4 remote mirror connector. See Figure 25.
- 40. Using a Red T-tap, connect the Black wire to the White/Black wire in Pin 7 of the F4 remote mirror connector. See Figure 25.



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Figure 26



Figure 27



Figure 28

LED Illumination Package

41. Bundle all excess harnesses and wire tie to upper end of E-Brake cable. See Figure 26.

- 42. Connect all harnesses to the control module and mount to the factory harnesses in the driver side kick panel. See Figure 27.
- Note: Do not block access to under dash fuse box cover.
- 43. Reinstall No. 2 Instrument panel under cover sub-assembly with attached light and connect lamp.
- 44. Route additional foot-well connector to driver side foot-well light, connect light, and reinstall lower instrument panel finish panel sub-assembly. Wire tie harness to panel. See Figure 28.

Battery Re-installation

45. Reconnect negative battery cable and torque.



46. Print Warranty Statement and place in glove box, DIO only.

TESTING AND REASSEMBLY

✔ 1. REINSTALL ALL TRIM PANELS IN THE ORDER OF REMOVAL TAKING SPECIAL CARE TOMAKE SURE ALL HARNESSES AND WIRING ARE PROPERLY SECURED. MAKE SURE HARNESSES ARE NOT PINCHED OR BOUND BY TRIM PIECES.

CHECKLIST - THESE POINTS MUST BE CHECKED TO ENSURE A QUALITY INSTALLATION

ACCESSORY FUNCTION CHECK:

Test for full light condition

/ Test for low light condition

VEHICLE FUNCTION CHECK:

Ignition

SRS Warning Light

Warranty Statement

Start vehicle, do puddle lights go out? Do the foot-well lights dim to low level? Turn on headlights. Do foot-well lights come

LOOK FOR:

Close all doors and lock vehicle. Do foot-well and puddle lights go out? Unlock vehicle, do foot-well lights come on full brightness? Do

Verify vehicle will crank.

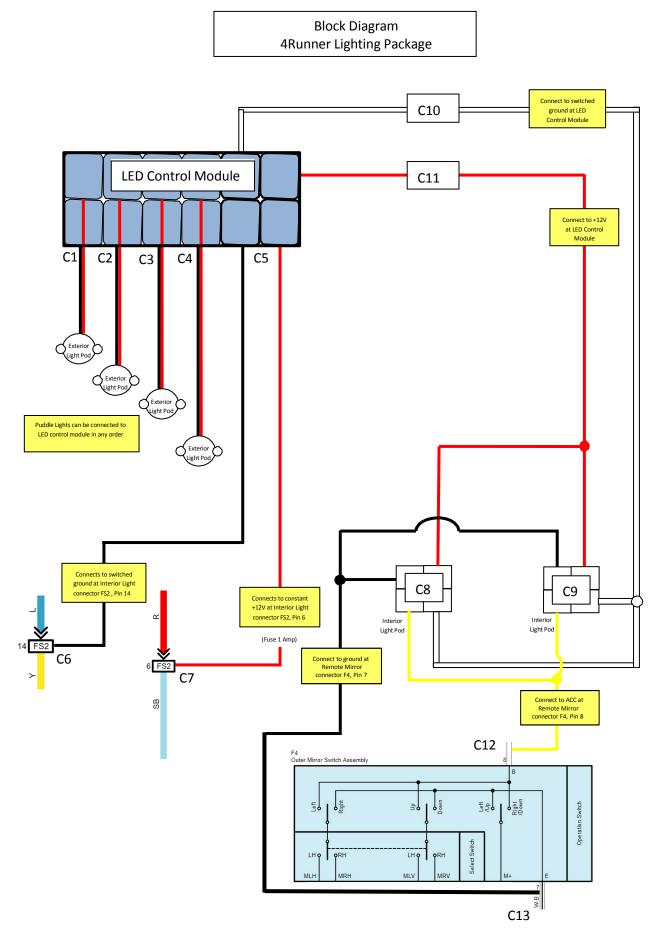
on in dim mode?

puddle lights come on?

Confirm SRS warning light illuminated for approximately 6 seconds with the ignition on, and then goes out.

Place Warranty Statement in glove box. DIO Only.

Diagnostic /Block Diagrams & Connectors Procedures



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Diagnostic /Block Diagrams & Connectors Procedures



Connector C-1 thru C-4

Pin	Wire Color Test Reference		Proper Orientation
1	Black	Pin 1 to Ground	Exterior LEDs (-)
2	Red	Pin 2 to Ground	Exterior LED (+)



Connector C5

Pin	Wire Color	Test Reference	Proper Operation
1	Black	Pin 1 to Ground	Approximately 0 VDC
2	Red	Pin 2 to Ground	Approximately 0 VDC when Dome Light is ON
			+12 VDC when Dome Light is OFF
3	White	Pin 3 to Ground	Approximately 0 VDC (when disconnected from control module)
4	Red	Pin 4 to Ground	Approximately 0 VDC (when disconnected from control module)

Connector C6



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Pin	Wire Color	Test Reference	Proper Operation	
1		Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON	
			+12 VDC when Dome Light is OFF	

Connector C7



Pin	Wire Color	Test Reference	Proper Operation
1			+12 VDC

Connector C8 & C9



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC
2	Black	Pin 2 to Ground	Approximately 0 VDC
3	White	Pin 3 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF
4	Yellow	Pin 4 to Ground	Approximately 0 VDC ignition switch OFF +12 VDC when ignition ON

Diagnostic /Block Diagrams & Connectors Procedures

Connector C10

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6/15	

Pin	Wire Color	Test Reference	Proper Operation
1	White	Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF

Connector C11



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC

Connector C12



Pin	Wire Color	Test Reference	Proper Operation
1	Yellow	Pin 1 to Ground	Approximately 0 VDC ignition switch OFF
			+12 VDC when ignition ON

Connector C13



Pin	Wire Color	Test Reference	Proper Operation
1	Black	Pin 1 to Ground	Approximately 0 VDC



LIMITED WARRANTY – SOUTHEAST TOYOTA

SOUTHEAST TOYOTA DISTRIBUTORS, LLC ("we," "our" and "us") provides the following limited warranty on our accessories, excluding tires, ("Accessories" or "Accessory") installed on a Toyota. This limited warranty is not provided by and does not bind or provide benefit to the vehicle dealer, the manufacturer, or Toyota Motor Sales, U.S.A., Inc. This limited warranty does not apply to tires; please consult the tire manufacturer and/or its materials accompanying the vehicle for any warranty terms concerning tires. This limited warranty also does not apply to ToyoGuard Exterior Paint Sealant and ToyoGuard Interior Protector; please consult the ToyoGuard Limited Warranty Certificate for the warranty terms concerning those products.

SCOPE OF LIMITED WARRANTY:

A. Protection:

- i. Accessories Installed by Southeast Toyota Distributors, LLC on a new Toyota vehicle. We warrant that, for a period of 36 months or 36,000 miles, whichever occurs first, we will repair or replace (includes labor), free of charge, any defect in such an Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. The warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator. Accessories installed by Southeast Toyota Distributors, LLC are identified on the vehicle's window sticker (Monroney Label).
- ii. Accessories Installed by a Toyota Dealer on a Toyota vehicle. We warrant that, for 12 months, regardless of mileage, from the date such an Accessory was installed on the vehicle or the remainder of the Toyota new vehicle warranty, whichever is longer, we will repair or replace (includes labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. For a new vehicle, the warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator.
- iii. Accessories purchased from a Toyota Dealer but not installed by the Toyota Dealer. We warrant that, for a period of 12 months, regardless of mileage, from the date the accessory was purchased, we will repair or replace (does not include labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory.
- Limitation of Warranty. This limited warranty does not apply to, and we will not repair, replace, or reimburse you for: (1) wheel balancing and wheel Β. alignments, except for one wheel balancing or alignment during the first 12 months or 12,000 miles, whichever occurs first, from the vehicle's In-Service Date, as defined above, (2) abrasions or dents, whatever their cause, and any failure or damage resulting directly or indirectly from accidents, collisions, impacts from foreign objects, fire, theft, larceny, explosion, malicious mischief, vandalism, civil commotion, riots, war, or any other similar causes, (3) any failure or damage resulting directly or indirectly from lightning, windstorms, hail, water, floods, subfreezing temperatures, airborne chemicals, tree sap, dust, salt, and any other environmental conditions or similar causes, (4) any failure or damage caused by: (a) a failure of any part, other than the Accessory, (b) any misuse, abuse, improper towing, negligence or lack of maintenance of the vehicle or Accessory, (c) the alteration, modification or repair of the Accessory by anyone other than persons expressly authorized by us to perform such alteration, modification or repair, or (d) the use of the vehicle for commercial purposes, competitive driving or racing, (5) any failure or damage, if the Accessory has not been installed according to instructions, (6) any failure or damage occurring outside of Canada, the United States of America, its territories or possessions, (7) except to the extent required by the state whose laws govern this limited warranty, any consequential, secondary, or unreasonable costs that may be suffered as a result of the need to repair or replace the Accessory, including without limitation any loss of use of the vehicle, road service, towing, storage charges, inconvenience, loss of wages and/or income, additional expense incurred, loss of transportation, rental car expense, or any derivative damage to persons or things other than the Accessory, including other parts of the vehicle, or (8) liability for damage to property or for injury to or death of any person, arising out of the operation, maintenance or use of your vehicle whether or not related to the covered Accessory.
- C. Exclusive Remedy. If there is a valid claim under this limited warranty for a defect due to faulty material or workmanship in the Accessory, we will, at our option, either: (i) repair, (ii) replace or (iii) provide a full refund of the purchase price of the Accessory. We have no other obligations under this limited warranty. Refunds will be made to the vehicle owner. If the vehicle is leased, the refund will be made to the leasing company.

HOW TO MAKE A CLAIM: In the event of a warranty claim, please contact the nearest Toyota dealer to arrange for repairs. The dealership must receive our prior authorization before making repairs covered by this limited warranty. The dealer will contact Southeast Toyota Distributors, LLC at 1-888-851-2722, select option #5 (Warranty Department), then option #4 (Repairs), for instructions on processing a warranty claim, if they are not already familiar with the process. If you have any questions or concerns regarding repairs covered by this limited warranty, please contact our **Customer Assistance Hotline at 1-800-301-6859**.

OUR DISPUTE RESOLUTION PROGRAM: Your satisfaction is our highest priority. In keeping with that focus, in the event that an issue arises related to this Limited Warranty, we invite you to call our Customer Assistance Hotline at 1-800-301-6859 to discuss it. In most cases, we expect that a satisfactory resolution of your issue can be reached through engagement with that Department. If our Customer Loyalty Department is unable to resolve your issue to your satisfaction, we offer a dispute resolution program administered by the National Center for Dispute Settlement (NCDS) ("the Program"). The purpose of the Program is to resolve disputes in an informal setting before an impartial arbitrator. The Program is free of charge to you (although you must bear the cost of any expert witness or attorney you elect to employ). You are required to complete the Program before exercising rights or seeking remedies under the federal Magnuson-Moss Warranty Act, 15 U.S.C. § 2301 et seq. ("the Act"). If you choose to seek remedies that are not created by the Act, you are not required to use the Program before pursuing such remedies - although the Program is still available to you to resolve the dispute. When utilizing the Program, you will need to provide (a) the vehicle identification number of your vehicle, (b) the identity of your selling and servicing dealerships, (c) the mileage on your vehicle at relevant times, (d) the date and nature of any relevant repairs, (e) legible copies of repair orders and other relevant documents, (f) a summary of the unresolved issue and the requested action, and (a) your contact information. In most cases, the dispute resolution process under the Program will be completed within forty (40) days of your submission of your request and will consist of steps such as an initial eligibility determination, an opportunity for you and us to submit information in writing relating to your claim, an oral hearing, and a decision from the arbitrator. A decision will be binding on you only if you choose to accept it. You may submit a request to NCDS by telephone at their toll free number: (877)-276-8848 or in writing at P.O. Box 463196, Mt. Clemens, MI 48046. You may obtain additional information regarding the Program at www.ncdsusa.org. In the event that the NCDS does not exist or no longer handles disputes for us at the time that you seek to submit a request, you may contact our Customer Assistance Hotline at 1-800-301-6859 to obtain current information about our dispute resolution programs.

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