



Southeast Toyota Distributors, LLC Accessory Installation Instructions

2018 Tacoma LED Illumination Package (Interior and Exterior)

Year & Model:	2018 Tacoma
Part Number:	00016-00069
Accessory Code:	LL1000
PIO / DIO:	PIO / DIO
Business Partner:	L28

Conflicts

None

General Applicability

Fits Models
1 All 2018 Models

Additional Items Required For Installation

Item#	Description:
1	N/A

Sequence of Application

Item#	Accessory:
1.	N/A

SPECIAL NOTE: Installation Sequences
After TMS & Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install & in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Recommended Tools

Safety Tools	
Safety Glasses	
Installation Tools	Notes
Screwdriver	#2 Philips Head
Trim Panel Removal Tool	
Pliers	
Drill Bit	11/64"
Drill Bit	7/16"
Right Angle Drill	
Sockets/ Ratchet	7mm, 10mm,
Rivet Gun	
Allen Wrench	3mm
Tape Measure	
Utility Knife	
Wire Cutters	
Torque Wrench	48 in. lbs.
Special Chemicals	
VPC Approved Sealant	

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.
	SAFETY TORQUE: This mark indicates that torque is related to safety.

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Kit/Hardware Bag Contents:

Item #	Quantity	Description
1.	10	Wire Ties
2.	4	Foil Tape
3.	5	Foam Tape
4.	14	Plastic Rivets
5.	3	Red T-Taps
6.	3	Black T-Taps
7.	1	Blue T-Tap
8.	8	Mounting Bracket Bolts
9.	8	Mounting Bracket Nuts

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation. These guidelines can be found in the “Accessory Installation Practices” document.

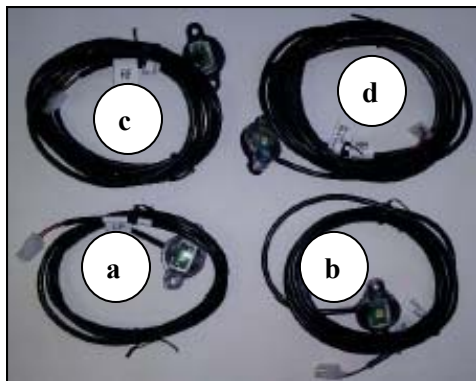
This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/ Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Parts for Installation:

Item #	Quantity	Description
1.	4	Puddle Lights and Harnesses
(a)	1	LF (4.9') Puddle Light
(b)	1	LR (7.8') Puddle Light
(c)	1	RF (10.8') Puddle Light
(d)	1	RR (13.8') Puddle Light
2.	1	Control Module
3.	1	Power Harness
4.	1	Foot-well Harness
5.	2	Foot-well Lights
6.	4	Puddle Light Mounting Brackets
7.	1	Hardware Bag

1



2



3



5



7



6



4



Service & Warranty Information:

	Parts information		Warranty Information	
	Part Number	Description	Warranty Time	Labor Op. Code
NA	00016-00069	LED Illumination Package (Int & Ext) KIT	NA	NA
A	00016-00064-01	Power harness	0.3	AIP011
B	00016-00064-02	Foot well light harness	0.4	AIP021
C	00016-00064-03	Foot well LED light pod	0.2	AIP031
D	00016-00064-04	Puddle light control module	0.3	AIP041
Not Shown	00016-00064-09	Trunk LED <i>(NOTE: if equipped)</i>	0.2	AIP091
E	00016-00064-05	Left Front puddle light and harness	1.3	AIP051
F	00016-00064-06	Left Rear puddle light and harness	1.3	AIP061
G	00016-00064-07	Right Front puddle light and harness	1.3	AIP071
H	00016-00064-08	Right Rear puddle light and harness	1.3	AIP081
Note: Use Combo codes if replacing more than one puddle light. A for additional 0.3 per light. A- adds 0.3 for two lights, AA- adds 0.6 for three lights, AAA- adds 0.9 for three lights				

Labor times include consideration for diagnosis and Administration time

If you are a dealer located outside of the Southeast Region, please contact the SET Accessory Warranty Department at (888) 851-2722 or email Accessory.Warranty@SETToyota.com for claim payment instructions.

Image:





Figure 1a



Battery Preparation

1. Remove the negative battery cable. See Figure 1a.



Note: Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system. DO NOT touch the positive cable.

Vehicle Preparation and Installation



1. Measure and drill locations for the rear light pod brackets using 11/64" drill bit. These should be centered at the 3rd grommet from the rear on both C&D cab trucks. See Figure 1b.



Figure 1b

NOTE: Flip bracket to the outside of the pinch weld and hold flush to the bottom to mark drill locations.



2. Measure and drill locations for the front light pod brackets using 11/64" drill bit. They should be centered 3rd grommet from the front. See Figure 2.



Figure 2

3. Install all 4 mounting brackets using included bracket hardware. Brackets should be in-board of pinch weld, with bolts being fed through the pinch weld then the bracket. See Figure 3.

NOTE: Apply VPC approved sealant to all pinch weld holes before mounting brackets.



Figure 3

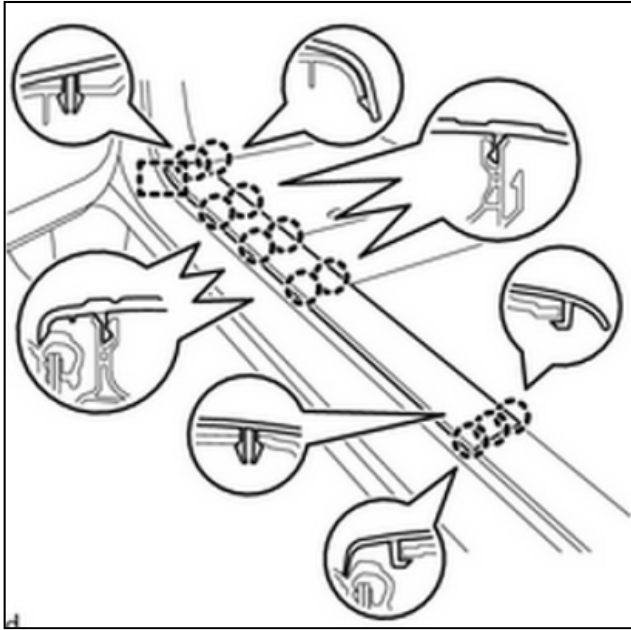


Figure 4

4. Remove Front Door Scuff Plate (LH).

- a. Disengage the 11 claws and guide to remove the front door scuff plate, LH. See Figure 4.

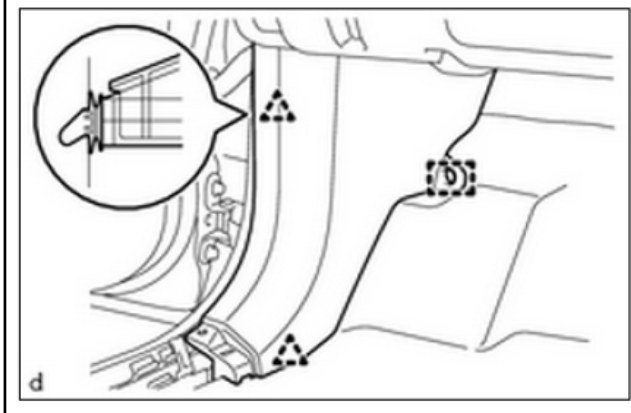
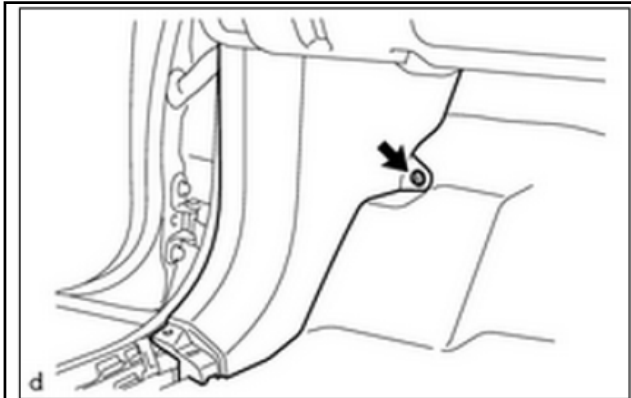


Figure 5

5. Remove Cowl Side Trim Board LH.

- a. Remove the clip. Disengage the 2 clips and guide to remove the cowl side trim board. Repeat for RH side. See Figure 5.



Figure 6a



Figure 6b

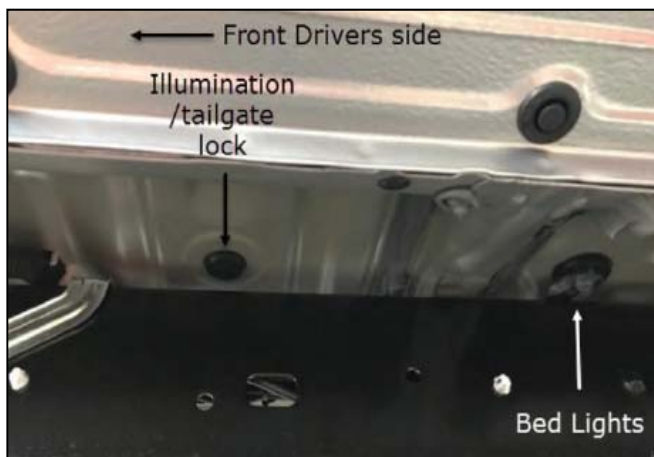


Figure 6c

6. Route rear harness forward along frame rails wire tying to factory harness on driver side. See Figure 6a, 6b and 6c.

Note: Passenger side may come equipped with a factory harness, if so tie to it. If not tie to the frame rail.

7. Using a sharp blade, cut an “X” in the middle of each drain plug. This done in order to route the harness through and into the vehicle.

8. Lift carpet to gain access to the drain holes and route puddle light harness up and into vehicle.

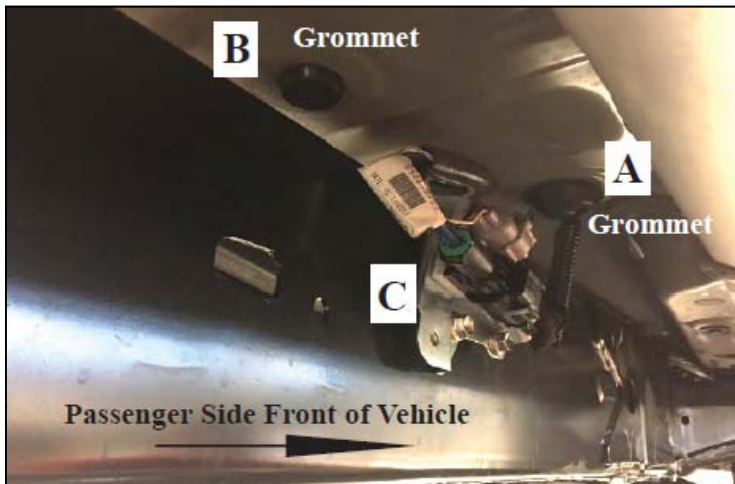


Figure 9-10

9. Re-install drain plugs with both front and rear harnesses threaded through the plugs. See Figure 9-10.

10. Seal harnesses to drain plugs using VPC approved sealant. Make sure to work sealant completely around wires for a water tight seal.

See steps a, b, & c for figure 9-10

a. **DO NOT USE GROMMET (A) EVEN IF NO HARNESS IS PRESENT** - Harness is power to rear inverter outlet in bed of truck, if so equipped.

b. Use grommet (B) on right (passenger) side to run exterior/interior light harness through.

c. Cover (C) of connector is removed to show detail.



Figure 11

11. Route harnesses forward along thresholds, wire tying to factory harnesses. See Figure 11.



Figure 12

12. Route harnesses below the passenger side foam foot board and tape in place using foam tape. See Figure 12.

NOTE: All excess harness to Driver's side.

13. Route driver side harnesses in the same fashion to the driver side kick panel.

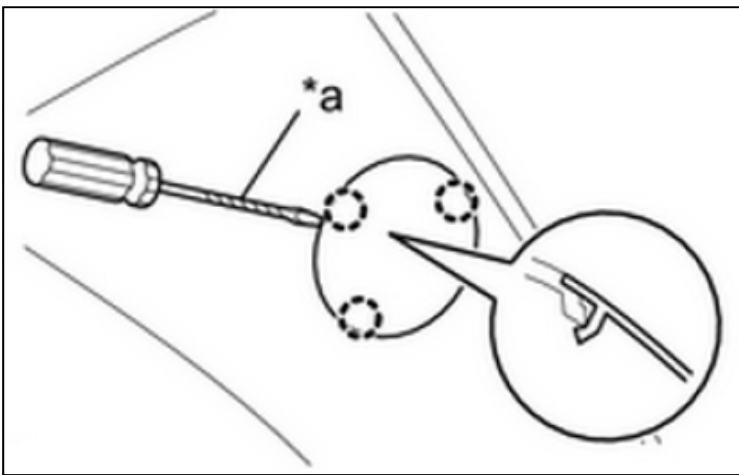


Figure 15a

14. Disconnect the front door opening trim weather strip LH.

15. Remove Front Pillar Garnish LH. Using a screwdriver with its tip wrapped in protective tap, disengage the 3 claws to open the cover. Remove the bolt. See Figures 15a and 15b.



Figure 15b

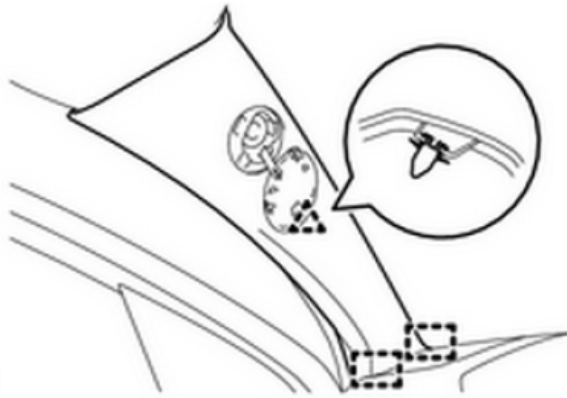


Figure 16

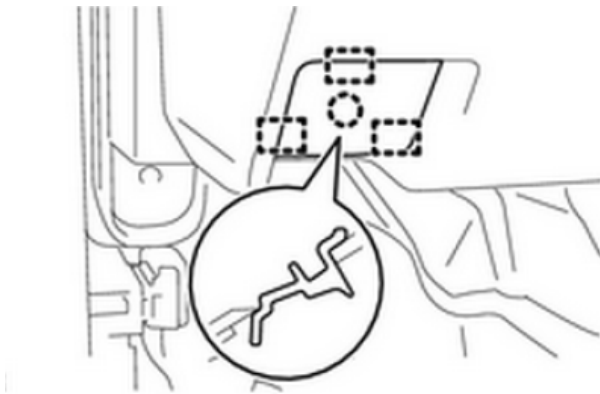


Figure 17

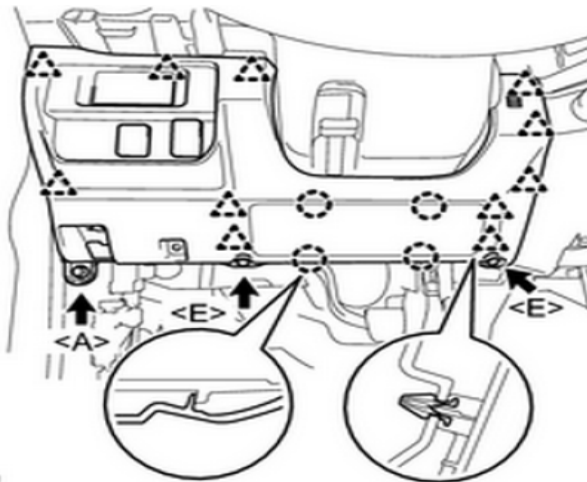


Figure 18a



Figure 18b

16. Disengage the clip and 2 guides to remove the front pillar garnish LH. See Figure 16.

17. Disconnect Hood Lock Control Lever Cable. Disengage the Claw and 3 guides to disconnect the hood lock control lever sub-assembly. See Figure 17.

18. Remove Instrument Panel Lower finish Panel Sub-Assembly Remove Bolt <A>. Remove the 2 screws <E>. Disengage the 11 clips and 4 claws. Disconnect the connectors to remove the instrument panel lower finish panel subassembly. See Figure 18a.

Note: Place red hang tag on instrument panel sub assembly OR hood release cable when removing hood latch cable from hood latch release lever. See Figure 18b.
Red Tag required for PIO only.
Tag is not part of the kit.



Figure 19

19. On the panel, measure $\frac{3}{4}$ " from the lower edge and $\frac{1}{4}$ " to the left of the rib shown in Figure 19. Drill a $\frac{7}{16}$ " hole for the foot-well light. See Figure 19.



Figure 21

20. Align foot-well light with the connector through the hole and the flat side facing the seats. Using an $\frac{11}{64}$ " bit, drill mounting holes. Attach using included rivets.
21. Route the long side of the foot-well power harness from the driver side to the passenger side, securing to the blower motor factory harness and connect foot-well light. See Figure 21.



Figure 22

22. Wire tie the passenger side foot well lamp to the factory harness that is attached to the blower motor housing. See Figure 22.



Figure 23

23. Make sure the foot-well lamp has the flat side facing the seats and is securely fastened on both sides factory harness retainer. See Figure 23.



Figure 25a

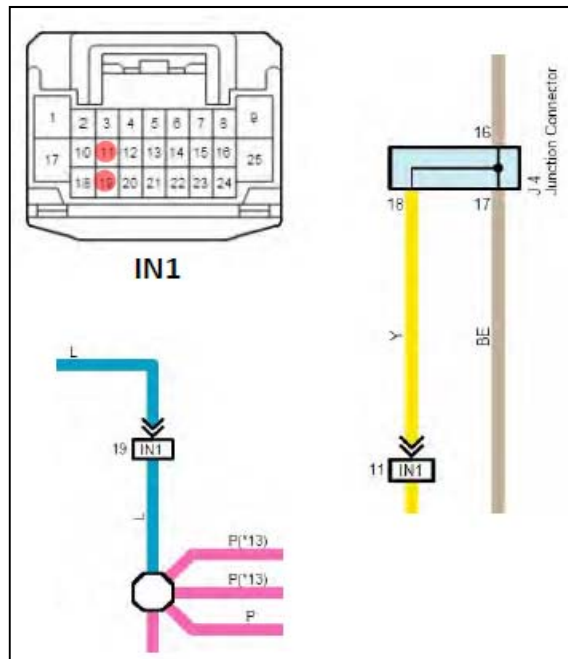


Figure 25b

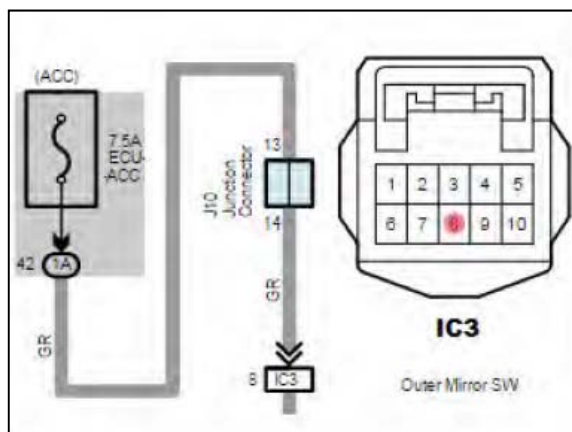


Figure 27

24. Drop the fused end of the power harness from the lower corner of the A-pillar down towards the driver's kick panel, securing in existing wire locations.

NOTE: All Connectors Pin Side View.

25. Using a Red T-tap, connect the Red wire from the puddle light power harness to the Blue wire in Pin 19 of the IN1 Gray connector in the A-pillar. See Figure 25a and 25b. Using a Red T-tap, connect the Black wire of the puddle light power harness to the Yellow wire in Pin 11 of the IN1 connector in the A-pillar. See Figures 25a and 25b.

26. Connect the Red wire from the foot-well harness to the red wire from the puddle light power harness. Connect the White wire from the foot-well harness to the white wire from the puddle light harness.

27. Using a Red T-tap, connect the Yellow wire to the Gray wire in Pin 8 of the IC3 White connector in the driver side kick panel. Using a Red or Blue T-tap, connect the Black wire to a White/Black wire at the IA ground stud in the driver side kick panel. See Figure 27.

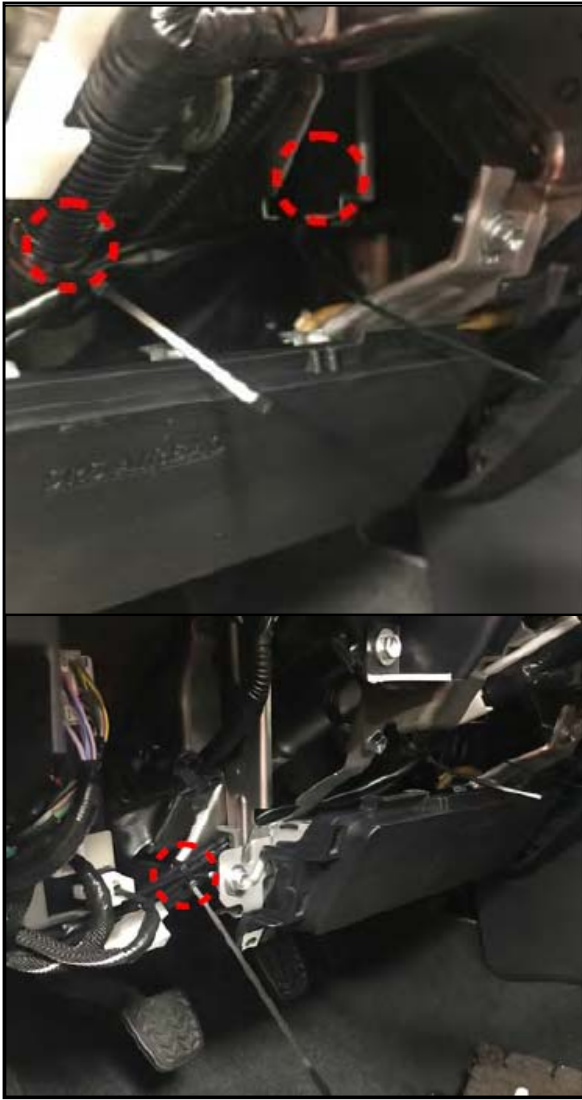


Figure 28



Figure 29

28. Route passenger side puddle light harnesses from center console up above driver side knee airbag and securing to factory wire harness as shown in figure 28.

29. Route additional connector to driver side foot-well light, wire tie to OBD2 mount. See Figure 29.

30. Reinstall lower garnish with attached light and connect lamp.

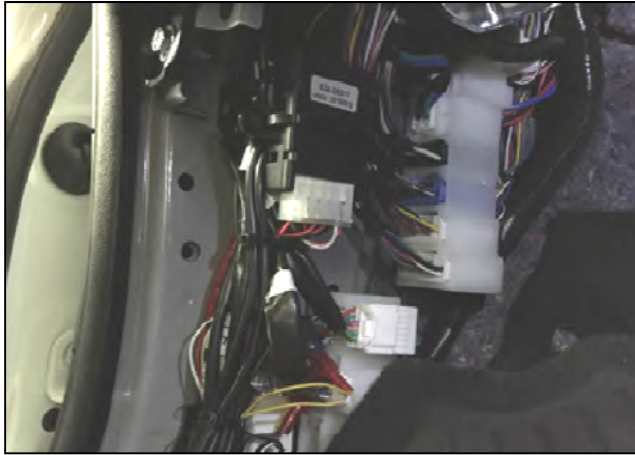


Figure 31

31. Connect all harnesses to the control module and mount it to the factory harnesses in the driver side kick panel. See Figure 31.

32. After all panels, covers and components have been reinstalled, that were removed, test thoroughly all mechanical and electrical components disconnected and or removed from the vehicle during the installation of this accessory.

33. Print Warranty Statement and place in the glove box, DIO only.

34. Reconnect negative battery terminal.
Torque Terminal to 48 in. lbs.



FUNCTION AND QUALITY CHECK

These points MUST be checked to ensure a quality installation.

'CEEGUQT['HWPEVIQP'EJ GEM<

NQQMTHQT<



Test for full light condition

Close all doors and lock vehicle, do foot-well and puddle lights go out?

Unlock vehicle, do foot-well lights come on full brightness? Do puddle lights come on?



Test for low light condition

Start vehicle, do puddle lights go out? Do the foot-well lights Dim?

VEHICLE FUNCTION CHECK:



Ignition

Verify that the vehicle will crank.



SRS Warning Light

Confirm SRS Warning Light Illuminates for approximately 6 seconds with the ignition on, and then goes out.



Trunk Release



Fuel Release



Track Control



Auto Headlight



Hood Release



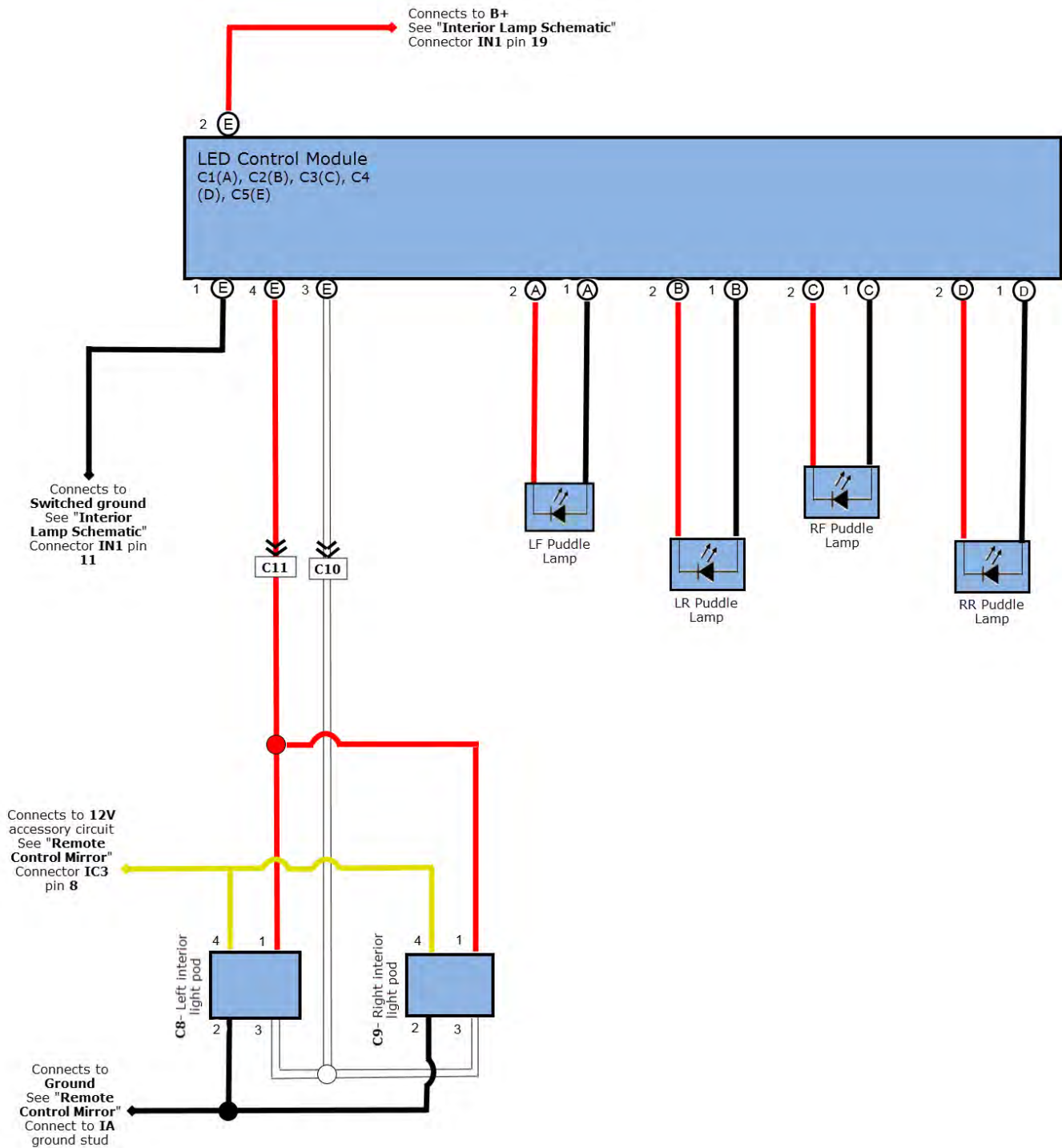
Dome Light



Warranty Statement

Place Warranty Statement in glove box, DIO Only.

Block Diagram
Tacoma Lighting Package



Connector C-1 thru C-4



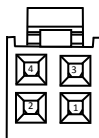
BLK to LF ext light	Off	12V	C1	Off	12V	Red to LF ext light
	On	8.6V		On	8.6V	
BLK to LR ext light	Off	7.6V	C2	Off	7.6V	Red to LR ext light
	On	5.6V		On	5.6V	
BLK to RF ext light	Off	12V	C3	Off	12V	Red to RF ext light
	On	8.6V		On	8.6V	
BLK to RR ext light	Off	7.6V	C4	Off	7.6V	Red to RR ext light
	On	5.6V		On	5.6V	

C1, C2, C3, and C4 are all individual LEDs.

Can be tested with Diode mode on DVOM.

Red to **Red**, **Black** to **Black** = 2.5V

Red to **Black**, **Black** to **Red** = O.L.



Connector C5

BLK to swt ground	Int Imp OFF	12V	C5	Int Imp OFF	12V	WHT to Int Lamp
RED to B+	Int Imp ON	0V		Int Imp ON	0V	RED to Int Lamp
	B+	12V		B+	12V	
	Voltage supply to module				From module to Int Light	

Connector C6



Pin	Wire Color	Test Reference	Proper Operation
1		Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF

Connector C7



Pin	Wire Color	Test Reference	Proper Operation
1			+12 VDC

Connector C8 & C9



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC
2	Black	Pin 2 to Ground	Approximately 0 VDC
3	White	Pin 3 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF
4	Yellow	Pin 4 to Ground	Approximately 0 VDC ignition switch OFF +12 VDC when ignition ON

Connector C10



Pin	Wire Color	Test Reference	Proper Operation
1	White	Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF

Connector C11



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC

Connector C12



Pin	Wire Color	Test Reference	Proper Operation
1	Yellow	Pin 1 to Ground	Approximately 0 VDC ignition switch OFF +12 VDC when ignition ON

Connector C13



Pin	Wire Color	Test Reference	Proper Operation
1	Black	Pin 1 to Ground	Approximately 0 VDC



LIMITED WARRANTY – SOUTHEAST TOYOTA

SOUTHEAST TOYOTA DISTRIBUTORS, LLC ("we," "our" and "us") provides the following limited warranty on our accessories, excluding tires, ("Accessories" or "Accessory") installed on a Toyota. This limited warranty is not provided by and does not bind or provide benefit to the vehicle dealer, the manufacturer, or Toyota Motor Sales, U.S.A., Inc. This limited warranty does not apply to tires; please consult the tire manufacturer and/or its materials accompanying the vehicle for any warranty terms concerning tires. This limited warranty also does not apply to ToyoGuard Exterior Paint Sealant and ToyoGuard Interior Protector; please consult the ToyoGuard Limited Warranty Certificate for the warranty terms concerning those products.

SCOPE OF LIMITED WARRANTY:

A. Protection:

- i. **Accessories Installed by Southeast Toyota Distributors, LLC on a new Toyota vehicle.** We warrant that, for a period of 36 months or 36,000 miles, whichever occurs first, we will repair or replace (includes labor), free of charge, any defect in such an Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. The warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator. Accessories installed by Southeast Toyota Distributors, LLC are identified on the vehicle's window sticker (Monroney Label).
- ii. **Accessories Installed by a Toyota Dealer on a Toyota vehicle.** We warrant that, for 12 months, regardless of mileage, from the date such an Accessory was installed on the vehicle or the remainder of the Toyota new vehicle warranty, whichever is longer, we will repair or replace (includes labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory. For a new vehicle, the warranty period begins on the vehicle's In-Service Date, which is the first date the new vehicle is either delivered to an ultimate purchaser, leased, or used as a company car or demonstrator.
- iii. **Accessories purchased from a Toyota Dealer but not installed by the Toyota Dealer.** We warrant that, for a period of 12 months, regardless of mileage, from the date the accessory was purchased, we will repair or replace (does not include labor), free of charge, any defect in the Accessory due to faulty material or workmanship, or, at our option, provide a full refund of the purchase price of the Accessory.

B. Limitation of Warranty. This limited warranty does not apply to, and we will not repair, replace, or reimburse you for: (1) wheel balancing and wheel alignments, except for one wheel balancing or alignment during the first 12 months or 12,000 miles, whichever occurs first, from the vehicle's In-Service Date, as defined above, (2) abrasions or dents, whatever their cause, and any failure or damage resulting directly or indirectly from accidents, collisions, impacts from foreign objects, fire, theft, larceny, explosion, malicious mischief, vandalism, civil commotion, riots, war, or any other similar causes, (3) any failure or damage resulting directly or indirectly from lightning, windstorms, hail, water, floods, subfreezing temperatures, airborne chemicals, tree sap, dust, salt, and any other environmental conditions or similar causes, (4) any failure or damage caused by: (a) a failure of any part, other than the Accessory, (b) any misuse, abuse, improper towing, negligence or lack of maintenance of the vehicle or Accessory, (c) the alteration, modification or repair of the Accessory by anyone other than persons expressly authorized by us to perform such alteration, modification or repair, or (d) the use of the vehicle for commercial purposes, competitive driving or racing, (5) any failure or damage, if the Accessory has not been installed according to instructions, (6) any failure or damage occurring outside of Canada, the United States of America, its territories or possessions, (7) except to the extent required by the state whose laws govern this limited warranty, any consequential, secondary, or unreasonable costs that may be suffered as a result of the need to repair or replace the Accessory, including without limitation any loss of use of the vehicle, road service, towing, storage charges, inconvenience, loss of wages and/or income, additional expense incurred, loss of transportation, rental car expense, or any derivative damage to persons or things other than the Accessory, including other parts of the vehicle, or (8) liability for damage to property or for injury to or death of any person, arising out of the operation, maintenance or use of your vehicle whether or not related to the covered Accessory.

C. Exclusive Remedy. If there is a valid claim under this limited warranty for a defect due to faulty material or workmanship in the Accessory, we will, at our option, either: (i) repair, (ii) replace or (iii) provide a full refund of the purchase price of the Accessory. We have no other obligations under this limited warranty. Refunds will be made to the vehicle owner. If the vehicle is leased, the refund will be made to the leasing company.

HOW TO MAKE A CLAIM: In the event of a warranty claim, please contact the nearest Toyota dealer to arrange for repairs. The dealership must receive our prior authorization before making repairs covered by this limited warranty. The dealer will contact Southeast Toyota Distributors, LLC at 1-888-851-2722, select option #5 (Warranty Department), then option #4 (Repairs), for instructions on processing a warranty claim, if they are not already familiar with the process. If you have any questions or concerns regarding repairs covered by this limited warranty, please contact our Customer Assistance Hotline at 1-800-301-6859.

OUR DISPUTE RESOLUTION PROGRAM: Your satisfaction is our highest priority. In keeping with that focus, in the event that an issue arises related to this Limited Warranty, we invite you to call our Customer Assistance Hotline at 1-800-301-6859 to discuss it. In most cases, we expect that a satisfactory resolution of your issue can be reached through engagement with that Department. If our Customer Loyalty Department is unable to resolve your issue to your satisfaction, we offer a dispute resolution program administered by the National Center for Dispute Settlement (NCDS) ("the Program"). The purpose of the Program is to resolve disputes in an informal setting before an impartial arbitrator. The Program is free of charge to you (although you must bear the cost of any expert witness or attorney you elect to employ). You are required to complete the Program before exercising rights or seeking remedies under the federal Magnuson-Moss Warranty Act, 15 U.S.C. § 2301 et seq. ("the Act"). If you choose to seek remedies that are not created by the Act, you are not required to use the Program before pursuing such remedies – although the Program is still available to you to resolve the dispute. When utilizing the Program, you will need to provide (a) the vehicle identification number of your vehicle, (b) the identity of your selling and servicing dealerships, (c) the mileage on your vehicle at relevant times, (d) the date and nature of any relevant repairs, (e) legible copies of repair orders and other relevant documents, (f) a summary of the unresolved issue and the requested action, and (g) your contact information. In most cases, the dispute resolution process under the Program will be completed within forty (40) days of your submission of your request and will consist of steps such as an initial eligibility determination, an opportunity for you and us to submit information in writing relating to your claim, an oral hearing, and a decision from the arbitrator. A decision will be binding on you only if you choose to accept it. You may submit a request to NCDS by telephone at their toll free number: (877)-276-8848 or in writing at P.O. Box 463196, Mt. Clemens, MI 48046. You may obtain additional information regarding the Program at www.ncdsusa.org. In the event that the NCDS does not exist or no longer handles disputes for us at the time that you seek to submit a request, you may contact our Customer Assistance Hotline at 1-800-301-6859 to obtain current information about our dispute resolution programs.

GENERAL LIMITATION OF WARRANTY: THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER EXPRESS WARRANTIES OR LIABILITIES. IN NO EVENT SHALL WE BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR BREACH OF THIS OR ANY OTHER WARRANTY. SOME STATES DO NOT ALLOW THE EXCLUSIONS OR LIMITATIONS OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE INFORMATION OR EXCLUSION MAY NOT APPLY. NO EXPRESS WARRANTY OF FITNESS OR MERCHANTABILITY IS GRANTED BY THIS LIMITED WARRANTY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THOSE DESCRIBED IN THIS DOCUMENT. ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH MAY BE APPLICABLE BY OPERATION OF LAW SHALL BE LIMITED TO THE PERIOD OF THIS WRITTEN LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATIONS MAY NOT APPLY. THIS LIMITED WARRANTY PROVIDES SPECIFIC LEGAL RIGHTS, AND THERE MAY BE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. ANY ACTION FOR BREACH OF ANY WARRANTY HEREUNDER, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY, MUST BE BROUGHT WITHIN A PERIOD NOT EXCEEDING 12 MONTHS AFTER EXPIRATION OF THIS LIMITED WARRANTY. THE REMEDIES SPECIFIED HEREIN AND THOSE SPECIFIED BY APPLICABLE LAW ARE THE ONLY REMEDIES AVAILABLE. WE ASSUME NO OTHER OBLIGATION OR RESPONSIBILITY WITH REGARD TO THE ACCESSORY. WE NEITHER ASSUME, NOR AUTHORIZE ANYONE TO ASSUME FOR US, ANY ADDITIONAL LIABILITY IN CONNECTION HERewith.

GENERAL: This limited warranty describes the complete and exclusive rights that result from the purchase of Accessories. No oral representations or statements may be relied upon. This limited warranty may not be amended or modified, and additional rights may not be granted, unless in a written statement signed by one of our officers. This limited warranty shall be governed by the laws of the state where the vehicle is purchased, excluding laws concerning conflicts of law. We may delegate the performance of our duties and obligations and assign our rights and benefits hereunder. For inquiries regarding this limited warranty, we can be contacted directly at **Customer Assistance Hotline at 1-800-301-6859**, or by mail to: **Southeast Toyota Distributors, LLC, Attention: Customer Loyalty Department, 100 Jim Moran Boulevard, Deerfield Beach, Florida 33442.**